

PRODUCT CATALOG



**finnleo**[®]
pure sauna

PURE SAUNA

We live by the “Pure Sauna” motto. Not only are we committed to providing the finest products for the best sauna experience, we stay true to our authentic Finnish roots and our commitment to nature and the environment.

The world moves on outside the walls of your Finnleo sauna. But within, a gentle yet persistent heat makes its way to your core. The day’s stresses melt away as you let yourself go in the wash of comfort. There are no distractions. You can think, feel, be yourself once again.

These walls represent the finest quality construction and European design. This sauna looks as good as it feels. In here, inspired aesthetics and engineering quietly combine to offer welcome refuge. A genuinely simple pleasure you are free to enjoy time and time again.

Finnleo is celebrating 100 years of providing sauna solutions—going back to 1919 in Finland. Finnleo continues to build on its proud heritage, building on authentic sauna concepts but with design, quality and technology to provide the ultimate, wellness-enhancing sauna experience.



Making the Relaxation-Fitness-Wellness Connection







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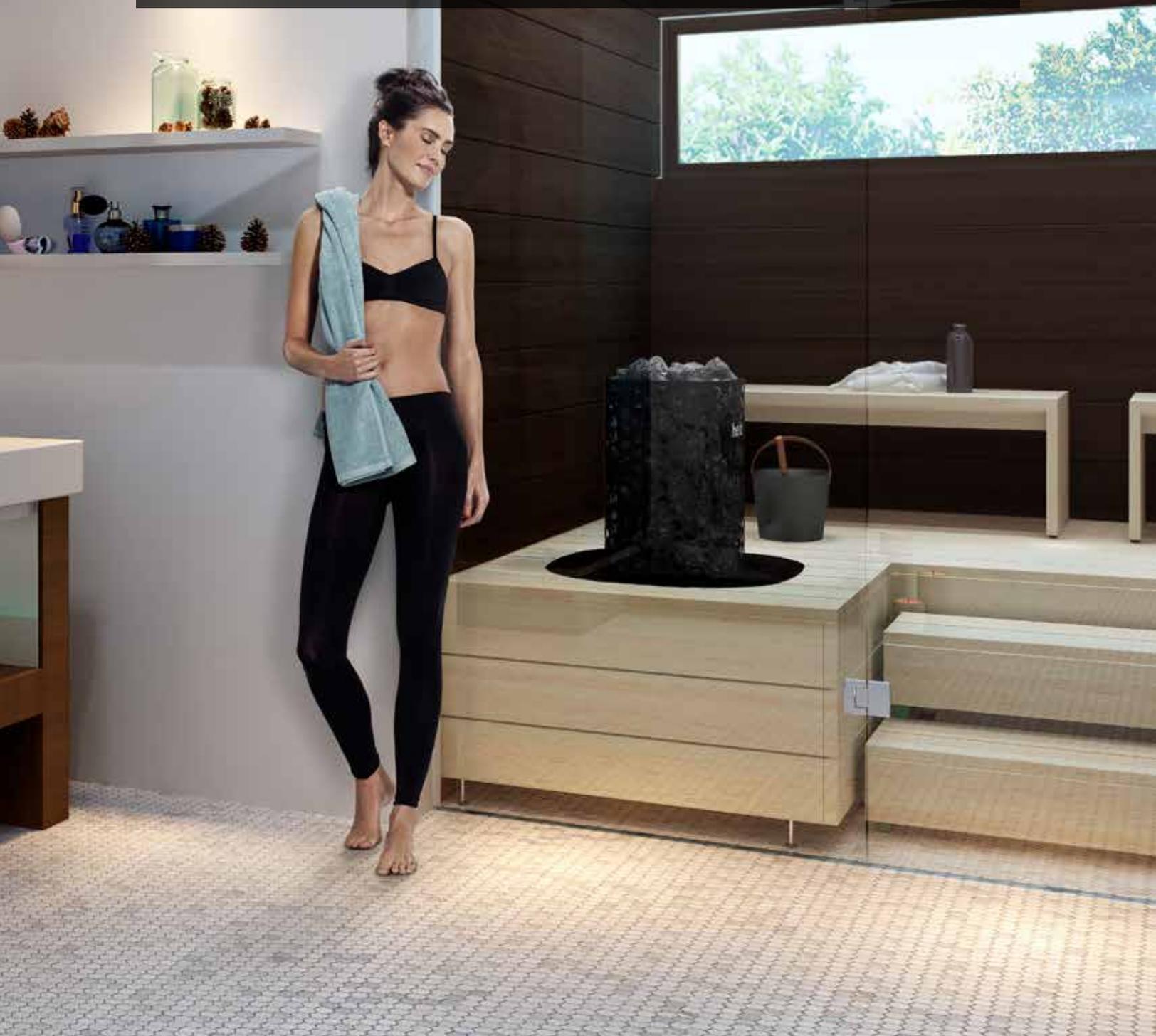
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BETTER LIVING THE FINNLEO WAY

Finnleo is TyloHelo World Group, the largest sauna and steam bath company in the world, with a history dating back to 1919 when the company was established in Wyborg, Finland. The Finnleo experience is as genuine as it gets, because our saunas are designed to deliver the same simple, uncomplicated pleasure people have been enjoying for thousands of years. There is the solid comfort knowing we use responsibly-sourced wood from northern forests. Our heating engineering is based on tried and true principles of our authentic Finnish roots. We call it Pure Sauna, and with Finnleo you can enjoy it in the comfort of your own home as often as you like.



For centuries, the Finnish people have known sauna improved their health. Now, numerous medical studies prove the health & wellness benefits of sauna: from cardiovascular and brain health to faster recovery after workouts.

HEALTH BENEFITS

Saunas improve cardiovascular performance. As core body temperature rises, cardiac output increases. When we cool off again, the heart rate drops, giving our hearts a healthy workout that improves performance and helps the body's regulatory system.

Reduces incidences of Alzheimer's by 65%. A 20-year study conducted with more than 2,300 participants at the University of Eastern Finland by Dr. Jari Laukkanen and his colleagues revealed regular sauna use (4-7 times per week) at 176 degrees F for 19 minutes lowered the risk for both Alzheimer's & Dementia.

Saunas relieve stress. The heat from the sauna stimulates the release of endorphins. Endorphins are the body's all-natural "feel good" chemical, and their release provides a truly wonderful "after sauna glow."

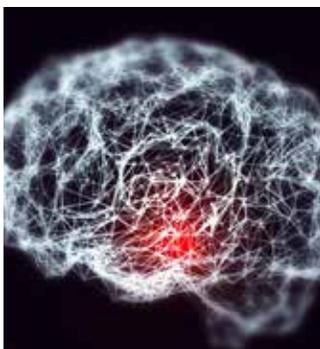
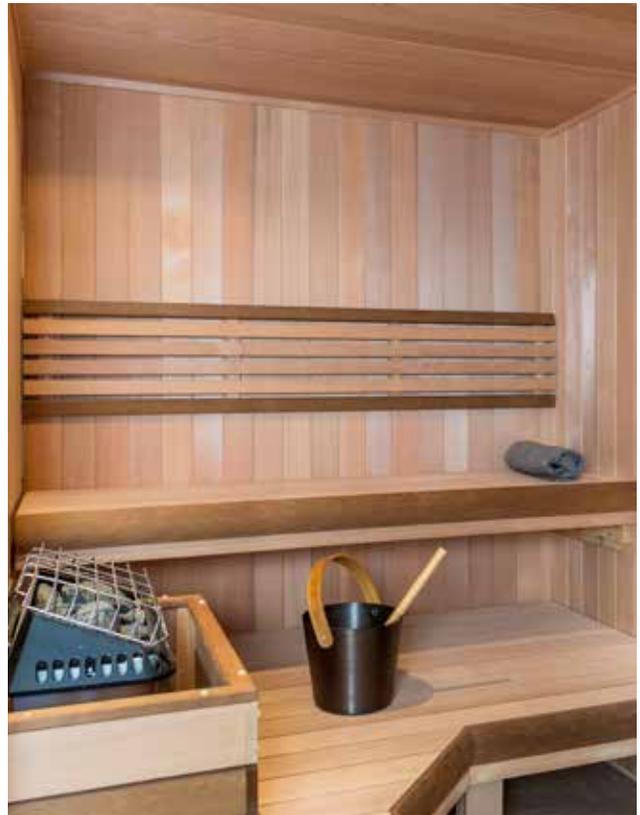
Saunas relax muscles and soothe aches. Heat-stimulated endorphins can have a tranquilizing effect, minimizing muscle pain and soreness. Heat also increases blood flow, speeding up the body's natural healing process.

Saunas flush toxins. Deep sweating in a sauna can help reduce levels of lead, copper, zinc, nickel, mercury and chemical - toxins commonly absorbed just from interacting with our daily environments.

Saunas cleanse skin. When the body sweats, skin is cleansed and dead skin cells are replaced - keeping your skin in good working condition.

Saunas can help you sleep better. Research shows the slow, waning effect of declining endorphins after a sauna can help you get to sleep faster and stay asleep longer.

Discover more healthy benefits of the Finnleo pure sauna experience at <http://www.finnleo.com>





HEALTH & WELLNESS

Much has been made of the health benefits of sauna bathing—and with good reason. Physically, nothing is more reinvigorating than a deep, healthy sweat every day.

Tension fades. Muscles unwind. Toxins are flushed from your body. You get a cardiovascular workout as blood vessels dilate and your heart rate increases, burning calories. Natural chemicals are released—endorphins—reducing mental stress, soothing sore muscles and joints, and inducing a deeper sleep. Skin is cleansed of bacteria, and dead cells are replaced—leaving you with a soft, glowing appearance.

A few minutes a day is all it takes to look and feel better. The body's response to gentle, persistent heat is well-documented and proven. Which is why more and more doctors are recommending sauna and its purifying benefits.

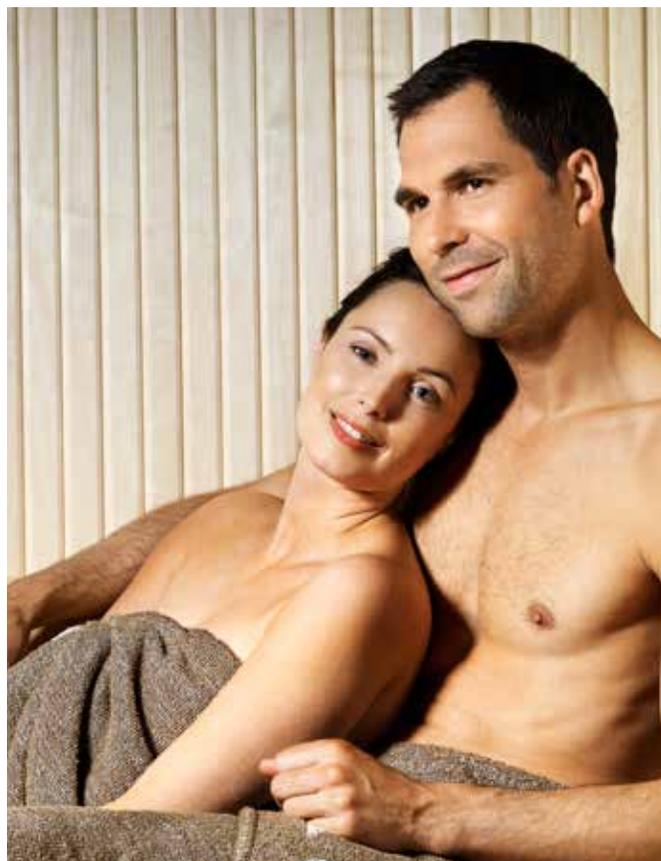


RELAX

Modern living is complicated. We have had to become experts in time and stress management. Our work is more demanding, our home and life responsibilities more challenging than any previous generation.

At Finnleo, we believe this only makes the case for owning a sauna—and taking advantage of its purifying comfort daily—even more important. A few minutes of deep, soothing heat melts away the day’s stresses. We emerge relaxed, revived and ready for whatever the day may bring.

In here, we can share a few precious moments with those closest to us. Let conversation flow freely. Or simply give ourselves a chance to breathe, to slow down and reflect, to help ourselves be better by feeling better.

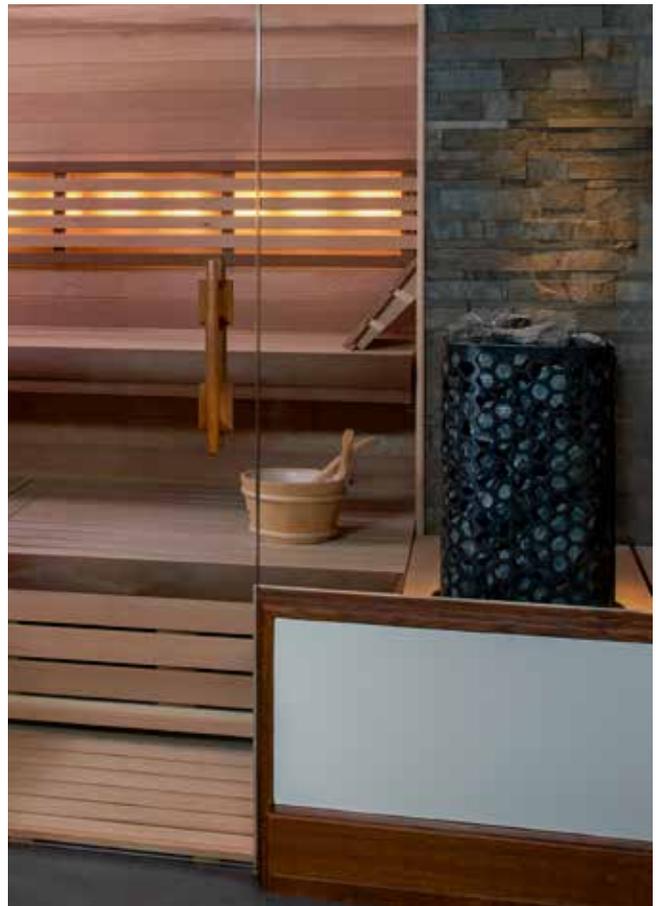


DESIGN

True to our roots, Finnleo invests heavily in ensuring the Scandinavian design aesthetic and overall sauna experience is reflected in all our products. Finnleo's "Tonttu" series of sauna heaters and interior solutions, for instance, were developed in collaboration with world renowned industrial designers Ristomatti Ratia and Esa Vapaavuori.

The Saunatonnttu heater revolutionized possibilities for interior sauna design, allowing innovations such as raised platforms with the heater rising through them to benches wrapped around the heater. The Tonttu, and the more recently introduced Himalaya tower heater series are characterized by adherence to the uncluttered feel, freshness and casual elegance of Scandinavian design.

The collaboration has also led to stunning interior solutions never before seen in traditional saunas. Their aesthetic purity and clean lines epitomize the highest standards of Scandinavian design, enhancing the pure sauna experience. The new interiors have completely changed the way saunas look and how they can be used and enjoyed.



QUALITY

When you choose Finnleo, you are ensuring only the very highest level of quality will become part of your home. We work on the principle that quality is important to even the smallest detail. This is your assurance that only the best materials, design and production processes are used in creating your pure sauna experience.

As a TyloHelo World Group company, Finnleo has the largest and most advanced sauna and heater manufacturing plants in the world. In addition, we have the most extensive research and development program of any sauna manufacturer — to provide you with products that are innovative, yet true to the genuine traditions of sauna and bathing.

All Designer, Sisu, Outdoor, Patio and Custom Cut sauna rooms are proudly manufactured in the USA.

PRODUCT RANGE

Finnleo is the market leader and has the most complete line of traditional and infrared saunas. From entry level portable saunas, to deluxe saunas with custom lighting, custom benching and multiple wood choices and styles, Finnleo has a solution for every taste and budget.

Finnleo design and quality is evident throughout our product lines. We are proud to be able to offer the widest range of exclusive features and options, letting you stylize the interior and exterior to suit your home and decor. What's more, help with planning, sales, installation and service are simply a phone call away. With Finnleo, it is easy to shape a pure sauna experience that is exactly right for you.

Finnleo works mill-direct (Pacific Northwest and Baltic Region), using only the highest quality, hand-selected wood for its saunas: Clear Vertical Grain Hemlock and Western Red Cedar, European Grade A Nordic White Spruce—all from verified sustainable forests.



Canadian Hemlock Nordic White Spruce Clear Western Red Cedar

ENVIRONMENTAL

FINNLEO THE NATURAL CHOICE

The Finnleo pure sauna experience is designed from a profound respect and care for the nature that inspires it. We take our environmental responsibility seriously—in everything from recycling and manufacturing waste on a local level, to sourcing timber from sustainably-managed forests originating in countries known for their responsible forestry management.

We have also taken great care to ensure our saunas use as little energy as possible. Compared to hot tubs and jetted tubs, Finnleo saunas use much less power to heat and stay warm. This not only saves you money, but is much better for our environment. Because for us, the sauna experience can only be truly pure if it includes peace of mind.

HOW TO CHOOSE THE SAUNA DESIGN PERFECT FOR YOUR TASTE AND BUDGET

1 SAUNA TYPE

Pages 16-27

FREE-STANDING CUSTOM



- **Modular, freestanding saunas.**
- Indoor (Designer or Sisu Series) or Outdoor (Metro or Patio)
- Though luxurious in look and quality, the Finnleo Free Standing Custom sauna rooms are made of prefabricated panels.
- Choice of wood on exterior and interior: Clear Canadian Hemlock, Clear Western Red Cedar and Nordic White Spruce.
- Custom Infrared or Custom hybrid InfraSauna available.

PERMANENTLY-INSTALLED CUSTOM



- **Luxuriously designed, handcrafted for framed wall applications.**
- Size and design details are virtually unlimited
- Sauna interior is manufactured to fit your exact framed space, then installed on existing framed walls
- Choice of wood on exterior and interior: Clear Canadian Hemlock, Clear Western Red Cedar and Nordic White Spruce
- Custom Infrared or Combination InfraSauna available

PLUG-N-PLAY PORTABLE



- **Fixed sizes and features (not customizable), free standing**
- Five models of indoor traditional saunas (Hallmark Series)
- Three models of outdoor traditional saunas (Summit)
- Seven models of IR saunas
- Two models of combination InfraSauna rooms

2 INTERIOR TYPE

Pages 26-35

- Custom selection of bench styles in multiple wood choices.
- Choose from six backrest designs, including ergonomic designs.
- Custom selection of lighting: backrest lighting, valance lighting, wall lights, ceiling puck lights.
- Customized glass features: full-wall glass panels and/or sidelight windows to create a more visually appealing and more open sauna

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- Interiors are feature rich but not customizable
- Clear Canadian Hemlock interior and exterior
- Ceiling backrest light system including color light therapy
- Built-in floor with vinyl surface
- Bluetooth sound system

3 HEATER TYPE

Pages 42-51

- Choose from a wide range of heaters from wall-heaters to Finnleo's rock tower heaters, the Piccolo or Himalaya. Controls are matched with heater selection, from simple built-in controls, to basic touch controls, to deluxe programmable touch screen controls with apps.

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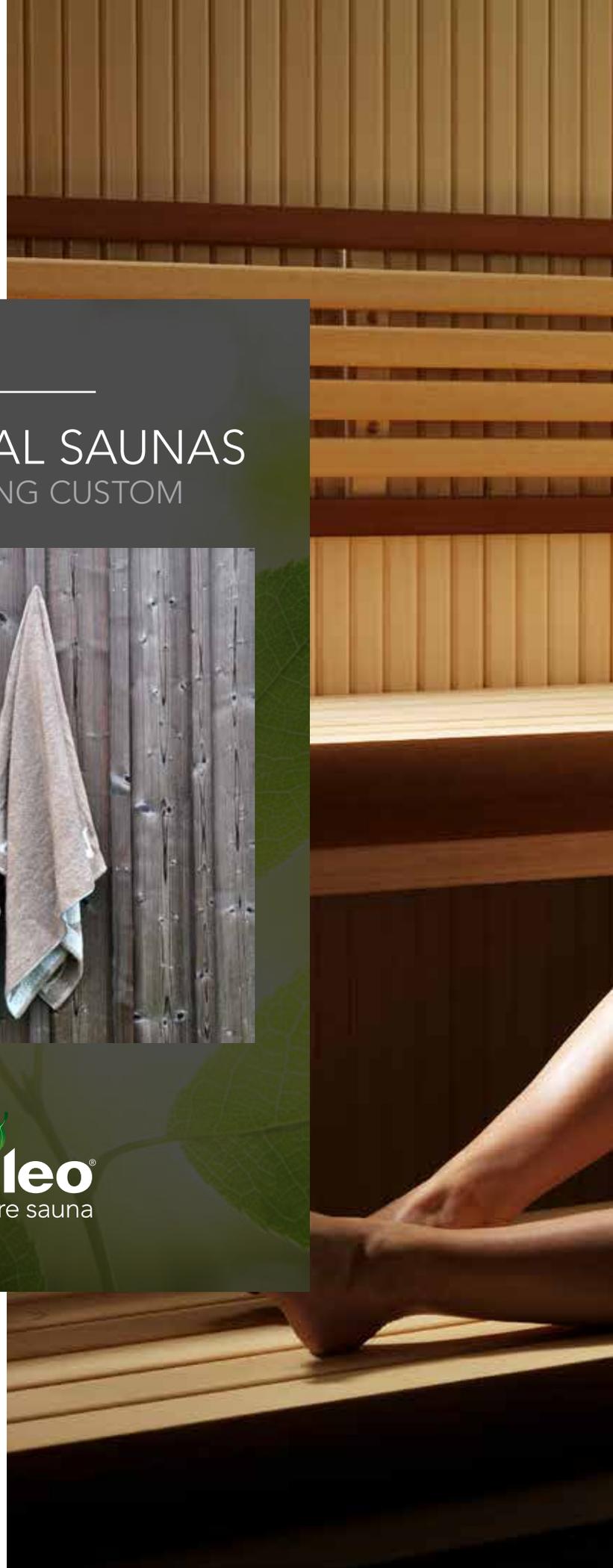
- Includes stainless steel wall-mounted heater selected according to sauna room size (Junior or Designer heater) with SaunaLogic2 control

TRADITIONAL SAUNAS

FREE STANDING CUSTOM



**finnleo**[®]
pure sauna





DESIGNER SAUNAS

As the name implies, The Designer Series is a collection of high quality sauna room styles modeled along the clean, simple yet elegant lines found in the best examples of Scandinavian design. Even better, they are available as prefabricated panel kits, making them available for use after just a few hours of assembly.





TWILIGHT



SERENITY



REFLECTIONS



SOLACE



MYSTIQUE



SEASIDE

DESIGNER SAUNAS

Finnleo's Designer Series are the most luxurious saunas available in North America. Loaded with upgrades, Designer saunas offer unequalled choice in aesthetics, function, quality and convenience, making the decision to enhance your home with a personal wellness center even easier.

Designer saunas are crafted from a selection of the highest quality woods milled to Finnleo's exacting standards. Each sauna has individually selected and finished boards and comes with precision finish doors and windows. Extensive use of glass and angles gives each sauna an air of exclusivity balanced with a warm and welcoming feel.

The clean, contemporary styling and obvious quality of Finnleo's Designer saunas make it almost impossible to believe they're made from prefabricated panels. Your sauna is delivered as a complete kit, and will be ready to use after only a few hours of assembly. Top quality materials and engineering ensure your Designer sauna will be as inviting in the years to come as it is today.

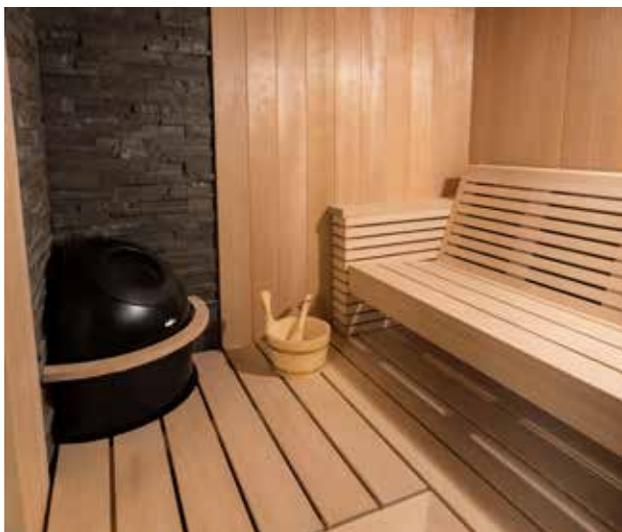
Choose from Twilight, Vita, Reflections, Serenity, Seaside, Solace, or Mystique. Individual layouts and features are shown on pages 40-41. Or visit www.finnleo.com for more photos and information.





DESIGNER SAUNAS

- Choose from 7 distinct styles, each individualized with unique comfort and aesthetic features.
- Comes complete with benches, lighting, heater, interior and exterior paneling everything you need to start enjoying your sauna within hours of delivery
- Prefabricated panels crafted from Scandinavian whitewoods or clear Canadian Hemlock or Western Red Cedar sourced from responsibly-managed forests
- Interiors can be upgraded to one of our luxurious interior solutions, enhancing your sauna's look and experience even further
- Easy to assemble, with step-by-step instructions and support that's just a phone call away ensure your sauna will be ready quickly. They're also protected by a full 5-year warranty on all parts and 2 year on-site servicing
- Manufactured in USA by Finnleo



SISU SAUNAS

Finnleo's Sisu series has become a classic of the sauna world. True to tradition, Sisu saunas are made in the Finnish style of exclusive fine-grained Nordic White Spruce—you'll even notice a subtle scent of deep Finnish forests. Sisu—a clean, pure expression of sauna at its genuine best



Sisu 5' x 7' With Optional Sidelight Windows in Nordic White Spruce & Abachi

THE ESSENCE OF SAUNA

Free-standing Sisu saunas glow with genuine welcome. The room itself is light and well-ventilated. The wood for walls and ceilings is Nordic White Spruce (European Grade A from sustainably managed Finnish forests) or optional clear Western Red Cedar or premium Canadian Hemlock. The subtle scent of a Finnish forest combined with Scandinavian design provides a pure sauna experience.

Sisu saunas offer unlimited options, from personal size saunas to large club size saunas, making them equally ideal for private or public use. Custom designs and sizes are available as well, and interiors, windows, doors and much more can be personalized with a wide variety of options.

Abachi is used extensively throughout the sauna — wherever skin touches wood — on benches, backrests, head rests and door handles. Abachi wood remains comfortable to the touch even at high temperatures, resists stains and odor absorption, and has no knots or splinters. It is the ultimate sauna bench material, and is used in the finest saunas of Europe.



Sisu 5'X7', Western Red Cedar



Sisu 5'X7', Hemlock exterior and interior with Abachi benches and backrests

You can personalize your sauna with any number of available options including:

- Deluxe interiors (as shown on pg. 28-35)
- Deluxe "Sunburst" interiors
- Bronze tinted sidelite windows (tempered insulated glass)
- Special doors, including Finnleo 's popular all-glass door or etched glass door
- Custom-designed dramatic angles
- Piccolo, Himalaya and Tonttu heater upgrades

Choose from several door and window styles to personalize your sauna and give it the look you want.

Door options include:

- Hemlock door with traditional window
- Hemlock door with window and grids
- All-glass door (standard)
- Etched all-Glass door with birch leaf design
- Etched birch leaf door with negative image
- Satin all-glass door for privacy
- Sidelight window options in multiple panel locations or tint options

All doors are prehung and include handles and preinstalled latching system. See door info on page 36-37.



Standard Sisu interior; bench boards in short direction.



Standard Sisu interior; bench boards in long direction.

ALL SISU PACKAGES INCLUDE

- Abachi benches, backrests, headrests, heater guard and duck boards
- Prebuilt, prefitted wall and ceiling panels — all completely blind nailed, Nordic White Spruce interior and exterior
- Prehung all-glass door, hinged left or right, premounted in its own panel
- Heater, rocks, bucket, ladle, light, thermometer and necessary hardware
- Manufactured in the USA by Finnleo
- Quick and easy assembly make Sisu the clear choice

Options Available

- Sound System
- Cedar or Hemlock
- Heater Upgrades: Himalaya or Tonttu series
- Sunburst Interior for all saunas 5' and larger
- All interior options shown on pages 28-35

CUSTOM-CUT SAUNAS

PERMANENTLY INSTALLED
CUSTOM SAUNAS

LUXURIOUSLY DESIGNED, HANDCRAFTED FOR
FRAMED WALL APPLICATIONS

Finnleo Custom-Cut saunas give you options you might not have thought possible. Personal design preferences. Solutions for odd or limited spaces. The beauty of a Custom-Cut solution is you get to have your sauna, your way—and still benefit from Finnleo materials, expertise, and quality engineering.

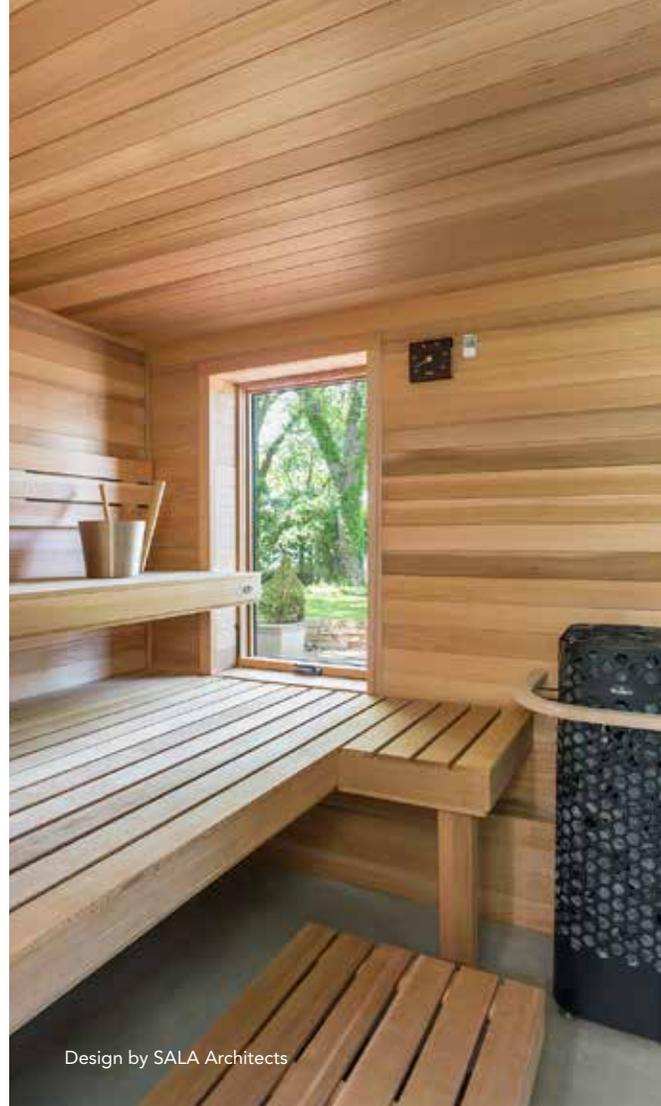


FINNLEO CUSTOM-CUT SAUNAS: HAVE IT YOUR WAY

Finnleo Custom-Cut saunas are perfect for homes, hotels, corporate fitness centers, health clubs... The possibilities are endless. Custom-Cut saunas are hand made using the highest quality sauna woods: clear vertical grain Canadian Hemlock, clear Western Red Cedar or quality Nordic whitewoods, glass panels, and relaxing diffuse lighting--just like in the finest saunas of Europe.

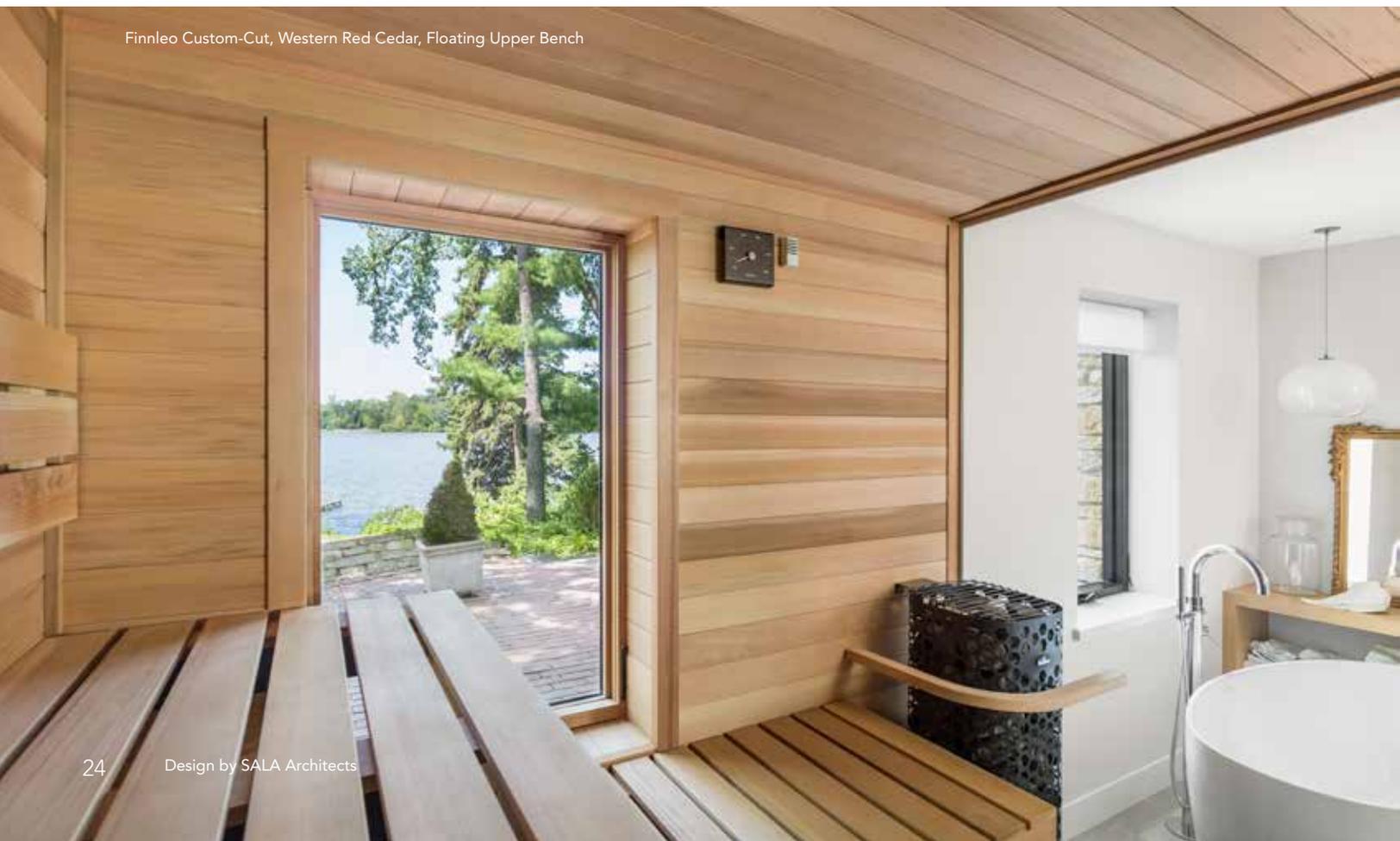


Design by SALA Architects



Design by SALA Architects

Finnleo Custom-Cut, Western Red Cedar, Floating Upper Bench





Finnleo Western Red Cedar Custom-Cut, Modified Deco design, with Himalaya heater and 6-bar curved Latte backrest.

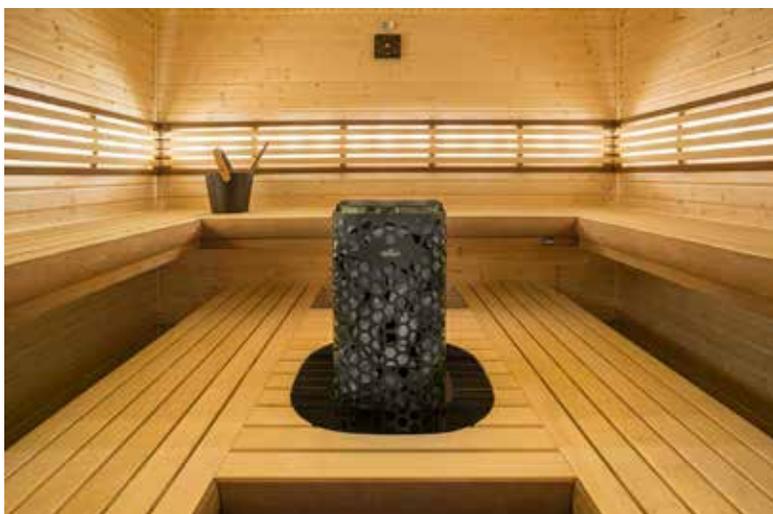


Finnleo's commitment to detail shows throughout the sauna, particularly in the bench construction. Custom-Cut saunas include a European style door of your choice, hand-selected premium sauna wood of choice, multiple backrest and lighting choices--all combined for the ultimate sauna that not only looks stunning, but provides the ultimate sauna experience.

Hand-crafted to your plan, we'll pre-cut the finest materials for your walls and ceiling and pre-build the benches and door — all for final installation on your framed walls. Simply provide the inside dimensions of the framed walls, the door location and your preference for bench configuration. We'll do the rest.

FINNLEO CUSTOM-CUT SAUNAS

Innovative use of glass windows and doors, unusual angles, unique bench configurations — with a Finnleo Custom-Cut sauna, almost anything is possible. And if you need help with planning or in choosing from various options, simply call, email or fax us. We'll be there to provide free recommendations and CAD drawings.



ALL CUSTOM-CUT PACKAGES INCLUDE

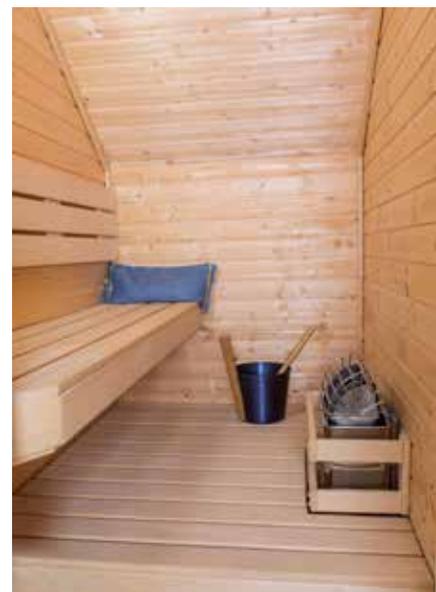
- Interior walls and ceiling, cut-to-length, tongue and groove, Nordic White Spruce clear vertical grain Canadian Hemlock or clear Western Red Cedar
- All interior trim
- A genuine Finnleo heater, rocks and heater guard
- Preassembled benches, headrests and backrests. Widest standard bench widths in the industry (24" wide for sauna depths 5' or more)
- Prehung All-Glass door (or other door options as shown on page 36-37)
- Room light, duckboard flooring, thermometer, and foil vapor barrier
- Stainless Steel or Copper bucket, ladle, and all hardware
- Manufactured in the USA by Finnleo

Options Available

- Sound System
- Heater Upgrades: Piccolo, Himalaya or Tonttu heaters with upgrade Pure 2.0 and Elite controls.
- All Interior Options shown on pages 28-35



Custom-Cut sauna installed under stairway



FINNLEO COMMERCIAL SAUNAS

For large commercial saunas, and large residential saunas, Finnleo's Commercial Sauna line provides great design combined with high quality and peak performance. Found in prestigious professional sports facilities, high-end health clubs and spas, the Commercial Series can be designed to fit almost any space. Contact Finnleo for free design assistance from our sauna design team.



INTERIOR SOLUTIONS

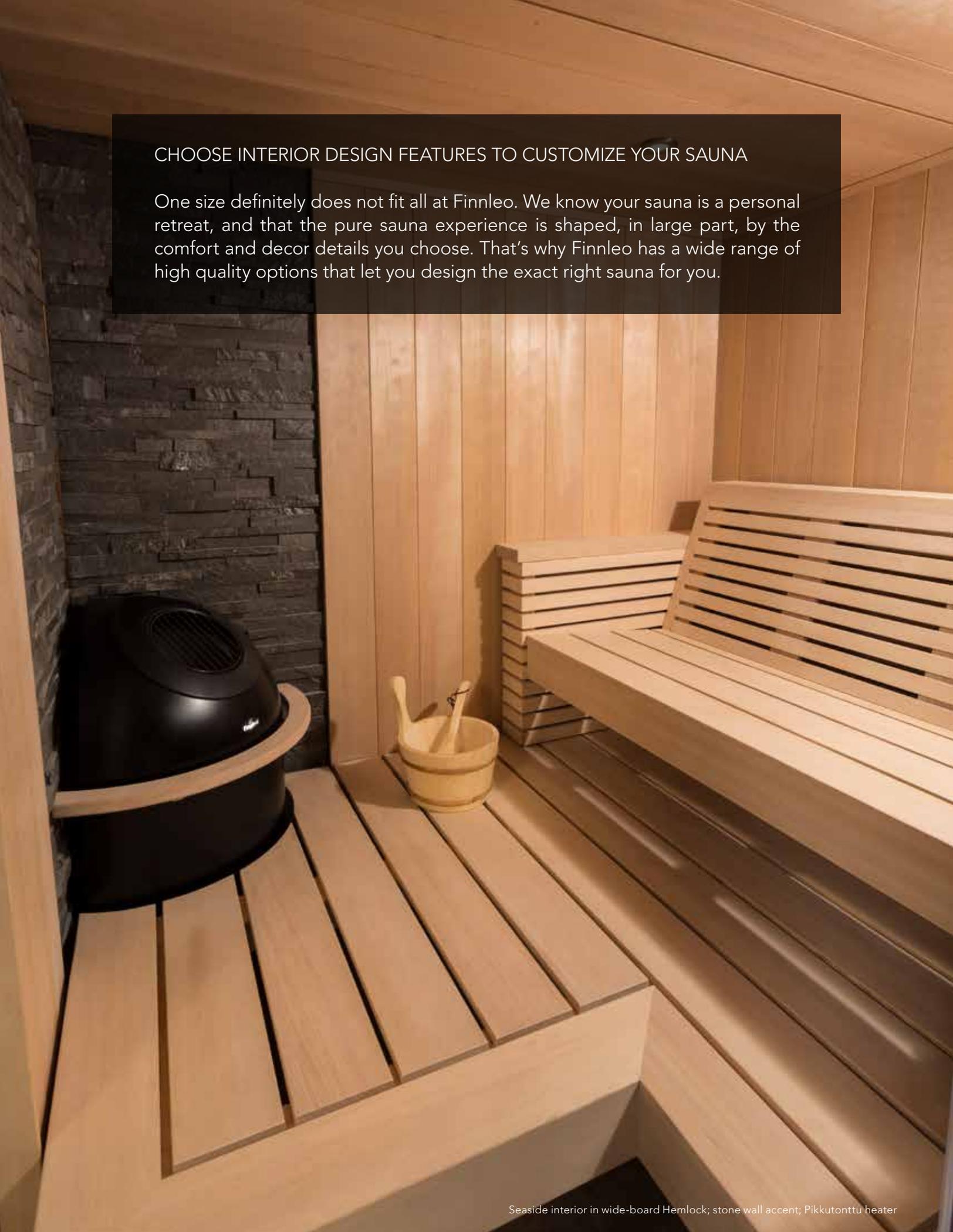


**finnleo**[®]
pure sauna



CHOOSE INTERIOR DESIGN FEATURES TO CUSTOMIZE YOUR SAUNA

One size definitely does not fit all at Finnleo. We know your sauna is a personal retreat, and that the pure sauna experience is shaped, in large part, by the comfort and decor details you choose. That's why Finnleo has a wide range of high quality options that let you design the exact right sauna for you.



THE ONLY LIMIT IS YOUR IMAGINATION

Choose from deluxe interior and exterior upgrades such as all-glass front saunas, Deco interior systems, deluxe interiors, exclusive European sauna wood species, luxurious contrasting wood colors, curved glass doors and windows, sound systems, user-friendly digital controls, heater designs....

These are just some of your options. These and others shown throughout this catalog are available for most Finnleo traditional saunas. And thanks to our custom manufacturing capabilities, no idea you have is too big or too small to explore—simply contact us and we'll be happy to help make your dream sauna come true.

STANDARD INTERIOR

Finnleo's standard interior sets the "standard" for the industry.

- Full frame 2x4 construction with 1x4 Abachi tops and face.
- Bullnose front (for short direction tops) or standard front (for long direction tops) included.
- Stainless Steel screwed, from the bottom, benches.
- 2 Bar matching wood species backrest for greater comfort and cleaner sauna
- Matching heater guard and duckboard (for the walk area) in matching wood species to bench
- Bucket, ladle, light and thermometer



DELUXE INTERIOR

Contemporary European design and elegance are the hallmarks of the Finnleo Deluxe Interior. Most sauna designs can be configured with the nine interior designs shown. Or, if that's not exactly what you want, pick and choose design features from multiple interior packages.

- Benches in multiple designs with clear, vertical grain Abachi, Western Red Cedar or Canadian Hemlock.
- Choose from seven backrest options as shown right or custom tailored options.
- Wide range of glass options from all-glass fronts, full or partial glass panels.
- Bucket, ladle and thermometer.
- Multiple light options including backrest with integral LED lighting, LED valance lighting, bench skirt LED lighting, or variations selected by customer.

SEASIDE INTERIOR (Shown Left)

Finnleo's Seaside sauna recreates the feel of sitting "seaside" and relaxing on a comfortable reclining bench or chair. Add this interior to your custom-cut sauna.

Features include:

- Comfort/tapered bench design
- Matching wide board Cedar ottoman, platform bench and step up bench
- Optional rock wall section
- Spot recessed low voltage lighting
- Movable main bench
- Shown with Pikkutonttu heater and Digi controls

BACKRESTS

There are seven backrest options that are shown below; these same backrests are integral with the various sauna interiors shown on page 31-37.

Standard



Deluxe



Deco



Reflections



Twilight



Six Bar Curved Latte



Six Bar Curved Latte



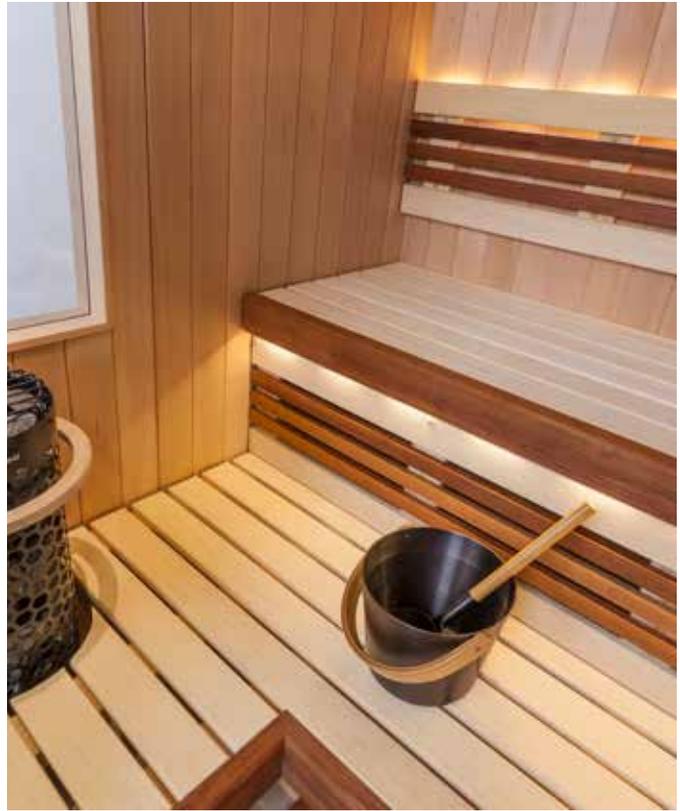
TWILIGHT/VITA INTERIOR

Twilight / Vita Interior

The Twilight / Vita interior includes elegant design features. With contemporary glass-to-glass corner, luxury backrests, recessed LED Lighting, and accent-ed wood features inside and out, the Twilight is a beautiful addition to any home.

The Twilight / Vita interior includes elegant design features:

- Contemporary glass-to-glass corner creates an amazingly open feel
- Luxury backrests
- Recessed LED lighting
- Two-tone combination of Western Red Cedar with Abachi to create a luxurious look and feel
- Optional: Exterior of oil-rubbed cedar with contrasting black melamine background



SOLACE INTERIOR

The Solace Interior is known for platform style lower bench under opposite upper bench design. For saunas large enough to place the heater opposite a centered door, upper benches on each side of the heater allows for easier socializing and allows for two adults to fully lie down on upper benches with independent space. This design is popular for homeowners that like to sauna with friends or multiple family members at once.

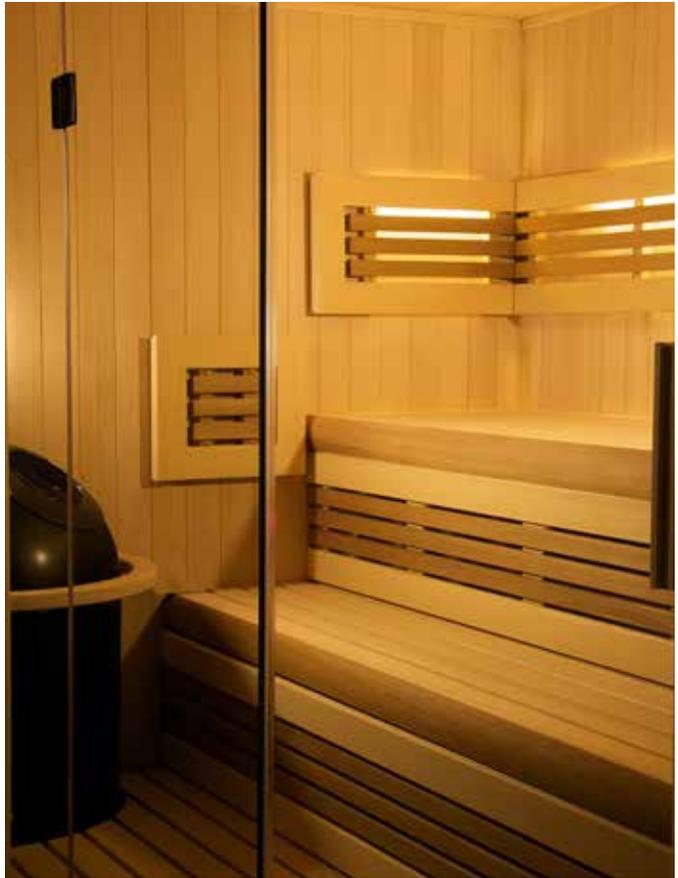
REFLECTIONS INTERIOR

Reflections Interior

The contemporary glass-to-glass corner creates an amazingly open feel. With luxurious backrests and recessed LED lighting combined with two-tone combination of Western Red Cedar and Abachi, the bather can relax in luxury.

Features include:

- Contemporary glass-to-glass corner creates an amazingly open feel
- Luxury backrests, including backrests on the side walls of bench ends.
- Recessed LED lighting in backrests
- Two-tone combination of Western Red Cedar with Abachi to create a luxurious look and feel
- Shown with Pikkutonttu



SERENITY INTERIOR

Serenity Interior

The Finnleo Serenity encompasses several features, including a 3-tier benching system for maximum heat enjoyment and easy step-up.

Features include:

- Two-tone Western Red Cedar and Abachi wood for luxurious look and feel
- Luxurious, tapered ergonomic seat-to-shoulder backrests with integral LED lighting
- Curved, molded bench seat for maximum comfort
- Foot rail for leg rest and comfort
- Low voltage in-backrest, skirt, and leg-rest lighting
- 3 tier bench design for maximum heat enjoyment and easy step-up
- Available as custom interior on most Finnleo sauna models



FLOATING BENCH INTERIOR

Floating Bench Interior can be incorporated into almost any Custom-built Finnleo sauna that has non-glass sidewalls. Providing stunning elegance with classic clean and simply Nordic design, the sauna is both beautiful and functional.

Features include:

- Middle bench platform
- Floating benches with no visible supports (cleverly supported by Finnleo's proprietary heavy-duty metal structural support system)
- Bench layout can vary depending on sauna size and heater selected.

SUNBURST INTERIOR

Contemporary European design and elegance are the hallmarks of the Finnleo Sunburst sauna interior. An option for any Finnleo sauna 6' x 6' or larger, this stunning interior is handcrafted from beautiful Abachi wood, and includes design features such as:

- Dramatic "sunburst" corner with wedge-shaped Abachi boards fanning out from the bench front to the back corner
- Curved bench fronts, curved bench skirts and curved backrests
- Low-voltage valance lighting with rounded profile on the valance
- Deluxe headrests (one per upper bench)



AT YOUR SERVICE

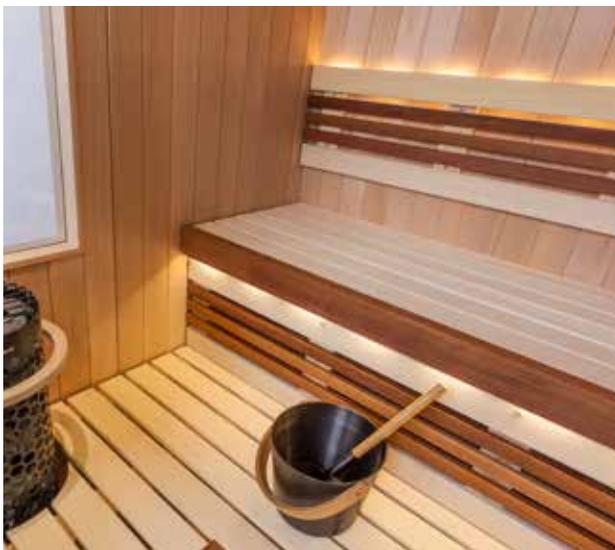
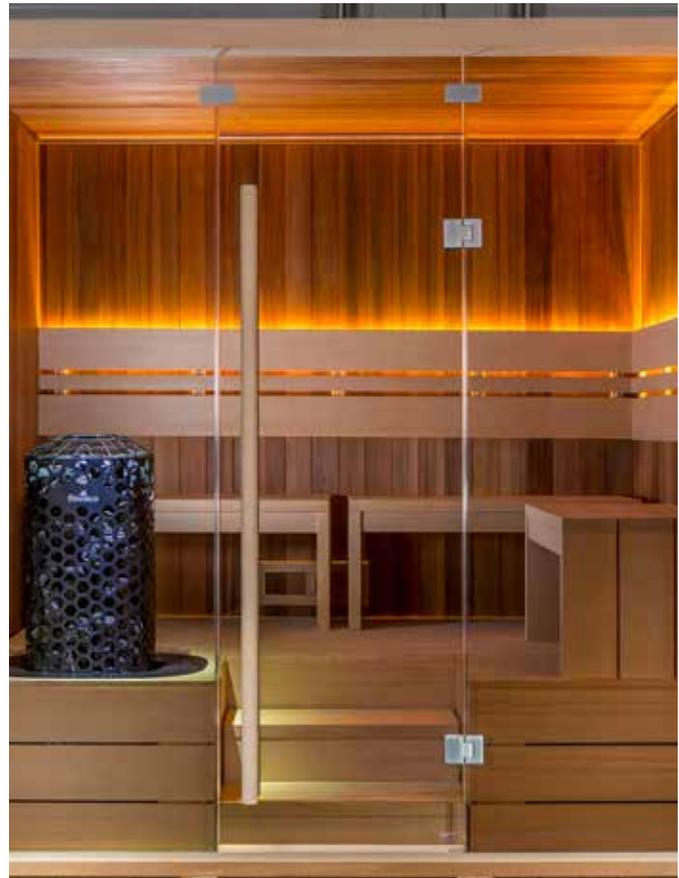
Not sure where to begin planning for your own sauna design? Finnleo and its network of specialty Premium Dealers are ready to help with free design service, including 3D CAD renderings. Visit your local dealer, call Finnleo at 1-800-346-6536, or visit our website www.finnleo.com to learn more about interior and exterior options, as well as our full sauna line.

DECO INTERIOR

Movable Upper Benches

Features include:

- Furniture quality benches on a wall-to-wall platform
- Moveable bench sections to create maximum flexibility for sitting or lying down—or even sauna yoga!
- Middle platform
- Low voltage lighting system integrated into the custom backrests
- Available in a wide range of Finnleo Saunas, including modular sauna rooms and Custom Cut sauna rooms
- Bench layout/design can be customized to fit desires of the end-user
- Available in Nordic White Spruce/Abachi (standard), Canadian Hemlock/Abachi, or Western Red Cedar



MODIFIED DECO INTERIOR

Fixed Upper Benches

The so-called “Modified Deco” has become Finnleo’s most popular custom bench upgrade—due the immense flexibility in bench layout while still incorporating the popular platform/middle bench.

- Benches and backrests can be chosen from any of those shown.
- Benches are mounted to sturdy wall-supports.
- Wall-to-wall middle platform.

A close-up photograph of a light-colored wooden sauna door handle. The handle is made of two vertical wooden pieces joined by a horizontal wooden bar. The top piece has a small, dark, laser-etched logo that reads "finnleo" with a small leaf-like symbol above it. The wood grain is clearly visible, and the lighting is warm and soft, highlighting the texture of the wood.

finnleo

SAUNA DOORS

In a Finnleo sauna, the door isn't simply a closure—it is a gateway between worlds that always say "welcome". Most Finnleo saunas include a European-style all-glass door. But you can also choose from several door and window styles to personalize your sauna. Finnleo's six door designs are available in standard and handicap-accessible sizes. All Finnleo doors include our exclusive latching system and laser-etched handles.

Hemlock or Douglas Fir



Hemlock or Douglas Fir ADA — 36" x 80"



Standard all-glass with Bronze Tint or Clear Glass



All-glass ADA — 36" x 80"



All-glass with etched "Birch Leaf" design



All-glass, "Satin" door



DOOR OPTIONS INCLUDE

- All glass door (standard), 24"x72" or 24"x80"
- Hemlock door 24"x72", 23¹/₄"x69¹/₄", 24" x 80", 30" x 80" with insulated glass window (Note: 80" height is for Custom Cut saunas only; not for modular)
- Etched glass door, 24"x72"; Shown above: "Birch Leaves over Water"
- All doors are prehung and include handles and appropriate latching system
- For all doors consult dealer or Finnleo for suggested rough opening

DESIGNER SAUNA SPECIFICATIONS



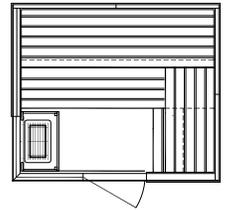
Twilight Sauna

- Outside dimensions: Depth 72", Width 84", Height: 84"
- Contemporary glass-to-glass corner creates an amazingly open feel
- Luxury backrests
- Recessed LED lighting
- Two-tone combination of Western Red Cedar and Abachi to create a luxurious look and feel
- Exterior of oil rubbed Cedar with black melamine background material
- Sauna heater: Vena Pure Touch Control System

Options

- Bluetooth Sound System

Twilight 6'x7' w/Vena Pure Heater & Pure 2.0 Control

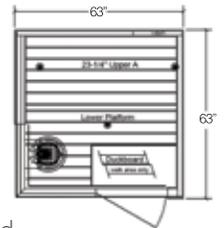


Vita Sauna

A diminutive sauna room loaded with luxury—perfect for master bathrooms or smaller spaces that limit the sauna size—but without limiting the features.

- Outside dimensions: Depth 63", Width 63", Height 84"
- Contemporary glass-to-glass corner creates an amazingly open feel
- Luxury backrests with integral LED lighting
- Mini Gimbal spot light over the heater
- Color therapy/white lighting in ceiling, optional
- Interior and exterior of clear, vertical grain Canadian Hemlock (Western Red Cedar optional)
- Benches and backrests two-tone combination of Canadian Hemlock and Western Red Cedar
- Lower platform bench wraps around heater
- Sauna Heater: Piccolo rock-tower heater, 3.5 kW with Pure 2.0 control

Vita 5'x5' w/Piccolo



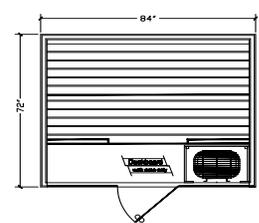
Serenity Sauna

- Outside Dimensions: Depth 72", Width 84", Height: 84"
- Curved ergonomic upper bench and backrest
- Heat treated Alder accents
- Built-in lower bench foot rest
- Full glass front

Options

- Bluetooth Sound System
- Heater upgrades: Himalaya, Pikkutonttu, Saunatonnttu

Serenity 6'x7' w/Vena



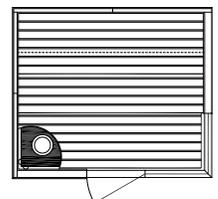
Reflections Sauna

- Outside dimensions: Depth 72", Width 84", Height: 84"
- Contemporary glass-to-glass corner creates an amazingly open feel
- Luxury backrests
- Recessed LED lighting
- Two-tone combination of Western Red Cedar with Abachi to create a luxurious look and feel
- Shown with Pikkutonttu and Digi-I control

Options

- Bluetooth Sound System

Reflections w/Pikkutonttu

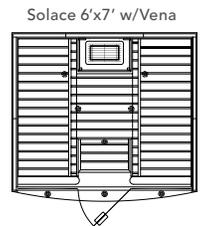


DESIGNER SAUNA SPECIFICATIONS



Solace Sauna

- Outside dimensions: Depth 72", Width 84", Height 84". With ceiling overhang, O.D. is 77" Deep.
- Elegant curved overhanging ceiling on front, including exterior low-voltage puck lighting.
- Low voltage interior lighting, including color light therapy system.
- Contemporary European design with wall-to-wall and floor-to-ceiling glass on front sauna wall, including frameless door. All-glass front provides a warm glow when viewing from outside, and a panoramic view from inside.
- Clear Canadian Hemlock interior and exterior, combined with Abachi benches and backrests (Nordic White Spruce or Cedar also available).
- Deco-style bench system with wall-to-wall middle platform; bench ends have integral armrests for added comfort.
- Bench layout is ideal for two people to lie down at the same time (4-6 seated).
- As shown, sauna includes Vena heater series, but can be upgraded to Himalaya or Tonttu series.



Options

- Bluetooth Sound System



Mystique Sauna

- Outside dimensions: Depth 72", Width 81³/₄", Height 84". With ceiling overhang, O.D. is 82⁷/₈" D x 93"W.
- Overhanging ceiling on front and side, including integral low-voltage puck lighting.
- Expansive use of bronze-tinted glass with four sidelight windows and an all-glass door, creates a warm glow when viewing from outside, and a panoramic view from inside.
- Optional "Latte" Interior has dark and light contrasting woods, using oil-rubbed Western Red Cedar with Abachi highlights.
- Deco-style benches with wall-to-wall middle platform, and L-shaped upper benches, integral arm rest.
- Low-voltage lighting system integral with backrests, for special interior ambience.
- The Mystique includes the upgrade heater, Pikkutonttu with Digi-1 control. Standard wall heaters can also be used.



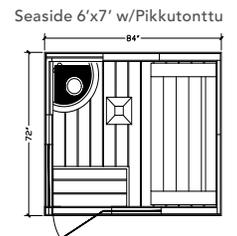
Options

- Bluetooth Sound System



Seaside Sauna

- Outside dimensions: Depth 72", Width 84", Height: 84"
- Relaxing Seaside moveable bench
- Wide board or regular platform with heater wrap around for elegant look
- Optional rock wall on one or two walls
- Low voltage puck lighting
- Optional wide board tongue and groove walls



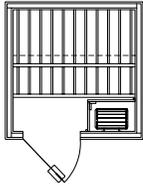
Options

- Bluetooth Sound System
- Saunatonnttu, Himalaya

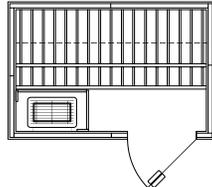
SISU SAUNAS

Typical configurations of Finnleo Sisu Series. Dimensions are approximate O.D. of sauna room. Allow 2 ft. of bench per person. Unlimited custom shapes and sizes available for panel-type saunas.

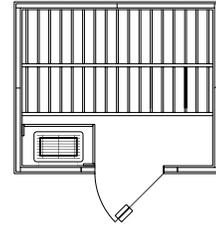
PB44 w/Junior - 4'x4'



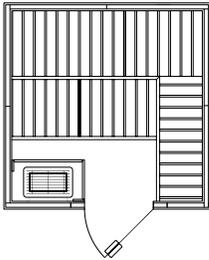
PB46 w/Vena - 4'x6'



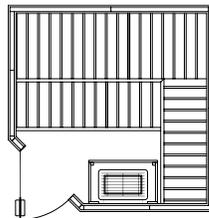
PB56 w/Vena - 5'x6'



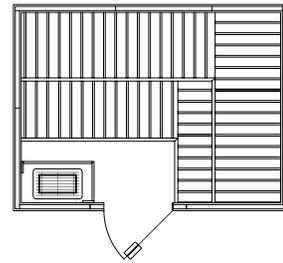
PB66 w/Vena - 6'x6'



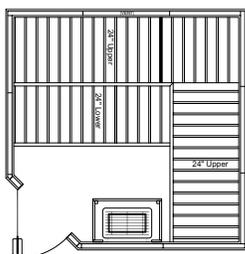
PB66-5 w/Vena - 6'x6'



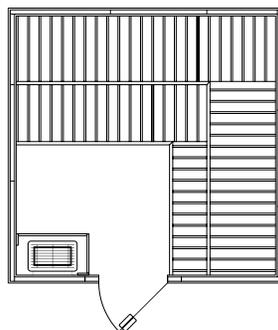
PB68 w/Vena - 6'x8'



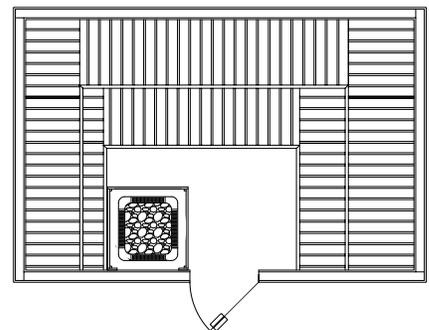
PB77-5 w/Vena - 7'x7'



PB88 w/Vena - 8'x8'



PB812 w/Laava - 8'x12'



All Sisu Packages Include:

- Abachi benches, backrests, headrests, heater guard and duck boards
- Prebuilt, prefitted wall and ceiling panels — all completely blind nailed, Nordic White Spruce interior and exterior
- Prehung all-glass door, hinged left or right, premounted in its own panel
- Heater, rocks, bucket, ladle, light, thermometer and necessary hardware

- Manufactured in the USA by Finnleo
- Quick and easy assembly make Sisu the clear choice

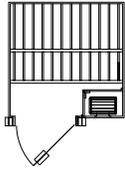
Options Available:

- Sound System
- Heater Upgrades: Piccolo, Himalaya, Pikkutonttu, Saunatonnttu,
- Custom interior upgrades

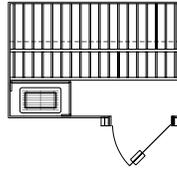
CUSTOM-CUT SAUNAS

Examples of Finnleo Custom-Cut Series. Dimensions shown are approximate I.D. of sauna room. Allow 2 ft. of bench per person. Unlimited custom shapes and sizes available for Custom-Cut saunas.

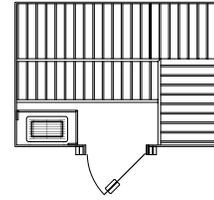
CC44 - 4'x4'



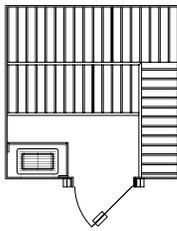
CC46 - 4'x6'



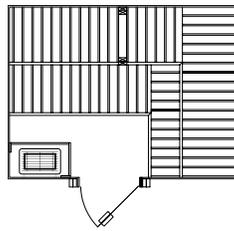
CC57 - 5'x7'



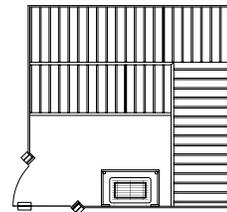
CC66 - 6'x6'



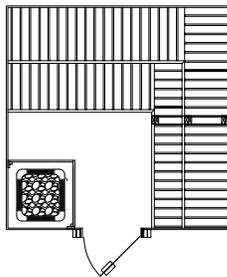
CC68 - 6'x8'



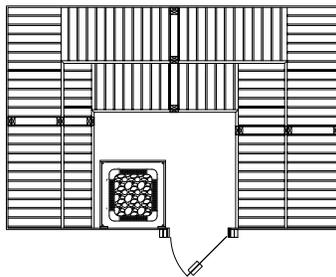
CC775 - 7'x7'



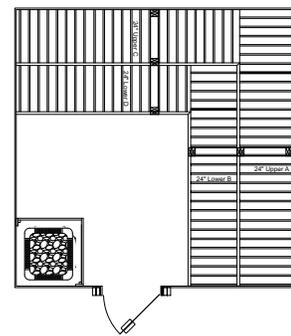
CC88 - 8'x8'



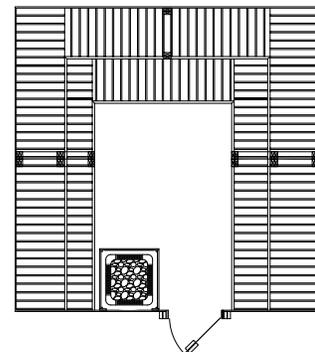
CC812 - 8'x12'



CC1010 - 10'x10'



CC1212 - 12'x12'



All Finnleo® Custom-Cut Saunas include:

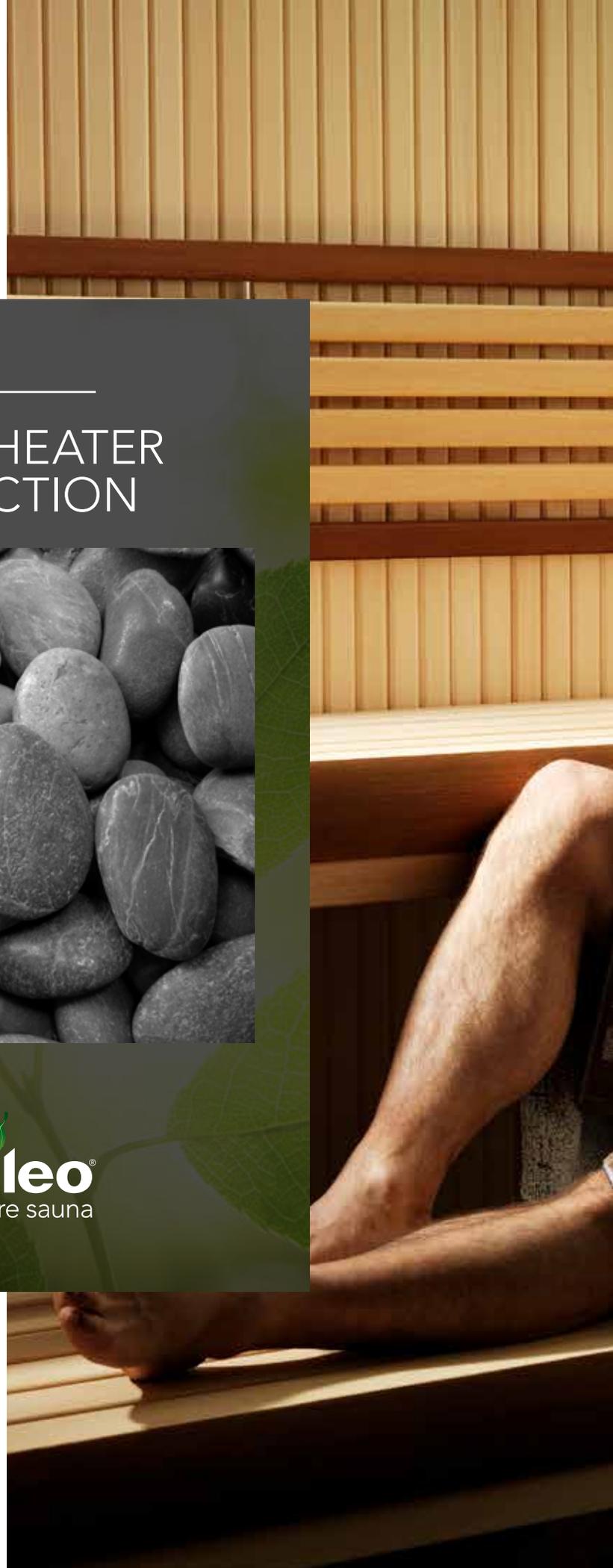
- Interior walls and ceiling, cut-to-length tongue and groove, Nordic White Spruce (or other woods of your choice)
- All interior trim
- A genuine Finnleo® heater, rocks and heater guard
- Preassembled benches, headrests and backrests. Widest standard bench widths in the industry (24" wide for sauna depths 5' or more)
- Prehung All-Glass door (or other door options)
- Room light, duckboard flooring, thermometer, and foil vapor barrier
- Stainless Steel or Copper bucket, ladle, and all hardware
- Manufactured in the USA by Finnleo®. Choose from six door options, several interior options, and four wood options: Nordic Whitewoods and Abachi — the trademark of Finnleo® Saunas, or clear Western Red Cedar, or Canadian Hemlock with Abachi.

Door options: see page 37

SAUNA HEATER COLLECTION



**finnleo**[®]
pure sauna





BWT

Bio Water Technique...Experience Sauna Reinvented

SIMPLICITY IS A GOOD THING

We have trail-blazed the sauna industry for one hundred years. We now introduce the only multi-layered sauna experience on the market with Finnleo's proprietary BWT technology. A new dimension in modern sauna solutions, the integral BWT water tank provides higher humidity, typically combined with lower sauna temperatures, creating an amazing, soothing sauna experience.



A SAUNA THAT CHANGES WITH YOU

The new BWT-ready sauna provides a multidimensional experience of pleasure and relaxation in true Finnleo fashion. A multitude of sauna experiences in one single and ingenious sauna solution.

ONE HEATER. MULTIPLE SENSATIONS

Indulge in a multilayered sauna experience. Enjoy your favorite sauna alone or share different experiences with others. With a BWT-ready sauna heater it is all possible. The flexibility of BWT opens up a number of opportunities for pleasurable sauna experiences that you can all enjoy.



TWO SAUNA TYPES FROM ONE HEATER.

Flexi-Sauna

Fill BWT water container and set temperature to:

140-175 ° F

- More humidity
- Lower temperature
- A gentle sauna experience
- Bio-aroma available

Hot & Dry Sauna

Use BWT without water and set temperature to:

175-190 ° F

- High Temperature
- Low humidity
- Intense sauna sensation

BWT READY



PICCOLO
BWT Standard



HIMALAYA
BWT Standard



VENA PURE
BWT Standard



LAAVA
BWT Optional; auto-fill or manual fill

SAUNA HEATERS

Wall Mounted and Floor Standing

Quality craftsmanship is the signature of genuine Finnleo wall and floor heaters. Designed for high performance, Finnleo heaters put more rocks in direct contact with the elements. The result is pure bliss: a soft steam and even, gentle waves of heat that keep the climate irresistibly perfect. Choose from a range of options to suit every taste and sauna room, each offering a unique expression of the pure sauna experience.



finnleo

BLACK LINE



PICCOLO

BWT READY



HIMALAYA

BWT READY



VENA PURE

BWT READY



LAAVA

BWT READY



CLASSIC LINE



JUNIOR



DESIGNER B



DESIGNER PURE



DESIGNER SL2

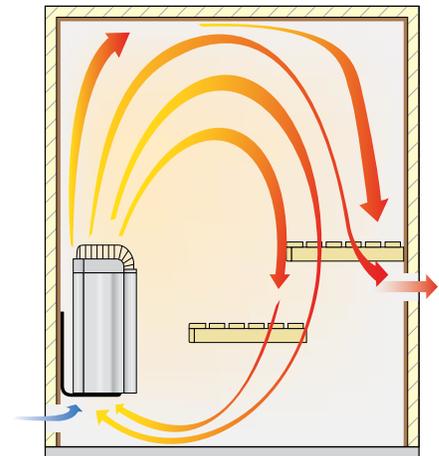


PRO



FINNLEO WALL-MOUNTED AND FLOOR STANDING HEATERS FEATURE

- More rocks in direct contact with elements, ensuring a softer, gentler and more even sauna climate
- Open air flow design to allow quick, effective heating with efficient energy usage
- Double-wall structural shell minimizes surface temperatures, preventing accidental burns and adding to the comfort
- Heat shield in attractive stainless steel finish adds a modern feel to sauna decor
- Safety tested and listed for years of worry-free performance





Flat wall mount



Piccolo Heater - Wall Mounted

Wall-mounted rock tower heater, with 50# of rocks for smaller saunas up to 175 cubic feet. Corner mount or flat wall mount. Match with Trend or Pure 2.0 control. BWT Ready.

PICCOLO HEATER	Piccolo 2.1	Piccolo 3.5
Sauna size (Cu. Ft.)	70-120	100-175
Heating power (kW)	2.1	3.5
Vulcanite rocks (lbs)	50	50
Amps / Voltage / Phase	17.5 / 120 / 1	14.6 / 240 / 1
Shipping weight	24	24
Dim. (inch) (WxHxD)	11x31x9-1/2	11x31x9-1/2
Control Unit	Pure 2.0	Pure 2.0



Corner Mount

Flat Wall Mount



Himalaya Heater - Floor Standing

Floor-standing rock tower heater, with 210# of rocks. Available with optional glass ring surround for through-bench installations. BWT Ready. Match with Elite, Premium, Trend or Pure 2.0 controls.

HIMALAYA HEATER	Himalaya 7	Himalaya 9
Sauna size (Cu. Ft.)	175-350	310-500
Heating power (kW)	6.8	9.0
Vulcanite rocks (lbs)	210	210
Amps / Voltage / Phase	28.3 / 240 / 1	37.5 / 240 / 1
Amp / Voltage / Phase	18.9 / 208 / 3	25.0 / 208 / 3
Shipping weight	16	16
Dim. (inch) (WxHxD)	12x40-1/2x15	12x40-1/2x15
Control Unit	Elite, Pure 2.0	Elite, Pure 2.0



(Shown with Optional Floor Stand)



Vena Pure Heater - Wall Mounted

The Vena Trend is matched with Finnleo's exclusive Trend or Pure 2.0 Touch Control. BWT Ready.

VENA TREND	Vena 45 Trend	Vena 60 Trend	Vena 80 Trend	Vena 80 Trend/3
Sauna size (Cu. Ft.)	100 - 210	175 - 310	250 - 425	250 - 425
Heating power (kW)	4.5	6.0	8.0	8.0
Vulcanite rocks (lbs)	50	50	50	50
Amps / Voltage / Phase	18.8 / 240 / 1	25.0 / 240 / 1	33.3 / 240 / 1	22.2 / 208 / 3
Shipping weight	35	36	37	37
Dim. (inch) (WxHxD)	17 1/2 x 25 5/8 x 12			
Control unit	Pure 2.0	Pure 2.0	Pure 2.0	Pure 2.0
Extra features	Optional Floor Stand			



Laava Heater - Floor Standing

Designed for large commercial size sauna rooms: Use with separate control panels. BWT optional: auto-fill or manual-fill.

LAAVA HEATER	Laava 105	Laava 120	Laava 140	Laava 105/3	Laava 120/3	Laava 140/3
Sauna size (Cu. Ft.)	390 - 600	510 - 740	630 - 950	390 - 600	510 - 740	630 - 950
Heating power (kW)	10.5	12.0	14.4	10.5	12.0	14.4
Vulcanite rocks (lbs)	132	132	132	132	132	132
Amps / Voltage / Phase	43.8 / 240 / 1	50.0 / 240 / 1	60.0 / 240 / 1	29.2 / 208 / 3	33.3 / 208 / 3	40.1 / 208 / 3
Control unit	All Laava Heaters are available with the following controls: Elite, Pure 2.0, or FSC					
Shipping weight	75	75	75	75	75	75
Dim. (inch) (WxHxD)	22 x 35 x 22	22 x 35 x 22	22 x 35 x 22	22 x 35 x 22	22 x 35 x 22	22 x 35 x 22
Extra features	BWT Auto-Fill Option Available					



Junior Heater - Wall Mounted



For small saunas and tight spaces, the Junior heater combines great European design with easy-to-use digital technology. Stainless steel construction. Match with SaunaLogic2 Control.

JUNIOR	Junior 21	Junior 21	Junior 30	Junior 30
Sauna size (Cu. Ft.)	45 - 100	45 - 100	70 - 150	70 - 150
Heating power (kW)	2.1	2.1	3.0	3.0
Vulcanite rocks (lbs)	25	25	25	25
Amps / Voltage / Phase	17.5 / 120 / 1	8.75 / 240 / 1	25 / 120 / 1	12.5 / 240 / 1
Control unit	SaunaLogic2	SaunaLogic2	SaunaLogic2	SaunaLogic2
Shipping weight	19	19	19	19
Dim. (inch) (WxHxD)	11 $\frac{1}{2}$ x 26 x 8			



Designer B Heater - Built-in Controls

Offers in-room control of your sauna or for installs where external controls are not an option. Controls feature "9+1" timer with 9-hour time delay feature. Controls bottom mount—front or side.

Designer B	Designer 45B	Designer 60B	Designer 80B	Designer 80B/3
Sauna size (Cu. Ft.)	100-210	175-310	250-425	250-425
Heating power (kW)	4.5	6.0	8.0	8.0
Vulcanite rocks (lbs)	33	50	50	50
Amps / Voltage / Phase	18.8 / 240 / 1	25 / 240 / 1	33.3 / 240 / 1	22.2 / 208 / 3
Control unit	Built-in	Built-in	Built-in	Built-in
Shipping weight	35	36	37	37
Dim. (inch) (WxHxD)	16 $\frac{1}{2}$ x 23 x 11			



Designer Pure Heater - Wall Mounted



For saunas up to 425 cubic feet, the Designer Pure heater with the Pure 2.0 control is easy to use and is a terrific value. Stainless steel construction.

DESIGNER PURE	Designer Pure 45	Designer Pure 60	Designer Pure 80	Designer Pure 80/3
Sauna size (Cu. Ft.)	100 - 210	175 - 310	250 - 425	250-425
Heating power (kW)	4.5	6.0	8.0	8.0
Vulcanite rocks (lbs)	33	50	50	50
Amps / Voltage / Phase	18.8 / 240 / 1	25.0 / 240 / 1	33.3 / 240 / 1	22.2 / 208 / 3
Shipping weight	35	35	35	35
Dim. (inch) (WxHxD)	16 $\frac{1}{2}$ x 23 x 11			
Control unit	Pure 2.0	Pure 2.0	Pure 2.0	Pure 2.0



Designer SL2 Heater - Wall Mounted



For saunas up to 425 cubic feet, the Design SL2 digital heater with the SaunaLogic2 Control is easy to use and is a terrific value. Stainless steel construction.

DESIGNER SL2	Designer SL2 45	Designer SL2 60	Designer SL2 80	Designer SL2 80/3
Sauna size (Cu. Ft.)	100 - 210	175 - 310	250 - 425	250-425
Heating power (kW)	4.5	6.0	8.0	8.0
Vulcanite rocks (lbs)	33	50	50	50
Amps / Voltage / Phase	18.8 / 240 / 1	25.0 / 240 / 1	33.3 / 240 / 1	22.2 / 208 / 3
Shipping weight	35	35	35	35
Dim. (inch) (WxHxD)	16 $\frac{1}{2}$ x 23 x 11			
Control unit	SaunaLogic2	SaunaLogic2	SaunaLogic2	SaunaLogic2



Pro Heater - Floor Standing



Designed for large, commercial-sized sauna rooms, use with separate control panels. Remote control panel. Stainless steel exterior and junction box. Separate contactor box required.

PRO	Pro 105	Pro 120	Pro 140	Pro 105/3	Pro 120/3	Pro 140/3
Sauna size (Cu. Ft.)	390 - 600	510 - 740	630 - 950	390 - 600	510 - 740	630 - 950
Heating power (kW)	10.5	12.0	14.4	10.5	12.0	14.4
Vulcanite rocks (lbs)	132	132	132	132	132	132
Amps / Voltage / Phase	43.8 / 240 / 1	50.0 / 240 / 1	60.0 / 240 / 1	29.2 / 208 / 3	33.3 / 208 / 3	40.1 / 208 / 3
Shipping weight	68	70	75	68	70	75
Dim. (inch) (WxHxD)	20 x 29 x 19					
Control unit	FSC, Digi VII					



Built-in Saunatonnttu heater

SAUNATONTTU

HEAT STORING HEATER: READY WHEN YOU ARE

A collaboration between Finnleo and world-renowned designer Ristomatti Ratia, the SAUNATONTTU is the ultimate sauna heater. Incorporating several patented features and superb European design, SAUNATONTTU is truly the “best sauna heater in the world”, bar none. Its secret is in the constant heat retention by the large quantity of rocks within the super-insulated shell. This means soft, perfect heat is always available, letting you enjoy a sauna without preheating.

THE SAUNATONTTU HEATER

- Low 300 W standby power, 200 lbs rock capacity and unique black insulation shell ensure genuine sauna heat quality is stored and available as you want it.
- Patented insulation system is cool on the outside, minimizing safety distances and giving you more freedom in layout design.
- Compact (size 19 3/4 x 43 x 19 3/4 ") yet high capacity and output.
- Part of the famous RATIA collection — professional world-class design with the latest sauna heating innovations and functions.
- Can be mounted free-standing or sunk into the floor or bench of your sauna.
- Easy to clean and maintain, guaranteed for years of trouble-free performance.



SAUNATONTTU	Saunatonnttu 4	Saunatonnttu 6
Sauna size (Cu. Ft.)	175 - 310	250 - 425
Heating power (kW)	4.6	6.0
Vulcanite rocks (lbs)	200	200
Amps / Voltage / Phase	19.2 / 240 / 1	25 / 240 / 1
Shipping weight	95	95
Dim. (inch) (WxHxD)	19 3/4 x 43 x 19 3/4	19 3/4 x 43 x 19 3/4
Control unit	Integral	Integral
Extra features	Low wattage range 100w, 200w or 300w	



RISTOMATTI
RATIA

FINNISH MODERN DESIGN AT ITS VERY BEST

For the Tonttu series Finnleo teamed up with world-renowned Finnish designer Ristomatti Ratia. The result is truly innovative - a stunning blend of form and function. Incorporating patented design and using space age insulation technology combined with dramatic rounded forms it offers new possibilities in sauna room design.

PIKKUTONTTU

FOR THE ULTIMATE IN DESIGN AND PERFORMANCE

For those sauna bathers that do not need their heater “always on”, the Pikkutonttu has been added to the Tonttu Series. Instead of being always on, the Pikkutonttu is controlled with the Finnleo Digi Series control and turns on only when activated by the control. Even though the heater has a huge rock mass, its super-insulated shell keeps sauna heat-up time similar to a traditional sauna heater. With its 24-hour programmability, users can easily program the Digi series control to have the heater hot and ready at a prescribed time.

THE PIKKUTONTTU HEATER

- Developed in collaboration with renowned Finnish designer Ristomatti Ratia
- Tonttu stylized insulated shell with traditional heater startup
154 lbs. Vulcanite rock capacity creates a soft, gentle and luxurious heat that reaches all parts of the cabin evenly
- Very low shell surface temperature, protects skin from accidental touches
- Small safety clearance, can be fixed in corners and close to benches—always double check safety distances in the manual
- Easy to use and manage, choose from four different Digi Series control panels
- Contemporary curved front and circular top adds a modern yet traditional feel
- Available in your choice of 6.5kW and 9kW



PIKKUTONTTU	Pikku 6.5	Pikku 9.0
Sauna size (Cu. Ft.)	175 - 350	310 - 500
Heating power (kW)	6.5	9.0
Vulcanite rocks (lbs)	154	154
Amps / Voltage / Phase	27.1 / 240 / 1	37.5 / 240 / 1
Amps / Voltage / Phase	18.0 / 208 / 3	25.0 / 208 / 3
Shipping weight	73	73
Dim. (inch) (HxWxD)	18 x 39 x 18	18 x 39 x 18
Control unit	Digi	Digi
Extra features	-	

SAUNA CONTROLS



**finnleo**[®]
pure sauna





DELUXE SAUNA CONTROLS

The latest in Smart Sauna Technology

In the Finnleo pure sauna experience, managing the climate, timing and comfort of your sauna is never a source of stress. Finnleo sauna controls are attractive and designed and manufactured to provide years of dependable, convenient and safe operation. And regardless of the option you choose, Finnleo sauna control units let you create the environment that's perfect for you—easily and intuitively.



ELITE CONTROL

Finnleo's Elite control features European modern design for surface or recess mount applications. The industry's most flexible control can be operated on a full 365 day per year calendar, multiple user settings languages and more. The addition of operating this control from the comfort of your smart device (phone, tablet or even PC) makes it the most desirable control system for today's discerning homeowner.

ELITE TOUCHSCREEN CONTROL

- Touch screen operation for easy control
- Surface mount
- Optional choice of trim ring in six finishes. Mount inside or outside the sauna room
- Waterproof
- Intelligent Start (pre-heat sauna when you want it)
- Calendar Programming (set your sauna to work according to your schedule).
- User Favorites (remembers user preferences)
- "FinnleoHeat" app for Android or iPhone



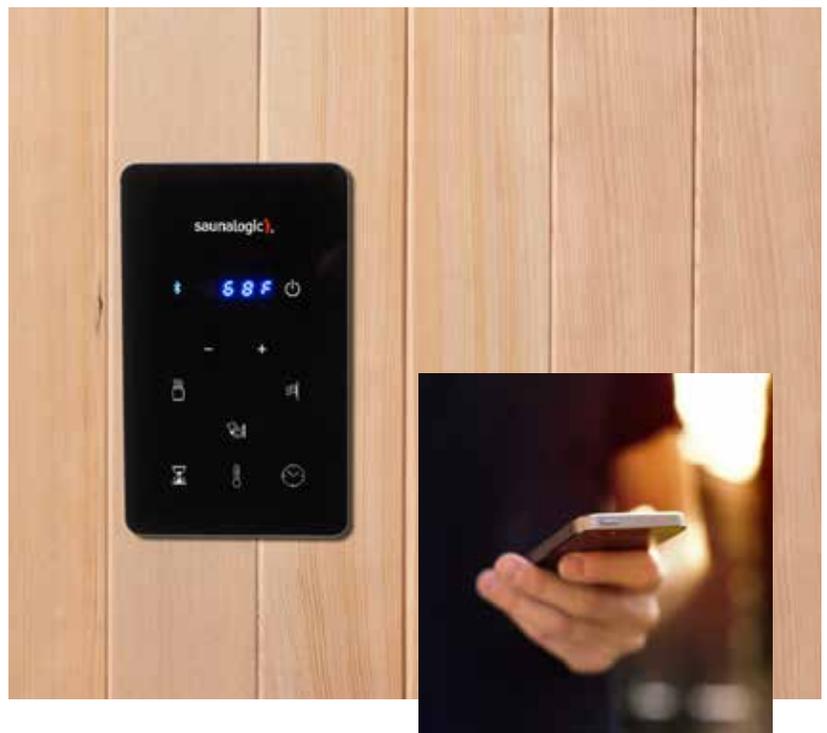
Elite Control shown with mobile phone app

NORTH AMERICA'S FIRST SAUNA CONTROL WITH TRUE WORLDWIDE MOBILE FUNCTIONALITY. OPERATE YOUR SAUNA HEATER FROM ANYWHERE!

SAUNALOGIC2® CONTROL

In addition to the mobile app with functionality from anywhere there is cell or data service, the SL2 takes the simple yet intuitive and popular Saunalogic2 control and gives it a modern upgrade. The glass touch screen on a smart phone size surface provides a modern and extremely flexible option for the modern sauna owner. This control operates time, temperature, lighting (including optional color lighting), and can even work with our Bluetooth sound system.

- 3 3/8" w x 5 1/2" H x 1/4" D
- Intuitive display (time/temp/lighting/ system status)
- 24hr. time delay
- 60 minute timer
- Built-in RGBW light control with dimmer (use with optional Saunachrome light kit)
- Built-in Bluetooth button for use with optional SL2 Audio Kit
- Available in Traditional-Sauna or Infra-Sauna models



PURE 2.0™ CONTROL

The Pure 2.0 Control takes the popular and simplistic Trend control and gives it a modern update. The same simple control features such as 10-hour preset, simple time and temperature control as well as light operation, has been updated with a new, modern, black face glass touch screen and provides a large, easy to read, digital readout of temperature.

Finnleo's Pure 2.0 digital control provides European design with superb functionality.

- 3 3/8" W x 5" H x 1/2"D
- Time and temperature settings
- Digital readout of current temperature
- 60 minute timer
- 10-hour time delay
- Light switch
- Can be mounted inside or outside the sauna
- Waterproof
- Surface mount
- Can be used with optional on/off switch for flexible operation or commercial use.



ON/OFF BUTTON

- A simple one-touch override of the main sauna control panel.
- This optional illuminated external switch allows the sauna bather to turn the sauna On/Off (with a Pure 2.0 and Elite control system)
- When turned "On" the sauna will operate at the pre-set time and temperature on the main control. Commercial saunas can operate as 60 min. or 24 hr. run cycle.
- Heavy duty vandal resistant brushed stainless steel control; blue LED illuminates when turned on.
- Mounts in a standard single-gang electrical rough-in box.
- In a commercial environment the main sauna control can be located at the attendant's desk (or in the mechanical room) so the sauna time/temperature functions are secured from the general public.
- Elite control systems can be operated from a PC-app for ease and safety of club-manager-operation of commercial saunas.
- No programming needed; Plug-n-play operation



On/Off Button can be connected to Elite or Pure 2.0 Control.

CLASSIC SAUNA CONTROLS

Proven Performance and Reliability.

DIGI VII

- Perfect for Health Clubs with predetermined start and stop times each day
- 7-day, 24 hour programmability
- SaunaSmart function
- Adjustable time and temp
- Ventilation fan and light buttons
- Integral audible high temperature alarm for additional safety
- For use Pro heater



FSC-60

Sleek, flush mounted design with satin stainless steel face plate

- 60 minute timer
- Adjustable thermostat control
- Light switch
- Heat indicator light
- Flush mount control
- Sleek satin stainless steel face
- For use with Laava/Pro heaters
- Floor heaters require separate contactor box



FSC-9 CONTROL

Similar to FSC-60 but with 9-hour time delay start up.

- 60 minute timer with 9-hour time delay for start up
- For use with Laava/Pro heaters
- Floor heaters require separate contactor box



FSC-CLUB

Similar to FSC-60 but with on/off switch

- On/off switch for club use with attendant on duty (no timer)
- For use with Laava/Pro heaters
- Floor heaters require separate contactor box

SAUNA CONTROL SPECIFICATION						
Type	Use with heater series	Use with contactor	240 V / 1 phase	Max power (kW)	208 V / 3 phase	Max power (kW)
Elite	Himalaya/Laava	Yes w/Laava	Yes	9/14.4	Yes	9/14.4
Digi VII	Laava/Pro/Pikku	None	Yes	14.4	Yes	14.4
Pure 2.0	Designer/Vena Piccolo/Himalaya	None	Yes	8 9	Yes	8 9
FSC	Laava/Pro	Yes	Yes	14.4	Yes	14.4
SaunaLogic2	Junior	Yes	Yes	3	No	3
SaunaLogic2	Designer	Yes	Yes	8	No	8

SAUNA HEATERS

WOODBURNING



Traditional woodburning saunas really go to the heart of the pure sauna experience: the incomparably soft heat, lush hiss of steam and relaxing crackle of a wood-fueled fire... even the ritual of tending the fire. It is a heritage sauna enthusiasts have treasured for thousands of years. Captured and reinterpreted for modern living in today's Finnleo wood burning heaters.

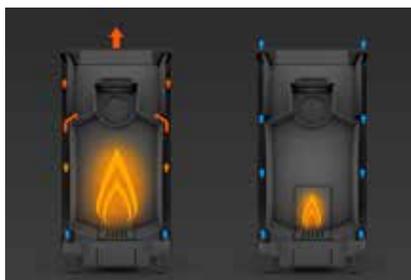
The patented air channeling system between the outer shroud and inner firebox allows heated air to efficiently pass through the rock chamber for faster and more even heating of the rocks. This improves steam generation and air circulation in the sauna. As the fire dies down, the firebox walls cool and the air stops rising through the rock compartment and is redirected to the side vents. We call this the "Coanda" effect. The stones retain their heat longer, providing long-lasting comfort while using firewood as efficiently as possible.

Finnleo Woodburning Sauna Heaters Feature:

- No electricity needed—perfect for cabins or remote locations
- Outer shield finished in heat resistant paint and stainless steel (KS models) looks great and contributes to softer heat
- Large rock capacity means soft heat/steam
- Patented 'Coanda' air ventilation system for long steel life and quick efficient heating time (KS models)
- Removable ash pan
- Interior or exterior feed options
- Chimney outlet out the top or back
- Optional enclosed stainless steel water tank
- For saunas from 200 cu. ft. to 1412 cu. ft.
- Quality construction: heavy duty steel interior
- CE safety listed (most models)



Optional SS
Chimney
Water Tank



R20



R20 ES TANK



R20 TANK



KARHU 30 - TANK



KARHU 22T



SAGA 22



SAGA 22T



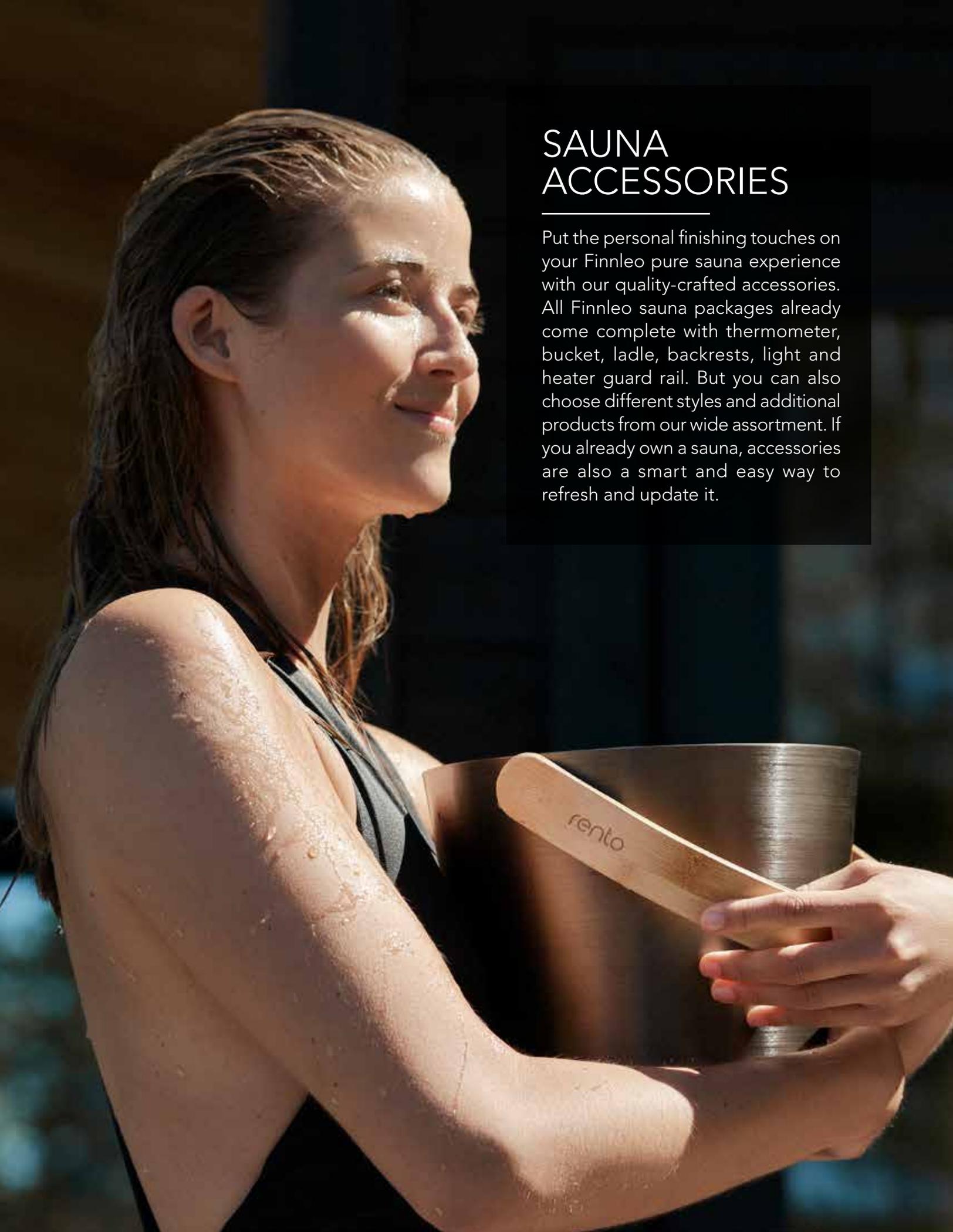
16CK



Model	Specification	Sauna Size (ft ³)	Heater Size (WXHXD)	Rock Capacity (lbs)	Heater Weight (lbs)	Flue Opening ø inches	Safety Distance FRONT	Safety Distance SIDE	Safety Distance BACK	Safety Distance CEILING
16CK	Basic wood burning heater	212-565	16 x 29 x 19	70	80	6"	19.6"	11.8"	11.8"	51.2"
Helo R20	Basic wood burning heater	282 - 702	17 x 28.75 x 18	70	99	4.5"	19.6"	11.8"	11.8"	51.2"
Helo R20 VO	Heater with watertank right	282 - 706	23 x 28.75 x 18	70	110	4.5"	19.6"	11.8" *	11.8"	51.2"
Helo R20 VV	Heater with watertank left	282 - 706	23 x 28.75 x 18	70	110	4.5"	19.6"	11.8" *	11.8"	51.2"
Helo R20 ES	Heater with watertank front	282 - 706	17 x 28.75 x 26.75	70	121	4.5"	19.6"	11.8"	11.8"	51.2"
Karhu 22	Basic, small glass door	423 - 776	17.75 x 19 x 31	70	135	4.5"	19.6"	11.8"	11.8"	48.8"
Karhu 22 VO	Basic, small glass door, watertank right	423 - 776	24.5 x 19 x 31	70	14	4.5"	19.6"	11.8" *	11.8"	48.8"
Karhu 22 VV	Basic, small glass door, watertank left	423 - 776	24.5" x 19 x 31	70	148	4.5"	19.6"	11.8" *	11.8"	48.8"
Karhu 22 T	Through-wall with big glass door	423 - 776	17.75 x 19 x 31	70	209	4.5"	19.6"	11.8"	1.9"	48.8"
Karhu 30	Basic, small glass door	706 - 1059	19.3 x 19 x 36	70	185	4.5"	19.6"	11.8"	11.8"	51.57"
Karhu 30 VO	Basic, small glass door, watertank right	706 - 1059	26 x 19 x 36	70	198	4.5"	19.6"	11.8" *	11.8"	51.57"
Karhu 30 VV	Basic, small glass door, watertank left	706 - 1059	26 x 19 x 36	70	198	4.5"	19.6"	11.8" *	11.8"	51.57"
Karhu 30 T	Through-wall with big glass door	706 - 1059	19.3 x 19 x 36	70	265	4.5"	19.6"	11.8"	1.9"	51.57"
Karhu 40	Basic, small glass door	1059 - 1412	22.8 x 23 x 36.4	132	272	4.5"	19.6"	11.8"	11.8"	51.2"
Karhu 40 VO	Basic, small glass door, watertank right	1059 - 1412	29 x 23 x 36.4	132	289	4.5"	19.6"	11.8" *	11.8"	51.2"
Karhu 40 VV	Basic, small glass door, watertank left	1059 - 1412	29 x 23 x 36.4	132	289	4.5"	19.6"	11.8" *	11.8"	51.2"
Karhu 40 T	Through-wall with big glass door	1059 - 1412	22.8 x 23 x 36.4	132	353	4.5"	19.6"	11.8"	1.9"	51.2"
"T" Chrome, Front	Front frame for T models, chrome	n/a	n/a	n/a	n/a	4.5"	n/a	n/a	n/a	n/a
"T" Black, Front	Front frame for T models, black paint	n/a	n/a	n/a	n/a	4.5"	n/a	n/a	n/a	n/a
Saga 22	Basic, small glass door	423 - 777	23.6 x 23 x 32.4	330	205	4.5"	19.6"	9.8"	9.8"	55"
Saga 22 T	Through-wall with big glass door	423 - 777	23.6 x 23 x 32.4	330	253	4.5"	19.6"	9.8"	1.9"	55"
Saga 30	Basic, small glass door	706 - 1059	26.6 x 23 x 36.6	396	240	4.5"	19.6"	9.8"	9.8"	55"
Saga 30 T	Through-wall with big glass door	706 - 1059	26.6 x 23 x 36.6	396	308	4.5"	19.6"	9.8"	1.9"	55"

*Six inch chimney adapter/converter provided with each woodburner (except 16CK)

CE All heaters shown are CE listed, except 16CK.

A woman with wet hair and skin, smiling, holding a wooden sauna bucket with a wooden ladle. The background is dark and out of focus.

SAUNA ACCESSORIES

Put the personal finishing touches on your Finnleo pure sauna experience with our quality-crafted accessories. All Finnleo sauna packages already come complete with thermometer, bucket, ladle, backrests, light and heater guard rail. But you can also choose different styles and additional products from our wide assortment. If you already own a sauna, accessories are also a smart and easy way to refresh and update it.

Rento Sauna Buckets

Timeless design combined with user-friendly shapes. The metal parts are color-anodized aluminum, with handles of heat-treated bamboo.

Sauna Buckets



Rento Sauna Ladle

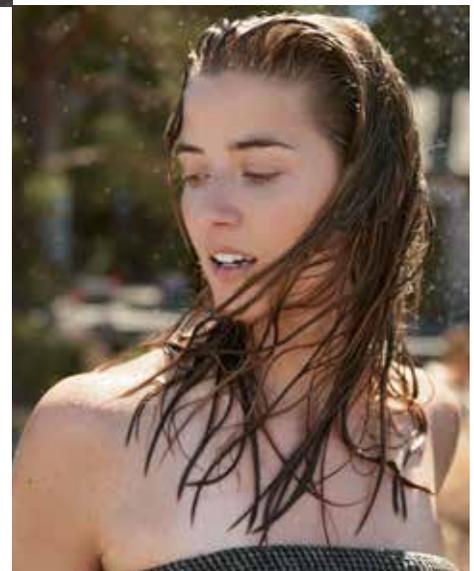
Color-anodized aluminum and heat-treated bamboo.

Aluminum Ladle



Rento Pisara Sauna Bucket Set

The Pisara products are manufactured from a completely Finnish biocomposite called UPM Formi*. The durable natural fibre composite is pleasant to the touch and an excellent choice of material for the heat and humidity of the sauna.



Bamboo Bucket Liner Bamboo Ladle



Bamboo Bath Brush Bamboo Oval Nail Brush Bamboo Body Brush



SAUNA ACCESSORIES

Sauna Scent

400 ml and 10 ml

Enhance your sauna experience with special scents from Scandinavia

-  Birch
-  Eucalyptus
-  Arctic Berries
-  Citrus
-  Wood Tar



Aluminum Sauna Thermometer



Dried Sauna Whisk

Birch or Eucalyptus



SPA ACCESSORIES

PINO SAUNA TEXTILES: Soft, light cotton, feels cool, absorbs moisture and dries quickly.

Linen Terry Wash Mitten & Back Washer



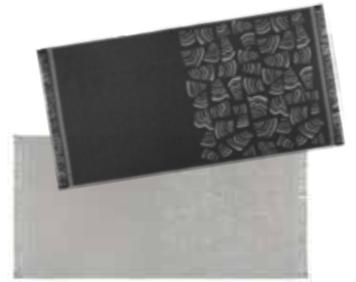
Sauna Pillow 20" x 9"



Sauna Seat Cover Cotton, 20" x 24"



Sauna Towel 30.75" x 59"



KENNO SAUNA TEXTILES: 75% recycled cotton, soft fabric, vibrant texture.

Seat Cover 20" x 24"



Sauna Pillow 20" x 9"



Bath Towel 35" x 71"



Sauna Bath Robe S, M, L, XL



SPA ACCESSORIES



Arctic Berries



Eucalyptus



Wood Tar



Arctic Pine



Citrus



Birch



Blueberry



Mint



Buckthorn



Forest

Sauna Soap

Available in Birch, Arctic Pine, and Wood Tar



Pumice Foot Scrub



SPA ACCESSORIES AVAILABLE IN MULTIPLE SIZES AND FRAGRANCES. VISIT FINNLEO.COM FOR MORE DETAILS.

Body Wash

Arctic Pine, Blueberry, Birch
400 ml and 50 ml



Body Balm

Arctic Pine, Blueberry
400 ml and 50 ml



Body Scrub

Arctic Pine, Blueberry
150 ml



Hand Wash

Arctic Pine, Blueberry, Birch
400 ml



Foot Bath

Mint
200 ml



Sauna Honey

Arctic Pine, Blueberry, Birch
150 ml



Shampoo & Conditioner

Arctic Pine, Blueberry
400 ml



Massage Oil

Fragrance Free Massage Oil
from Therapeutic Natural Oils
200 ml



METRO OUTDOOR SAUNAS

Metro brings modern sauna comfort and luxury to your backyard. Perfect for outdoor entertaining, Metro is at its best near the patio, pool or lake—if pool or lake side, you and your guests will be able to enjoy the ultimate experience of “sauna with a cool water plunge.” Beautiful, durable, welcoming: Metro is an ongoing invitation to enjoy your great outdoors.



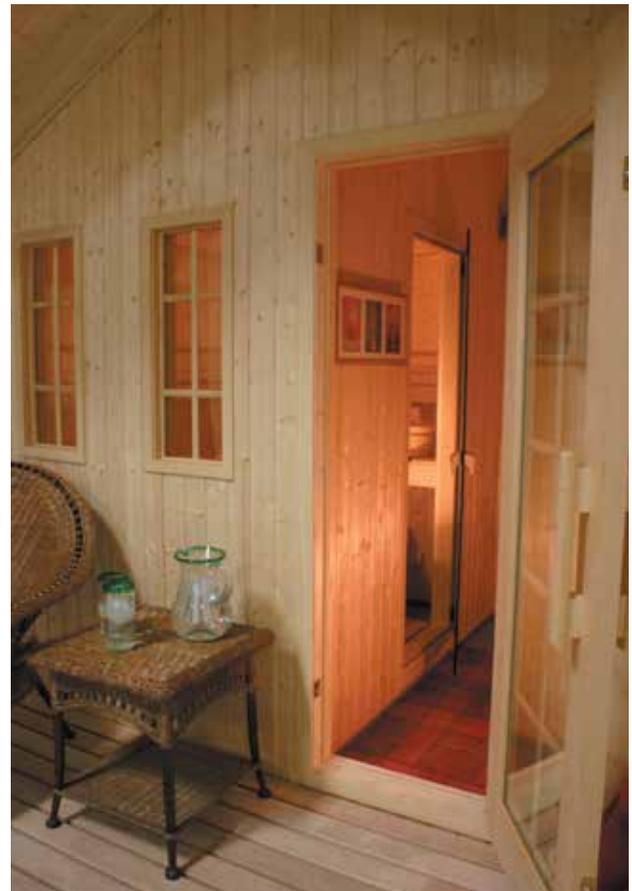
Metro MS812 w/Painted Gray Exterior and Optional Crank-Out Windows

THE ULTIMATE HOME ADDITION

Is there a better way to spend quality time at home than with family and friends in the backyard? Finnleo Metro saunas fit right in with outdoor entertaining: always inviting and always rewarding.

Metro is an excellent option for pool owners. Three of the four Metro models include spacious changing rooms, which means they can easily double as a poolhouse. And the swimming season can be extended, maybe even year-round, as you'll be able to enjoy the deep, gentle heat of the sauna before taking a refreshing plunge. Go a step further to add a shower and/or a toilet into the changing room, and you'll avoid pool-users tracking wet feet into the house.

Metro offers the comfort and luxury of the pure sauna experience, yet is surprisingly easy to assemble. The walls and roof are constructed of 4¹/₄" insulated panels. finished on both sides. The interior features quality tongue-and-groove Nordic White Spruce—in both the sauna and changing room.



METRO SERIES SAUNAS INCLUDE

- Four sizes/models with all-glass interior door
- Insulated 4¹/₄" panels for walls, ceiling and roof
- Nordic Spruce T&G on interior
- Cedar exterior
- Changing room standard on MS 710, 811 and 812
- Prehung exterior door with window and grid (optional)
- Sauna interior includes Abachi pre-built benches, backrests, headrests, heater guard, floor boards
- Sauna heater, rocks and separate control panel
- Bucket, ladle, one or two wall lights, thermometer
- Changing room interior includes prebuilt bench, backrest and 4-peg clothes hanger
- Windows with insulated, tempered glass and grids (optional)

Options Available

- Metal roofing, gray
- Crank-out screened windows

PATIO - OUTDOOR SAUNAS

Stepping out of the sauna heat into the contrast of cool, fresh air is a special feeling. Finnleo Patio is a compact, free standing sauna that makes it easy to enjoy within minutes of delivery. Thanks to its size, portability and ease of installation, you can always find room for a Patio sauna—and what a perfect add-on for a pool or hot tub.



Patio 4' x 6' with painted exterior

QUALITY TIME OUTSIDE

The Finnleo Patio sauna's simple panel construction makes it easy to assemble anywhere you have space in just a few minutes. At the same time, Patio's integrated walls and gable system ensure you will enjoy a strong, durable sauna that will be perfectly at home outside for many years to come.

All Patio saunas come with Cedar exterior, Cedar runners and a vinyl subfloor, allowing you to place it nearly anywhere without risk of damage. The roof kit is fully insulated and available with plywood (ready for your shingles) or metal roofing.

Inside, you'll enjoy all the comfort, style and attention to detail you expect from Finnleo. Nordic White Spruce or Cedar on the cathedral ceiling and walls creates a light, cozy, genuinely sauna feel. Abachi furnishings feel as good as they look, staying cool to the touch despite the sauna heat.

Patio is naturally perfect for the deck, or anywhere you like in the backyard. If you have a pool or hot tub, all the better—a Patio sauna will only add to the pleasure you already get from them.



"EURO" PATIO SAUNA

An attractive variation of the popular Patio Sauna, the Euro outdoor sauna gives greater flexibility on where it can be installed, and a more contemporary European style design.

The Euro outdoor sauna includes:

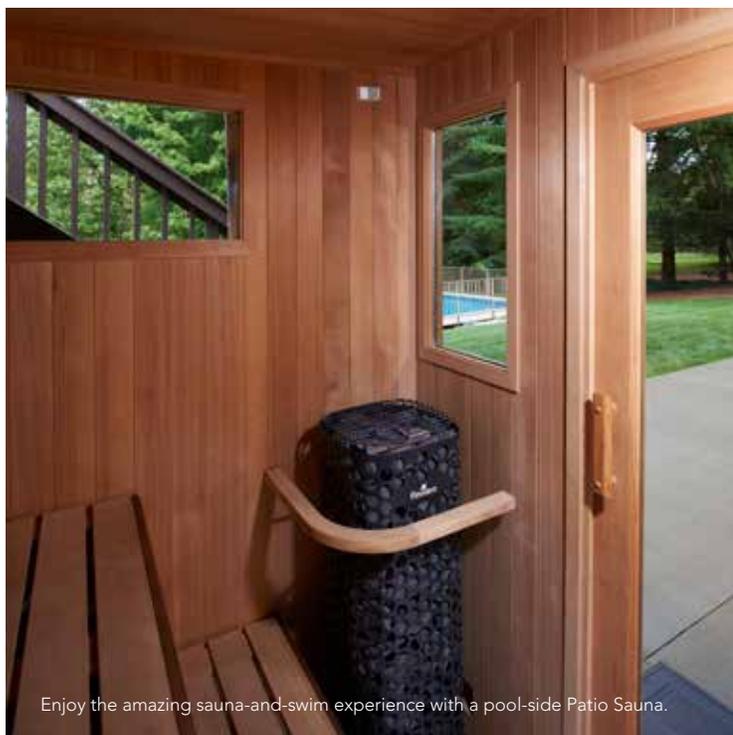
- The same features as the standard Patio (see list below).
- Roof is single sloped.
- Interior can be sauna only or with changing room.
- Install under a deck, on a deck, or on other level patio-type surfaces.
- Having a backyard sauna has never been easier!

PATIO AND EURO PATIO SAUNAS INCLUDE THE FOLLOWING STANDARD FEATURES

- Nordic White Spruce walls and ceiling interior, Abachi backrests, headrests, heater guard and duckboard; optional Western Red Cedar or Canadian Hemlock interior
- Clear Western Red Cedar exterior
- Prebuilt, prefitted wall and ceiling panels all completely blind nailed
- Built-in floor with attractive water resistant vinyl flooring
- Constructed on cedar runners
- Cathedral ceiling on Patio and single-slope ceiling on Euro Patio
- Designer Heater with Pure 2.0 digital control
- Bucket, ladle, and thermometer
- Low voltage backrest lighting
- Roof kit in easy-to-install panels

Options Available

- Metal roof optional on P45, P46, P56 and P57
- Heater Upgrade: Himalaya



Enjoy the amazing sauna-and-swim experience with a pool-side Patio Sauna.



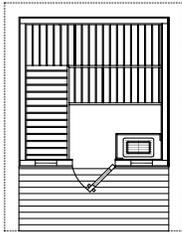
Euro Patio with woodburner



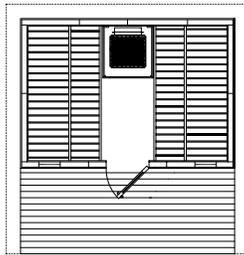
Euro Patio sauna with changing room.

METRO SAUNAS

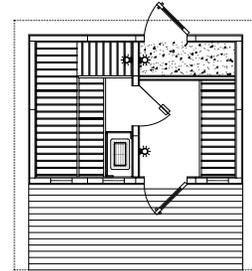
MS77 (7x7 sauna & 3x7 porch)



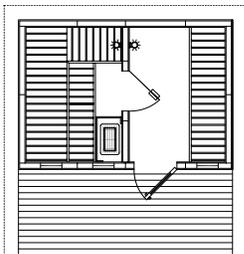
MS Resort (7x10 or 8x12 sauna, 4x10 or 4x12 porch - seating for 8-14)



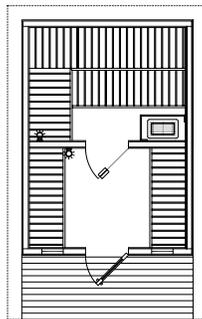
MS710 W/Storage room option



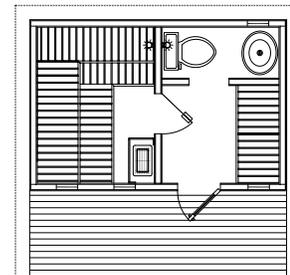
MS710 (5x7 sauna, 5x7 changing room & 4x10 porch)



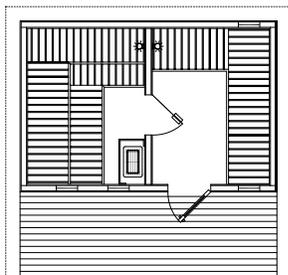
MS811 (6x8 sauna, 5x8 changing room & 3x8 porch)



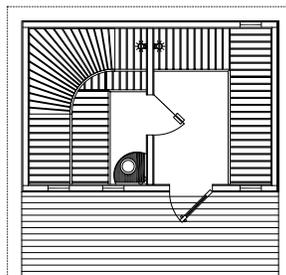
MS812 W/Toilet/Shower option



MS812 (6x8 sauna, 6x8 changing room & 4x12 porch)



MS812 W/Sunburst interior & Pikkutonttu heater



Other customizable options available. Consult dealer or Finnleo for more details.

Metro Series Sauna Include

- Four sizes/models with all-glass interior door
- Insulated 4 1/4" panels for walls, ceiling and roof
- Nordic Spruce T&G on interior
- Clear Western Red Cedar on exterior
- Changing room standard on MS 710, 811 and 812
- Prehung exterior door with window
- Sauna interior includes Abachi prebuilt benches, backrests, headrests, heater guard, floor boards

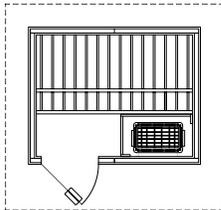
- Sauna heater, rocks and separate control panel
- Bucket, ladle, one or two wall lights, thermometer
- Changing room interior includes prebuilt bench, backrest and 4-peg clothes hanger
- Windows with insulated, tempered glass

Options Available

- Gray metal roofing
- Crank-out screened windows

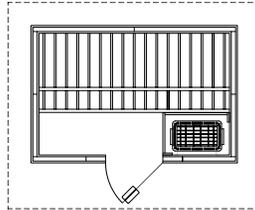
PATIO SAUNAS

P45 - 4'x5' *



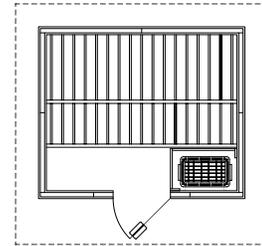
* Dashed line = roof overhang

P46 - 4'x6' *



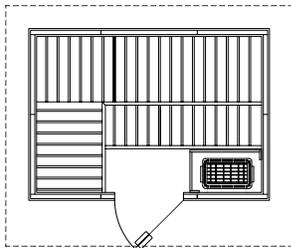
* Dashed line = roof overhang

P56 - 5'x6' *



* Dashed line = roof overhang

P57 - 5'x7' *



* Dashed line = roof overhang

Patio Sauna Includes The Following Standard Features

- Interior Nordic White Spruce walls and ceiling, Abachi backrests, headrests, heater guard and duckboard, cedar exterior
- Prebuilt, prefitted wall and ceiling panels all completely blind nailed
- Built-in floor with attractive water resistant vinyl flooring
- Constructed on cedar runners
- Cathedral ceiling with exposed wood beams
- Heater with control
- Bucket, ladle, light, and thermometer
- Roof kit in easy-to-install panels

Options Available:

- Metal roof
- Heater Upgrades: Himalaya or Pikkutonttu

EURO PATIO SAUNAS

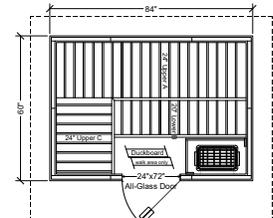
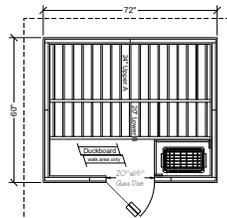
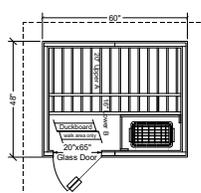
Euro Patio Sauna Includes The Following Standard Features

- Interior Nordic White Spruce walls and ceiling, Abachi backrests, headrests, heater guard and duckboard, cedar exterior
- Prebuilt, prefitted wall and ceiling panels all completely blind nailed
- Built-in floor with attractive water resistant vinyl flooring
- Constructed on cedar runners
- Heater with control
- Bucket, ladle, light, and thermometer
- Roof kit in easy-to-install panels

Options Available:

- Metal roofs
- Heater Upgrades: Himalaya or Pikkutonttu

CAD shown for shed-style saunas are examples only; can be custom manufactured to a wide range of sizes and shapes.





HM44-Hallmark Portable

PLUG-N-PLAY PORTABLE SAUNAS

Finnleo's Hallmark Series makes owning a personal oasis at home easier than ever. Easy to assemble, yet loaded with upgrades usually found only in designer-type saunas, Hallmark puts the opportunity for a daily chance to relax and recharge within reach of everyone.

HALLMARK HM44 - A TRULY PORTABLE 4'X4' SAUNA

Imagine having a luxurious Finnish sauna experience quickly, easily and wherever you like. With the 6-panel Hallmark, you can—it truly is portable! The Hallmark HM44 comes equipped with the same features as other Hallmark saunas, but with 120 volt plug-in instead of 240 volt. Simply assemble, plug into the closest outlet, and you're ready—no finishing work, no plumbing and no electrical.

**finnleo**[®]
pure sauna

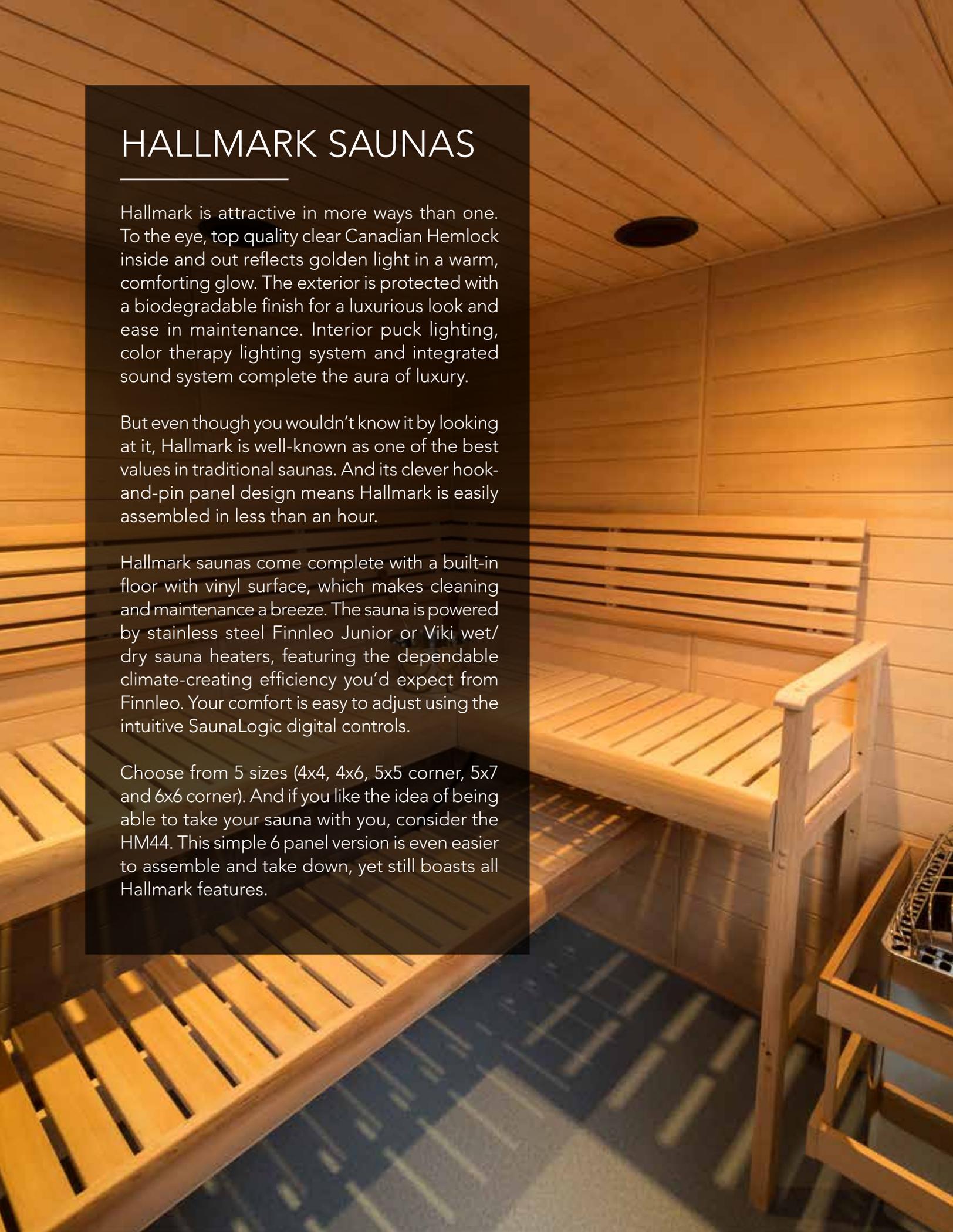
HALLMARK SAUNAS

Hallmark is attractive in more ways than one. To the eye, top quality clear Canadian Hemlock inside and out reflects golden light in a warm, comforting glow. The exterior is protected with a biodegradable finish for a luxurious look and ease in maintenance. Interior puck lighting, color therapy lighting system and integrated sound system complete the aura of luxury.

But even though you wouldn't know it by looking at it, Hallmark is well-known as one of the best values in traditional saunas. And its clever hook-and-pin panel design means Hallmark is easily assembled in less than an hour.

Hallmark saunas come complete with a built-in floor with vinyl surface, which makes cleaning and maintenance a breeze. The sauna is powered by stainless steel Finnleo Junior or Viki wet/dry sauna heaters, featuring the dependable climate-creating efficiency you'd expect from Finnleo. Your comfort is easy to adjust using the intuitive SaunaLogic digital controls.

Choose from 5 sizes (4x4, 4x6, 5x5 corner, 5x7 and 6x6 corner). And if you like the idea of being able to take your sauna with you, consider the HM44. This simple 6 panel version is even easier to assemble and take down, yet still boasts all Hallmark features.



HM46



HM55c



HM57



HM66c



ALL HALLMARK SAUNAS INCLUDE

- Clear Canadian Hemlock interior and exterior
- Exterior finished with biodegradable wood treatment for luxurious look and for ease in maintenance
- Bluetooth sound system (styles may vary)
- Interior low voltage lighting & color therapy lighting system
- Built-in floor with vinyl surface
- Simple hook & pin panel design; easily installs in less than an hour
- Stainless steel Junior or Viki wet/dry sauna heater
- SaunaLogic2 Digital control
- 5 sizes available (4x4, 4x6, 5x5 corner, 5x7 and 6x6 corner)
- All Hallmark saunas are 80 inches high



SaunaLogic2 Control Standard with all Hallmark Saunas

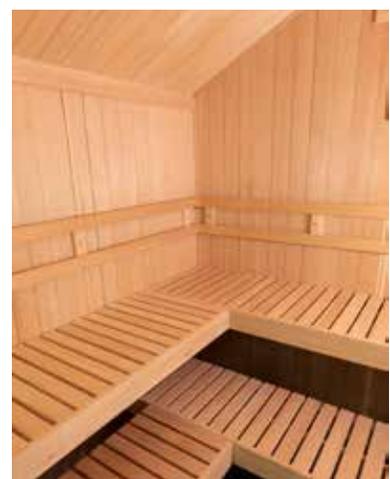
SUMMIT - OUTDOOR SAUNAS

The Finnleo Summit Sauna's simple panel construction makes it easy to assemble in just a few minutes anywhere you have space—on a pool deck or backyard patio. At the same time, The Summit Sauna's integrated walls and gable system ensure you will enjoy a strong, durable sauna that will be perfectly at home outside for many years to come.

All Summit Saunas come with clear Canadian Hemlock interior and exterior, and a vinyl-covered floor—allowing you to place it nearly anywhere without risk of damage to existing deck and patio surfaces. The roof kit is insulated and modular, in two easy-to-assemble sections, complete with attractive all-weather roofing material.

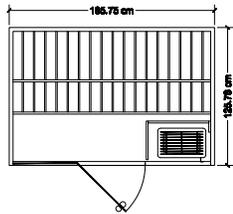
Inside, you'll enjoy all the comfort, style and attention to detail you expect from Finnleo. The Hemlock benches, walls and cathedral ceiling create a light, cozy, genuine sauna feel. The S46 and S57 include SS electrical heater with digital control.

The Summit Sauna is naturally perfect for the deck, or anywhere you like in the backyard. If you have a pool or hot tub, all the better—a Summit Sauna will only add to the pleasure you already experience. "Sauna and swim" not only feels incredible, a sauna extends the swim season as your pool or lake becomes a soothing cool water plunge for a post-sauna dip. The hemlock heat treated exterior is ready for your stain or sealant.

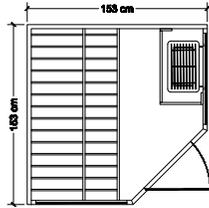


HALLMARK SAUNAS

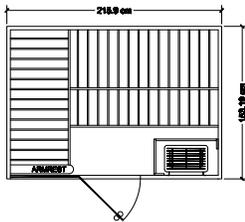
HM46 - 4'x6'



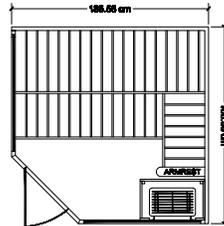
HM5c - 5'x5'



HM57 - 5'x7'



HM66c - 6'x6'

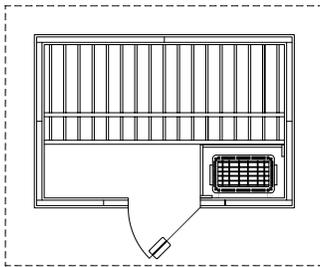


All Hallmark Saunas Include

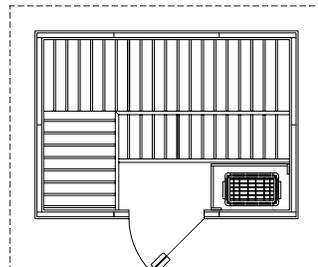
- Clear Canadian Hemlock interior and exterior
- Exterior finished with biodegradable wood treatment for luxurious look and for ease in maintenance
- Sound system
- Interior low voltage lighting & color therapy lighting system
- Built-in floor with vinyl surface
- Simple hook & pin panel design; easily installs in less than an hour
- Stainless steel wet/dry sauna heater
- Digital controls
- 5 sizes available (4x4, 4x6, 5x5 corner, 5x7 and 6x6 corner)

SUMMIT SAUNAS

S46 - 4' x 6'



S57 - 5' x 7'



Summit Saunas Include The Following Standard Features

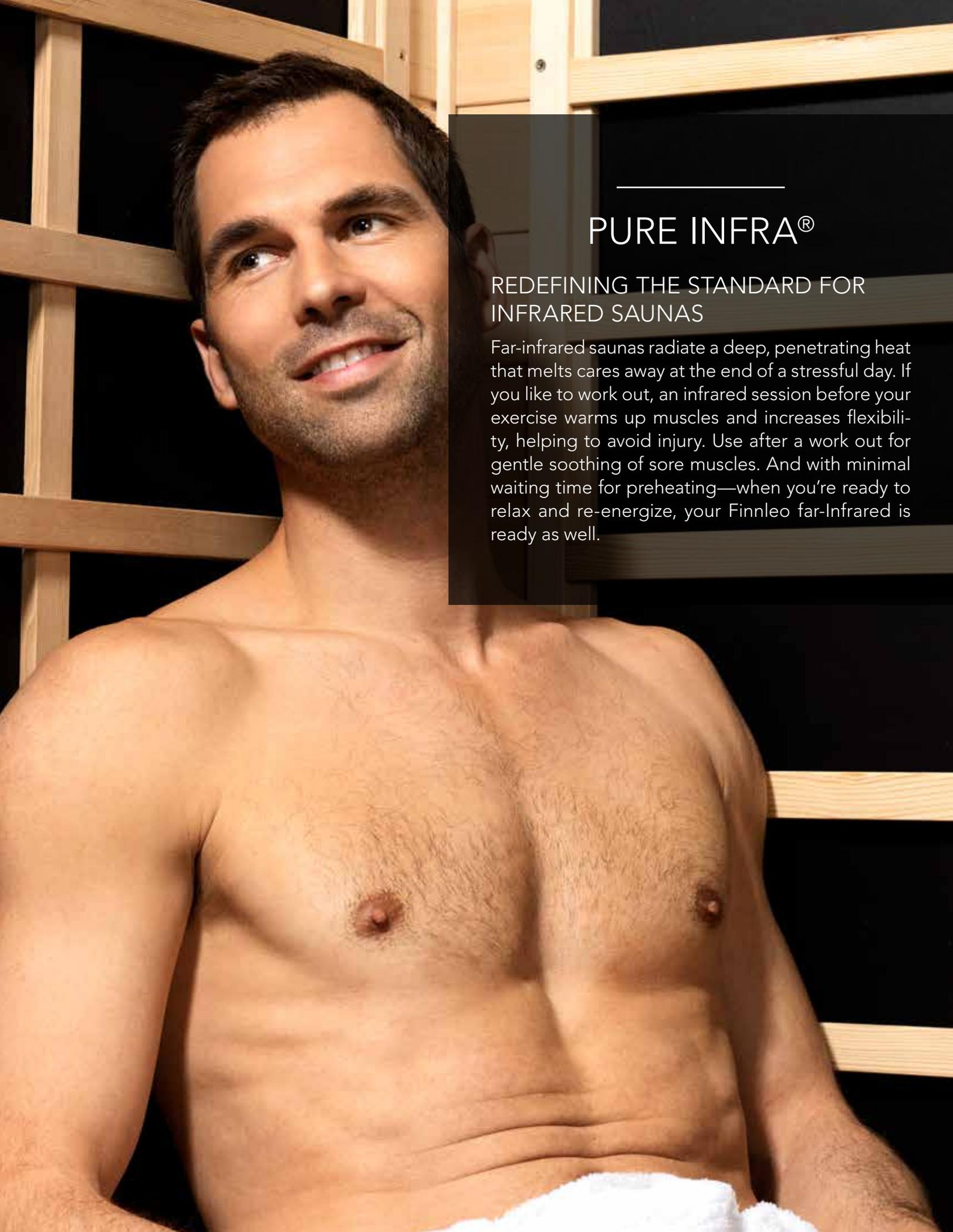
- Available in two sizes: 4'x6', 5'x7'
- Weather friendly, heat treated Canadian Hemlock exterior. Ready for your exterior stain
- Canadian Hemlock interior.
- Constructed on cedar runners for durability.
- Prebuilt, prefitted wall and ceiling panels all completely blind nailed.
- Built-in floor with attractive water resistant vinyl flooring.

INFRARED COLLECTION



**finnleo**[®]
pure sauna





PURE INFRA®

REDEFINING THE STANDARD FOR INFRARED SAUNAS

Far-infrared saunas radiate a deep, penetrating heat that melts cares away at the end of a stressful day. If you like to work out, an infrared session before your exercise warms up muscles and increases flexibility, helping to avoid injury. Use after a work out for gentle soothing of sore muscles. And with minimal waiting time for preheating—when you're ready to relax and re-energize, your Finnleo far-Infrared is ready as well.

S-810



S-820



S-825



S-830



S-840



S-870



S-880



WARM UP TO NEW BREAKTHROUGH TECHNOLOGY

Electrical devices, including infrared saunas, naturally produce EMR and EF radiation. Though not harmful in the low doses used in Infrared saunas we have spent the last several years developing a new and breakthrough technology that nearly eliminates this radiation while still maintaining the positive effects of infrared sauna. We call it Pure Infra™ (multiple patents) and this new technology is exclusive to Finnleo. It's the only infrared sauna technology that exceeds the tough Swedish radiation standards.

Finnleo's wall-to-wall flat panel carbon-fiber CarbonFlex® IR heating system literally "wraps" you evenly in gentle heat, avoiding uncomfortable temperature fluctuations found in other IR systems. All Finnleo models can be simply plugged into a 120 volt household outlet. Select one of three lighting systems depending upon the mood: reading lights, color-light therapy, or the soft ambience of valance lighting. Your preferred comfort settings for heat, sound and light are easily managed from the control.



CarbonFlex®

Pure Infra™ Low EMR
Low EF



Complete specifications for Finnleo's far-infrared saunas are available on page 71. You can also request the separate Finnleo Infrared Sauna Brochure on our website, www.finnleo.com or from your nearest Finnleo dealer.

PURE HEAD-TO-TOE COMFORT

WITH FINNLEO'S EVEN HEAT DISTRIBUTION

One of the most common complaints about infrared saunas is uneven heat distribution—"cold spots"—where no IR waves reach the body, and "hot spots" when seated directly in front of outdated ceramic or metallic IR heaters.

Finnleo Far-Infrared Saunas are purpose-engineered to create the most soothing, full-body heat exposure available. Using the most advanced far-infrared technology, Finnleo's CarbonFlex® emitters generate even heat and wall to wall full body coverage.

CarbonFlex® heating panels have a larger heating surface, which ensures your perfect bathing comfort in two important ways. First, the larger surface disburse heat over a wider area, keeping their surface temperature comfortable for bathers. Secondly, maximum exposure over the widest possible area creates optimal infrared wavelengths, which in turn produces deep penetration, and soft, even heat you expect for a pure sauna experience.

TO GUARANTEE MAXIMUM HEAD-TO-TOE COMFORT, ALL FINNLEO IR SAUNAS INCLUDE:

- Wall-to-wall carbon fiber heaters on back wall and sidewalls
- Side wall heaters extending all the way down to floor level
- Exclusive bench seat heaters with on/off button
- Exclusive in-floor heating systems with heated metallic floor

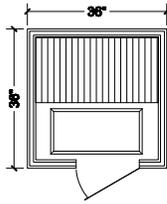


CarbonFlex®

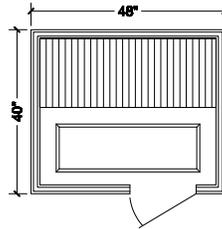
Pure Infra™ Low EMR
Low EF

INFRARED ROOMS

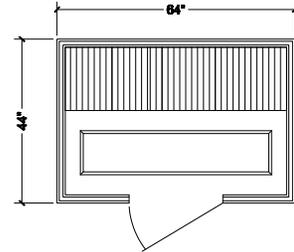
S-810 Series 1-person



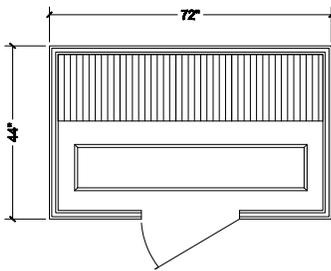
S-820 Series 2-person



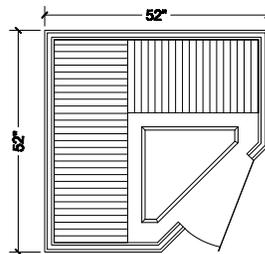
S-825 Series 3-person



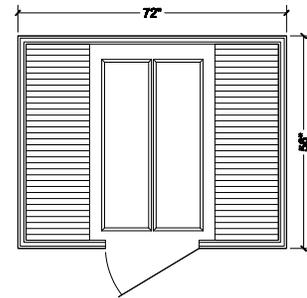
S-830 Series 3-person



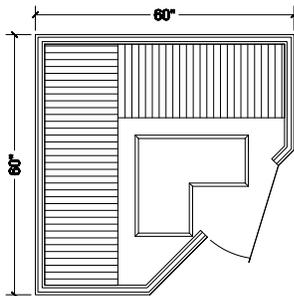
S-870-C Series 3-person



S-840 Series 4-person



S-880-C Series 4-person



INFRARED ROOMS & INFRA-SAUNA SPECIFICATIONS

7 Models to choose from, S Series
Visit www.finnleo.com or see the special infrared catalog.
Dimensions are approximate.

Infrared Rooms Include the Following Standard Features

- Prefabricated wall panels, finished inside and out with clear T&G Canadian Hemlock—for a sauna with “furniture quality.”
- Fast assembly with no tools—with wall panels mounted onto an easy-fit base and topped with easy-fit ceiling panel.
- Exterior surfaces finished with biodegradable wood treatment—for a more luxurious look and for ease in maintenance.
- Finnleo CarbonFlex® infrared heaters, integral with wall panels, with heater surface area and wattage designed to give even, enveloping heat on all sides.
- Finnleo digital TouchScreen control system mounted inside the sauna for easy operation and control of: on/off, 3 different lighting options (reading, color-therapy, valance lighting), sound system, time and temperature controls.
- Finnleo Bluetooth sound system includes sleek low profile speakers and built-in amplifier
- Prebuilt Hemlock benches
- Built-in Hemlock floor
- Deluxe Tempered Full-Glass Door
- Low-voltage mini-spot lights installed in the ceiling. Wall-to-wall backrests, designed for user comfort and safety.
- Super-easy installation with pre-wired heaters, lights, sound system, etc.—with simple “plug-in” system.
- All sizes can be plugged into a 120 volt household outlet
- ETL listed “as a complete plug-in room”—for safety and reliability
- Industry leading warranty backed by America’s #1 sauna company.

INFRA SAUNA

2-IN-1 COMBINATION SAUNA AND FAR-INFRARED

The innovative Finnleo Infra Sauna provides pleasure beyond what a traditional or infrared sauna can do individually. At times, you might prefer to bask leisurely in the comfort of a traditional sauna. When time is tight or you're in the mood for a milder heat therapy, the infrared option is the answer. Our advanced traditional sauna technology has been seamlessly combined with CarbonFlex far-infrared technology that can be included in virtually any Finnleo Modular sauna or Finnleo Custom Cut sauna up to 425 cu. ft.

INFRA SAUNA INCLUDES THE FOLLOWING STANDARD FEATURES

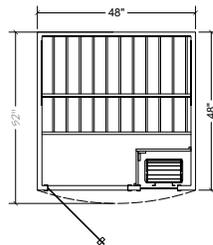
- Stainless Steel Junior or Viki Heater with SaunaLogic digital control
- Premanufactured wood-framed CarbonFlex heating panels for walls and behind legs; quantity of panels depends upon room size
- All-glass door; many window options available
- Interior of sauna includes Nordic Spruce, Cedar, or Hemlock T&G for walls and ceiling, prebuilt benches, prebuilt bench skirts, backrests, heater guard, floor boards and low-voltage lighting system with color therapy (or alternative lighting system of your choice)
- Bucket, ladle, rocks and installation hardware.



CarbonFlex®

HALLMARK INFRASAUNA IS440

For those who sauna bathe alone, or with one other—or for those who have limited space, the diminutive Hallmark IS440, 4' x 4' two person sauna just might be the best value in the market today. The IS440 comes complete, from the factory, with a “Two-in-One InfraSauna Dual Heating System” of Finnleo’s Low EMR/EF Infrared heating panels as well as a stainless steel traditional sauna heater. Simply assemble and plug in to a 120 volt household outlet. The SaunaLogic2 control panel allows you to easily select “Infrared” or “Traditional” sauna, depending upon what you’re in the mood for.



HALLMARK INFRASAUNA IS565

Finnleo has expanded its portable I/S offering by adding a 5 person IS565 InfraSauna. The IS565 is large enough to seat up to 5 adults, or two adults lying down. This hybrid sauna features infrared or traditional use (the bather decides) in a family size sauna. The unit is self-contained requiring no special flooring or plumbing needed. Simply plug-in to the proper 240V outlet and enjoy.



565 - 5' x 7'



CUSTOM INFRARED OPTIONS

With Finnleo, there are no limits to how your pure sauna experience takes shape. You are free to customize the design of your infrared cabin. Or tailor a best-of-both-worlds wellness center featuring both traditional and infrared comfort from the same fit to measure sauna cabin. Everything will be precut and prebuilt to your exact specifications. And if you need design assistance, your nearest specialty Finnleo dealer will be happy to help—simply visit, call or email us.



TREAT YOURSELF TO TWICE THE COMFORT

Imagine designing your own personal home spa in almost any shape, size and decor. And being able to use it for quick, energizing IR warmups on weekday mornings. Or letting luxurious clouds of relaxing steam wash over you on weekends. With a Custom Infra Sauna, you get the exact wellness center design that best suits you and your family. And the option to enjoy the comforts of pure sauna any way you like.

UPGRADE YOUR EXISTING SAUNA: JUST ADD INFRARED

Finnleo's custom infrared package means you can freshen up your existing sauna with a comforting addition—the soothing, instant heat benefits of infrared. Or you can convert your existing traditional sauna into infrared only. We will precut, size and plan each component to fit your existing sauna cabin. And you'll be able to control both the traditional heater and infrared from a single convenient digital control pad.

MODULAR INFRASAUNA PACKAGE

Our modular InfraSauna package can be adapted for traditional free-standing saunas, or to meet your custom specs for a tailored infrared cabin or traditional/infrared sauna combination. The package includes:

- Enough CarbonFlex® heating panels to ensure even, penetrating heat throughout your cabin, each heater cased in clear, vertical grain Canadian Hemlock.
- Stainless steel sauna heater with SaunaLogic2 digital control (Junior heater for saunas less than 150 cubic feet; Designer heater for saunas up to 420 cu.ft.)
- Hand crafted wall and ceiling panels in a select sauna wood of your choice
- Pre-assembled benches selected from our standard designs, or choose a luxury upgrade such as Sunburst
- Lighting system of your choice
- Bucket, ladle, rocks
- Options ranging from full-wall glass panels, bench design upgrades, low voltage lighting, color light therapy, and more



Infra panels can be ordered for any sauna up to 420 cu. ft.



FINNLEO SAUNA SPECIFICATIONS

GENERAL: Sauna room(s) shall be manufactured by Finnleo Sauna, Inc., 575 East Cokato St., Cokato, MN 55321. The following specifications include design parameters for Finnleo prefab/modular saunas, as well as for Finnleo Custom-Cut material packages.

WORK TO BE DONE BY OTHERS: All work set forth below will be included under other sections for the specifications:

For all Finnleo sauna types:

1. Finish painting and/or staining of exterior surfaces.
2. Subfloor and/or foundation work.
3. All electrical work from supply, including connections to control, heater and light.

For Finnleo Custom-Cut saunas:

4. Installation of stud walls (or furring strips) and ceiling joists.
5. Installation of insulation between wall studs and ceiling joists.

CODE REQUIREMENTS: All materials, components and work shall conform to all applicable local, state and federal building and safety codes, ordinances and regulations.

TYPE CONSTRUCTION: FINNLEO CUSTOM CUT MATERIAL PACKAGES (for installation on previously framed walls)

Wall framing shall be on 16" centers. Standard framed wall shall have 2" x 4" studs, bottom base plate treated, and ceiling lowered to 84" I.D. from floor to framing. Existing masonry walls shall have furrings strips on 16" centers; metal studs shall have furring strips—for nailing of T&G wall boards.

Walls and ceiling shall be insulated with minimum R11 rated fiberglass insulation, with foil vapor barrier (foil provided by Finnleo).

When ordering: sauna material package, shall be Finnleo model CC_____. Provide interior dimensions of the framed space, indicate direction of ceiling joists, jamb width and swing of door.

Walls and ceiling interior materials shall be 1" x 4" (nominal) V-joint, kiln dried to 12% or less, T&G Nordic White Spruce, clear Western Red Cedar or clear Canadian Hemlock. Boards to be blind nailed using 18g galvanized brad nails, or comparable galvanized staples. Wallboards applied horizontally unless specified otherwise.

TYPE CONSTRUCTION: FINNLEO PANEL-BUILT SAUNA PACKAGES (free-standing, modular units).

No framed walls are required for Finnleo Panel-Built packages. Install on any level, water proof floor.

Wall and ceiling panels shall be framed of 2" x 2" framing (for larger commercial size saunas framing is 2" x 3"), insulated with fiberglass batts, vapor barrier of Type C Reynolds Building Foil. Panel interior and exterior shall be lined with 1" x 4" (nominal), V-joint, kiln dried, Nordic White Spruce, clear Western Red Cedar or clear Canadian Hemlock. Optional: panel exterior can be 1/4" smooth Luan Plywood on walls to be hidden or walls to be covered with drywall, tile, or other finishes.

TYPE CONSTRUCTION: ALL TYPES—CUSTOM CUT AND PANEL BUILT. BENCHES: Shall be preassembled by Finnleo.

Standard top bench width equals 24" in saunas 5' deep or greater. Bench tops of kiln-dried, clear Abachi, 1" x 4" nominal with 1/2" spacing. Alternative wood choice: kiln-dried, clear, all-vertical-grain Western Red Cedar or Canadian Hemlock. Internal framing of 2" x 4" SPF (or 2" x 4" cedar). Bench tops fastened from bottom with stainless steel screws. Bench supports of 2" x 4" SPF or 2" x 4" Western Red Cedar. Commercial Sauna Benches: Internal framing 2" x 6" on benches is available, and H-leg bench supports on benches 8' and longer is standard. Standard bench heights are 18" (lower) and 35" (upper). All wood surfaces that touch the sauna floor (heater guard, H-legs, arm rests) include adjustable feet to adjust to floor slope and keep dry.

BACKRESTS: S4S clear Abachi (or Cedar, or Hemlock) with optional heat-treated alder accents.

INTERIOR AND EXTERIOR TRIM: Corner and cove molding of clear, kiln-dried Abachi (or Cedar, or Hemlock). Panel-Built saunas also include fascia of same material.

HEATER GUARD RAIL: Shall be constructed of clear Abachi (or Cedar, or Hemlock) to surround heater. Dimensions shall match UL requirements for proper spacing between heater and guard rail.

DOOR: Shall be Finnleo Model AG standard all-glass door, with 1/4" bronze tinted/tempered glass, mounted on 1 1/2" thick clear, vertical grain clear Canadian Hemlock door jamb. AG doors are available in five sizes. Standard door for Custom-Cut sauna rooms is AG 24/80 (24" x 80"); standard door for panel-built rooms is AG 24/72 (24" x 72"). Other sizes of AG doors include 20", 30" and 36" wide. Alternative doors are Finnleo Model DF (clear, all vertical grain Douglas Fir rails with sealed, double pane, tempered glass 15" x 64" window, pre-hung on clear Canadian Hemlock jamb—available in 20", 24", 30" and 36" widths.

HANDICAP ACCESSIBLE COMMERCIAL SAUNA DOORS AVAILABLE: All-glass doors (AG) or Douglas Fir doors (DF) are available in 36" widths. For Finnleo Custom Cut saunas handicap door size is 36" x 80"; for Finnleo Panel-built saunas handicap door size is 36" x 72".

SAUNA HEATER: Shall be Finnleo Model _____, sized according to the size room as shown on page 44-53. Heater shall be UL listed. Shall include olivine igneous rocks. Optional floor stand adaptable with Vena models.

CONTROLS: Shall be Finnleo Model _____, UL listed, and matched with heater according to charts on page 54-59.

FLOOR: Floor shall be of cement, ceramic tile, or similar waterproof type (no carpeting). Removable duckboard of Abachi (or Cedar, or Hemlock) is provided for walk area in front of benches. Optional full-floor duckboards or Dri-Dek antibacterial snap-lock flooring.

LIGHT: Shall be wall-mounted, UL listed, vapor-proof Progress P5511 or Hubbell B2s-Var. Frosted white globe with satin finish, neoprene gasket, brushed aluminum base. Ceiling mounted and low voltage lighting available.

ACCESSORIES: All sauna packages include standard accessories of thermometer, bucket, ladle, headrests, backrests, duckboards. A wide range of additional accessories are available.

WARRANTY: All Finnleo sauna rooms, sauna heaters, and controls have a five-year limited warranty (one year for commercial saunas) against defects in material and workmanship. For further information regarding the Finnleo warranty, please contact Finnleo or your local authorized Finnleo dealer.

DESIGN ASSISTANCE: Finnleo's design staff will gladly offer any assistance you may require when designing or specifying sauna rooms and heaters, steam baths and steam generators. Free CAD design service available.

HANDICAP ACCESSIBILITY: Most of Finnleo's panel-built and custom-cut saunas can be made handicap accessible. Contact Finnleo for assistance.

Finnleo reserves the right to change specifications and design without notice.

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