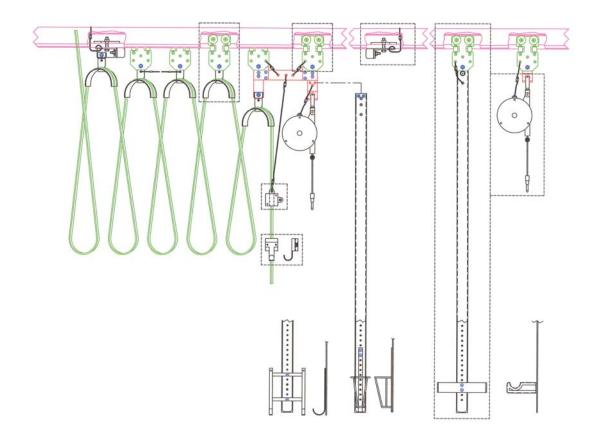


Festoon Products Catalog



51445 Celeste Drive Shelby Twp., MI 48315 Phone: 586-566-8600

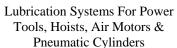
Fax: 586-566-4062

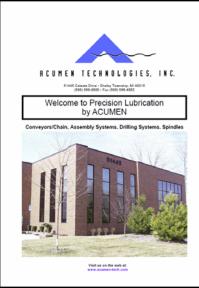


All Acumen Festoon Products are designed to provide an orderly festooning of your electrical cable or air hose minimizing wear and tear. The combination of trolleys, saddles, clamps, tool hooks, rail stops and balancers provide a complete engineered system to eliminate your festooning problems. If you don't see what you are looking for in the catalog please call or e-mail us, we may have a custom product to meet your needs.

See Our Catalogs For Other Acumen Products.





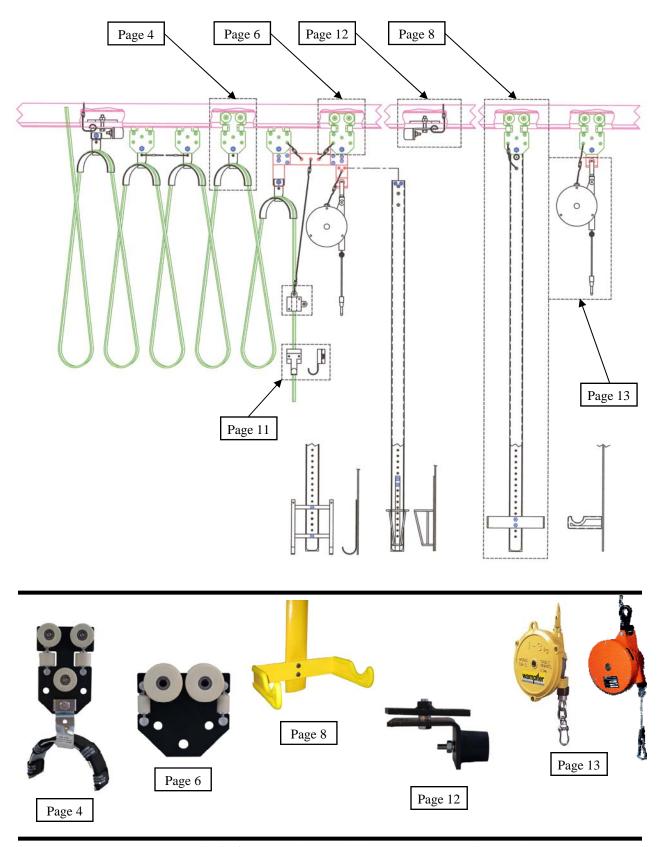


Lubrication Systems For Chains & **Drilling Systems**

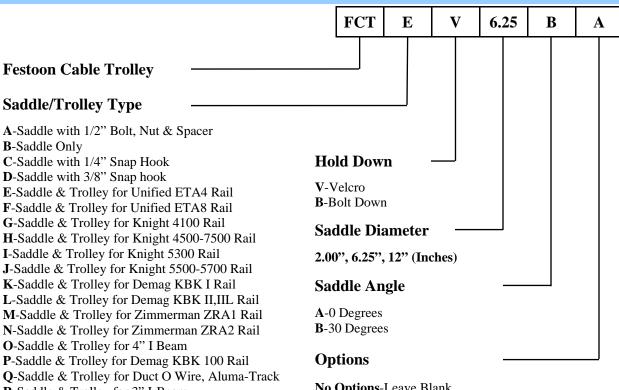


Lubrication Systems For Spindle Bearings









R-Saddle & Trolley for 3" I-Beam S-Saddle & Trolley for Zimmerman ZRAT Rail

T-Saddle & Trolley for Unistrut Rail

U-Saddle & Trollev for Klien 19.5mm Rail

V-Saddle & Trolley for 3.25 Flange, Flat Rail

W-Saddle & Trolley for 3.33 Flange, Flat Rail (fits 0.438 and 0.688 thick flange)

X-Saddle & Trolley for 6" I-Beam

Y-Saddle & Trolley for ZRS2, ZRS3 Rail

Z-Saddle & Trolley for Knight TR2000 Rail

01-Saddle & Trolley for Lode Rail 500lb

02-Saddel & Trolley for Gorbel GLC, GLM 500lb Rail

03-Saddle & Trolley for Hubbell WS50 & WA50 Rail

04-Saddle & Trolley for Wampfler C-Rail Track 40

05-Saddle & Trolley for Gorbel GLC, GLM 250lb Rail

06-Saddle & Trolley for Gorbel AL, ALM 150lb Rail

07-Saddle & Trolley for Gorbel AL, ALM 250/500lb

08-Saddle & Trolley for Gorbel AL, ALM1000lb Rail

09-Saddle & Trolley for Gorbel GLC, GLM 1000lb Rail

10-Saddle & Trolley for Gorbel GLC, GLM

2000/4000lb Rail

11-Saddle & Trolley for Hollywood Rail

12-Saddle & Trolley for Alfarail ARS200

13-Saddle & Trolley for Alfarail ARS500/ARS500H

14-Saddle & Trolley for CES 060260 Rail

15-Saddle & Trolley for 4" I-Beam, Dual Wheel

16-Saddle & Trolley for 3" I-Beam, Dual Wheel

17-Saddle & Trolley for 3.25 Flange, Flat Rail, Dual

18-Saddle & Trolley for 3.33 Flange, Flat Rail, Dual

19-Saddle & Trolley for 6" I-Beam, Dual Wheel

No Options-Leave Blank

A-Dual Trolley (optional on 12' saddle only)

B-12" Stacker Saddle Only

Saddle/Trolley Type Continued

20-Saddle & Trolley for Hollywood Rail Dual Wheel

21-Saddle & Trolley for Hollywood Rail Quad Wheel

22-Saddle & Trolley for Knight HAD3000/3500 Dual

23-Saddle & Trolley for Knight HAD3000/3500 Quad

24-Saddle & Trolley for RA S0001

25-Saddle & Trolley for Zimmerman ZRAT Dual Wheel

26-Saddle & Trolley for Jomat 61000

27-Saddle & Trolley for Gorbel AL, ALM 2000/4000

28-Saddle & Trolley for Unified ETA-4 Short Body

29-Saddle & Trolley for Unified ETA-8 Short Body

30-Saddle & Trolley for Knight 4100 Short Body

31-Saddle & Trolley for Knight 7500 Short Body

32-Saddle & Trolley for Besta 66XX.XX Rail

33-Saddle & Trolley for ACCO Jr. Rail

34-Saddle & Trolley for 2.60 Steel Rail

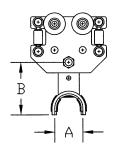
35-Saddle & Trolley for Wampfler W5 Trax

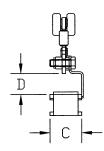
36-Saddle & Trolley for W4-13 Flat Rail



The Acumen Festoon Cable Trolley is uniquely designed for flat or round electrical cable or hose. A large trolley selection is available to fit most manufacturer's tool rail. Our unique design helps to provide an orderly festooning of your electrical cables or air hose minimizing wear and tear. The saddles are positioned at a 30 degree angle to the tool rail which allows the hose or cable to store neatly in the home position and take up minimal space. The Velcro straps allow quick installation and adjustment without damaging the electrical cables.

2" Diameter Festoon Cable Trolley





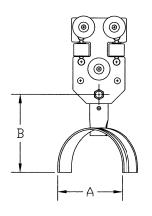
A-Diameter 2" B-Height 3.75" C-Width 2.25" D-Max. Cable Diameter 1.50"

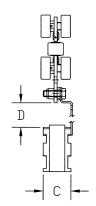
Maximum Load Capacity: 50lbs





6.25" Diameter Festoon Cable Trolley



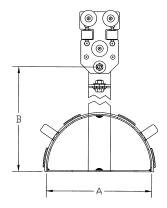


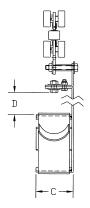
A-Diameter 6.25" B-Height 6.375" C-Width 2.25" D-Max. Cable Diameter 2.00"

Maximum Load Capacity: 100lbs



12" Diameter Festoon Cable Trolley





A-Diameter 12" B-Height 11.86" C-Width 4.00" D-Max. Cable Diameter 2.53"

Maximum Load Capacity: Single Trolley 100lbs Dual Trolley 200lbs



Saddle Shown 30 Degrees Out Of Position. Saddle Can Be Rotated And Locked Right Or Left 30 Degrees Saddles Can Be Stacked To Handle Additional Cable Bundles





FT \mathbf{E} **Festoon Trolley Trolley Type** E-Trolley for Unified ETA4 Rail F-Trolley for Unified ETA8 Rail

G-Trolley for Knight 4100 Rail

H-Trolley for Knight 4500-7500 Rail

I-Trolley for Knight 5300 Rail

J-Trolley for Knight 5500-5700 Rail

K-Trolley for Demag KBK I Rail

L-Trolley for Demag KBK II,IIL Rail

M-Trolley for Zimmerman ZRA1 Rail

N-Trolley for Zimmerman ZRA2 Rail

O-Trolley for 4" I Beam

P-Trolley for Demag KBK 100 Rail

Q-Trolley for Duct-O-Wire, Aluma-Track

R-Trolley for 3" I Beam

S-Trolley for Zimmerman ZRAT Rail

T-Trolley for Unistrut Rail

U-Trolley for Klien 19.5mm Rail

V-Trolley for 3.25 Flange, Flat Rail

W-Trolley for 3.33 Flange, Flat Rail

(fits 0.438 and 0.688 thick flange)

X-Trollev for 6" I-Beam

Y-Trolley for ZRS2, ZRS3 Rail

Z-Trolley for Knight TR2000 Rail

01-Trolley for Lode Rail 500lb

02-Trolley for Gorbel GLC, GLM 500lb Rail

03-Trolley for Hubbell WS50 & WA50 Rail

04-Trolley for Wampfler C-Rail Track 40

05-Trolley for Gorbel GLC, GLM 250lb Rail

06-Trolley for Gorbel AL, ALM 150lb Rail

07-Trolley for Gorbel AL, ALM 250/500lb

08-Trolley for Gorbel AL, ALM 1000lb Rail

09-Trolley for Gorbel GLC, GLM 1000lb Rail

10-Trolley for Gorbel GLC, GLM

2000/4000lb Rail

11-Trolley for Hollywood Rail

12-Trolley for Alfarail ARS200

13-Trolley for Alfarail ARS500/ARS500H

14-Trolley for CES 860260 Rail

15-Trolley for 4" I-Beam, Dual Wheel

16-Trolley for 3" I-Beam, Dual Wheel

17-Trolley for 3.25 Flange, Flat Rail, Dual Wheel

18-Trolley for 3.33 Flange, Flat Rail, Dual Wheel

19-Trolley for 6" I-Beam, Dual Wheel

Options

No Option-Leave Blank

A-Trolley with 1/4" Snap Hook

B-Trolley 3/8" Snap hook

C-Trolley with 1/2" Bolt & Nut

D-Trolley with attachment for

Tool Bar

Trolley Type Continued

20-Trolley for Hollywood Rail Dual Wheel

21-Trolley for Hollywood Rail Ouad Wheel

22-Trolley for Knight HAD3000/3500 Dual

23-Trolley for Knight HAD3000/3500 Quad

24-Trolley for RA S0001

25-Trolley for Zimmerman ZRAT Dual Wheel

26-Trolley for Jomat 61000

27-Trolley for Gorbel AL, ALM 2000/4000

28-Trolley for Unified ETA-4 Short Body

29-Trolley for Unified ETA-8 Short Body

30-Trolley for Knight 4100 Short Body

31-Trolley for Knight 7500 Short Body

32-Trolley for Besta 66XX.XX Rail

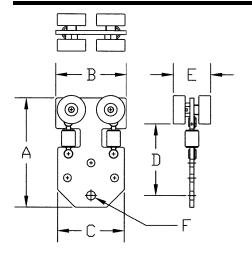
33-Trolley for ACCO Jr. Rail

34-Trolley for Rail

35-Trolley for Wampfler W5 Trax

36-Trolley for W4-13 Flat Rail





The Acumen Festoon Trolley is uniquely designed with side rollers and anti-kick up wheels to prevent the trolley from locking in the rail . Not all festooning applications apply the load directly below the trolley. Even when a side load is applied the trolley will move smoothly in the rail.







Part Number	Max. Load (lbs)	A	В	С	D	Е	F	Wt.
FTE	200	7	4.5	4.25	4.59	2.38	Ø .56	
FTF	200	7	4.5	4.25	4.59	2.75	Ø .56	
FTG	200	7	4.5	4.25	4.59	2.38	Ø .56	
FTH	200	7	4.5	4.25	4.59	2.75	Ø .56	
FTI	200	5	5.38	5.38	2.56	1.71	Ø .56	
FTJ	200	7	4.5	4.25	4.38	2.64	Ø .56	
FTK	200	5	5.38	5.38	2.56	1.71	Ø .56	
FTL	200	7	4.5	4.25	4.38	2.64	Ø .56	
FTM	200	5	5.38	5.38	2.56	1.71	Ø .56	
FTN	200	7	4.5	4.25	4.38	2.64	Ø .56	
FTO	200	5.1	5.75	5.75	2.79	2.50	Ø .56	
FTP	200	5	5.38	5.38	2.91	1.58	Ø .56	
FTQ	200	-	-	1	1	1	Ø .56	
FTR	200	5.1	5.75	5.75	2.73	2.25	Ø .56	
FTS	200	5	5.38	5.38	2.91	1.58	Ø .56	
FTT	200	4	5.38	5.38	2.19	1.25	Ø .56	
FTU	200	-	-	1	1	1	Ø .56	
FTV	200	-	-	1	1	1	Ø .56	
FTW	200	5.6	5.75	5.75	3.41	3.25	Ø .56	
FTX	200	-	-	1	1	1	Ø .56	
FTY	200	7	4.5	4.25	4.38	2.64	Ø .56	
FTZ	200	4	5.38	5.38	2.16	1.58	Ø .56	
FT01	200	4	5.38	5.38	1.98	1.58	Ø .56	
FT02	200	4	5.38	5.38	1.98	1.58	Ø .56	
FT03	200	4	5.38	5.38	2.10	1.19	Ø .56	
FT04	200	4	5.38	5.38	2.10	1.19	Ø .56	

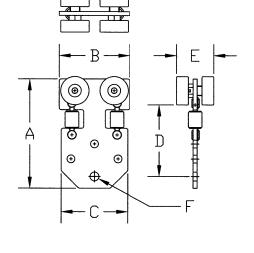


The Acumen Festoon Trolley is uniquely designed with side rollers and anti-kick up wheels to prevent the trolley from locking in the rail . Not all festooning applications apply the load directly below the trolley. Even when a side load is applied the trolley will move smoothly in the rail.



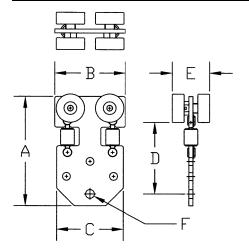






Part Number	Max. Load (lbs)	A	В	С	D	E	F	Wt.
FT05	200	4	5.38	5.38	2.10	1.35	Ø .56	
FT06	200	4	5.38	5.38	-	-	Ø .56	
FT07	200	4	5.38	5.38	1.77	1.71	Ø .56	
FT08	200	6	7.50	7.50	3.13	2.64	Ø .56	
FT09	200	6	7.50	7.50	3.13	2.64	Ø .56	
FT10	200	6.3	7.50	7.50	3.13	2.64	Ø .56	
FT11	200		1	1	1	1	Ø .56	
FT12	200	4	5.38	5.38	2.12	1.58	Ø .56	
FT13	200	4	5.38	5.38	1.84	2.38	Ø .56	
FT14	200	7	4.50	4.25	4.38	2.64	Ø .56	
FT15	100	6	5.00	3.75	3.59	2.50	Ø .56	
FT16	100	6	5.00	3.75	3.59	2.25	Ø .56	
FT17	100	6.5	5.00	3.75	4.09	3.09	Ø .56	
FT18	100	6.5	5.00	3.75	4.09	3.17	Ø .56	
FT19	100	6	5	3.75	3.59	3.17	Ø .56	
FT20	-	-	-	-	-	-	Ø .56	
FT21	-	-	-	-	-	-	Ø .56	
FT22	-	-	-	-	-	-	Ø .56	
FT23	-	-	-	-	-	-	Ø .56	
FT24	1	1	1	1	1	1	Ø .56	
FT25							Ø .56	
FT26							Ø .56	
FT27							Ø .56	
FT28							Ø .56	
FT29							Ø .56	
FT30							Ø .56	





The Acumen Festoon Trolley is uniquely designed with side rollers and anti-kick up wheels to prevent the trolley from locking in the rail. Not all festooning applications apply the load directly below the trolley. Even when a side load is applied the trolley will move smoothly in the rail.





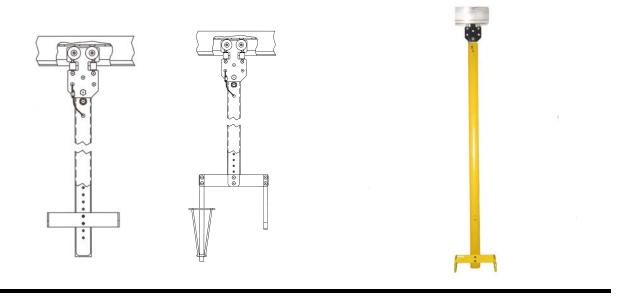


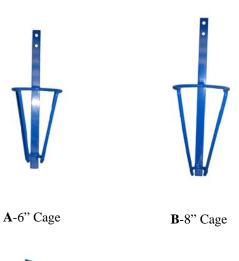
Part Number	Max. Load (lbs)	A	В	С	D	E	F	Wt.
FT31	200	7	4.5	4.25	4.59	2.38	Ø .56	
FT32	50	3.5	6.5	5.25	3.31	2.78	Ø .56	
FT33								
FT34								
FT35					·		·	
FT36	·							



ACUMEN TECHNOLOGIES, INC.	
	TSB A 72 A
Tool Support Bar	
Trolley Type	
A-Bar Only with 1/2" Bolt, Nut & Spacer	
B -Bar Only, 9/16" Mounting Hole C-Bar Only with Holes for Universal Steel	Destand Index
D -Bar Only with Special Mounting, See "S" Numbers *	Bar Length Inches □
E-Bar & Trolley for Unified ETA4 Rail	Note: To determine bar length.
F-Bar & Trolley for Unified ETA8 Rail	Measure distance from bottom of
G-Bar & Trolley for Knight 4100 Rail	the tool rail to the
H-Bar & Trolley for Knight 4500-7500 Rail	floor. Subtract trolley dimension
I-Bar & Trolley for Knight 5300 Rail	D (Page 7). Subtract desired
J -Bar & Trolley for Knight 5500-5700 Rail	height off floor.
K-Bar & Trolley for Demag KBK I Rail	
L-Bar & Trolley for Demag KBK II,IIL Rail	Tool Support Type ———
M-Bar & Trolley for Zimmerman ZRA1 Rail	A C' C (TS CC)
N-Bar & Trolley for Zimmerman ZRA2 Rail	A-6" Cage (TS-6C)
O-Bar & Trolley for 4" I Beam	B-8" Cage (TS-8C)
P-Bar & Trolley for Demag KBK 100 Rail	C-Single "J" Hook (TS-1J) D -Double J, 10" Cradle for Right Angle
Q-Bar & Trolley for Duct O Wire, Aluma-Track R-Bar & Trolley for 3" I-Beam	Tools (TS-10J)
S-Bar & Trolley for Zimmerman ZRAT Rail	10013 (13-103)
T-Bar & Trolley for Unistrut Rail	2nd Tool Support Type
U-Bar & Trolley for Klien 19.5mm Rail	2nd 1001 Support Type
V-Bar & Trolley for 3.25 Flange, Flat Rail	
W-Bar & Trolley for 3.33 Flange, Flat Rail	3rd Tool Support Type
(fits 0.438 and 0.688 thick flange)	
X-Bar & Trolley for 6" I-Beam	* Trolley Type D
Y-Bar & Trolley for ZRS2,ZRS3 Rail	Bar Only With Custom Mounting Holes
Z -Bar & Trolley for Knight TR2000 Rail	See Acumen "S" Numbers
01 -Bar & Trolley for Lode Rail 500lb	
02 -Bar & Trolley for Gorbel GLC, GLM 500lb Rail	Trolley Type Continued
03-Bar & Trolley for Hubbell WS50 & WA50 Rail	• • •
04 -Bar & Trolley for Wampfler C-Rail Track 40	20-NA
05 -Bar & Trolley for Gorbel GLC, GLM 250lb Rail	21-Bar & Trolley for Hollywood Rail Quad Wheel
06 -Bar & Trolley for Gorbel AL, ALM 150lb Rail 07 -Bar & Trolley for Gorbel AL, ALM 250/500lb	22-NA 23-Bar & Trolley for Knight HAD3000/3500 Quad
08 -Bar & Trolley for Gorbel AL, ALM 1000lb Rail	24-Bar & Trolley for RA S0001
09 -Bar & Trolley for Gorbel GLC, GLM 1000lb Rail	25-Saddle & Trolley for Zimmerman ZRAT Dual When
10-Bar & Trolley for Gorbel GLC, GLM	26-Bar & Trolley for Jomat 61000
2000/4000lb Rail	27-Bar & Trolley for Gorbel AL, ALM 2000/4000
11-Bar & Trolley for Hollywood Rail	28 -NA
12-Bar & Trolley for Alfarail ARS200	29 -NA
13-Bar & Trolley for Alfarail ARS500/ARS500H	30 -NA
14-Bar & Trolley for CES 060260 Rail	31 -NA
15-NA	32-Bar & Trolley for Besta 66XX.XX Rail
16-NA	33-Bar & Trolley for ACCO Jr. Rail
17-NA	34-Bar & Trolley for 2.60 Steel Rail
18-NA 10 NA	35-Bar & Trolley for Wampfler W5 Trax
19 -NA	36 -Bar & Trolley for W4-13 Flat Rail









D-Double "J" 10" Wide **C**-Single "J" Hook



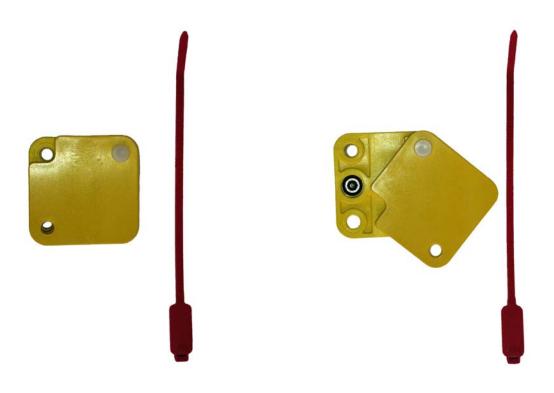
		ССВ	1	F	0.00 X 0.00
Cable Clamp Block					
Number Of Cable Slots					
Type Of Cable					
F- Flat Cable R- Round Cable					
Cable Dimension Or Diam	neter ———				

Flat Cable = 0.00" X 0.00" Round Cable = 0.00

Common Cables:

Atlas Copco Tensor Flat Cable = 0.32 X 0.70

Tamperproof Cover Swivels Up To Expose The Clamp Screws. Error Proofing Tag Hole Is Provided.





	CTS	F	0.00 X 0.00
Cable Tool Support			
Type Of Cable			
F-Flat Cable R-Round Cable			
Cable Dimension Or Diameter			

Flat Cable = 0.00" X 0.00" Round Cable = 0.00"

Common Cables:

Atlas Copco Tensor ST Flat Cable = 0.32 X 0.70 Atlas Copco Tensor S Flat Cable=0.34 X 0.83





MRS E Mid Rail Stop Rail Type E-Stop for Unified ETA4 Rail F-Stop for Unified ETA8 Rail G-Stop for Knight 4100 Rail H-Stop for Knight 4500-7500 Rail

I-Stop for Knight 5300 Rail J-Stop for Knight 5500-5700 Rail K-Stop for Demag KBK I Rail

L-Stop for Demag KBK II,IIL Rail

M-Stop for Zimmerman ZRA1 Rail

N-Stop for Zimmerman ZRA2 Rail

O-Stop for 4" I Beam

P-Stop for Demag KBK 100 Rail

Q-Stop for Duct O Wire, Aluma-Track

R-Stop for 3" I-Beam

S-Stop for Zimmerman ZRAT Rail

T-Stop for Unistrut Rail

U-Stop for Klien 19.5mm Rail

V-Stop for 3.25 Flange, Flat Rail

W-Stop for 3.33 Flange, Flat Rail (fits 0.438 and 0.688 thick flange)

X-Stop for 6" I-Beam

Y-Stop for ZRS2,ZRS3 Rail

 ${f Z} ext{-Stop}$ for Knight TR2000 Rail

01-Stop for Lode Rail 500lb

02-Stop for Gorbel GLC, GLM 500lb Rail

03-Stop for Hubbell WS50 & WA50 Rail

04-Stop for Wampfler C-Rail Track 40

05-Stop for Gorbel GLC, GLM 250lb Rail

06-Stop for Gorbel AL, ALM 150lb Rail

 $\bf 07 ext{-}Stop$ for Gorbel AL, ALM 250/500lb

 ${f 08} ext{-Stop}$ for Gorbel AL, ALM1000lb Rail

09-Stop for Gorbel GLC, GLM 1000lb Rail

10-Stop for Gorbel GLC, GLM 2000/4000lb Rail

11-Stop for Hollywood Rail

12-Stop for Alfarail ARS200

13-Stop for Alfarail ARS500/ARS500H

14-Stop for CES 860260 Rail

15-NA

16-NA

17-NA

18-NA

19-NA



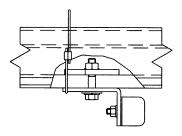
No Option-Leave Blank

A-Orange Paint

B-Tamperproof Bolt

C-Stationary Saddle Flange

Note: All mid rail stops include safety cable.



Rail Type Continued

20-Stop for Hollywood Rail Dual Wheel

21-Stop for Hollywood Rail Quad Wheel

22-Stop for Knight HAD3000/3500 Dual

23-Stop for Knight HAD3000/3500 Quad

24-Stop for RA S0001

25-NA

26-Stop for Jomat 61000

27-Stop for Gorbel AL, ALM 2000/4000

28-NA

29-NA

30-NA

31-NA

32-Stop for Besta 66XX.XX Rail

33-Stop for ACCO Jr. Rail

34-Stop for 2.60 Steel Rail

35-Stop for Wampfler W5 Trax

36-Stop for W4-13 Flat Rail



Wampfler, Endo

- True Zero Gravity, with no drifting •
- Tapered Drum, quality springs and bearings provide smooth travel.
- Tension Adjustment is easy and precise.
- EK-0 has casting made of hide impact ABS plastic.
 - EW series features cast aluminum case and forged swivel hook.

Model	Capacity lbs	Cable Travel	Dia. Of Cable	Weight lbs
EK-0	1.1-3.3	39.40"	3mm	1.10
EW-3	2.2-6.6	51.20"	3mm	3.10
EW-4	4.4-8.8	51.20"	3mm	3.20
EW-5	5.5-11.0	51.20"	3mm	3.30
EW-9	9.9-19.8	51.20"	4mm	7.50
EW-15	19.8-33.1	51.20"	4mm	8.40



Packers Kromer

Series 7228, Lightweight, Zero Gravity

- Locking Safety Hanger
- **High Impact Housing**
- Drum Lock Slot
- Steel Cable
- Quick Change Cable
- Safety Detent Models 3,4,5
- Stepless Tension Adjustment
- Safety Chain Installed
- Riveted Cold Rolled Spring
- Locking Safety Hook

Model	Capacity lbs	Cable Travel	Dia. Of Cable	Weight lbs
7228-1	.88-2.65	58.8"	3mm	3
7228-2	2.65-5.73	58.8"	3mm	3
7228-3	5.73-8.38	58.8"	3mm	3
7228-4	8.38-11.4	58.8"	3mm	3
7228-5	11.4-14.3	58.8"	3mm	3



Series 7230, Intermediate, Zero Gravity

- Floating Rotating Suspension
- **High Impact Housing**
- Recessed Safe Adjustments
- Safety Drum Lock
- Stepless Tension Adjustment
- Quick Change Cable
- Automatic Safety Detent
- Safety Chain Installed
- Riveted Cold Rolled Spring
- Optional Ratchet Lock (7231)

Model	Capacity lbs	Cable Travel	Dia. Of Cable	Weight lbs
7230-1	6.6-11	78"	3mm	8.5
7230-2	10.0-15	78"	3mm	8.5
7230-3	13.3-22	78"	3mm	8.5
7230-4	20.0-30	78"	3mm	8.5
7230-5	28.7-37	78"	3mm	8.5
7230-6	35.3-46.3	78"	3mm	8.5





Plastic Cable Saddles

FHP20133-16	Cable Clip, 10mm-16mm
FHP20133-25	Cable Clip, 17mm-25mm
FHP20133-36	Cable Clip, 26mm-36mm
FHP20133-50	Cable Clip, 37mm-50mm

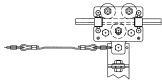


Trolley/Saddle Towing Cables

1/8" 7X19 Steel Cable, Bulk 100 000062 00 100 000063 00 Aluminum Oval Sleeve



Contact Acumen For Complete Cable Assemblies



Hooks

100 000744 00	1/4" Snap Hook
100 000054 00	3/8" Snap Hook



1/4" Quick Link, Pear Shape 100 006289 00



Miscellaneous

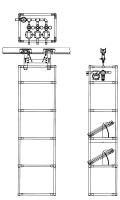
500 006365 00 Balancer Attachment Tab, 1"

> Diameter Balancer Hole, With 1/2" Bolt & Lock Nut, 3.5" Long



Contact Acumen Technologies for:

- **Custom Suspension Options**
- Tool & Parts Carrier Assemblies "Line Side Limos"
- Self Retracting Coiled Electrical Cable Assemblies





The following formulas are general guidelines for calculating the length of cable/hose and number of trolley/saddles needed. Differences in cable diameter, bend radius and desired extended tension will affect the calculations. This formula is based on a 1 to 1.8 ratio, travel length to actual length.

To Calculate Total Cable/Hose Length:

 $L=(t\cdot 1.8)+a+b$

To Calculate Number of Trolley/Saddles Needed:

 $n=(L-a-b)/((d\cdot 2)+f)$

t=[inches] Travel Length
L=[inches] Total Cable/Hose Length
d=[inches] Desired Drop From Festoon Cable Trolley
a=[inches] Additional Cable/Hose to Reach Source
b=[inches] Additional Cable/Hose to Reach Device

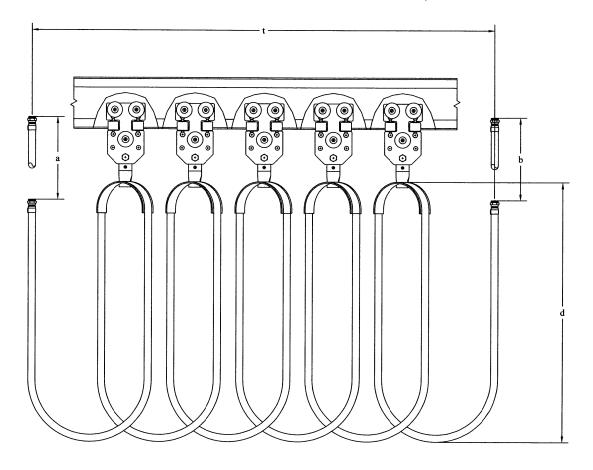
n=Number of Trolley/Saddles Needed

f=Acumen Saddle Factor

2" Saddle f=6.28 6.25" Saddle f=19.64 12" Saddle f=37.70

1/2" Diameter Hose Example

t=20ft (240") Travel Length d=30" Desired Drop a=0 Additional Cable/Hose b=0 Additional Cable/Hose L= 36ft (432") Total Cable/Hose Length n=6 Trolley/Saddles Needed





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