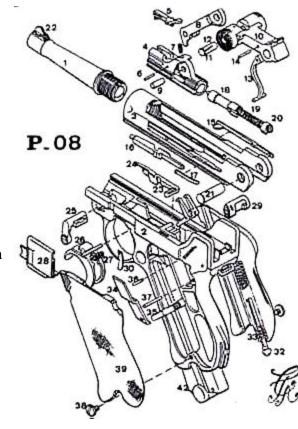


Detailed Drawing and Parts List

- 1. Barrel
- 2. Frame
- 3. Receiver
- 4. Breechblock
- 5. Extractor
- 6. Extractor Pin
- 7. Extractor Spring
- 8. Forward Toggle Link
- 9. Breechlock Pin
- 10. Rear Toggle Link
- 11. Toggle Axle
- 12. Toggle Axle Pin
- 13. Coupling Link
- 14. Coupling Link
- Pin
- 15. Ejector
- 16. Trigger Bar
- Plunger
- 17. Trigger Bar
- Spring
- 18. Firing Pin
- 19. Firing Pin
- Spring
- 20. Firing Pin
- **Spring Guide**
- 21. Receiver Axle



- 22. Front sight
- 23. Hold Open
- Latch
- 24. Hold Open
- **Latch Spring**
- 25. Locking Bolt
- 26. Trigger
- 27. Trigger Spring
- 28. Trigger (Slide)
- Plate
- 29. Magazine Catch
- 30. Magazine Catch Spring
- 31. Recoil Lever
- 32. Mainspring Guide
- 33. Mainspring
- 34. Safety Bar
- 35. Safety Catch
- 36. Safety Pin
- 37. Recoil Lever Pin
- 38. Grip Screw
- 39. Grips
- 42. Magazine

1. Push on the magazine latch



2. Get the magazine out



 $\underline{\mathbf{3.}}$ Unscrew the Grip screw at the bottom of the Grip



<u>4.</u> Hit the frame with the rear of the screwdriver to get the Safety Catch out.



5. Push back the barrel to make the Receiver back up



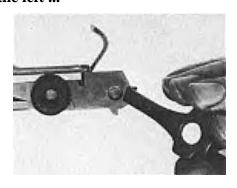
<u>6.</u> Keep the barrel back and turn the Locking Bolt to the bottom



<u>7.</u> Push on the Trigger (Slide) Plate and remove it



9. Push the Receiver Axle from the right to the left ...



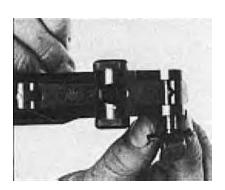
<u>11.</u> Push the Breechlock group to the rear



8. Slide the Barrel-Receiver group to the front to remove it



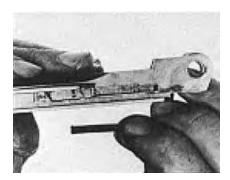
10. ... and remove it.



<u>12.</u> With a fine screwdriver push the Trigger Bar Spring



13. Extract Trigger Bar spring



<u>15.</u> With a little screwdriver lift the ejector



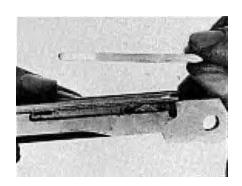
17. To break apart the Breechlock group you need to get rid off the Toggle Axis pin from the inside which might be difficult



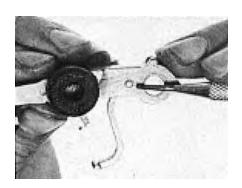
<u>14.</u> Push Trigger Bar Plunger to the rear to disengage it from its axis



16. Cautiously disengage the Ejector



18. Push away the Coupling Link Pin



 $\underline{19.}$ With a screwdriver turn the Firing Pin Spring guide of 90° to the left while pushing on it



21. Break apart the different parts of the firing pin



23. Remove the Extractor in pulling forward



 $\underline{20.}$ Get the Firing pin, spring and Guide



22. Push the Extractor Pin



24. Disengage Extractor's Spring



25. Take the Trigger from the front



<u>27.</u> While pressing on its superior part, turn the Magazine Catch Spring forward



<u>29.</u> Push Magazine Catch from left to right



<u>26.</u> Remove the Locking Bolt by pushing it to the left



28. Disengage the spring from the Magazine Catch hole



<u>30.</u> Lift the Hold Open Latch and push it to the rear



31. Remove the Hold Open Latch



33. Remove this pin from behind the frame



<u>35.</u> Push the Safety Bar to the rear of the handle and remove it



<u>32.</u> From the inside of the rear of the frame push the Recoil Lever Pin



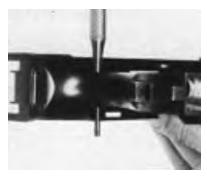
34. Disengage the Safety Catch



<u>36.</u>



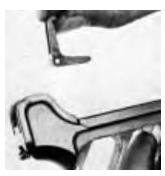
37. Push Recoil Lever Pin



39. With a screw driver push Mainspring outside the frame



38. Remove Recoil Lever



40. Disengage Mainspring and Mainspring Guide off the frame

