

2022 TUBE WORKS MACHINE PRICING - FOR MORE DETAILS ON MACHINES CONTACT US AT SALES@TUBEWORKS.BIZ OR 402-890-3592

3/4" to 3" Standard Machines	HD '075 CNC-EP	HD '075 CNC-E	HD 150 CNC-E	HD 300 SA	HD 300 CNC	HD 300 CNC-E
Base Price:	\$136,790	\$127,295	\$192,025	\$127,067	\$175,578	\$243,346
EXACTA-BEND Controller	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
Right-Hand (CCW) or Left-Hand (CW)	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
Customer Selected -Tool Mounts	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
Overhead Tie Bar - C.D & P.D.	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
Safety Scanner & Relay	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
Operator Manual & Technical Docs	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
On Site Training (3 Days)	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
Warranty (Years)	2	2	2	2	2	2

Options:

Mandrel	\$5,000	\$11,756	\$13,725	\$6,500	\$16,250	\$27,500
Mandrel Rod	\$825	\$825	\$940	\$1,050	\$1,050	\$1,050
Adjustable Wiper Die Base - Single Stack	\$1,000	\$1,000	\$1,250	\$1,500	\$1,500	\$1,500
Adjustable Wiper Die Base - Multi-Stack	\$1,400	\$1,400	\$1,700	N/A	\$2,000	\$2,000
Swing Away Wiper	\$5,500	\$5,500	\$6,000	N/A	\$6,500	\$11,500
Multi-Stack (3 - Tools)	\$14,250	\$14,250	\$22,500	N/A	\$27,851	\$40,000
Mandrel Lubricator	\$1,825	\$1,825	\$1,825	\$1,825	\$1,825	\$1,825
BendPro G2v2	\$12,000	\$12,000	\$12,000	N/A	\$12,000	\$12,000
Bend Extension (4 ft increments)	\$6,700	\$6,700	\$7,000	\$8,500	\$8,500	\$8,500

6" Standard Machines	HD 450 SA	HD 450 CNC	HD 450 CNC-E	HD 600 SA	HD 600 CNC	HD 600 CNC-E
Base Price:	\$141,750	\$268,671	\$388,742	\$180,650	\$403,800	\$584,606
EXACTA-BEND Controller	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
Right-Hand (CCW) or Left-Hand (CW)	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
Customer Selected -Tool Mounts	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
Overhead Tie Bar - C.D & P.D.	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
Safety Scanner & Relay	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
Operator Manual & Technical Docs	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
On Site Training (3 Days)	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
Warranty (Years)	2	2	2	2	2	2

Options:

Mandrel	\$7,250	\$10,500	\$10,500	\$9,350	\$15,600	\$15,600
Mandrel Rod	\$1,500	\$1,500	\$1,500	\$1,500	\$2,100	\$2,100
Adjustable Wiper Die Base - Single Stack	\$2,500	\$2,500	\$2,500	\$3,500	\$3,500	\$3,500
Adjustable Wiper Die Base - Multi-Stack	N/A	\$3,100	\$3,100	N/A	\$4,200	\$4,200
Swing Away Wiper	N/A	\$6,500	\$14,500	N/A	\$8,500	\$17,500
Multi-Stack (3 - Tools)	N/A	\$150,000	\$175,000	N/A	\$160,000	\$185,000
Mandrel Lubricator	\$1,825	\$1,825	\$1,825	\$1,825	\$1,825	\$1,825
BendPro G2v2	N/A	\$12,000	\$12,000	N/A	\$12,000	\$12,000
Bend Extension (4 ft increments)	\$9,600	\$9,600	\$9,600	\$10,600	\$10,600	\$10,600

Metric Machines	30mm CNC-E	50mm CNC-E	80mm CNC-E
Base Price:	\$168,074	\$184,428	\$243,346
EXACTA-BEND Controller	INCLUDED	INCLUDED	INCLUDED
Right-Hand (CCW) or Left-Hand (CW)	INCLUDED	INCLUDED	INCLUDED
Customer Selected -Tool Mounts	INCLUDED	INCLUDED	INCLUDED
Overhead Tie Bar - C.D & P.D.	INCLUDED	INCLUDED	INCLUDED
Safety Scanner & Relay	INCLUDED	INCLUDED	INCLUDED
Operator Manual & Technical Docs	INCLUDED	INCLUDED	INCLUDED
On Site Training (3 Days)	INCLUDED	INCLUDED	INCLUDED
Warranty (Years)	2	2	2

Options:

Mandrel	\$11,756	\$13,725	\$27,500
Mandrel Rod	\$825	\$940	\$1,050
Adjustable Wiper Die Base - Single Stack	\$1,000	\$1,250	\$1,500
Adjustable Wiper Die Base - Multi-Stack	\$1,400	\$1,700	\$2,000
Swing Away Wiper	\$5,500	\$6,000	\$11,500
Multi-Stack (3 - Tools)	\$15,303	\$22,500	\$40,000
Mandrel Lubricator	\$1,825	\$1,825	\$1,825
BendPro G2v2	\$12,000	\$12,000	\$12,000
Bend Extension (4 ft increments)	\$6,700	\$7,000	\$8,500

Don't forget the tooling



NOMENCLATURE

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HD = Heavy Duty
Blank = Special

Blank = Hydraulic

-E = All Electric (some pneumatics may be used)

-EP = Electric with Pneumatic Clamp Die,
Pressure Die, Pressure Die Assist, Mandrel Die,
Collet

CNC = Computer Numerical Controlled

SA = Semi-Automatic; also referred to as: NC (Numerical
Control) & Manual

Machine Size - See "Tube Works Machine Capacity " Chart

mm = Metric Machine



MADE IN THE USA