



AUTOMATED CHEMICAL SOLUTIONS

Chemicals and Controllers for PWB Fabrication

Product Overview

FLOpro HO-8610

Reflow Oil

Product Description

HO-8610 is a heat transfer fluid for use in immersion fusing of plated solder. HO-8610 has excellent thermal stability and is completely soluble for easy rinsing.

Physical Properties

Specific gravity: 1.10
pH: 6-7
Appearance: clear to light yellow

Operating Parameters

Concentration: 100% (use as is)
Temperature: 450 °F to 475 °F
Control: add fresh HO-8610 to maintain solution level

Storage

Store in original containers above 40 °F.

Safety

Avoid contact with eyes, skin and clothing. Wear chemical handler's gloves, goggles and protective clothing when handling. Read and understand Material Safety Data Sheet before using this product.

Notice

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