

HVAC WOOD SOLUTIONS

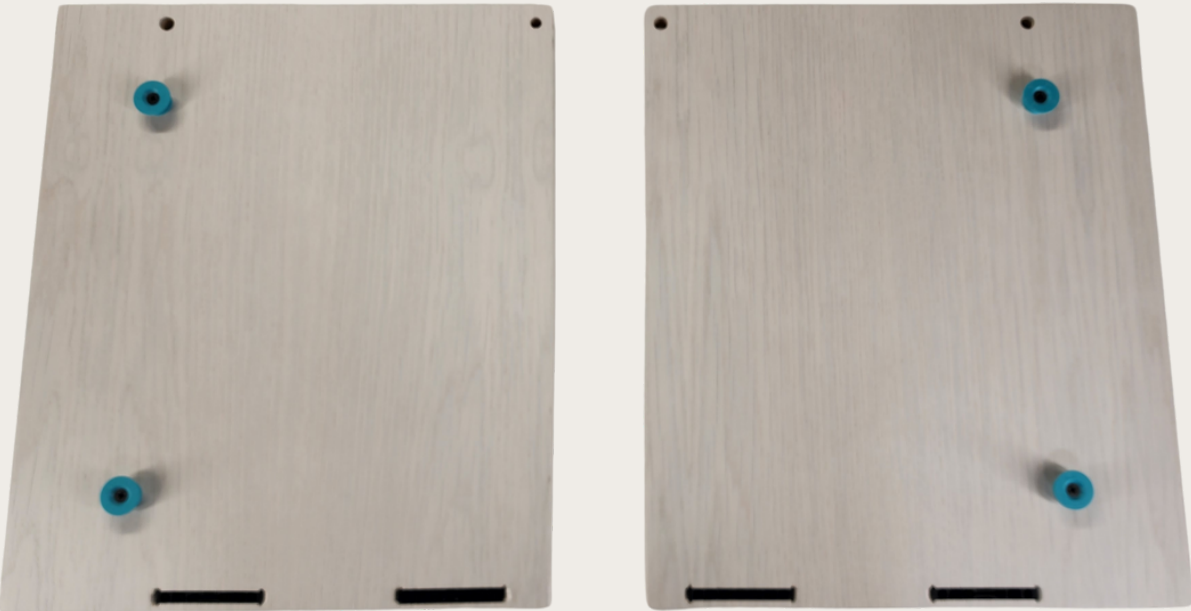
MINISPLIT ASSEMBLY INSTRUCTIONS

MIDCENTURY MODEL



STEP 1

- LEFT AND RIGHT SIDE PANELS



- Locate the left and right panels (x2) and orient for assembly as per the image.
- Locate the 1" x 1" black metal top rails (x2) and remove the screws (x4) from the ends.
- Locate the 4mm hex key allen wrench (x1).

- 1" X 1" BLACK TOP RAILS (X2)
- 1/4-20 X 1" SCREWS (X4)
- 4MM ALLEN WRENCH (X1)



STEP 2

- **SIDE PANEL AND TOP RAIL ASSEMBLY**



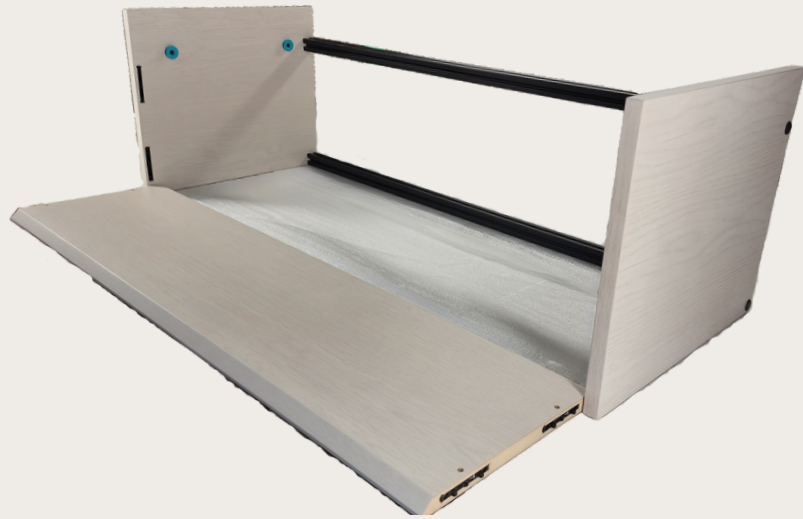
- Position the 1" x 1" black metal rails (x2) with the holes at the top of the side panels.
- Keep the rails square to the edges of the side panels and secure with the 1/4-20 x 1" hex screws (x4).

- **1" X 1" BLACK TOP RAILS (X2)**
- **1/4-20 X 1" SCREWS (X4)**
- **4MM ALLEN WRENCH (X1)**

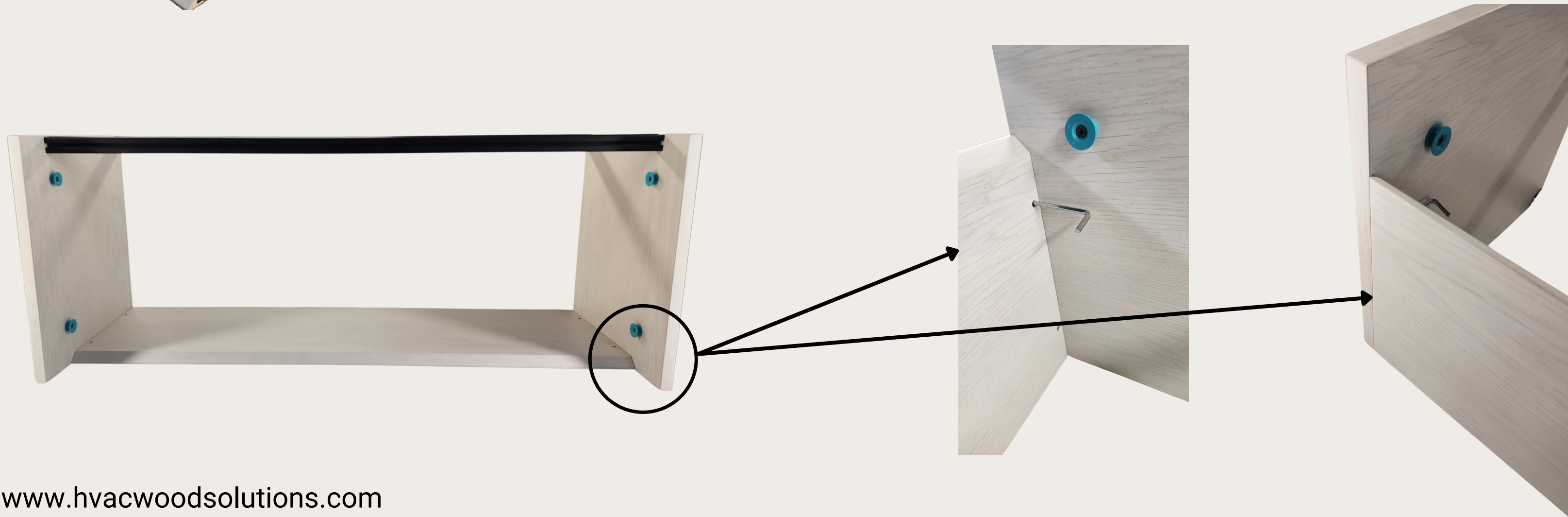


STEP 3

• BOTTOM PANEL ASSEMBLY



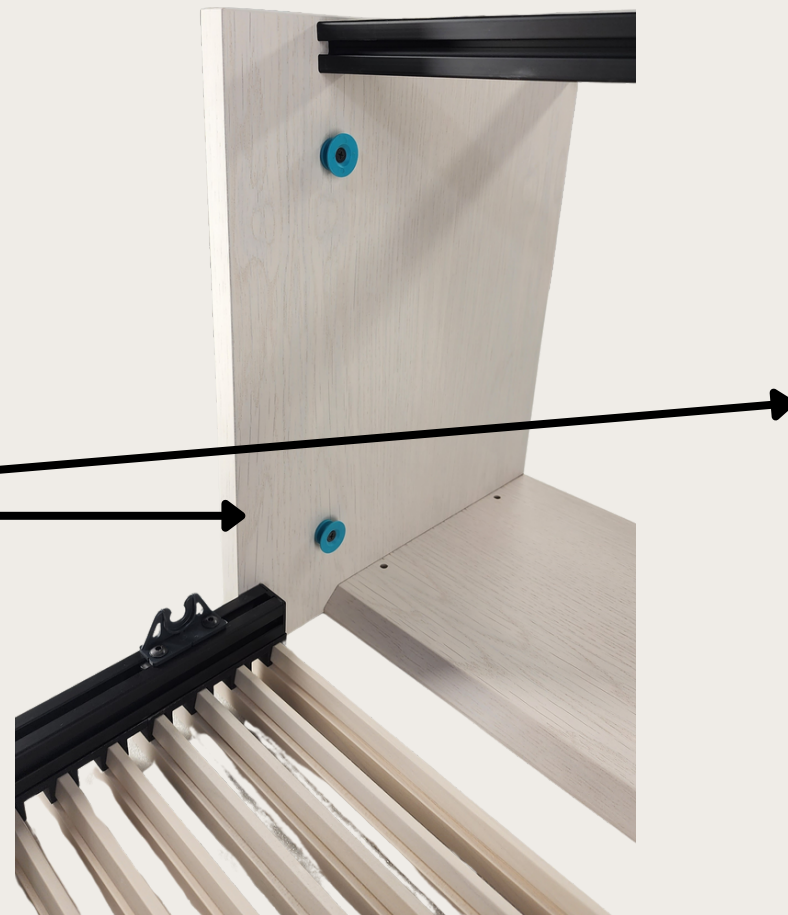
- Position the bottom panel with the beveled facing the inside of the cabinet.
- Align the male plastic joining connectors of the bottom panel with the female joining connectors of the side panels assuring the bottom panel is flush with the bottom edges.
- Insert the hex key into the pre-drilled hole on the inside face of the bottom panel and rotate clockwise (this is about a quarter turn; do not over tighten)



STEP 4

• DOOR CONNECTION

- Position the door in between the side panels and align the female plastic connector with the teal round male connect on the bottom of the cabinet interior side.
- Push the fittings until it “snaps” together.
- Once the bottom is connected pivot the door up until the top connectors align and “snap” them together.



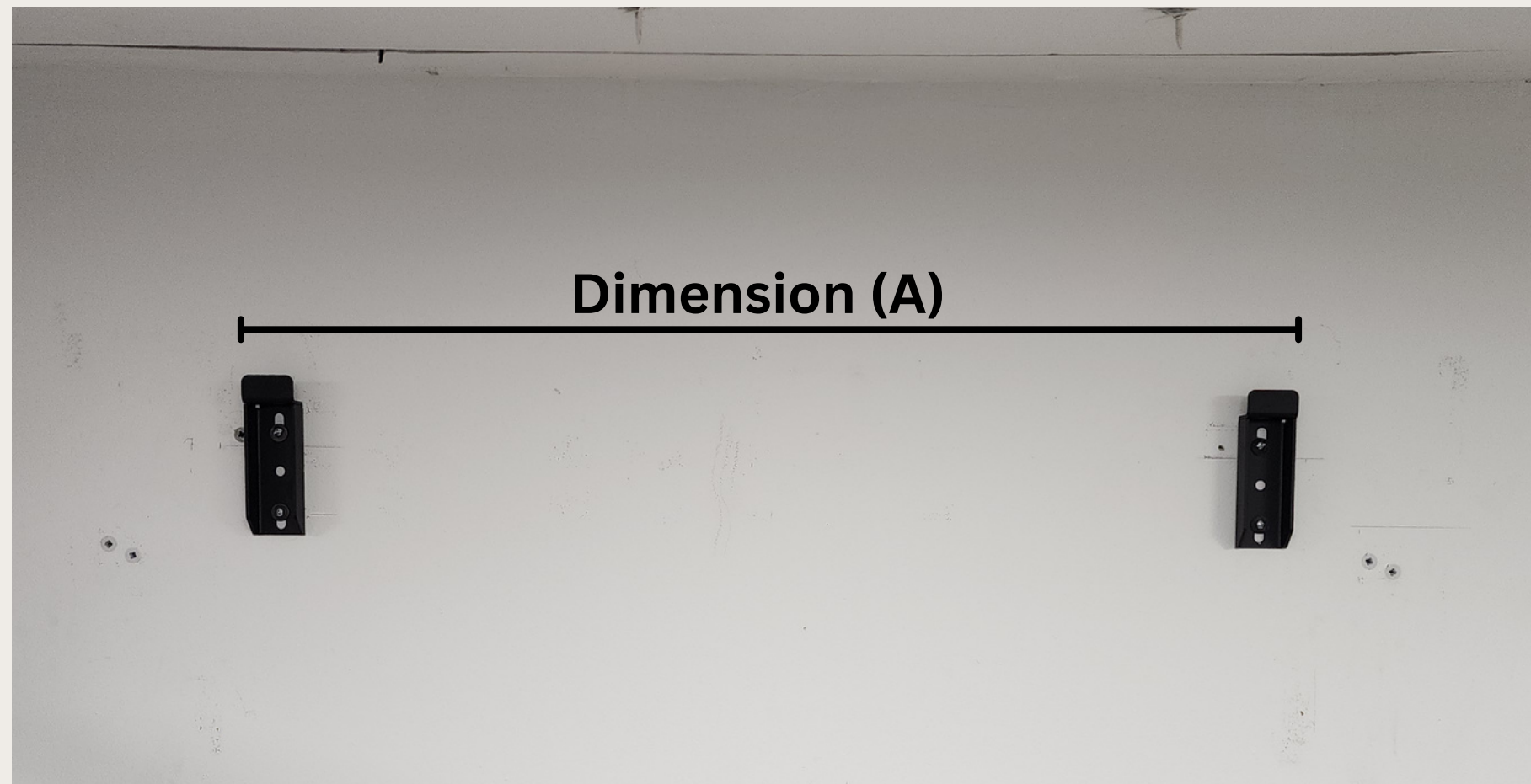
STEP 5

- **WALL MOUNTING**



- Find the center line dimension of the air conditioning unit and mark that position on the wall above or below the unit.
- Determine the inside dimension of the enclosure (A) and mark the wall equidistantly from the ac unit center line.
- Position the Wall Brackets outside surface with those marks to find your horizontal spacing.

- **1.5" X 5" BLACK METAL WALL BRACKET (X2)**
- **HOLLOW-WALL ANCHORS OR WOOD SCREWS**



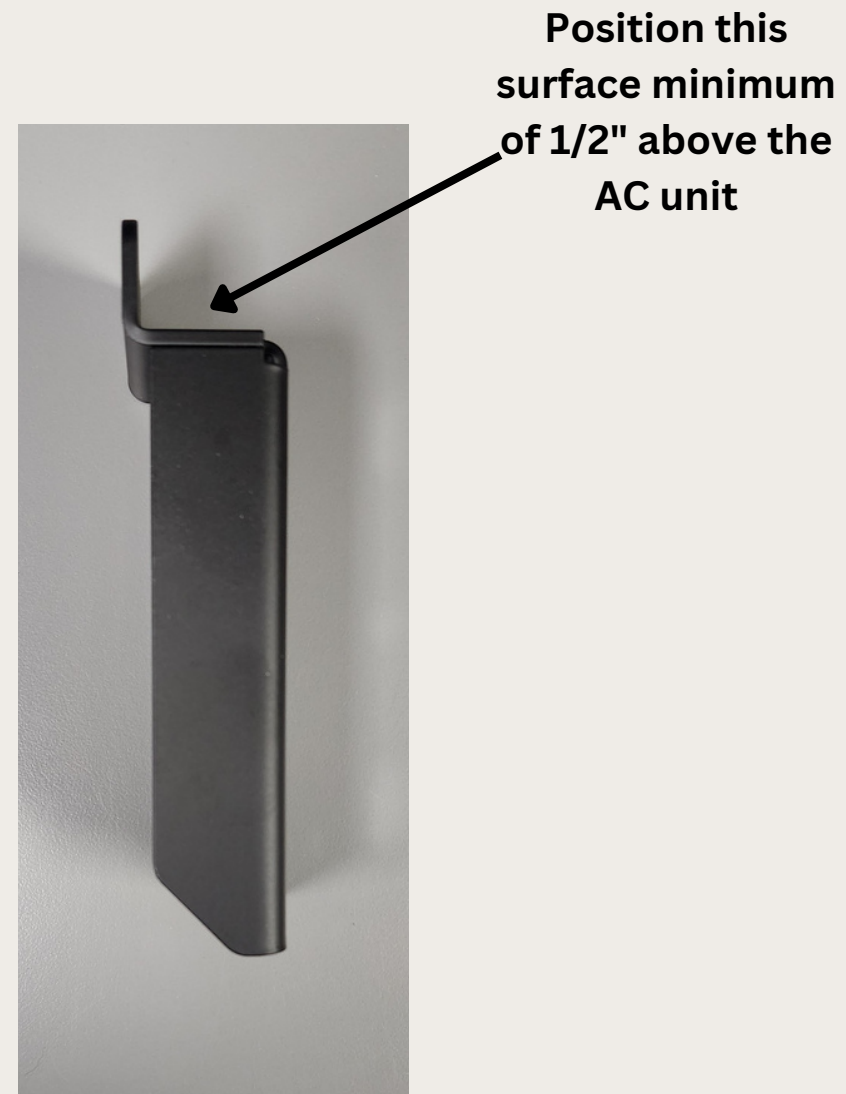
STEP 6

- **WALL MOUNTING CONTINUED**

- To determine the height of the Wall Mount Bracket mark the wall approximately 1/2" above the top of the AC unit.
- Use these marks to align the horizontal surface of the Wall Mount Bracket indicated below.
- Once the brackets are positioned follow the included hollow-wall anchor instructions or wood screws provided depending on your substrate being mounted to.



- **1.5" X 5" BLACK METAL WALL BRACKET (X2)**
- **HOLLOW-WALL ANCHORS OR WOOD SCREWS**



STEP 7

- **WALL MOUNTING CONTINUED**

- Once the Wall Mount Brackets are securely fastened to the wall lift the assembled unit up and over the wall bracket flange.
- The top rail will sit inside and behind the wall flange as shown below.
- If horizontal adjustment is needed the Wall Mount Brackets can be positioned further away from the inside of the side panel granted there is room against the AC unit.

