# 4180AF **Water Based Satin Coating**







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## **DESCRIPTION**

This economical satin coating provides a satin finish, smooth lay with fast drying properties. This coating is designed for paper and board substrates for commercial use.

### FEATURES / BENEFITS

- **Economical**
- Satin Finish
- **Fast Drying**

- **Excellent Clarity**
- Moderate Rub
- Minimal Spray Powder Required

#### **APPLICATION**



This coating is formulated to wet trap over conventional litho inks using a dampener coater, a blanket coater, a chambered anilox coater and/or a tower coater system of a sheetfed press.

This water based coating requires IR / Hot Air knives to be functioning properly while achieving load temperatures of 90 - 95°F. This coating must be treated as a conventional aqueous coating. Do not contaminate with UV products. The use of the water lines / pumping system is highly recommended.

#### TYPICAL PROPERTIES (NOT A SPECIFICATION)

- Density  $8.6 \pm 0.2 \text{ Lb/gal}$
- Viscosity 21 ± 2 sec @ 72°F using #3 Zahn Cup (Signature Series)
- Solids by Weight 33 ± 2% **VOC by Weight** 1.07%

# TYPICAL PROPERTIES (NOT A SPECIFICATION)

- Gloss (60 degree) 32 ± 2\*
- Mild Scuffing\* **Sutherland Rub Test**

500 Cycles (Coating to Coating) With 4# counter weight

**Block Resistance** Complete Release

(Coating to Coating) 2 PSI / 16 HRS @ 120°F

#### **CLEANUP**

- Water or a combination of soap and water. No UV or alcohol cleaner required.
- See SDS for additional information.

#### STORAGE / HANDLING

- Store in a dry area, below 90°F
- Mix Well Before Use
- Reduce with water if needed
- Avoid contact with skin; See SDS for additional information

#### TERMS AND CONDITIONS

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**EFFECTIVE DATE** March 15, 2023

<sup>\*</sup>Results may vary depending on substrate, inks, and application methods.