

20M Rated Frames - Neutral or Positive Pressure

Parameters	Minimum	Maximum
Frame Width:	--	4'0"
Paired Opening Width:	--	8'0"
Frame Height:	--	9'0"
Frame Thickness:	3/4"	--
Wall Size:	3-3/4"	--
Applied Stop Size:	1/2" x 1-3/8"	--
Rabbit Width:	1-15/16"	--
Casing Size:	1/2" x 1-3/8"	--
Warranty:	Lifetime Interior	

**Communicating frames are allowed.*

**The minimum frame thickness is 1" if pivots are used.*

45M Rated Frames - Neutral Pressure

Parameters	Minimum	Maximum
Frame Width:	--	4'0"
Paired Opening Width:	--	6'6"
Frame Height:	--	8'0"
Frame Thickness:	7/8"	--
Wall Size:	4-3/4"	--
Applied Stop Size:	5/8" x 1-1/2"	--
Rabbit Width:	1-15/16"	--
Kerf:	Not Allowed	
Casing Size:	1/2" x 1-3/8"	--
Warranty:	2 years, Interior Only	

60M/90M Rated Frames - Positive Pressure

Parameters	Minimum	Maximum
Frame Width:	--	4'0"
Paired Opening Width:	--	8'0"
Frame Height:	--	8'0"
Frame Thickness:	1"	--
Wall Size:	4-7/8"	--
Applied Stop Size:	5/8" x 1"	--
Rabbit Width:	1-7/8"	--
Kerf:	Not Allowed	
Casing Size:	3/4" x 1-1/2"	--
Warranty:	2 years, Interior Only	

20M Rated Relites - Neutral Pressure

Parameters	Minimum	Maximum
Lite Size: (maximum only)	54" in any one direction not to exceed 1,296 sq. in.	
Assembly Size (Includes door frame, sidelite and/or transom)	--	8'6" x 9'0"
Frame Thickness:	3/4"	--
Wall Size:	4-11/16"	--
Applied Stop Size:	1/2" x 1"	--
Casing Size:	1/2" x 1-3/8"	--
Warranty:	Lifetime Interior	

**All lites must be listed for use in fire rated applications.*

20M Rated Relites - Positive Pressure

Parameters	Minimum	Maximum
Frame Width:	--	26-3/4"
Frame Height:	--	75-1/2"
Area:	--	2,020"
Frame Thickness:	3/4"	--
Wall Size:	3-3/4"	--
Applied Stop Size:	11/16" x 1/2"	--
Casing Size:	1/2" x 1-3/8"	--
Warranty:	Lifetime Interior	

**All lites must be listed for use in positive pressure applications.*