

THE OAKLEY COMPANY, INC.

Quality Sanders
And Polishers Since

1933

If You Are Serious About Your Business . . .

You Should Be Serious About Your Machinery

The Best Costs A Little More But Lasts A Lifetime

Drexel Heritage

Quaker Maid

Kimball



Stanley Furniture

BALDWIN

HOLIDAY WOODCRAFT
AMERICAN STANDARD

ZENITH

KINDEL



Futurian Corporation

Otis



GAMBLE BROTHERS INC.
Rand McNally & Company



BUCKSTAFF COMPANY

RCA

Manufacturing Co.

Scovill

Inspire



BADGER POWHATAN
S. Brothers Inc.

AMERICAN OF MARTINSVILLE
CONWAY CORPORATION

Thomasville

Bennington

Bruce Hardwood Floors

SETH THOMAS

MARTIN MARIETTA

Armstrong

Vaughan

FURNITURE CO.

Steinway & Sons

St. Johns Inc.

stries, Inc.

WEIRICH

HENK

"Oakley is known by the company it keeps."

BATES

TELL CITY

MEMPHIS FURNITURE

The Vaughan Furniture Company

INCORPORATED

Howard Miller Clock Co.



Young-Hinkle

Rockwell International



Thomasville Furniture



BRIDGEWATER DIVISION

Ethan Allen

Chromcraft Furniture

SINGER

DE 90

DREXEL ENTERPRISES, INC.

La-Z-Boy

White of Mebane



Virginia House

ARRIS CO., INC.

HOBART CORPORATION

SLIGH Furniture

Councill

herman miller

HARDEN FURNITURE COMPANY
RIVERSIDE FURNITURE CORPORATION

AMERICAN DREW, INC.

Ethan Allen Galleries

Guild

KINDEL Grand Rapids

Southern Desk Company

HEKMAN

Broyhill

LA-Z-BOY

Chair Company

NuTone

Burlington House Furniture



Temple-Stuart

THE WURLITZER COMPANY

Ivers & Pond Piano Company

Lickory Cavern

Yorktowne KITCHENS



KROEHLER M

POWERMATIC



BOEING

The Lane Company, Inc.

Magnavox

Jof

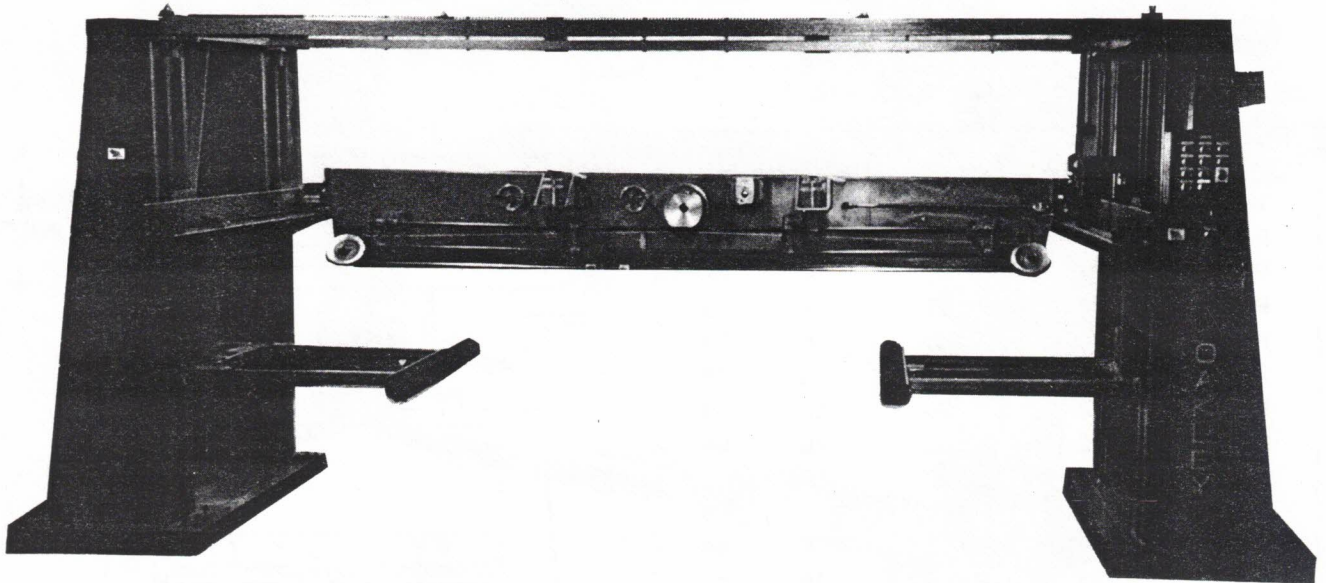
3M

CENTURY

Vaughan Bassett

SCHROCK'S

DAVIS



**MODEL P
CNC
STROKE RUBBING MACHINE**

Custom automate your finishing line with the Oakley Automatic Stroke Rubbing Machine. It produces a beautiful, smooth, consistent finish and drastically reduces your personnel in this labor intensive area. Our machines are manufactured to your needs and specifications with 27 standard sizes available.

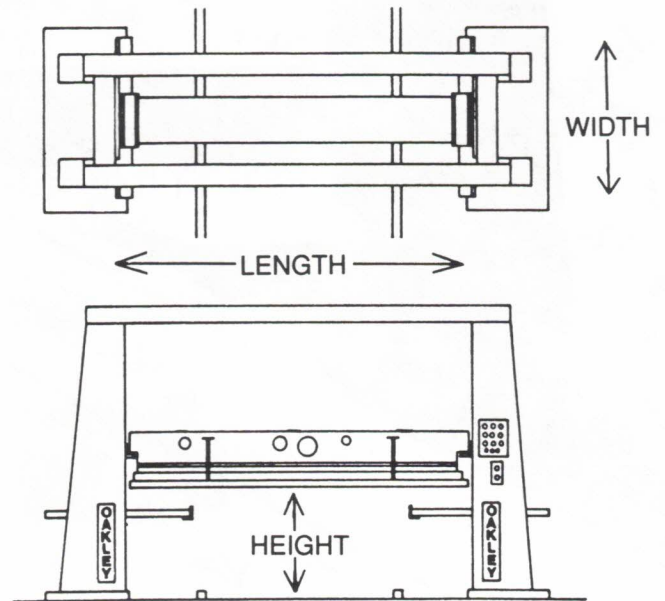
G code programming and storage allows for easy recall and rubbing simple and odd shaped parts.

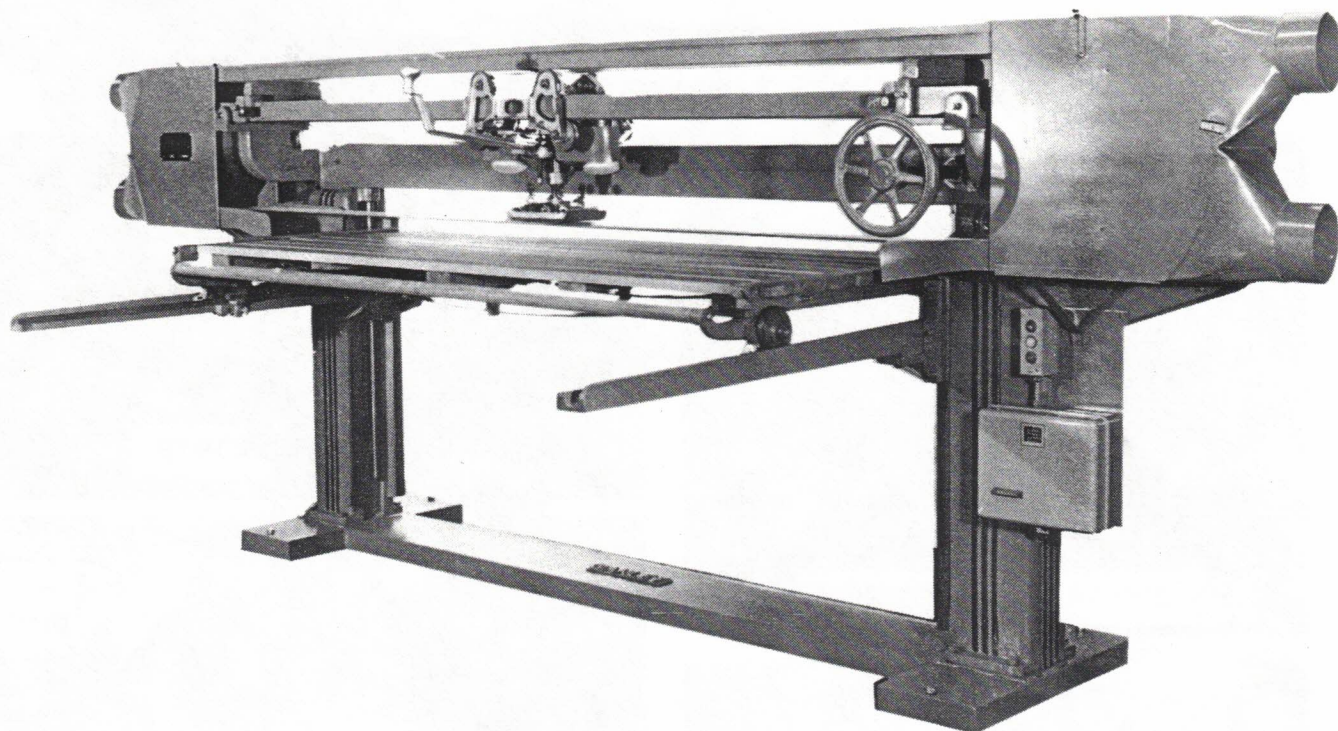
- Produces consistent desired finish
- Totally adjustable height, width and length
- Self-centering on multitude of shapes
- Full floating rubbing unit
- Suitable for many types of finishes
- Substantial labor savings
- Rapid return on investment
- Rugged construction
- Oakley reputation for quality and durability

**MODEL P
CNC
STROKE RUBBING MACHINE**

Length, Width & Height
are maximum workpiece dimensions.

MODEL NO.	LENGTH (INCHES)	WIDTH (INCHES)	HEIGHT MIN.	HEIGHT MAX.
P-1	72	60	16	54
P-2	72	60	16	66
P-3	72	60	16	78
P-4	72	90	16	54
P-5	72	90	16	66
P-6	72	90	16	78
P-7	72	120	16	54
P-8	72	120	16	66
P-9	72	120	16	78
P-10	96	60	16	54
P-11	96	60	16	66
P-12	96	60	16	78
P-13	96	90	16	54
P-14	96	90	16	66
P-15	96	90	16	78
P-16	96	120	16	54
P-17	96	120	16	66
P-18	96	120	16	78
P-19	120	60	16	54
P-20	120	60	16	66
P-21	120	60	16	78
P-22	120	90	16	54
P-23	120	90	16	66
P-24	120	90	16	78
P-25	120	120	16	54
P-26	120	120	16	66
P-27	120	120	16	78



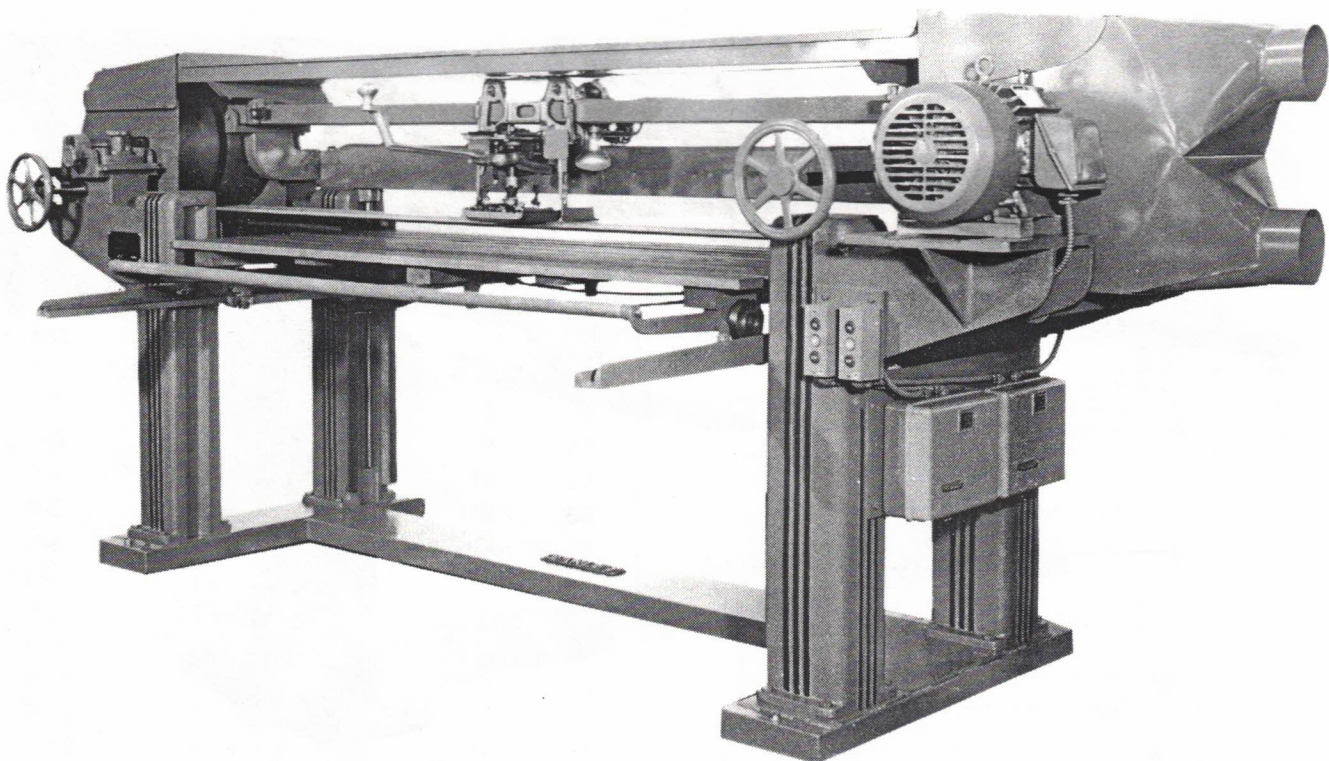


MODEL D

High-Speed, Semi-Automatic, Reversible, Single Belt Sander suitable for sand belts 6" wide; with a 7½ H.P., 1800 R.P.M., totally-enclosed, fan-cooled motor for driving the sand belt (5 H.P., 1200 R.P.M. motor is optional); with reversing magnetic electrical control switch with overload and low voltage protection; with quick-acting pneumatic mechanism for tensioning the sand belt; with the Oakley Model SA-1 all-aluminum, dust proof, semi-automatic stroker unit; with the sturdily-constructed, easily-operated Oakley Sanding Table; with single outlet dust hood at each end, with belt tray totally-enclosing upper strand of sand belt; machine complete with all regular and standard equipment for operation on A.C., 3 phase, 60 cycle, 200, 230/460 or 575 volts.

STANDARD SPECIFICATIONS

Size of Sand Belt Pulleys	16" dia. x 6½" face
Speed of Belt with 1800 R.P.M. motor	7000 s.f.p.m.
Speed of Belt with 1200 R.P.M. motor	5000 s.f.p.m.
Height of Sand Belt from Floor	39"
Height of Sanding Table	12" to 39"
Vertical Adjustment of Sanding Table	27"
Width of Sanding Table	36" (Special 48")
Horizontal Travel of Sanding Table	36"
Length of Sanding Table	6'9½", 8'9½" or 10'9½"
Sand Belt Length, 6'8" machine	24'10"
Sand Belt Length, 8'8" machine	28'10"
Sand Belt Length, 10'8" machine	32'10"
Required Floor Space, 6'8" machine	6' x 12'6"
Required Floor Space, 8'8" machine	6' x 14'6"
Required Floor Space, 10'8" machine	6' x 16'6"
Shipping Weight	2800 pounds

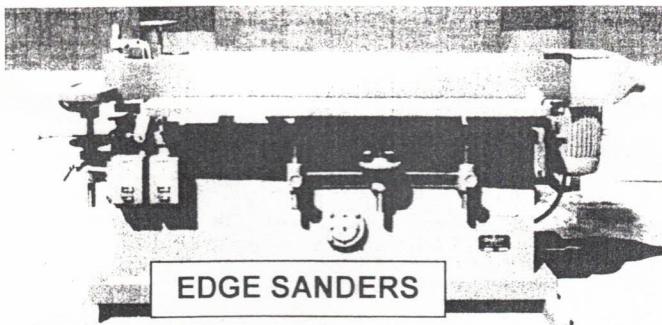


MODEL D-1

High-Speed, Semi-Automatic, Reversible, Double Belt Sander and Polisher suitable for sand belts 6" wide; with a 7½ H.P., 1800 R.P.M., totally-enclosed, fan-cooled motor for driving the front cutting-down belt and a 5 H.P., 1200 R.P.M., totally-enclosed, fan-cooled motor for driving the rear polishing belt; with two reversing magnetic electrical controls with overload and low voltage protection; with quick-acting pneumatic mechanisms for tensioning each sand belt; with the Oakley Model SA-2 all-aluminum, dust proof, semi-automatic stroker unit; with the sturdily-constructed, easily-operated Oakley Sanding Table; with single outlet dust hood at each end, with belt tray totally-enclosing upper strands of sand belts; machine complete with all regular and standard equipment for operation on A.C., 3 phase, 60 cycle, 200, 230/460 or 575 volts.

STANDARD SPECIFICATIONS

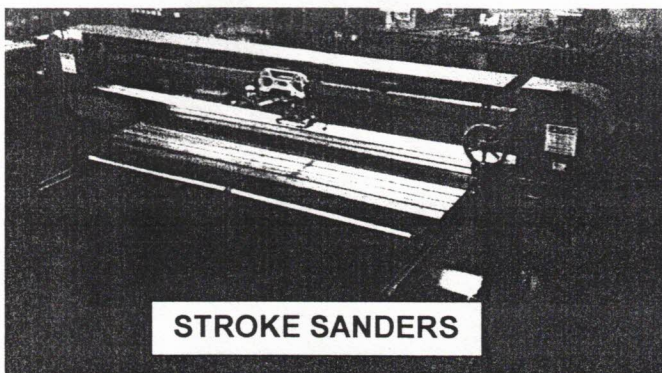
Size of Sand Belt Pulleys	16" dia. x 6½" face
Speed of Belt with 1800 R.P.M. motor	7000 s.f.p.m.
Speed of Belt with 1200 R.P.M. motor	5000 s.f.p.m.
Height of Sand Belts from Floor	39"
Height of Sanding Table	12" to 39"
Vertical Adjustment of Sanding Table	27"
Width of Sanding Table	36" (Special 48")
Horizontal Travel of Sanding Table	36"
Length of Sanding Table	6'9½", 8'9½" or 10'9½"
Sand Belt Length, 6'8" machine	24'10"
Sand Belt Length, 8'8" machine	28'10"
Sand Belt Length, 10'8" machine	32'10"
Required Floor Space, 6'8" machine	6' x 12'6"
Required Floor Space, 8'8" machine	6' x 14'6"
Required Floor Space, 10'8" machine	6' x 16'6"
Shipping Weight	4400 pounds



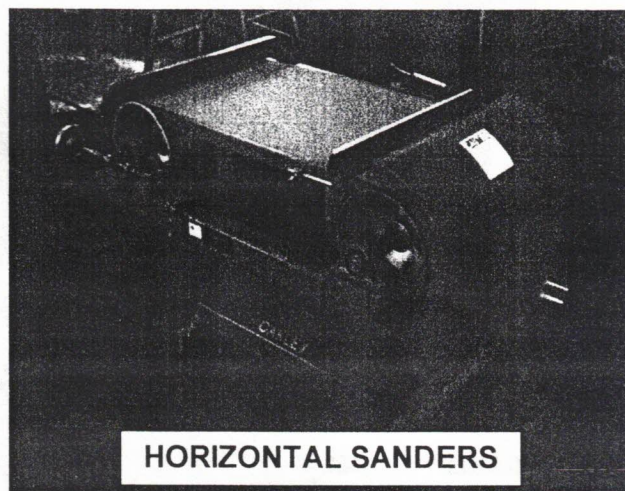
EDGE SANDERS

THE OAKLEY COMPANY, INC.
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 INTERNET: <http://www.oakleyco.com>
 E-MAIL: sales@oakleyco.com

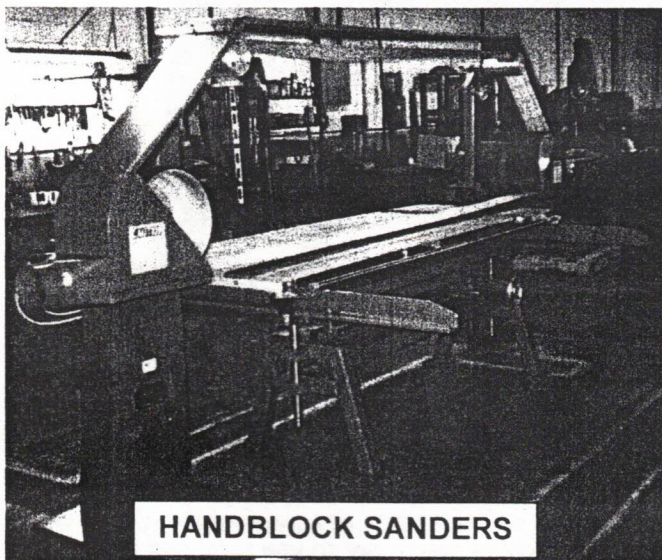
**QUALITY SANDERS AND
 POLISHERS SINCE 1933**



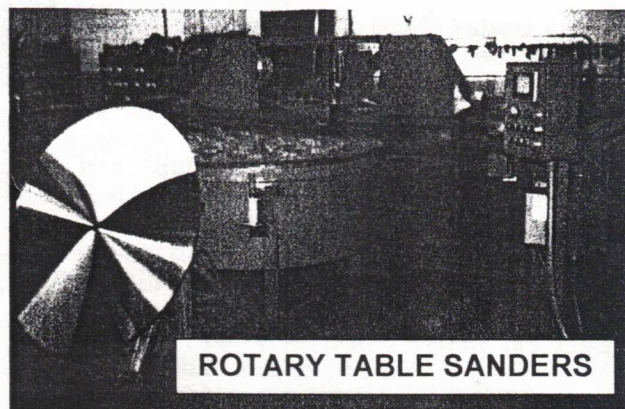
STROKE SANDERS



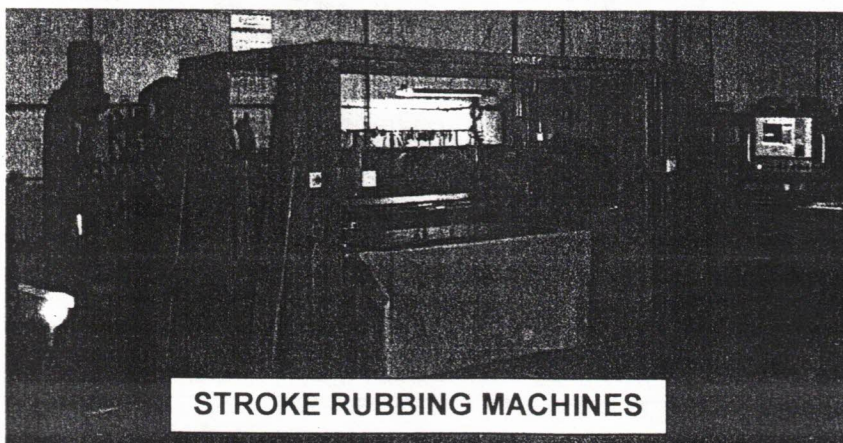
HORIZONTAL SANDERS



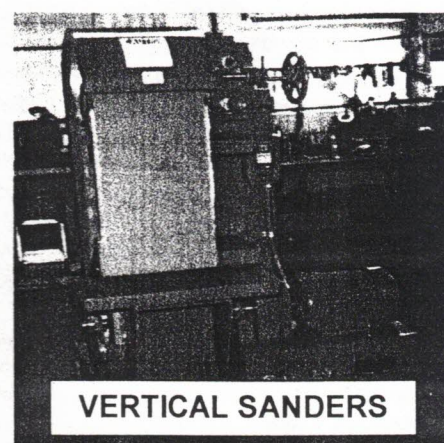
HANDBLOCK SANDERS



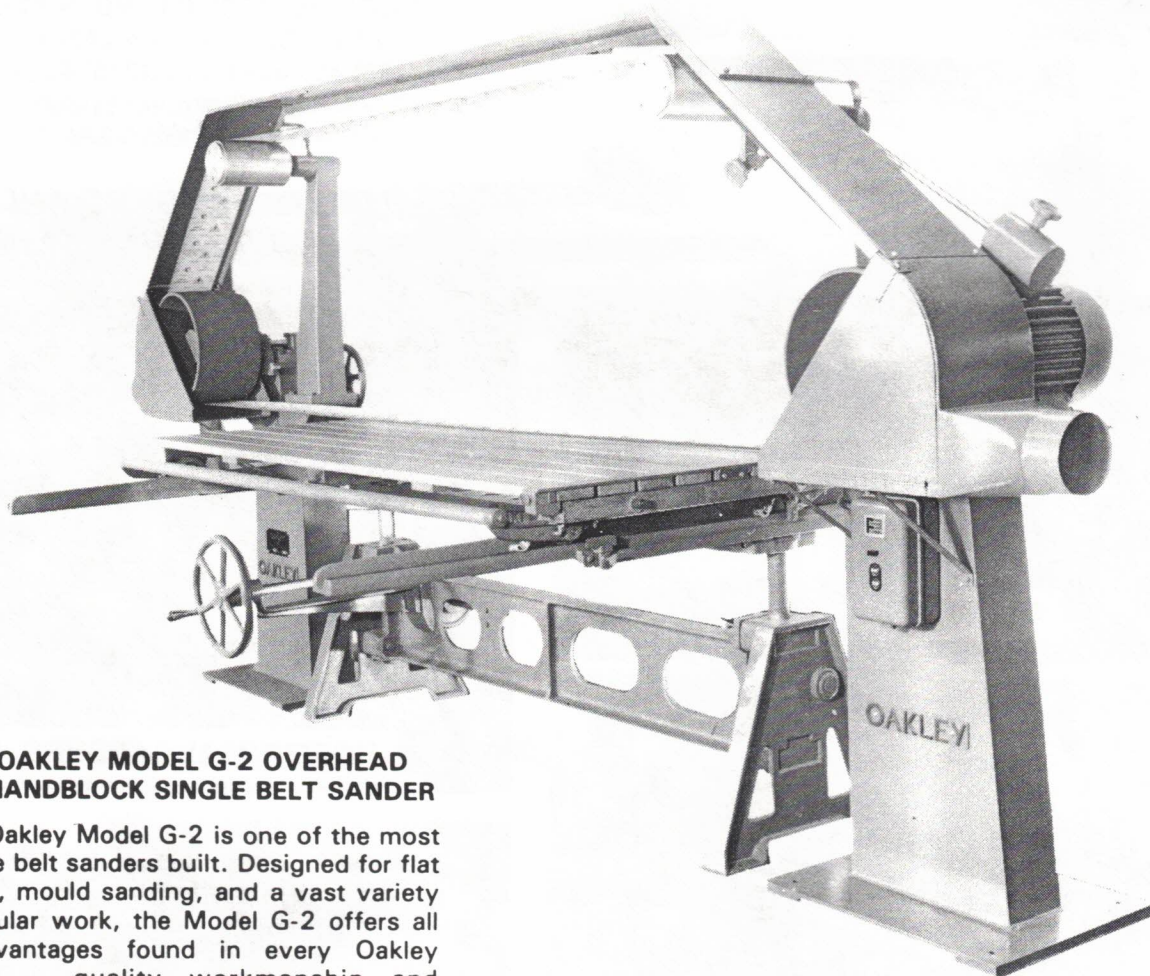
ROTARY TABLE SANDERS



STROKE RUBBING MACHINES



VERTICAL SANDERS



THE OAKLEY MODEL G-2 OVERHEAD TYPE HANDBLOCK SINGLE BELT SANDER

The Oakley Model G-2 is one of the most versatile belt sanders built. Designed for flat sanding, mould sanding, and a vast variety of irregular work, the Model G-2 offers all the advantages found in every Oakley Sander — quality workmanship and materials, ease of operation and low maintenance, and the heavy-duty solid construction for which The Oakley Company has become known. Dust hoods, totally-enclosed, fan-cooled motors and magnetic electrical controls are only part of the outstanding standard features common to all Oakley Sanders.

MODEL G-2

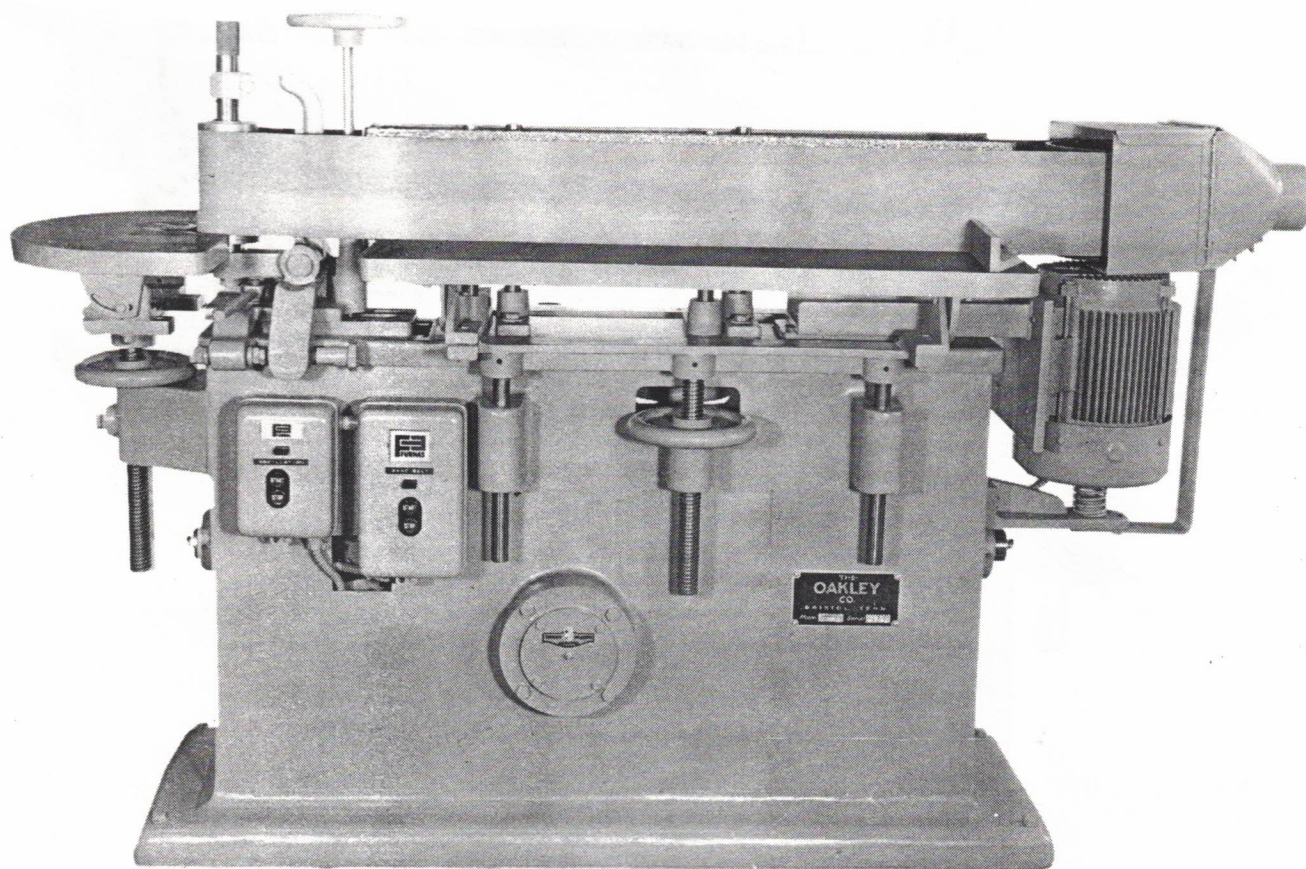
Overhead Type Handlock Single Belt Sander suitable for sand belts up to 8" wide; with a 5 H.P., 1200 R.P.M., TEFC sand belt drive motor; with magnetic push button starting switch with overload and low voltage protection; with a pneumatic mechanism for tensioning the sand belt; with the sturdily-constructed, easily-operated Oakley Sanding Table; with a dust hood at each end; machine complete with all regular and standard equipment for operation on A.C., 3 phase, 60 cycle, 220, 230/460 or 575 volts.

NOTE: The Oakley Model G-2 is available with special sanding tables 48" wide and up to 18 feet long. Prices are available upon request.

NOTE: Inasmuch as the stands and table of the Model G-2 are separate, the machine can be set to use sand belts of practically any length. The placement of the stands also governs the floor space required for the machine.

STANDARD SPECIFICATIONS

Size of Two Main Sand Belt Pulleys	14" dia. x 8½" face
Size of Two Overhead Aluminum Idler Pulleys . 5" dia. x 8½" face	
Speed of Sand Belt	App. 4200 s.f.p.m.
Height of Sand Belt from Floor	39"
Height of Sanding Table	31" to 39"
Standard Width of Sanding Table	36"
Standard Length of Sanding Table	6'9½" or 8'9½"
Horizontal Travel of Sanding Table	36"
Shipping Weight	App. 2400 pounds



THE OAKLEY MODEL H-6 EDGE SANDER

The Model H-6 Oscillating and Non-Oscillating Edge Sanders are tailor-made for the plant with space or budget limitations — where a large heavy duty machine is not required. The Model H-6 has all the important features of the larger Oakley Edge Sanders, efficiently packaged in a smaller unit — and for a much lower initial investment.

MODEL H-6, TYPE A-6

Oscillating Edge Sander suitable for sand belts 6" wide x 123" long; with a 3 H.P., 1800 R.P.M., TEFC sand belt drive motor and a ½ H.P., 1200 R.P.M., TEFC motor for driving the oscillation; with magnetic electrical controls with overload and low voltage protection; with one back platen, one side table, and one end table; machine complete with all regular and standard equipment for operation on A.C., 3 phase, 60 cycle, 200, 230/460 or 575 volts.

MODEL H-6, TYPE B-6

Same as Type A-6 except having two back platens and two side tables and with a 5 H.P., 1800 R.P.M., TEFC sand belt drive motor.

MODEL H-6, TYPE C-6

Non-Oscillating Edge Sander same as Type A-6 except without the oscillation mechanism.

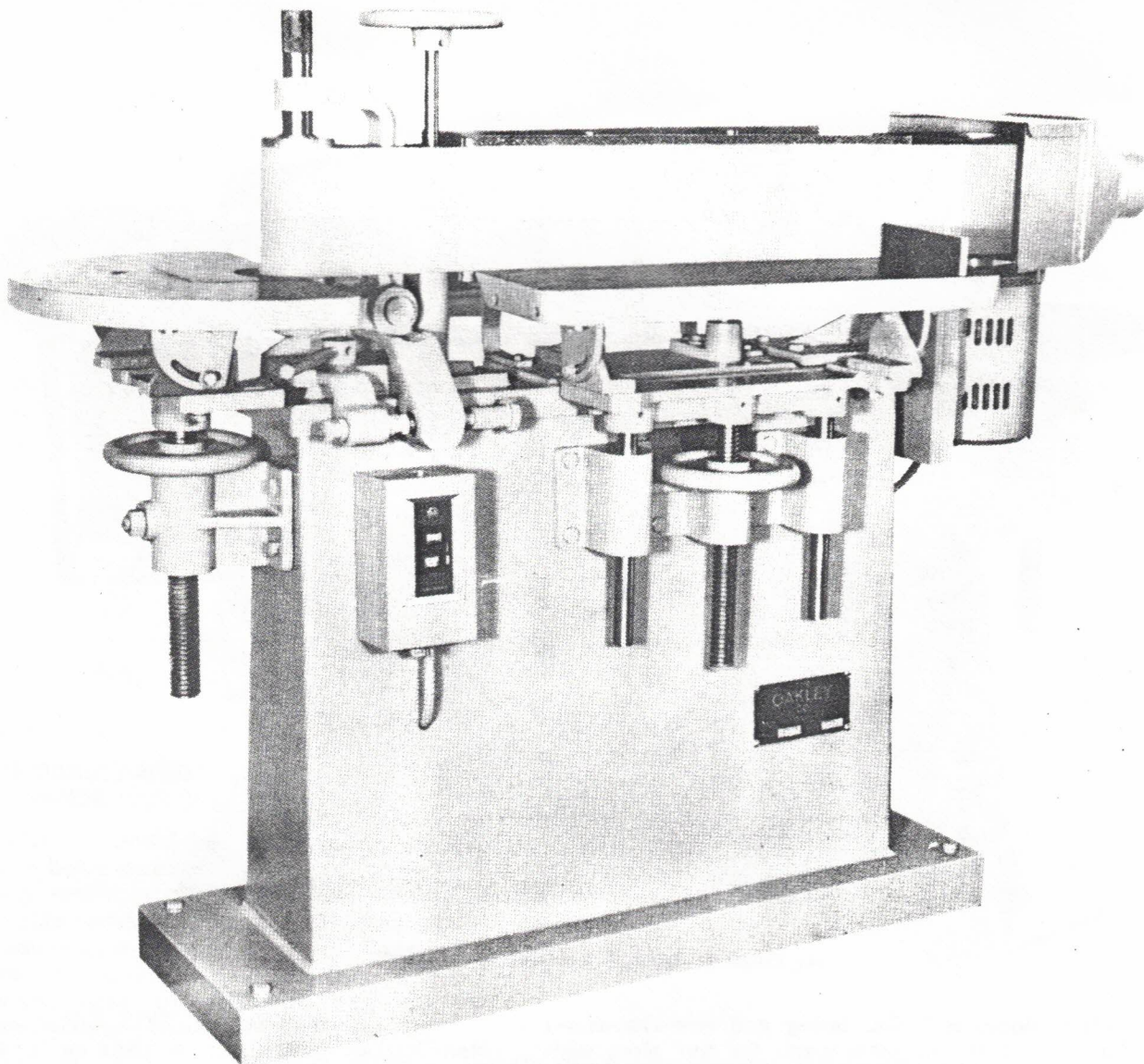
MODEL H-6, TYPE D-6

Non-Oscillating Edge Sander same as Type B-6 except without the oscillation mechanism.

Special machines with wider sand belts and variations in horsepower and speed ratings are available.

STANDARD SPECIFICATIONS

Sand Belt Size	6" x 123"
Platen Size	7" x 37"
Side Table Size	8" x 37"
Table Adjustment	6"
Tables Tilt	45°
Sand Belt Speed	3900 f.p.m.
Oscillations per Minute	130
Length of Oscillation	3/8"
Drive Pulley	8" dia., 6 ½" face
Idler Pulley	3" dia., 6 ½" face
Floor Space	22" x 64"
Weight	App. 1200 pounds



THE OAKLEY MODEL H-626 NON-OSCILLATING EDGE SANDER

The Oakley Model H-626 is the smallest in a complete line of Edge Sanders. Though available only in the non-oscillating type, the Model H-626 is an Oakley Edge Sander in every way, with the standard aluminum sand belt pulleys, cast iron plates, totally-enclosed, fan-cooled motor and magnetic starter.

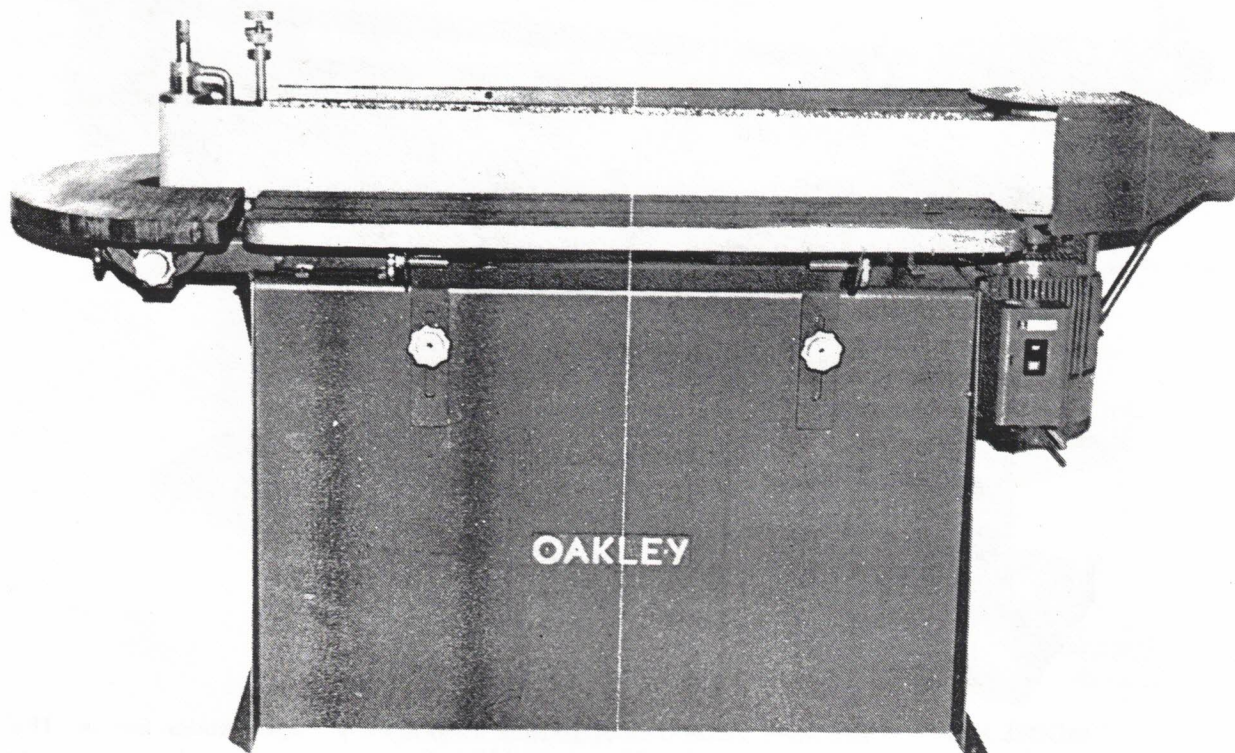
MODEL H-626

Non-Oscillating Edge Sander suitable for sand belts 6" wide x 101" long; with a 3 H.P., 1800 R.P.M., TEFC sand belt drive motor; with magnetic electrical control switch with overload and low voltage protection; with one back platen (having a full 26" sanding capacity), one side table, and one end table; with dust hood at the motor end; machine complete with all regular and standard equipment for operation on A.C., 3 phase, 60 cycle, 200, 230/460, or 575 volts.

STANDARD SPECIFICATIONS

Sand Belt Size	6" x 101"
Platen Size	7" x 26"
Side Table Size	8" x 26"
Table Adjustment	6"
Tables Tilt	45°
Sand Belt Speed	3900 f.p.m.
Drive Pulley	8" dia., 6 1/2" face
Idler Pulley	3 1/2" dia., 6 1/2" face
Floor Space	22" x 53"
Weight	App. 900 pounds

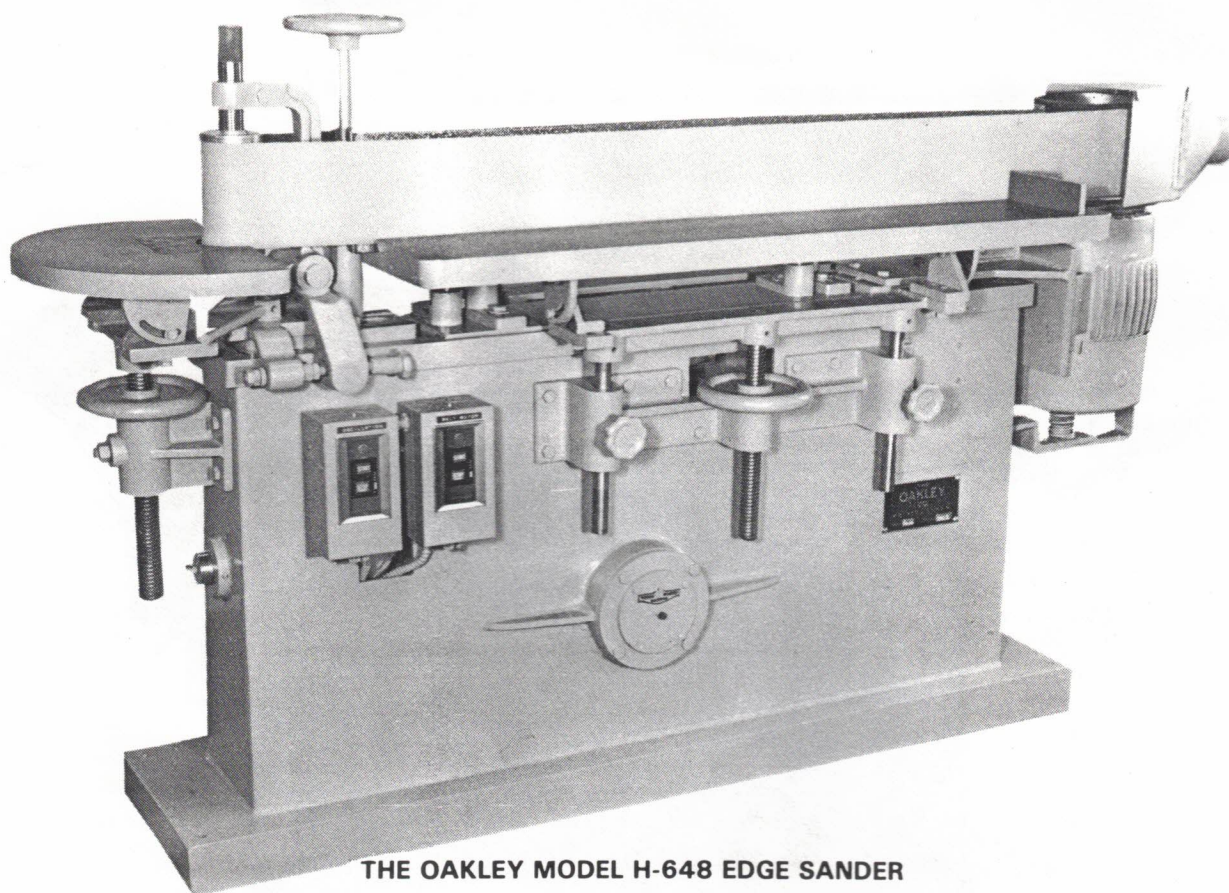
The Oakley Company offers a Complete Line of Edge Sanders, from the Model H-626 through the Model H-5 Heavy Duty Champion. Regardless of the size, each machine is designed and built for many years of low maintenance and trouble-free operation. Included in the line are machines with standard sanding capacities from 26" to 72", with specials up to 96".



CABINET CRAFTER

SPECIFICATIONS

Sand Belt Motor	3 phase, 5 H.P., T.E.F.C., 230/460 volts Single phase 3 H.P., O.D.P., 110/220 volts
Abrasive Belt Speed	3900 Standing feet/minute
Abrasive Belt Size	6" wide x 133" long
Diameter of Drive Pulley	8" vulcanized, crowned and balanced
Diameter of Idler Pulley	3½" yoke mounted w/sealed bearings
Size of Side Table	12" x 48" Laminated Oak
Size of Platen	7" x 48" Laminated Oak - Graphite Covered
Size of End Table	12" x 24" Laminated Oak
Floor Space Required	36" x 76"
Approximate Shipping Weight	350 lbs.



THE OAKLEY MODEL H-648 EDGE SANDER

MODEL H-648, TYPE A-6

Oscillating Edge Sander suitable for sand belts 6" wide x 145" long; with a 3 H.P., 1800 R.P.M., TEFC sand belt drive motor and a ½ H.P., 1200 R.P.M., TEFC motor for driving the oscillation; with magnetic electrical controls with overload and low voltage protection; with one back platen (having a full 48" sanding capacity), one side table, and one end table; with dust hood at the motor end; machine complete with all regular and standard equipment for operation on A.C., 3 phase, 60 cycle, 200, 230/460 or 575 volts.

MODEL H-648, TYPE B-6

Oscillating Edge Sander same as Type A-6 except having two back platens, two side tables, and a 5 H.P., 1800 R.P.M., TEFC sand belt drive motor.

MODEL H-648, TYPE C-6

Non-Oscillating Edge Sander same as Type A-6 except with oscillation mechanism omitted.

MODEL H-648, TYPE D-6

Non-Oscillating Edge Sander same as Type B-6 except with oscillation mechanism omitted.

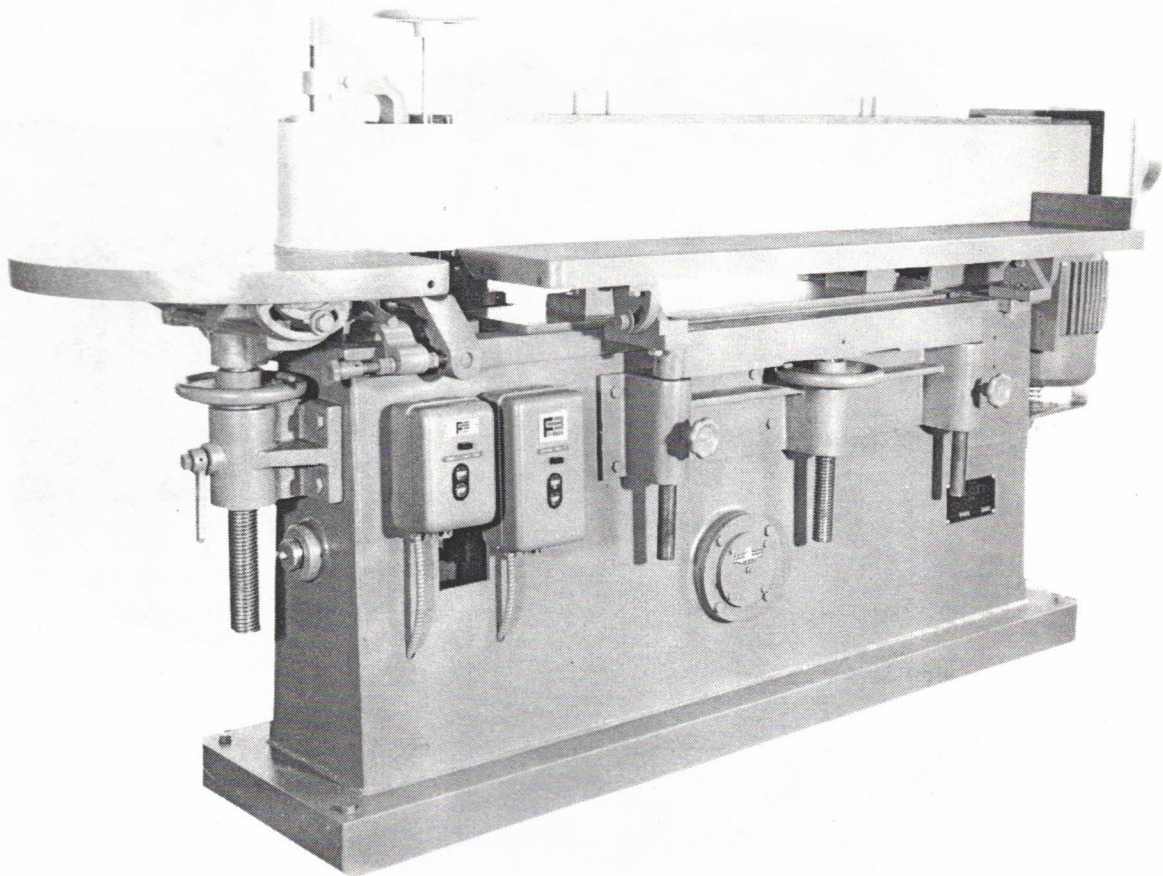
Physical size is the basic difference between the

four main Oakley Edge Sander Series. The Model H-648 is the medium size machine — but has all the heavy duty features of the larger models in a more compact design and enclosure. Aluminum sand belt pulleys, cast iron platens and tables, totally-enclosed, fan-cooled motors and magnetic electrical controls are standard features on all Oakley Edge Sanders, regardless of the size or price. The Model H-648 has solved many sanding problems for a much smaller initial investment than the larger edge sanders.

STANDARD SPECIFICATIONS

Sand Belt Size	6" x 145"
Platen Size	7" x 49"
Side Table Size	8" x 49"
Side Table Adjustment	6"
Tables Tilt	45°
Sand Belt Speed	3900 f.p.m.
Oscillations per Minute	130
Length of Oscillation	3/8"
Drive Pulley	8" dia., 6 ½" face
Idler Pulley	3 ½" dia., 6 ½" face
Floor Space	22" x 75"
Weight	App. 1400 pounds

Special machines with wider sand belts and variations in horsepower and speed ratings are available.



THE OAKLEY MODEL H-660 EDGE SANDER

The All New Oakley Model H-660 Oscillating and Non-Oscillating Edge Sanders have all the preferred features of the other Oakley Edge Sanders, which have been known throughout the furniture and wood products industries for many years. The Model H-660 is a solid heavy-duty machine with accurately machined and heavily ribbed cast iron platens and work tables, having a full 60" sanding capacity. Well balanced aluminum sand belt pulleys, ball bearing oscillation, totally-enclosed, fan-cooled motors, push button magnetic electrical controls, and top quality workmanship and materials assure the low maintenance and ease of operation expected from all Oakley Sanders.

MODEL H-660, TYPE A-8

Oscillating Edge Sander suitable for sand belts 8" wide x 178" long; with a 7½ H.P., 1800 R.P.M., TEFC sand belt drive motor and a ½ H.P., 1200 R.P.M., TEFC motor for driving the oscillation; with magnetic electrical controls with overload and low voltage protection; with one back platen, one side table, and one end table; machine complete with all regular and standard equipment for operation on A.C., 3 phase, 60 cycle, 200, 230/460 or 575 volts.

MODEL H-660, TYPE B-8

Same as Type A-8 except having two back platens and two side tables.

MODEL H-660, TYPE C-8

Non-Oscillating Edge Sander same as Type A-8 except without the oscillation mechanism.

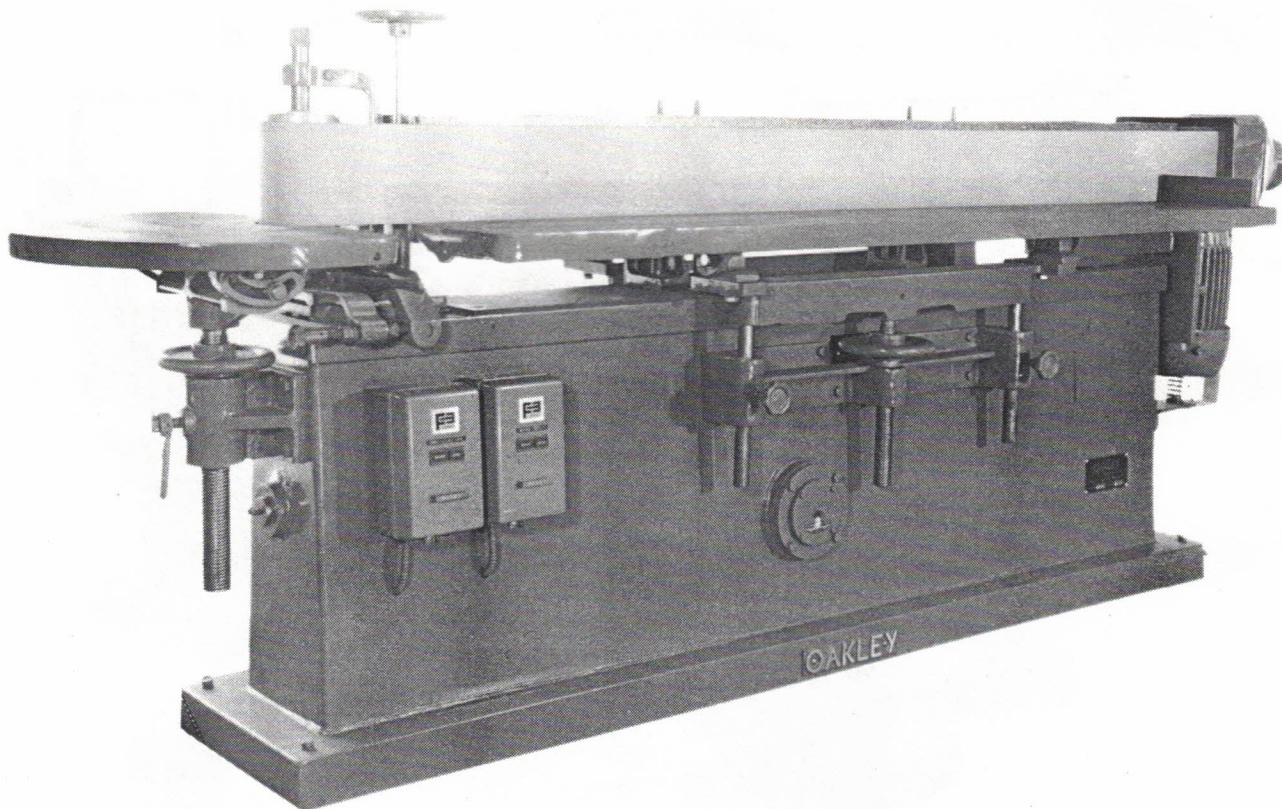
MODEL H-660, TYPE D-8

Same as Type B-8 except without the oscillation mechanism.

Special machines with wider sand belts and variations in horsepower and speed ratings are available.

STANDARD SPECIFICATIONS

Sand Belt Size	8" x 178"
Platen Size	9" x 61"
Side Table Size	11" x 61"
Table Adjustment	7"
Tables Tilt	45°
Sand Belt Speed	4680 f.p.m.
Oscillations per Minute	130
Length of Oscillation	3/8"
Drive Pulley	10" dia., 8½" face
Idler Pulley	5½" dia., 8½" face
Floor Space	30" x 90"
Weight	App. 2000 pounds



BASICALLY THE SAME MACHINE AS H-660 "STRETCHED"

H-672

STANDARD SPECIFICATIONS

Sand Belt Length 8" x 202"
 Platen Size 9" x 73"
 Side Table Size 11" x 73"
 Table Vertical Adjustment 8"
 All Tables Tilt 45°
 Sand Belt Speed 4680 f.p.m.

H-684

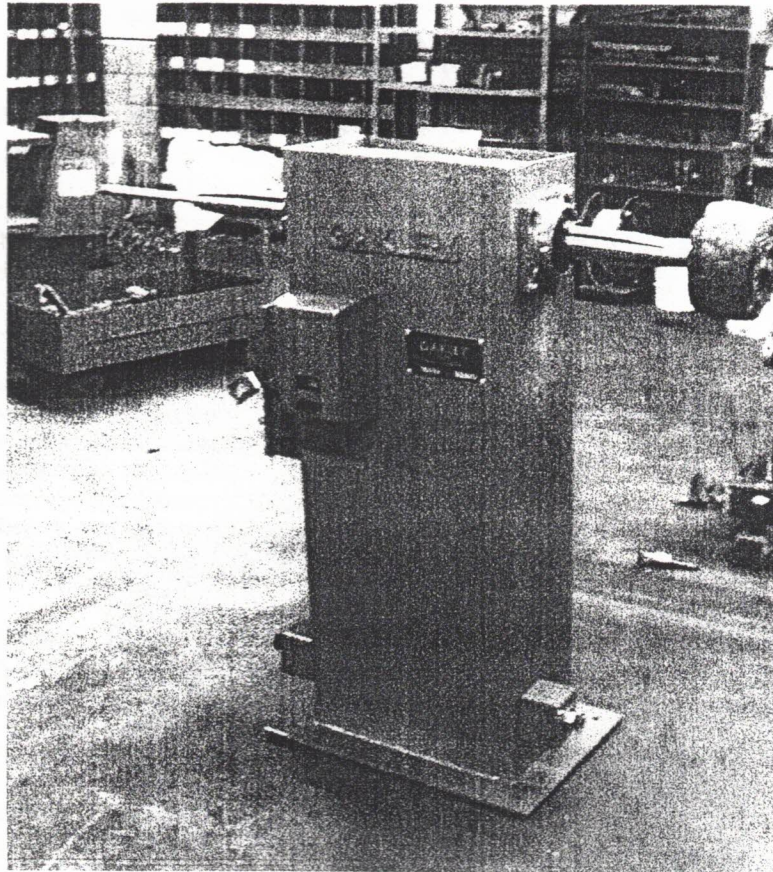
STANDARD SPECIFICATIONS

Sand Belt Length 8" x 226"
 Platen Size 9" x 85"
 Side Table Size 11" x 85"
 Table Vertical Adjustment 8"
 All Tables Tilt 45°
 Sand Belt Speed 4680 f.p.m.

H-696

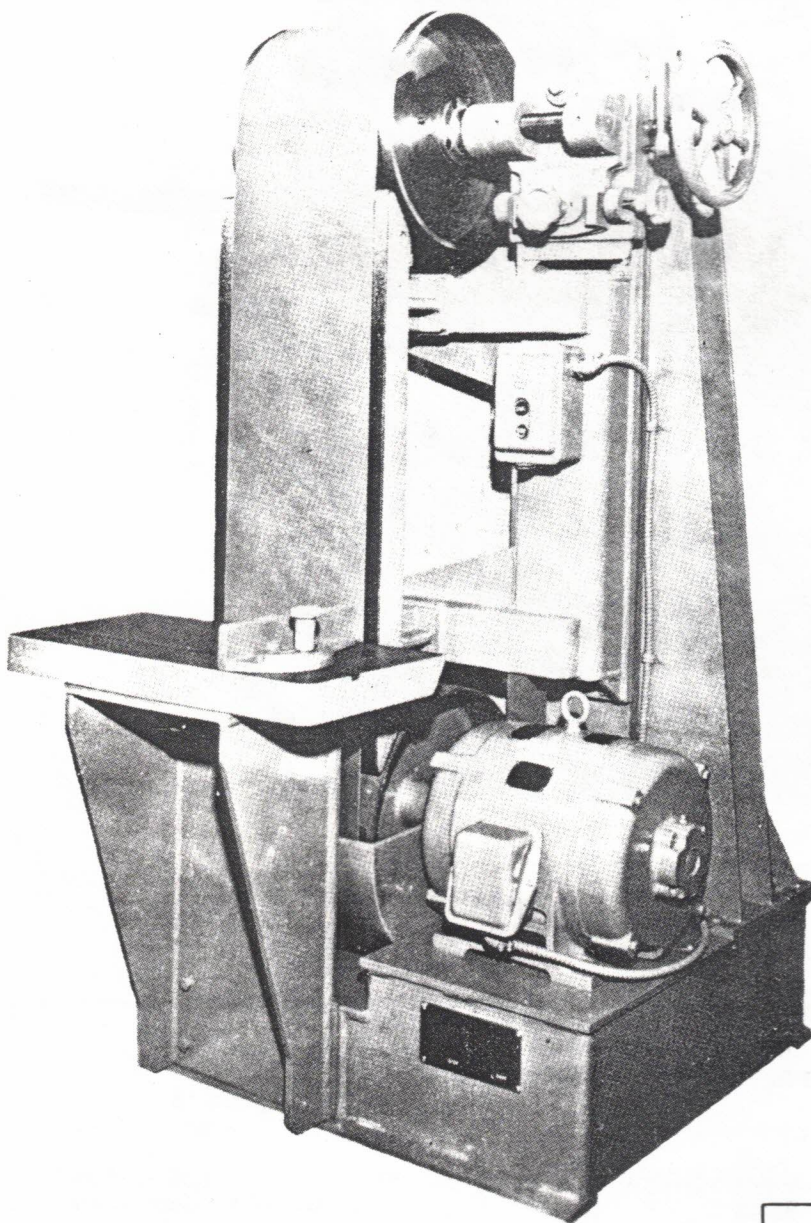
STANDARD SPECIFICATIONS

Sand Belt Length 8" x 250"
 Platen Size 9" x 97"
 Side Table Size 11" x 97"
 Table Vertical Adjustment 8"
 All Table Tilt 45°
 Sand Belt Speed 4680 f.p.m.



**OAKLEY MODEL PED
PEDESTAL SANDER - BUFFER**

- PED-1-12 - Single Spindle Pedestal Sander, 1 HP, 1200RPM, TEFC, 220/440 V; 3-Phase motor and starter. Includes one spindle adaptor per your specifications for operation at 1200/1500/1800 and 2400RPM
- PED-1-18 - Same as above with 1 HP, 1800RPM motor for operation at 1800/2400/3000 and 3600 RPM
- PED-2-12 - Double Spindle unit with 2HP, 1200RPM, TEFC, 220/440V, 3-Phase motor and starter. Includes 2 spindle adapters per your specification for operation at 1200/1500/1800 and 2400RPM
- PED-2-18 - Same as above with 2HP, 1800RPM motor for operation at 1800/2400/3000 and 3600RPM



The Model H-12V Series Vertical Belt Sanders incorporate all the Oakley experience and strict quality standards into a machine designed for heavy duty, accurate surfacing, flushing, grinding and sanding assembled case goods and other wood products, metal weldments, and castings. The standard Oakley features — aluminum sand belt pulleys, cast iron platen and work table, totally-enclosed, fan-cooled motors, and magnetic electrical controls — have moved the Model H-12V to the top of the list in verticals.

THE OAKLEY MODEL H-12V SERIES VERTICAL BELT SANDERS

MODEL H-6V-6"

Vertical Belt Sander suitable for sand belts 6" wide x 135" long; with a 3 H.P., 1200 R.P.M., TEFC sand belt drive motor; with magnetic electrical control switch with overload and low voltage protection; with plain cast iron non-tilting work table set perpendicular to cast iron back platen (tilting work table with sliding stock fence is optional at extra charge); with dust hood under motor pulley; machine complete with all regular and standard equipment for operation on A.C., 3 phase, 60 cycle, 200, 230/460 or 575 volts.

MODEL H-9V-9"

Vertical Belt Sander same as above except being suitable for sand belts 9" wide x 135" long and having a 5 H.P., 1200 R.P.M., TEFC drive motor.

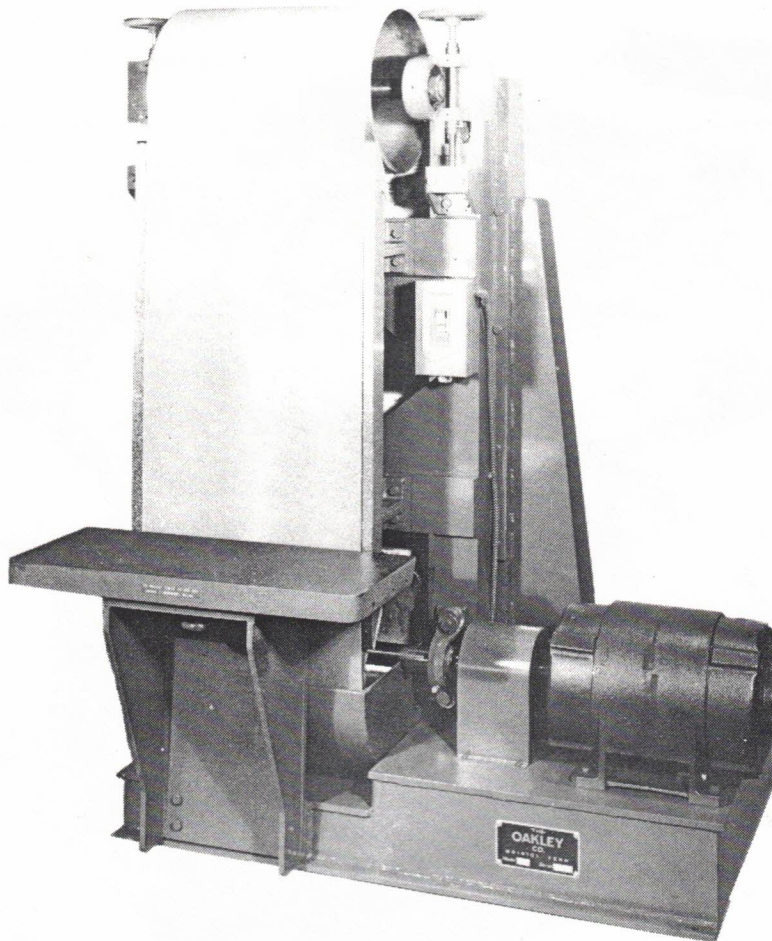
MODEL H-12V-12"

Vertical Belt Sander same as above except being suitable for sand belts 12" wide x 135" long and having a 5 H.P., 1200 R.P.M., TEFC drive motor.

MODEL H-15V-15"

Vertical Belt Sander same as above except being suitable for sand belts 15" wide x 135" long and having a 5 H.P., 1200 R.P.M., TEFC drive motor.

Model	STANDARD SPECIFICATIONS			
	H-6V-6"	H-9V-9"	H-12V-12"	H-15V-15"
Belt Size	6"x135"	9"x135"	12"x135"	15"x135"
Platen Size	7"x35"	10"x35"	13"x35"	16"x35"
Table Size	9"x12½"	9"x12½"	12"x23½"	12"x26"
Table Height	27½"	27½"	27½"	27½"
Std Capacity	26"	26"	26"	26"
Horsepower	3	5	5	5
Belt Speed	4600 fpm	4600 fpm	4600 fpm	4600 fpm
Floor Space	26"x40"	29"x40"	32"x40"	35"x40"
App. Weight	1300 lbs.	1500 lbs.	1700 lbs.	1900 lbs.



THE OAKLEY MODEL H-20V-20" VERTICAL BELT SURFACING SANDER

The Model H-20V is the heavy duty champ in sanding, surfacing, flushing, and grinding assembled case goods and other wood products, plastics, metal weldments and castings. Oakley has added to its standard Model H-12V Series Vertical Belt Sanders this 20" machine with all the standard Oakley Vertical Machine features plus the precision of the double screw type belt tightening and tracking mechanism. Both sand belt pulleys are mounted at each end in outboard bearings for the ultimate in vibration-free operation and long life. Every possible step in design and production has been taken to insure that the Oakley Model H-20V-20" Vertical Belt Surfacing Sander is the best such machine manufactured.

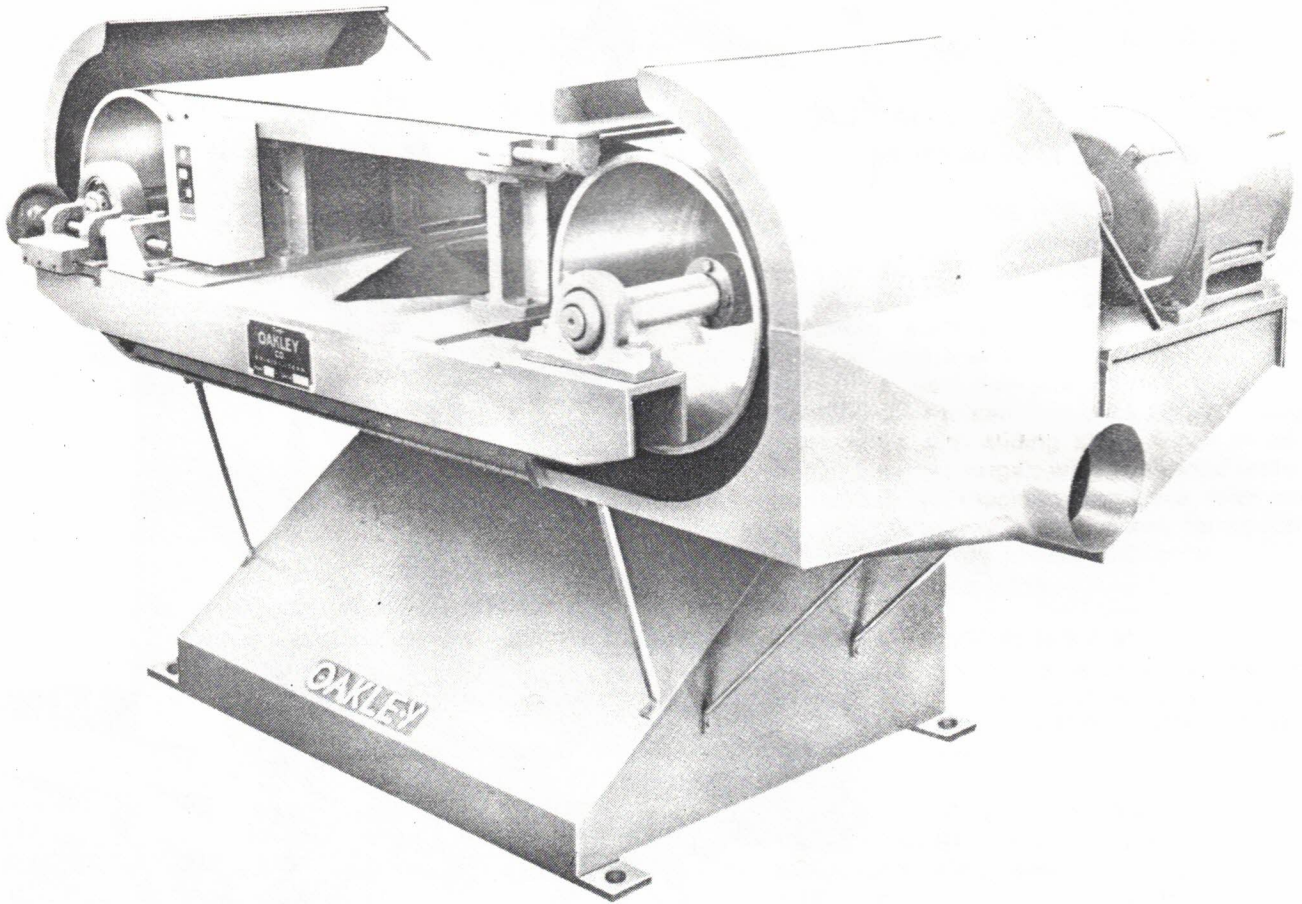
MODEL H-20V-20"

Vertical Belt Surfacing Sander suitable for sand belts 20" wide x 145" long; with a 7½ H.P., 1200 R.P.M., TEFC sand belt drive motor; with magnetic electrical control switch with overload and low voltage protection; with plain cast iron non-tilting work table set perpendicular to cast iron platen (tilting table with sliding stock fence is optional at extra charge); with dust hood under motor pulley; machine complete with all regular and standard equipment for operation on A.C., 3 phase, 60 cycle, 200, 230/460 or 575 volts.

All Oakley Vertical Belt Sanders are available as horizontal models in Model H-20F Series Horizontal Belt Sanders.

STANDARD SPECIFICATIONS

Sand Belt Size	20" x 145"
Platen Size	22" x 42"
Work Table Size	12" x 30"
Table Height	26"
Standard Vertical Capacity	34"
Pulley Size	15" dia. x 21" face
Sand Belt Speed	4600 f.p.m.
Floor Space	58" wide x 40" deep
Weight	App. 3000 pounds



THE OAKLEY MODEL H-20F SERIES HORIZONTAL BELT SANDERS

The furniture and related wood products industries, along with the metal fabrication and foundry industries, have long been familiar with the Oakley Model H-20V-20" Vertical Belt Surfacing Machine. The Oakley Model H-20F is the same machine but designed and built in the horizontal position and mounted on a rugged base, for the sanding, surfacing and grinding of larger and heavier assembled case goods, plastics, metal weldments and castings. The sanding platen doubles as the stock table, allowing the lowering of stock to the sand belt with a hoist, if necessary. And the Oakley H-20F is designed and built to take the pressure — for many, many years.

STANDARD SPECIFICATIONS

Sand Belt Length	145"
Sand Belt Speed	4640 f.p.m.
Sanding Capacity	42"
Working Height	36"
Floor Space Required	46"-54" x 86"
App. Shipping Weight — Model H-20F-12"	2300 pounds
App. Shipping Weight — Model H-20F-15"	2500 pounds
App. Shipping Weight — H-20F-20"	3000 pounds

MODEL H-20-F-12"

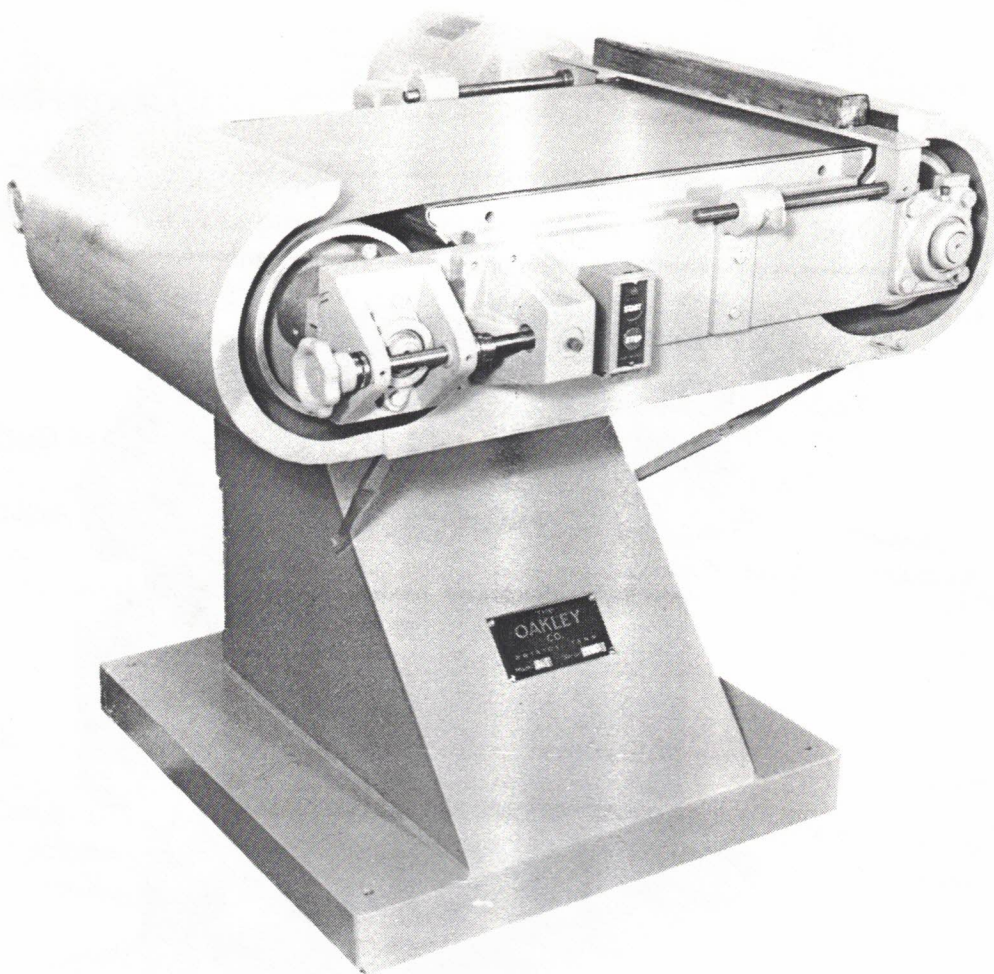
Horizontal Belt Sander suitable for sand belts 12" wide x 145" long; with a 5 H.P., 1200 R.P.M., TEFC sand belt drive motor; with magnetic electrical controls with overload and low voltage protection; with 13" wide x 42" long cast iron platen with stock fence; with 15" diameter aluminum sand belt pulleys; with dust hood at the motor end and with metal guard for lower strand of sand belt and idler pulley area; machine complete with all regular and standard equipment for operation on A.C., 3 phase, 60 cycle, 200, 230/460 or 575 volts.

MODEL H-20F-15"

Horizontal Belt Sander suitable for sand belts 15" wide x 145" long; otherwise the same as above.

MODEL H-20F-20"

Horizontal Belt Sander suitable for sand belts 20" wide x 145" long; with a 7½ H.P., 1200 R.P.M., TEFC sand belt drive motor; otherwise the same as above.



THE OAKLEY MODEL J-18F SERIES HORIZONTAL BELT SANDERS

MODEL J-18F-12"

Horizontal Belt Sander suitable for sand belts 12" wide x 86" long; with a 5 H.P., 1800 R.P.M., TEFC sand belt drive motor; with magnetic electrical control switch with overload and low voltage protection; with dust hood at the motor end and with metal guard for idler pulley and lower strand of sand belt; machine complete with all regular and standard equipment for operation on A.C., 3 phase, 60 cycle, 200, 230/460 or 575 volts.

MODEL J-18F-15"

Horizontal Belt Sander same as above except being suitable for sand belts 15" wide.

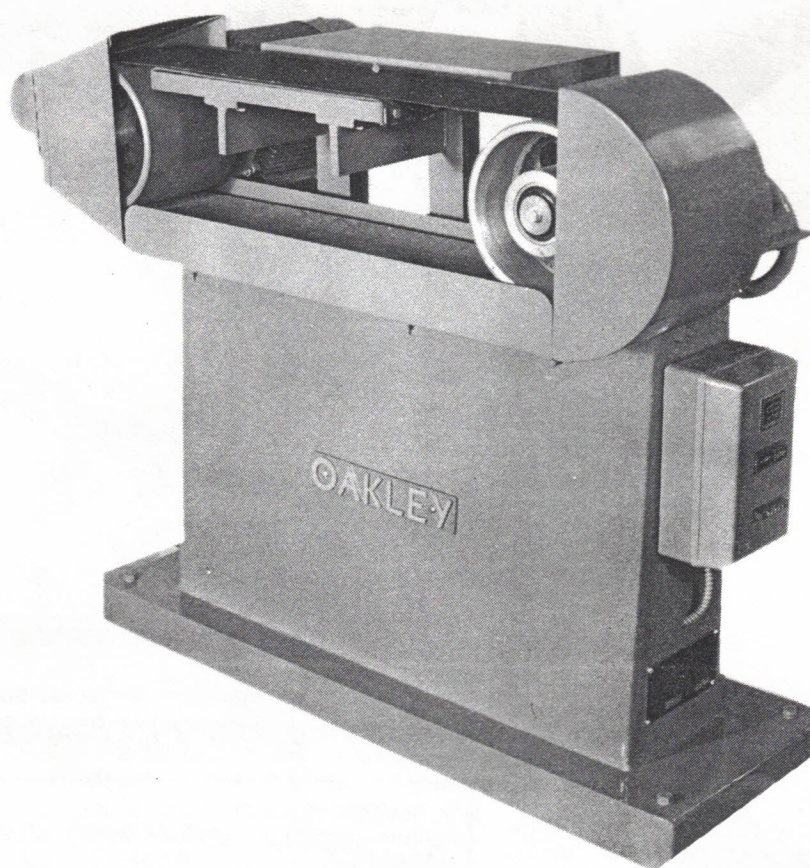
MODEL J-18F-18"

Horizontal Belt Sander same as above except being suitable for sand belts 18" wide and having a 7½ H.P. sand belt drive motor.

STANDARD SPECIFICATIONS

Model	J-18F-12"	J-18F-15"	J-18F-18"
Belt Size	12" x 86"	15" x 86"	18" x 86"
Platen Size	13" x 24"	16" x 24"	19" x 24"
Working Height	36"	36"	36"
Width	43"	46"	49"
Length	46"	46"	46"
Horsepower	5	5	7½
Belt Speed	3900 f.p.m.	3900 f.p.m.	3900 f.p.m.
App. Weight	1200 lbs.	1300 lbs.	1400 lbs.

The Model J-18F Series Horizontal Belt Sanders were designed for the plant with space or budget limitations. All the standard Oakley features have been condensed into the compact rugged unit. Totally-enclosed, fan-cooled motors, magnetic electric controls, aluminum sand belt pulleys, cast iron work platen, and Oakley's many years of experience in manufacturing the highest quality sanding machinery are included in each model.



MODEL J-6

A little brute! Ideal for metal working and parts sanding.

Sand Belt	6" x 83"
Motor	3 HP TEFC
Motor Speed	1750 RPM
Platen	7" x 16"
Pulley Sizes	8" dia. x 6-1/8" length
Hood	drop type to permit pulley sanding

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