



Technical Data Sheet

Material code **AlphaCL**

Description Clear PET bottle flake, hot-washed and produced from post-consumer (PCR) beverage containers

*** Optional: up to 3% light blue flake content per customer request ***

Quality Specifications

b*	< 2.5	--
Bulk Density	20 - 24	lbs/ft ³
IV	0.75 - 0.78	dl/g
Metal	< 5	ppm
PVC	< 20	ppm
Floatables (includes label)	< 20	ppm
Combined color (does not include clear)	< 10	ppm
Glass/Stone, non-melting	< 5	ppm
Glue	< 1	ppm
Low-melts	< 5	ppm
Moisture	< 0.75	%

Certification LNO PNC 2334 awarded on June 13, 2019
(<https://www.fda.gov/media/129805/download>)

Quality Analysis Each shipment is delivered with a certificate of analysis from our laboratory.

Packaging

- 24-26 palletized 72-76" tall supersacks in each shipment
- 1,700 - 2,000 lbs per supersack
- Pallets are fumigated, grade A