## 2022 TUBE WORKS MACHINE PRICING - FOR MORE DETAILS ON MACHINES CONTACT US AT SALES@TUBEWORKS.BIZ OR 402-890-3592

3/4" to 3" Standard Machines	HD '075 CNC-EP			HD 300 SA	HD 300 CNC	HD 300 CNC-E
Base Price:	\$136,790	\$127,295	\$192,025	\$127,067	\$175,578	\$243,346
EXACTA-BEND Controller	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
Right-Hand (CCW) or Left-Hand (CW)	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
Customer Selected -Tool Mounts	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
Overhead Tie Bar - C.D & P.D.	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
Safety Scanner & Relay	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
Operator Manual & Technical Docs	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
On Site Training (3 Days)	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
Warranty (Years)	2	2	2	2	2	2
Options:						
Mandrel	\$5,000	\$11,756	\$13,725	\$6,500	\$16,250	\$27,500
Mandrel Rod	\$825	\$825	\$940	\$1,050	\$1,050	\$1,050
Adjustable Wiper Die Base - Single Stack	\$1,000	\$1,000	\$1,250	\$1,500	\$1,500	\$1,500
Adjustable Wiper Die Base - Multi-Stack	\$1,400	\$1,400	\$1,700	N/A	\$2,000	\$2,000
Swing Away Wiper	\$5,500	\$5,500	\$6,000	N/A	\$6,500	\$11,500
Multi-Stack (3 - Tools)	\$14,250	\$14,250	\$22,500	N/A	\$27,851	\$40,000
Mandrel Lubricator	\$1,825	\$1,825	\$1,825	\$1,825	\$1,825	\$1,825
BendPro G2v2	\$12,000	\$12,000	\$12,000	N/A	\$12,000	\$12,000
Bend Extension (4 ft increments)	\$6,700	\$6,700	\$7,000	\$8,500	\$8,500	\$8,500
C" Standard Mashings						
6" Standard Machines	HD 450 SA	HD 450 CNC	HD 450 CNC-E	HD 600 SA	HD 600 CNC	HD 600 CNC-E
Base Price:	\$141,750	\$268,671	\$388,742	\$180,650	\$403,800	\$584,606
Base Price: EXACTA-BEND Controller	\$141,750 INCLUDED	\$268,671 INCLUDED	\$388,742 INCLUDED	\$180,650 INCLUDED	\$403,800 INCLUDED	\$584,606 INCLUDED
Base Price: EXACTA-BEND Controller Right-Hand (CCW) or Left-Hand (CW)	\$141,750 INCLUDED INCLUDED	\$268,671 INCLUDED INCLUDED	\$388,742 INCLUDED INCLUDED	\$180,650 INCLUDED INCLUDED	\$403,800 INCLUDED INCLUDED	\$584,606 INCLUDED INCLUDED
Base Price: EXACTA-BEND Controller Right-Hand (CCW) or Left-Hand (CW) Customer Selected -Tool Mounts	\$141,750 INCLUDED INCLUDED INCLUDED	\$268,671 INCLUDED INCLUDED INCLUDED	\$388,742 INCLUDED INCLUDED INCLUDED	\$180,650 INCLUDED INCLUDED INCLUDED	\$403,800 INCLUDED INCLUDED INCLUDED	\$584,606 INCLUDED INCLUDED INCLUDED
Base Price: EXACTA-BEND Controller Right-Hand (CCW) or Left-Hand (CW) Customer Selected -Tool Mounts Overhead Tie Bar - C.D & P.D.	\$141,750 INCLUDED INCLUDED INCLUDED INCLUDED	\$268,671 INCLUDED INCLUDED INCLUDED INCLUDED	\$388,742 INCLUDED INCLUDED INCLUDED INCLUDED	\$180,650 INCLUDED INCLUDED INCLUDED INCLUDED	\$403,800 INCLUDED INCLUDED INCLUDED INCLUDED	\$584,606 INCLUDED INCLUDED INCLUDED INCLUDED
Base Price: EXACTA-BEND Controller Right-Hand (CCW) or Left-Hand (CW) Customer Selected -Tool Mounts Overhead Tie Bar - C.D & P.D. Safety Scanner & Relay	\$141,750 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$268,671 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$388,742 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$180,650 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$403,800 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$584,606 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED
Base Price: EXACTA-BEND Controller Right-Hand (CCW) or Left-Hand (CW) Customer Selected -Tool Mounts Overhead Tie Bar - C.D & P.D. Safety Scanner & Relay Operator Manual & Technical Docs	\$141,750 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$268,671 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$388,742 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$180,650 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$403,800 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$584,606 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED
Base Price: EXACTA-BEND Controller Right-Hand (CCW) or Left-Hand (CW) Customer Selected -Tool Mounts Overhead Tie Bar - C.D & P.D. Safety Scanner & Relay Operator Manual & Technical Docs On Site Training (3 Days)	\$141,750 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$268,671 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$388,742 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$180,650 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$403,800 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$584,606 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED
Base Price: EXACTA-BEND Controller Right-Hand (CCW) or Left-Hand (CW) Customer Selected -Tool Mounts Overhead Tie Bar - C.D & P.D. Safety Scanner & Relay Operator Manual & Technical Docs	\$141,750 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$268,671 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$388,742 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$180,650 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$403,800 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$584,606 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED
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Base Price:EXACTA-BEND ControllerRight-Hand (CCW) or Left-Hand (CW)Customer Selected -Tool MountsOverhead Tie Bar - C.D & P.D.Safety Scanner & RelayOperator Manual & Technical DocsOn Site Training (3 Days)Warranty (Years)Options:Mandrel	\$141,750 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$7,250	\$268,671 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,500	\$388,742 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,500	\$180,650 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$9,350	\$403,800 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$15,600	\$584,606 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$15,600
Base Price:EXACTA-BEND ControllerRight-Hand (CCW) or Left-Hand (CW)Customer Selected -Tool MountsOverhead Tie Bar - C.D & P.D.Safety Scanner & RelayOperator Manual & Technical DocsOn Site Training (3 Days)Warranty (Years)Options:MandrelMandrel Rod	\$141,750 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$7,250 \$1,500	\$268,671 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,500 \$1,500	\$388,742 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,500 \$1,500	\$180,650 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$9,350 \$1,500	\$403,800 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$15,600 \$2,100	\$584,606 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$15,600 \$2,100
Base Price:EXACTA-BEND ControllerRight-Hand (CCW) or Left-Hand (CW)Customer Selected -Tool MountsOverhead Tie Bar - C.D & P.D.Safety Scanner & RelayOperator Manual & Technical DocsOn Site Training (3 Days)Warranty (Years)Options:MandrelMandrel RodAdjustable Wiper Die Base - Single Stack	\$141,750 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$7,250 \$1,500 \$2,500	\$268,671 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,500 \$1,500 \$2,500	\$388,742 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,500 \$1,500 \$2,500	\$180,650 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$9,350 \$1,500 \$3,500	\$403,800 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$15,600 \$2,100 \$3,500	\$584,606 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$15,600 \$2,100 \$3,500
Base Price:EXACTA-BEND ControllerRight-Hand (CCW) or Left-Hand (CW)Customer Selected -Tool MountsOverhead Tie Bar - C.D & P.D.Safety Scanner & RelayOperator Manual & Technical DocsOn Site Training (3 Days)Warranty (Years)Options:MandrelMandrel RodAdjustable Wiper Die Base - Single StackAdjustable Wiper Die Base - Multi-Stack	\$141,750 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$7,250 \$1,500 \$2,500 N/A	\$268,671 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,500 \$1,500 \$2,500 \$3,100	\$388,742 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,500 \$1,500 \$2,500 \$3,100	\$180,650 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$9,350 \$1,500 \$3,500 N/A	\$403,800 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$15,600 \$2,100 \$3,500 \$4,200	\$584,606 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$15,600 \$2,100 \$3,500 \$4,200
Base Price:EXACTA-BEND ControllerRight-Hand (CCW) or Left-Hand (CW)Customer Selected -Tool MountsOverhead Tie Bar - C.D & P.D.Safety Scanner & RelayOperator Manual & Technical DocsOn Site Training (3 Days)Warranty (Years)Options:MandrelMandrel RodAdjustable Wiper Die Base - Single StackAdjustable Wiper Die Base - Multi-StackSwing Away Wiper	\$141,750 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$7,250 \$1,500 \$2,500 N/A N/A	\$268,671 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,500 \$1,500 \$2,500 \$3,100 \$6,500	\$388,742 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,500 \$1,500 \$2,500 \$3,100 \$14,500	\$180,650 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$9,350 \$1,500 \$3,500 N/A N/A	\$403,800 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$15,600 \$2,100 \$3,500 \$4,200 \$8,500	\$584,606 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$15,600 \$2,100 \$3,500 \$4,200 \$17,500
Base Price:EXACTA-BEND ControllerRight-Hand (CCW) or Left-Hand (CW)Customer Selected -Tool MountsOverhead Tie Bar - C.D & P.D.Safety Scanner & RelayOperator Manual & Technical DocsOn Site Training (3 Days)Warranty (Years)Options:MandrelMandrel RodAdjustable Wiper Die Base - Single StackAdjustable Wiper Die Base - Multi-StackSwing Away WiperMulti-Stack (3 - Tools)	\$141,750 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$7,250 \$1,500 \$2,500 N/A N/A N/A	\$268,671 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,500 \$1,500 \$2,500 \$3,100 \$6,500 \$150,000	\$388,742 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,500 \$1,500 \$2,500 \$3,100 \$14,500 \$175,000	\$180,650 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$9,350 \$1,500 \$3,500 N/A N/A N/A	\$403,800 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$15,600 \$2,100 \$3,500 \$4,200 \$8,500 \$160,000	\$584,606 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$15,600 \$2,100 \$3,500 \$4,200 \$17,500 \$185,000
Base Price:EXACTA-BEND ControllerRight-Hand (CCW) or Left-Hand (CW)Customer Selected -Tool MountsOverhead Tie Bar - C.D & P.D.Safety Scanner & RelayOperator Manual & Technical DocsOn Site Training (3 Days)Warranty (Years)Options:MandrelMandrel RodAdjustable Wiper Die Base - Single StackAdjustable Wiper Die Base - Multi-StackSwing Away WiperMulti-Stack (3 - Tools)Mandrel Lubricator	\$141,750 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$7,250 \$1,500 \$2,500 N/A N/A N/A N/A \$1,825	\$268,671 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,500 \$1,500 \$2,500 \$3,100 \$6,500 \$150,000 \$1,825	\$388,742 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,500 \$1,500 \$1,500 \$3,100 \$14,500 \$175,000 \$1,825	\$180,650 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$9,350 \$1,500 \$3,500 N/A N/A N/A N/A \$1,825	\$403,800 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$15,600 \$2,100 \$3,500 \$4,200 \$4,200 \$160,000 \$1,825	\$584,606 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$15,600 \$2,100 \$3,500 \$4,200 \$17,500 \$185,000 \$1,825
Base Price:EXACTA-BEND ControllerRight-Hand (CCW) or Left-Hand (CW)Customer Selected -Tool MountsOverhead Tie Bar - C.D & P.D.Safety Scanner & RelayOperator Manual & Technical DocsOn Site Training (3 Days)Warranty (Years)Options:MandrelMandrel RodAdjustable Wiper Die Base - Single StackAdjustable Wiper Die Base - Multi-StackSwing Away WiperMulti-Stack (3 - Tools)	\$141,750 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$7,250 \$1,500 \$2,500 N/A N/A N/A	\$268,671 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,500 \$1,500 \$2,500 \$3,100 \$6,500 \$150,000	\$388,742 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,500 \$1,500 \$2,500 \$3,100 \$14,500 \$175,000	\$180,650 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$9,350 \$1,500 \$3,500 N/A N/A N/A	\$403,800 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$15,600 \$2,100 \$3,500 \$4,200 \$8,500 \$160,000	\$584,606 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$15,600 \$2,100 \$3,500 \$4,200 \$17,500 \$185,000

Metric Machines	30mm CNC-E	50mm CNC-E	80mm CNC-E
Base Price:	\$168,074	\$184,428	\$243,346
EXACTA-BEND Controller	INCLUDED	INCLUDED	INCLUDED
Right-Hand (CCW) or Left-Hand (CW)	INCLUDED	INCLUDED	INCLUDED
Customer Selected -Tool Mounts	INCLUDED	INCLUDED	INCLUDED
Overhead Tie Bar - C.D & P.D.	INCLUDED	INCLUDED	INCLUDED
Safety Scanner & Relay	INCLUDED	INCLUDED	INCLUDED
Operator Manual & Technical Docs	INCLUDED	INCLUDED	INCLUDED
On Site Training (3 Days)	INCLUDED	INCLUDED	INCLUDED
Warranty (Years)	2	2	2

Don't forget the tooling

## **Options:**

Mandrel	\$11,756	\$13,725	\$27,500
Mandrel Rod	\$825	\$940	\$1,050
Adjustable Wiper Die Base - Single Stack	\$1,000	\$1,250	\$1,500
Adjustable Wiper Die Base - Multi-Stack	\$1,400	\$1,700	\$2,000
Swing Away Wiper	\$5,500	\$6,000	\$11,500
Multi-Stack (3 - Tools)	\$15,303	\$22,500	\$40,000
Mandrel Lubricator	\$1,825	\$1,825	\$1,825
BendPro G2v2	\$12,000	\$12,000	\$12,000
Bend Extension (4 ft increments)	\$6,700	\$7,000	\$8,500





MADE IN THE USA

## NOMENCLATURE

XX	###	XXX	-X
HD = Heavy Duty			Blank = Hydraulic
Blank = Special			-E = All Electric (some pneumatics may be used)
			-EP = Electric with Pneumatic Clamp Die, Pressure Die, Pressure Die Assist, Mandrel Die, Collet
		•	ter Numerical Controlled

SA = Semi-Automatic; also referred to as: NC (Numerical Control) & Manual

Machine Size - See "Tube Works Machine Capacity " Chart mm = Metric Machine