



AUTOMATED CHEMICAL SOLUTIONS

Chemicals and Controllers for PWB Fabrication

Product Overview

OXYstrip TS-7240 Tin/Solder Stripper Replenisher

Product Description

OXYstrip TS-7240 is an ammonium bifluoride/hydrogen peroxide based tin/solder stripper. OXYstrip TS-7240 can be used in spray or immersion and for either full panel or tab stripping applications. OXYstrip TS-7240 is excellent for selective solder stripping applications where nickel/gold plating is present because it will not attack the nickel plating and cause gold slivers. OXYstrip TS-7240 strips tin/solder quickly and leaves the underlying copper surface clean, residue free and ready for subsequent processing. OXYstrip TS-7240 can be replenished with technical grade hydrogen peroxide to extend bath life.

Features	Benefits
💡 Hydrogen peroxide replenishable	💰 Low operating costs
💡 Rate enhancing additives	🚀 Increases strip rate without increasing consumption
💡 Low copper attack	👉 Superior surface cosmetics

Physical Properties

Specific gravity: 1.2
pH: <2
Appearance: Clear, light green to water white liquid

Operating Parameters

Concentration: 100%
Temperature: 70 °F – 90 °F
Dwell time: 0.5 – 2 minutes
Ventilation: recommended
Hydrogen Peroxide: 18% - 24% hydrogen peroxide (as 35% H₂O₂)

Safety

CAUTION! TS-7240 contains oxidizing acidic components. Avoid contact with eyes, skin and clothing. Wear chemical handler's gloves, goggles and protective clothing when handling. Read and understand Material Safety Data Sheet before using this product.

Notice

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