

**BUTT WELD END DIMENSION'S
ASME B 16.25**

PIPE SIZE	SCH.	PIPE O.D.	øA	øB	S	PIPE SIZE	SCH.	PIPE O.D.	øA	øB	S
6"	40	168.3	172.2	154.05	10.66	16"	40	406.4	413	381	19.05
	60						60			373.08	24.99
	80			146.33	16.45		80			363.58	32.11
	100						100			354.03	39.28
	120			139.73	21.40		120			344.47	46.44
	140						140			333.35	54.78
	160			131.80	27.36		160			325.42	60.73
	XXS			124.38	32.91		XXS				
8"	40	219.1	223	202.72	12.27	18"	40	457.2	464	428.65	21.4
	60			198.45	15.46		60			419.1	28.57
	80			193.67	19.05		80			409.6	35.7
	100			188.89	22.63		100			398.48	44.04
	120			182.6	27.36		120			387.35	52.38
	140			177.83	30.93		140			377.85	59.5
	160			173.05	34.51		160			366.73	67.86
	XXS			174.62	33.33		XS			431.8	19.05
10"	40	273	278	254.51	13.90	20"	40	508	516	477.88	22.63
	60			247.65	19.05		60			466.75	30.93
	80			242.93	22.63		80			455.63	39.28
	100			236.52	27.36		100			442.93	48.81
	120			230.17	32.11		120			431.8	57.15
	140			222.2	38.1		140			419.1	66.67
	160			215.90	42.85		160			407.97	74.98
	XXS						XS			482.6	19.05
12"	40	323.8	329	303.23	15.46	22"	40	559	567		
	60			295.3	21.40		60			514.35	33.33
	80			288.95	26.17		80			501.65	42.86
	100			280.97	32.11		100			488.95	52.38
	120			273.05	38.1		120			476.25	61.9
	140			266.7	42.85		140			463.55	71.43
	160			257.2	49.98		160			450.85	80.96
	XS			298.45	19.05		XS			533.4	19.05
14"	40	355.6	362	333.35	16.68	24"	40	610	619	574.7	26.17
	60			325.48	22.63		60			560.43	36.88
	80			317.5	28.5		80			547.73	46.41
	100			308	35.7		100			531.83	56.33
	120			300.02	41.68		120			517.55	69.03
	140			292.1	47.62		140			504.85	78.55
	160			284.18	53.56		160			490.58	89.26
	XS			330.2	19.05		XS			584.2	19.05