



Product Overview

Focus Tech SMS-400 **Cured Soldermask Stripper**

Product Description

SMS-400 cured soldermask stripper is formulated to quickly and cleanly strip most cured soldermasks with minimal effort. Typical cleaning cycles are less than one hour and require little to no scrubbing. SMS-400 acts quickly break-up and dissolve the cured soldermask without attacking the circuitry or buttercoat.

Physical Properties

Specific gravity: 1.3
pH: > 13
Appearance: clear to slightly opaque liquid
Flash point: > 200 °F

Operating Parameters

Concentration: 50 - 100% v/v
Temperature: 150 – 170 °F

Typical Operating Cycle

1. Soak boards for ½ hour in working solution
2. Remove boards and scrub lightly with soft nylon brush
3. Rinse
4. Soak boards for 15 minutes in working solution
5. Scrub with nylon brush (if necessary)
6. Rinse and dry

Storage

Store in original containers above 40 °F.

Safety

CAUTION! SMS-400 concentrates and working solutions contain strong alkaline ingredients. Avoid contact with eyes, skin and clothing. Wear chemical handler's gloves, goggles and protective clothing when handling. Read and understand Material Safety Data Sheet before using this product.

Notice

The information and recommendations, contained herein, regarding this product are, to the best of our knowledge, true and accurate. We make no guarantee of results because the conditions of actual use are beyond our control. We assume no liability for damages or penalties resulting from the use of this product or following our recommendations. Our recommendations and suggestions for use of this product are not intended to grant license to operate under or infringe any patent.