



Need an IND or IMPD?

CMC strategy, Module 3 authoring, and global regulatory support



Selecting a CDMO?

Technical due diligence, audits, and vendor qualification



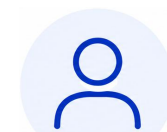
Building a QMS?

Phase-appropriate quality systems, SOPs, and compliance



Preparing for Clinical Manufacturing?

Process development, scale-up, tech transfer, and GMP readiness



Need Fractional CMC Leadership?

VP-level expertise without full-time overhead



Evaluating New Opportunities?

Technical and commercial due diligence and risk assessment

Why Clients Choose Key Pharma

Key Pharma provides strategic CMC, Quality, and Technical Operations leadership backed by more than 25 years of executive experience developing and manufacturing innovative therapeutics. We have successfully led programs within global pharmaceutical companies, biotechnology startups, academic research organizations, and CDMOs, from early development through clinical manufacturing.

Client Commitment

"Key Pharma brings strategic thinking, technical depth, and operational excellence to help biotech companies translate science into safe and effective medicines."

Our Commitment

"We combine scientific expertise, strategic leadership, and operational excellence to accelerate development, reduce risk, and prepare innovative therapies for successful clinical and regulatory milestones."

Experience includes



Wyeth

sanofi

Baxter

Catalent



Piramal
Pharma Limited



Scripps
Research



Calibr-Skaggs
Institute for Innovative Medicines | Scripps
Research