

Welding Set Up Cheat Sheet

TIG Root Pass Amperage: 92-99

TIG Hot Pass Amperage: 130-145

TIG Fill Pass Amperage: 130-145

TIG Cap Pass Amperage: 130-145

Argon Flow: 35-45 CFH

SMAW (Stick) Amperage: 92-98

All Phases, All Positions, Fill and Cap