

## MANUFACTURING

## CON-SERV MFG Reverse Osmosis System Trouble-shooting guide

PROBLEM	SYMPTOM	REMEDY
EXCESSIVE RO PUMP PRESSURE: <u>RO Pump Pressure should not</u> <u>exceed 200 PSI.</u>	Constant high pressures may indicate blockage or severe membrane fouling. Pressures in excess of those shown will reduce the useful life of the membranes and system components and may cause a hazardous situation resulting in injury or death.	Check RO Pump pressure weekly or more often if use warrants and adjust or clean as indicated.
PUMP CYCLES ON AND OFF:	Pump cycles on and off every few seconds.	A defective pressure switch could cause the pump to cycle rapidly on all models. Check for leaks in the product line. If there is a pressure tank in the line, be sure it is properly pressurized.
RO UNIT:	Not making enough water.	Reject ratio too low. Product flow controller restriction. Product line blocked. Pressure too low. TDS too high. Membrane fouled. Pre-filter plugged. Pressure tank has to much air (if used).
	Making too much water.	O-ring by-pass on membranes. Chlorine damage to membranes. Temperature increase. Reverse flow through membrane (causing a rupture in the membrane).
	Permeate TDS too high; (Possible Reasons:)	Chlorine damage to membranes.  Membrane fouling. Ruptured membrane. Increase in feed water TDS. High pH in feed water (over 9.0).

Call A Con-Serv application Engineer for additional information