2023 TUBE WORKS MACHINE PRICING - FOR MORE DETAILS ON MACHINES CONTACT US AT SALES@TUBEWORKS.BIZ OR 402-890-3592

3/4" to 3" Standard Machines	HD '075 CNC-EP	HD '075 CNC-E	HD 150 CNC-E	HD 300 SA	HD 300 CNC	HD 300 CNC-E
Base Price:	\$141,578	\$131,750	\$198,746	\$131,514	\$181,723	\$251,863
EXACTA-BEND Controller	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
Right-Hand (CCW) or Left-Hand (CW)	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
Customer Selected -Tool Mounts	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
Overhead Tie Bar - C.D & P.D.	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
Safety Scanner & Relay	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
Operator Manual & Technical Docs	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
On Site Training (3 Days)	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED	INCLUDED
Warranty (Years)	2	2	2	2	2	2
Options:						
Mandrel	\$5,175	\$12,167	\$14,205	\$6,728	\$16,819	\$28,463
Mandrel Rod	\$854	\$854	\$973	\$1,087	\$1,087	\$1,087
Adjustable Wiper Die Base - Single Stack	\$1,035	\$1,035	\$1,294	\$1,553	\$1,553	\$1,553
Adjustable Wiper Die Base - Multi-Stack	\$1,449	\$1,449	\$1,760	N/A	\$2,070	\$2,070
Swing Away Wiper	\$5,693	\$5,693	\$6,210	N/A	\$6,728	\$11,903
Multi-Stack (3 - Tools)	\$14,749	\$14,749	\$23,288	N/A	\$28,826	\$41,400
Mandrel Lubricator	\$1,889	\$1,889	\$1,889	\$1,889	\$1,889	\$1,889
BendPro G2v2	\$12,420	\$12,420	\$12,420	N/A	\$12,420	\$12,420
Bend Extension (4 ft increments)	\$6,935	\$6,935	\$7,245	\$8,798	\$8,798	\$8,798
C'' Standard Machines	LID AFO CA	LID 4F0 CNC	LID 4EO CNC E I	11D 600 CA	LID COO CNC	LUD COO CNC E
6" Standard Machines	HD 450 SA	HD 450 CNC	HD 450 CNC-E	HD 600 SA	HD 600 CNC	HD 600 CNC-E
Base Price:	\$146,711	\$278,074	\$402,348	\$186,973	\$417,933	\$605,067
Base Price: EXACTA-BEND Controller	\$146,711 INCLUDED	\$278,074 INCLUDED	\$402,348 INCLUDED	\$186,973 INCLUDED	\$417,933 INCLUDED	\$605,067 INCLUDED
Base Price: EXACTA-BEND Controller Right-Hand (CCW) or Left-Hand (CW)	\$146,711 INCLUDED INCLUDED	\$278,074 INCLUDED INCLUDED	\$402,348 INCLUDED INCLUDED	\$186,973 INCLUDED INCLUDED	\$417,933 INCLUDED INCLUDED	\$605,067 INCLUDED INCLUDED
Base Price: EXACTA-BEND Controller Right-Hand (CCW) or Left-Hand (CW) Customer Selected -Tool Mounts	\$146,711 INCLUDED INCLUDED INCLUDED	\$278,074 INCLUDED INCLUDED INCLUDED	\$402,348 INCLUDED INCLUDED INCLUDED	\$186,973 INCLUDED INCLUDED INCLUDED	\$417,933 INCLUDED INCLUDED INCLUDED	\$605,067 INCLUDED INCLUDED INCLUDED
Base Price: EXACTA-BEND Controller Right-Hand (CCW) or Left-Hand (CW) Customer Selected -Tool Mounts Overhead Tie Bar - C.D & P.D.	\$146,711 INCLUDED INCLUDED INCLUDED INCLUDED	\$278,074 INCLUDED INCLUDED INCLUDED INCLUDED	\$402,348 INCLUDED INCLUDED INCLUDED INCLUDED	\$186,973 INCLUDED INCLUDED INCLUDED INCLUDED	\$417,933 INCLUDED INCLUDED INCLUDED INCLUDED	\$605,067 INCLUDED INCLUDED INCLUDED INCLUDED
Base Price: EXACTA-BEND Controller Right-Hand (CCW) or Left-Hand (CW) Customer Selected -Tool Mounts Overhead Tie Bar - C.D & P.D. Safety Scanner & Relay	\$146,711 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$278,074 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$402,348 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$186,973 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$417,933 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$605,067 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED
Base Price: EXACTA-BEND Controller Right-Hand (CCW) or Left-Hand (CW) Customer Selected -Tool Mounts Overhead Tie Bar - C.D & P.D. Safety Scanner & Relay Operator Manual & Technical Docs	\$146,711 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$278,074 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$402,348 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$186,973 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$417,933 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$605,067 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED
Base Price: EXACTA-BEND Controller Right-Hand (CCW) or Left-Hand (CW) Customer Selected -Tool Mounts Overhead Tie Bar - C.D & P.D. Safety Scanner & Relay Operator Manual & Technical Docs On Site Training (3 Days)	\$146,711 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$278,074 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$402,348 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$186,973 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$417,933 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$605,067 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED
Base Price: EXACTA-BEND Controller Right-Hand (CCW) or Left-Hand (CW) Customer Selected -Tool Mounts Overhead Tie Bar - C.D & P.D. Safety Scanner & Relay Operator Manual & Technical Docs	\$146,711 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$278,074 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$402,348 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$186,973 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$417,933 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$605,067 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED
Base Price: EXACTA-BEND Controller Right-Hand (CCW) or Left-Hand (CW) Customer Selected -Tool Mounts Overhead Tie Bar - C.D & P.D. Safety Scanner & Relay Operator Manual & Technical Docs On Site Training (3 Days) Warranty (Years)	\$146,711 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2	\$278,074 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2	\$402,348 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2	\$186,973 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2	\$417,933 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED	\$605,067 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2
Base Price: EXACTA-BEND Controller Right-Hand (CCW) or Left-Hand (CW) Customer Selected -Tool Mounts Overhead Tie Bar - C.D & P.D. Safety Scanner & Relay Operator Manual & Technical Docs On Site Training (3 Days) Warranty (Years) Options: Mandrel	\$146,711 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2	\$278,074 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2	\$402,348 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2	\$186,973 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2	\$417,933 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2	\$605,067 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2
Base Price: EXACTA-BEND Controller Right-Hand (CCW) or Left-Hand (CW) Customer Selected -Tool Mounts Overhead Tie Bar - C.D & P.D. Safety Scanner & Relay Operator Manual & Technical Docs On Site Training (3 Days) Warranty (Years) Options: Mandrel Mandrel Rod	\$146,711 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$7,504 \$1,553	\$278,074 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,868 \$1,553	\$402,348 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,868 \$1,553	\$186,973 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$9,677 \$1,553	\$417,933 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$16,146 \$2,174	\$605,067 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$16,146 \$2,174
Base Price: EXACTA-BEND Controller Right-Hand (CCW) or Left-Hand (CW) Customer Selected -Tool Mounts Overhead Tie Bar - C.D & P.D. Safety Scanner & Relay Operator Manual & Technical Docs On Site Training (3 Days) Warranty (Years) Options: Mandrel Mandrel Rod Adjustable Wiper Die Base - Single Stack	\$146,711 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$7,504 \$1,553 \$2,588	\$278,074 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,868 \$1,553 \$2,588	\$402,348 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,868 \$1,553 \$2,588	\$186,973 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$9,677 \$1,553 \$3,623	\$417,933 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$16,146 \$2,174 \$3,623	\$605,067 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$16,146 \$2,174 \$3,623
Base Price: EXACTA-BEND Controller Right-Hand (CCW) or Left-Hand (CW) Customer Selected -Tool Mounts Overhead Tie Bar - C.D & P.D. Safety Scanner & Relay Operator Manual & Technical Docs On Site Training (3 Days) Warranty (Years) Options: Mandrel Mandrel Rod Adjustable Wiper Die Base - Single Stack Adjustable Wiper Die Base - Multi-Stack	\$146,711 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$7,504 \$1,553 \$2,588 N/A	\$278,074 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,868 \$1,553 \$2,588 \$3,209	\$402,348 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,868 \$1,553 \$2,588 \$3,209	\$186,973 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$9,677 \$1,553 \$3,623 N/A	\$417,933 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$16,146 \$2,174 \$3,623 \$4,347	\$605,067 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$16,146 \$2,174 \$3,623 \$4,347
Base Price: EXACTA-BEND Controller Right-Hand (CCW) or Left-Hand (CW) Customer Selected -Tool Mounts Overhead Tie Bar - C.D & P.D. Safety Scanner & Relay Operator Manual & Technical Docs On Site Training (3 Days) Warranty (Years) Options: Mandrel Mandrel Rod Adjustable Wiper Die Base - Single Stack Adjustable Wiper Die Base - Multi-Stack Swing Away Wiper	\$146,711 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$7,504 \$1,553 \$2,588 N/A N/A	\$278,074 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,868 \$1,553 \$2,588 \$3,209 \$6,728	\$402,348 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,868 \$1,553 \$2,588 \$3,209 \$15,008	\$186,973 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$9,677 \$1,553 \$3,623 N/A N/A	\$417,933 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$16,146 \$2,174 \$3,623 \$4,347 \$8,798	\$605,067 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$16,146 \$2,174 \$3,623 \$4,347 \$18,113
Base Price: EXACTA-BEND Controller Right-Hand (CCW) or Left-Hand (CW) Customer Selected -Tool Mounts Overhead Tie Bar - C.D & P.D. Safety Scanner & Relay Operator Manual & Technical Docs On Site Training (3 Days) Warranty (Years) Options: Mandrel Mandrel Rod Adjustable Wiper Die Base - Single Stack Adjustable Wiper Die Base - Multi-Stack Swing Away Wiper Multi-Stack (3 - Tools)	\$146,711 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$7,504 \$1,553 \$2,588 N/A N/A N/A	\$278,074 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,868 \$1,553 \$2,588 \$3,209 \$6,728 \$155,250	\$402,348 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,868 \$1,553 \$2,588 \$3,209 \$15,008 \$181,125	\$186,973 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$9,677 \$1,553 \$3,623 N/A N/A N/A	\$417,933 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$16,146 \$2,174 \$3,623 \$4,347 \$8,798 \$165,600	\$605,067 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$16,146 \$2,174 \$3,623 \$4,347 \$18,113 \$191,475
Base Price: EXACTA-BEND Controller Right-Hand (CCW) or Left-Hand (CW) Customer Selected -Tool Mounts Overhead Tie Bar - C.D & P.D. Safety Scanner & Relay Operator Manual & Technical Docs On Site Training (3 Days) Warranty (Years) Options: Mandrel Mandrel Rod Adjustable Wiper Die Base - Single Stack Adjustable Wiper Die Base - Multi-Stack Swing Away Wiper Multi-Stack (3 - Tools) Mandrel Lubricator	\$146,711 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$7,504 \$1,553 \$2,588 N/A N/A N/A \$1,889	\$278,074 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,868 \$1,553 \$2,588 \$3,209 \$6,728 \$155,250 \$1,889	\$402,348 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,868 \$1,553 \$2,588 \$3,209 \$15,008 \$181,125 \$1,889	\$186,973 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$9,677 \$1,553 \$3,623 N/A N/A N/A \$1,889	\$417,933 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$16,146 \$2,174 \$3,623 \$4,347 \$8,798 \$165,600 \$1,889	\$605,067 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$16,146 \$2,174 \$3,623 \$4,347 \$18,113 \$191,475 \$1,889
Base Price: EXACTA-BEND Controller Right-Hand (CCW) or Left-Hand (CW) Customer Selected -Tool Mounts Overhead Tie Bar - C.D & P.D. Safety Scanner & Relay Operator Manual & Technical Docs On Site Training (3 Days) Warranty (Years) Options: Mandrel Mandrel Rod Adjustable Wiper Die Base - Single Stack Adjustable Wiper Die Base - Multi-Stack Swing Away Wiper Multi-Stack (3 - Tools)	\$146,711 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$7,504 \$1,553 \$2,588 N/A N/A N/A	\$278,074 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,868 \$1,553 \$2,588 \$3,209 \$6,728 \$155,250	\$402,348 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$10,868 \$1,553 \$2,588 \$3,209 \$15,008 \$181,125	\$186,973 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$9,677 \$1,553 \$3,623 N/A N/A N/A	\$417,933 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$16,146 \$2,174 \$3,623 \$4,347 \$8,798 \$165,600	\$605,067 INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED INCLUDED 2 \$16,146 \$2,174 \$3,623 \$4,347 \$18,113 \$191,475

Metric Machines	30mm CNC-E	50mm CNC-E	80mm CNC-E
Base Price:	\$173,957	\$190,883	\$251,863
EXACTA-BEND Controller	INCLUDED	INCLUDED	INCLUDED
Right-Hand (CCW) or Left-Hand (CW)	INCLUDED	INCLUDED	INCLUDED
Customer Selected -Tool Mounts	INCLUDED	INCLUDED	INCLUDED
Overhead Tie Bar - C.D & P.D.	INCLUDED	INCLUDED	INCLUDED
Safety Scanner & Relay	INCLUDED	INCLUDED	INCLUDED
Operator Manual & Technical Docs	INCLUDED	INCLUDED	INCLUDED
On Site Training (3 Days)	INCLUDED	INCLUDED	INCLUDED
Warranty (Years)	2	2	2

Don't forget the tooling

Optio	ons
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Mandrel	\$12,167	\$14,205	\$28,463
Mandrel Rod	\$854	\$973	\$1,087
Adjustable Wiper Die Base - Single Stack	\$1,035	\$1,294	\$1,553
Adjustable Wiper Die Base - Multi-Stack	\$1,449	\$1,760	\$2,070
Swing Away Wiper	\$5,693	\$6,210	\$11,903
Multi-Stack (3 - Tools)	\$15,839	\$23,288	\$41,400
Mandrel Lubricator	\$1,889	\$1,889	\$1,889
BendPro G2v2	\$12,420	\$12,420	\$12,420
Bend Extension (4 ft increments)	\$6,935	\$7,245	\$8,798



NOMENCLATURE

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MADE IN THE USA

HD = Heavy Duty Blank = Special

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Blank = Hydraulic

-E = All Electric (some pneumatics may be used)

-EP = Electric with Pneumatic Clamp Die,
Pressure Die, Pressure Die Assist, Mandrel Die,
Collet

CNC = Computer Numerical Controlled SA = Semi-Automatic; also referred to as: NC (Numerical Control) & Manual

Machine Size - See "Tube Works Machine Capacity " Chart mm = Metric Machine