

THE PREMATURE BURIAL

- Short horror story by Edgar Allan Poe from 1844
- At that time, the fear of being buried alive was rooted in Western culture
- In the 19th century, 100's of cases were reported in which doctors mistakenly pronounced people dead

Internal combustion engines are mistakenly pronounced dead on a daily basis

Man pronounced dead by three doctors 'starts snoring' in mortuary hours before post-mortem

January 9, 2018

Gonzalo Montoya Jimenez 'had autopsy markings on him, ready to be opened up"

Tom Embury-Dennis | @tomemburyd | 6 days ago | □ 34 comments

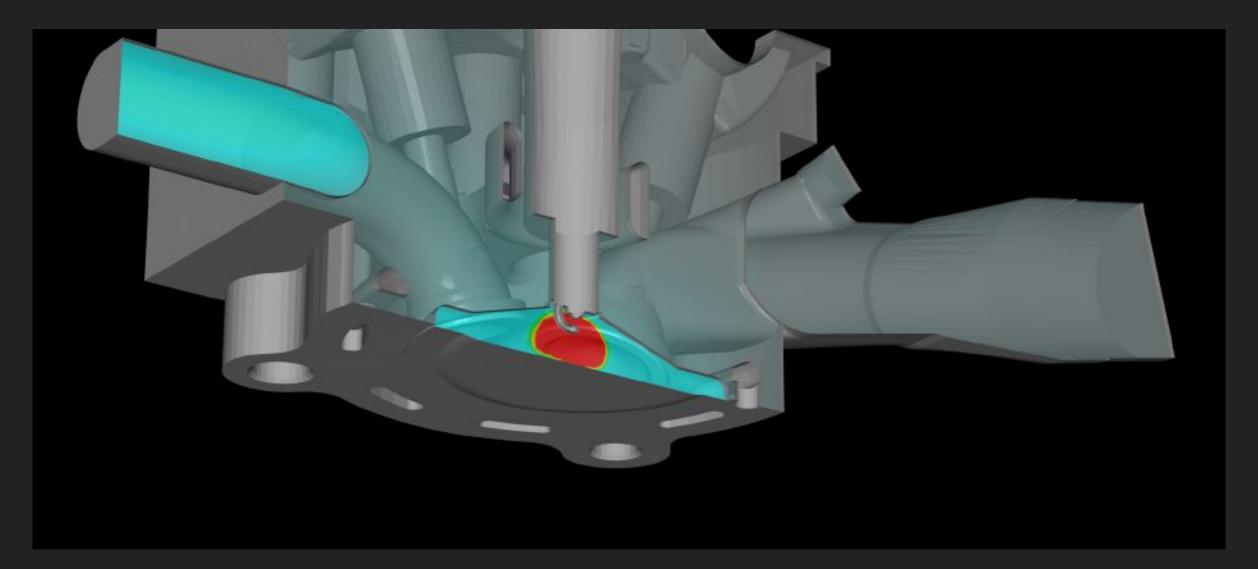


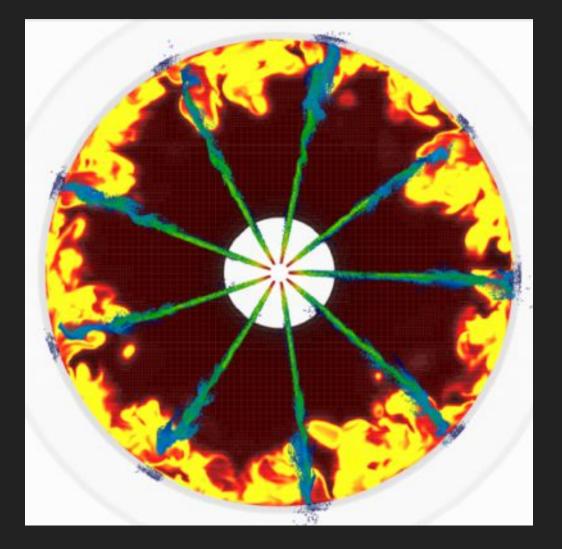
OUTLINE

- Some background
- My view
- Memory lane
- 2017: The year combustion died
- Mythbusters
- Improving engines through modeling
- Wrap-up

SOME BACKGROUND

- I did not grow up a car/engine guy
- Started working on engines as an application of CFD
- Engines are one of the most difficult problems turbulence, reacting flow, multi-phase, moving boundaries, ...



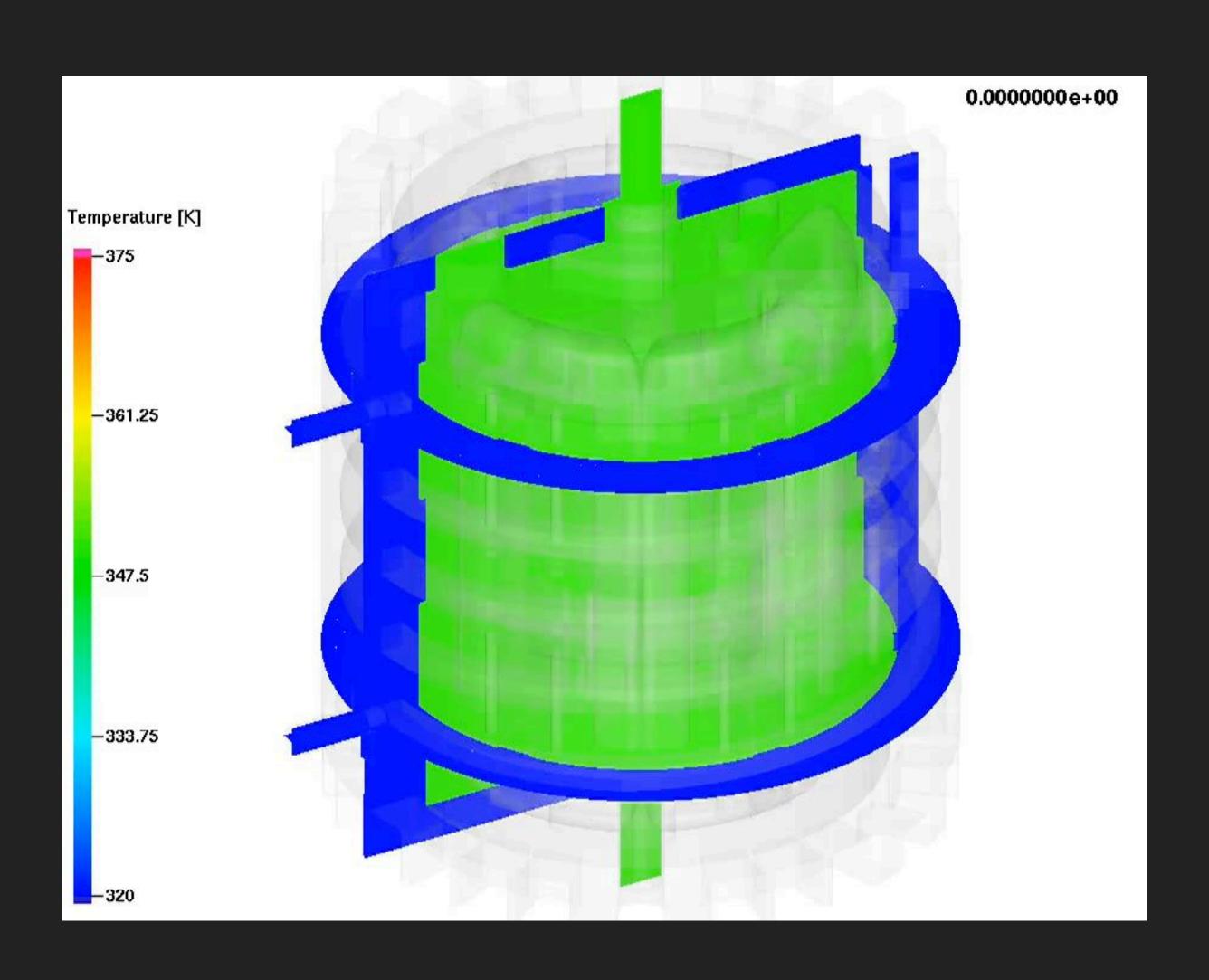


SOME BACKGROUND

- PhD from University of Wisconsin-Madison, Engine Research Center
 - Engine simulations, spray model development, optimization techniques (genetic algorithms)
- Co-founder and co-owner of Convergent Science
- Introduced CONVERGE CFD software in 2008, have grown from 5 to over 100 employees
- Over 80% of engine makers use CONVERGE worldwide
- CONVERGE is also used for gas turbines, after-treatment devices, pumps, compressors, wind turbines, batteries, etc



SOME BACKGROUND

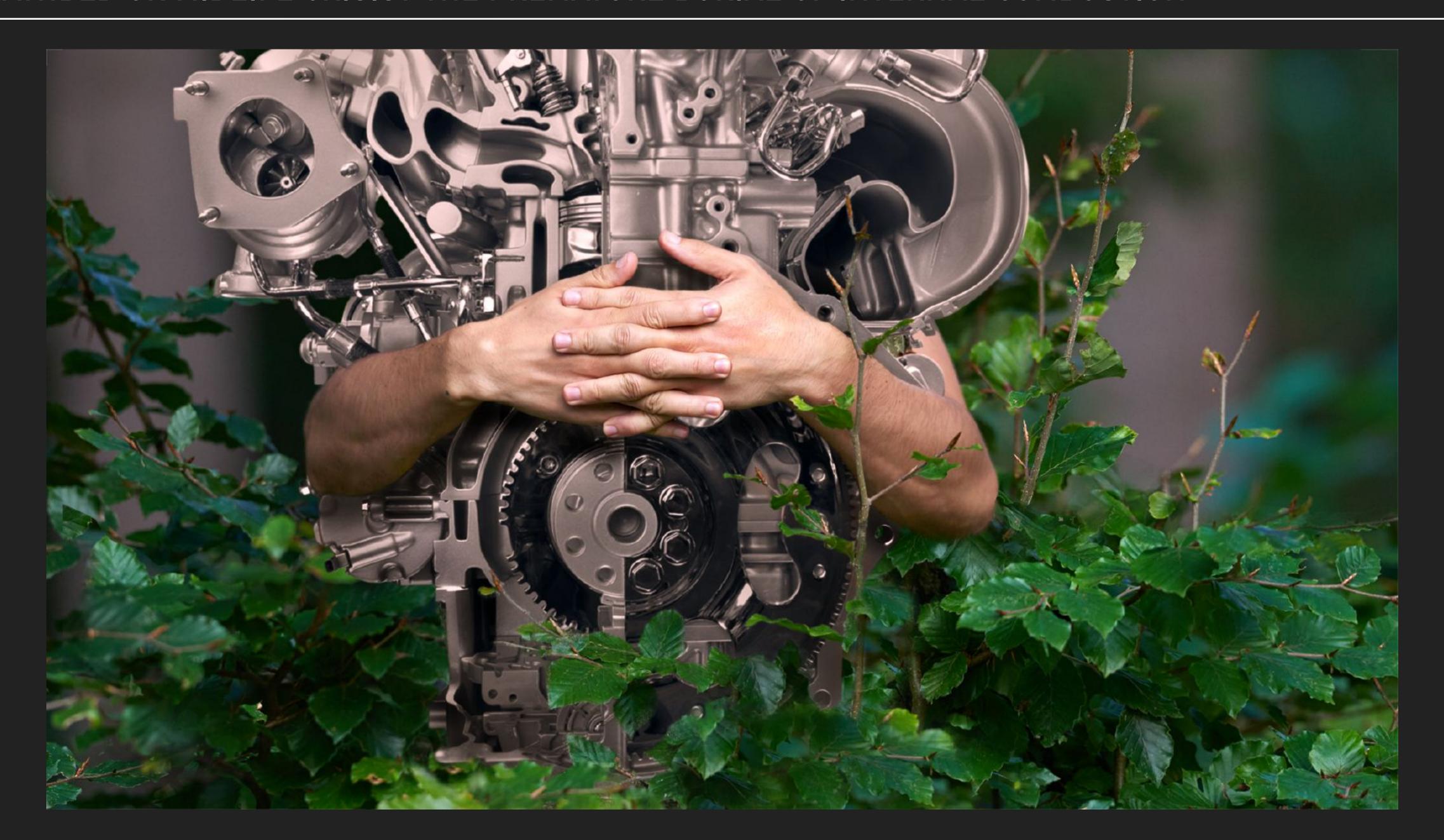


TEDX: IN DEFENSE OF INTERNAL COMBUSTION

- ▶ I was invited to give a TEDx talk in October 2016, released on video in March 2017
- My "idea worth spreading" was timely and came just before the Alt-Electric* tidal wave of 2017
 - Almost did my talk on the benefits of CFD!
- Take away points from my talk:
 - One of the most immediate ways to go green is by improving the IC engine
 - The emissions control volume needs to be drawn correctly when comparing technologies
 - We should explore all technologies, not "us vs them"

^{*}A term I coined to mean a group of people who plug their ears to anything that isn't pro-EV



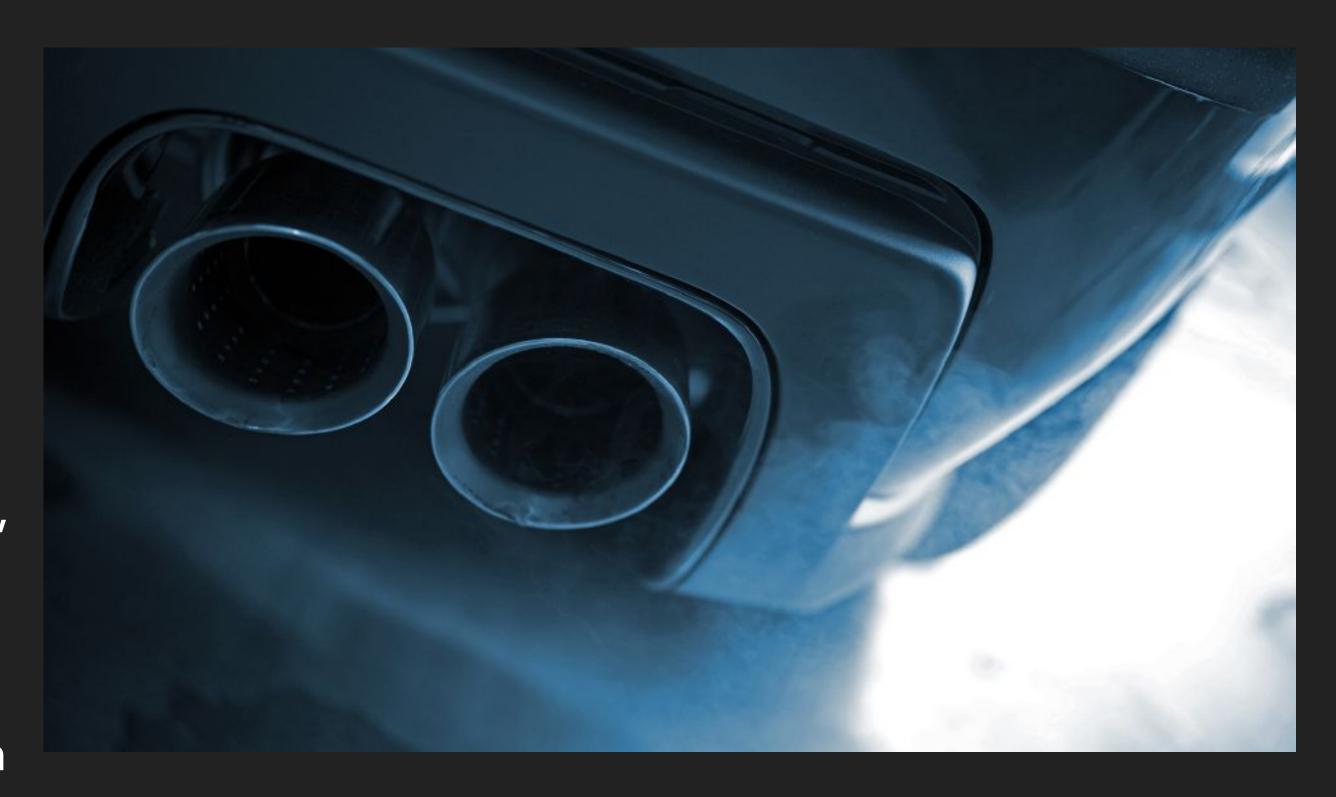


MY VIEW IN A NUTSHELL

- I <u>am not against</u> electric, hybrid, or fuel cell vehicles all of these technologies have their place and should be explored.
- I am against the demonization of the IC Engine.
- I <u>am against</u> picking winners and losers instead of setting targets and seeing which technologies can get us there.
- There is no silver bullet. All of these technologies have an impact on the environment. We need to weigh the pros and cons for each application and dispel their myths.
- Disclaimer: I cannot guarantee that everything in this presentation is 100% accurate, as much of the material is based on available online information.

DIESELGATE: DAWN OF THE DEMONIZATION

- Affected around 11 million cars worldwide during model years 2009-2015
- VW intentionally programmed TDI diesel engines to activate emissions controls only during lab testing
- Cars met US standards for NOx under testing, but emitted up to 40x NOx in real-world driving
- US EPA issued notice of violation of the Clean Air Act to Volkswagen
- Big fines and jail time



TOYOTA PRIUS

- First mass produced hybrid
- ▶ 1997-present
- ▶ 6.1 million sold globally by Jan 2017
- Uses both a battery and an internal combustion engine depending on driving conditions
- Battery for slow driving, idling, etc.,
 IC Engine for higher speeds



https://en.wikipedia.org/wiki/Toyota_Prius#/media/File:2008_Toyota_Prius_(NHW20R)_liftback_(2012-06-24).jpg

GM EV1, 1996-2002, 2006

- First mass produced EV of the modern era from a major automaker (lease only, about 1,100 produced)
- Only passenger car to be marketed under GM instead of under one of its divisions
- ▶ GM determined they were unprofitable, ZEV turned to SLEV, GM canceled the program, repossessed the cars, and crushed them
- ▶ 2006 Who Killed the Electric Car? Claims that GM hijacked the program, perhaps because it threatened the oil industry
- 2006 GM claims it spent more than \$1 billion developing and marketing the EV1, it just wasn't commercially viable, low demand meant that parts suppliers quit making replacement parts

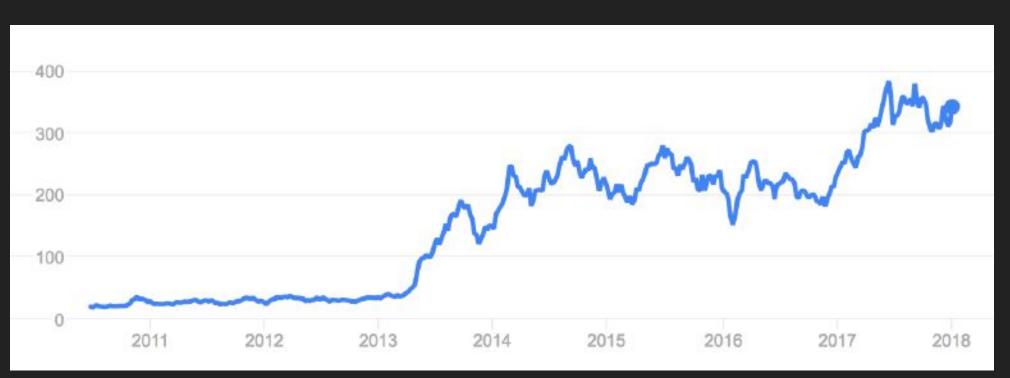




TESLA, 2003-PRESENT

- ▶ Founded in 2003 by Martin Eberhard and Marc Tarpenning in response to GM canceling the EV1 program
- ▶ Elon Musk came in as Chairman of the Board to help raise money
- July, 2006 the Tesla Roadster was unveiled (sold 2,250 between 2008 and 2012)
- 2008 Elon Musk becomes CEO, Model S is unveiled at a starting price of 50K
- 2010 Tesla goes public
- ▶ 2016 Announced that the Model 3 will bring the BEV to the masses, starting at \$35,000 and a range of of 220 miles
- 2017 "production hell"





TESLA, 2003-PRESENT

- ▶ 2018 where is the mass market Tesla?
- Model 3 with no additional options starts at \$49,000 high acceleration vehicles for the wealthy?



JULY 5, 2017

'Historic end' for combustion: Volvo says all of its cars will use electric after 2019

http://business.financialpost.com/transportation/autos/historic-end-for-combustion-volvo-says-all-its-cars-will-use-electric-after-2019

JULY 5, 2017

Volvo creates an historic first and says goodbye to the internal combustion engine

http://www.dailyrecord.co.uk/lifestyle/motoring/volvo-makes-historic-first-says-10743087

JULY 5, 2017



JUNE 3, 2017

India to sell only electric cars by 2030

http://money.cnn.com/2017/06/03/technology/future/india-electric-cars/index.html?iid=EL

JULY 6, 2017

France wants to ditch gas, diesel-powered cars by 2040

http://money.cnn.com/2017/07/06/technology/france-cars-gas-electric-diesel/index.html?iid=EL

JULY 26, 2017

Britain bans gasoline and diesel cars starting in 2040

http://money.cnn.com/2017/07/26/news/uk-bans-gasoline-diesel-engines-2040/index.html

SEPTEMBER 11, 2017

China Says It Will Stop Selling Internal Combustion Engine Cars

There's no date set, but the message is clear: Electric is the future.

http://www.popularmechanics.com/cars/hybrid-electric/news/a28140/china-ban-cars-combustion-engines/

SEPTEMBER 12, 2017

China is banning traditional auto engines. Its aim: electric car domination

http://www.latimes.com/business/autos/la-fi-hy-china-vehicles-20170911-story.html

NOVEMBER 16, 2017

Amid global electric-car buzz, Toyota bullish on hydrogen

https://phys.org/news/2017-11-global-electric-car-toyota-bullish-hydrogen.html

NOVEMBER 17, 2017

Electric cars not ready for mass production yet: Toyota chairman to Spiegel

https://www.reuters.com/article/us-toyota-batteries/electric-cars-not-ready-for-mass-production-yet-toyota-chairman-to-spiegel-idUSKBN1DH28U

DECEMBER 18, 2017

Toyota will electrify entire vehicle lineup by 2025

https://techcrunch.com/2017/12/18/toyota-will-electrify-entire-vehicle-lineup-by-2025/

DECEMBER 19, 2017

BMW reaches 100,000 electric vehicle sales target for 2017

https://techcrunch.com/2017/12/19/bmw-reaches-100000-electric-vehicle-sales-target-for-2017/

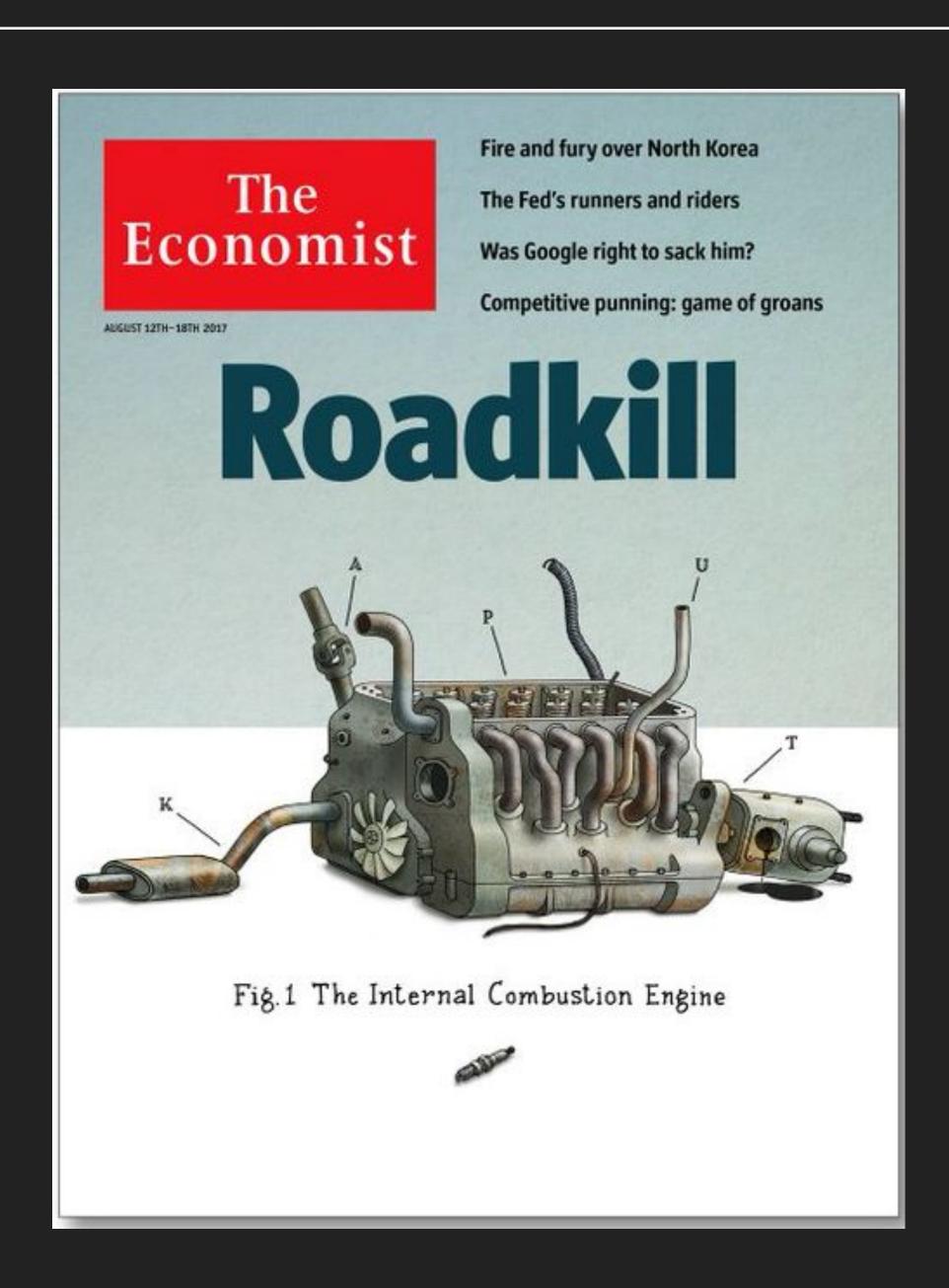
DECEMBER 19, 2017



http://cdn.bmwblog.com/wp-content/uploads/2017/12/BMW-Welt-Battery.jpeg

The death of the internal combustion engine.

It had a good run. But the end is in sight for the machine that changed the world.



We could not disagree more with your assessment of the death of the internal combustion engine (ICE). Electric vehicles that run on batteries are part of the future. However credible studies suggest that 90% of ground-transportation energy will continue to come from hydrocarbon-based fuels (both renewable and traditional sources) in 2040. Moreover, the electrical generation capacities we have at present do not come close to meeting the needs of an all-electric fleet. Nor is battery production emission free.

As well as road freight, vehicles used in agriculture and construction and for long-distance travel will continue to be powered by the ICE. There is little other choice. You also refer to a ban on new cars "reliant on ICEs", yet many such vehicles will still contain an ICE as a hybrid.

Today's ICE is a modern machine; there have been huge leaps in technological innovation to increase its efficiency and decrease emissions. Further advances will enable near pollutant-free mobility; future fuels offer sustainable decarbonisation strategies. If we cease to invest in the ICE there is a danger that we will lose the opportunity to improve its technology, especially if electric cars do not meet expectations.

The demonisation of the internal combustion engine makes good politics, but poor engineering.

FELIX LEACH
Research fellow
Keble College
University of Oxford

+ 16 academics from various UK universities

- ▶ Electric vehicles that run on batteries are part of the future.
- Many studies show that 90% of ground-transportation energy will continue to come from hydrocarbon-based fuels (both renewable and traditional sources) in 2040.
- Battery production is not emission free.
- As well as road freight, vehicles used in agriculture and construction and for long-distance travel will continue to be powered by the ICE. There is little other choice.
- Further advances in ICEs will enable near pollutant-free mobility; future fuels offer sustainable decarbonisation strategies.
- If we cease to invest in the ICE there is a danger that we will lose the opportunity to improve its technology, especially if electric cars do not meet expectations.
- The demonisation of the internal combustion engine makes good politics, but poor engineering.

VOLVO

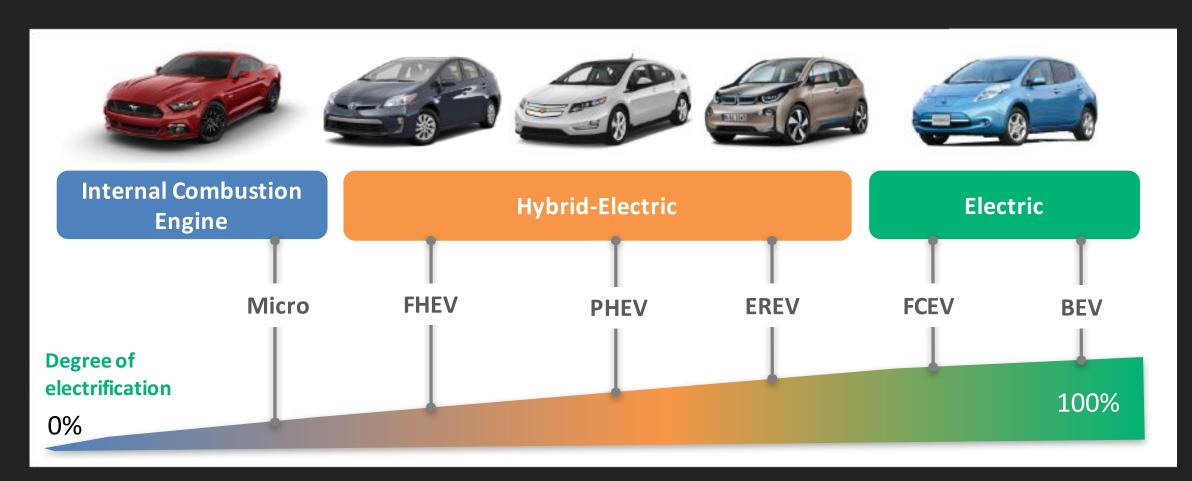
'Historic end' for combustion: Volvo says all of its cars will use electric after 2019



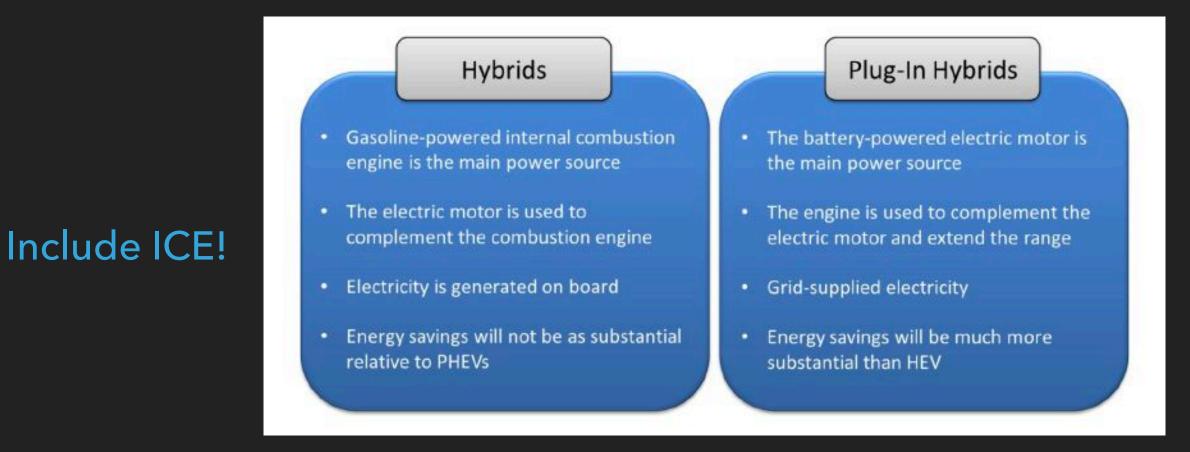
Volvo creates an historic first and says goodbye to the internal combustion engine

ELECTRIC VS ELECTRIFIED

- An electrified car <u>isn't</u> electric, but an electric car <u>is</u> electrified
- An electric car is 100% electric: a Battery Electric Vehicle (<u>BEV</u>) charged from the grid
- If a car has an exhaust, it's not electric
- Electrified cars include all vehicles that use electric power at varying stages
- To be "electrified," electricity needs to power more than basic accessories
 - Micro hybrid: stop/start, regenerative braking to charge
 - Mild hybrid (<u>MHEV</u>): + electric torque assistance (assist acceleration from stop)
 - Full hybrid (<u>FHEV</u>): + electric driving + battery charging from ICE
 - ▶ Plugin hybrid (<u>PHEV</u>): + battery charging from the grid
 - Extended Range (<u>EREV</u>): ICE is only used as a generator to recharge the battery
- Fuel cells (<u>FCEV</u>): hydrogen fuel cell produces electricity which powers the wheels, no ICE



Graphic Adapted from http://www.eucar.be



https://www.fleetcarma.com/hybrids-what-is-the-difference-between-traditional-and-plug-in/

VOLVO

'Historic end' for combustion: Volvo says all of its cars will use electric after 2019



Volvo creates an historic first and says goodbye to the internal combustion engine

VOLVO

- ▶ IC Engine is far from dead, all new cars in 2019 will be electrified, not electric
 - ▶ 48-volt Mild Hybrid (MHEV)
 - PHEV
 - BEV
- Have set a goal of selling a total of 1 million electrified vehicles by 2025
- ~550,000*/year x 7 years = about 4 million cars between 2019 and 2025 what are the other 3 million?

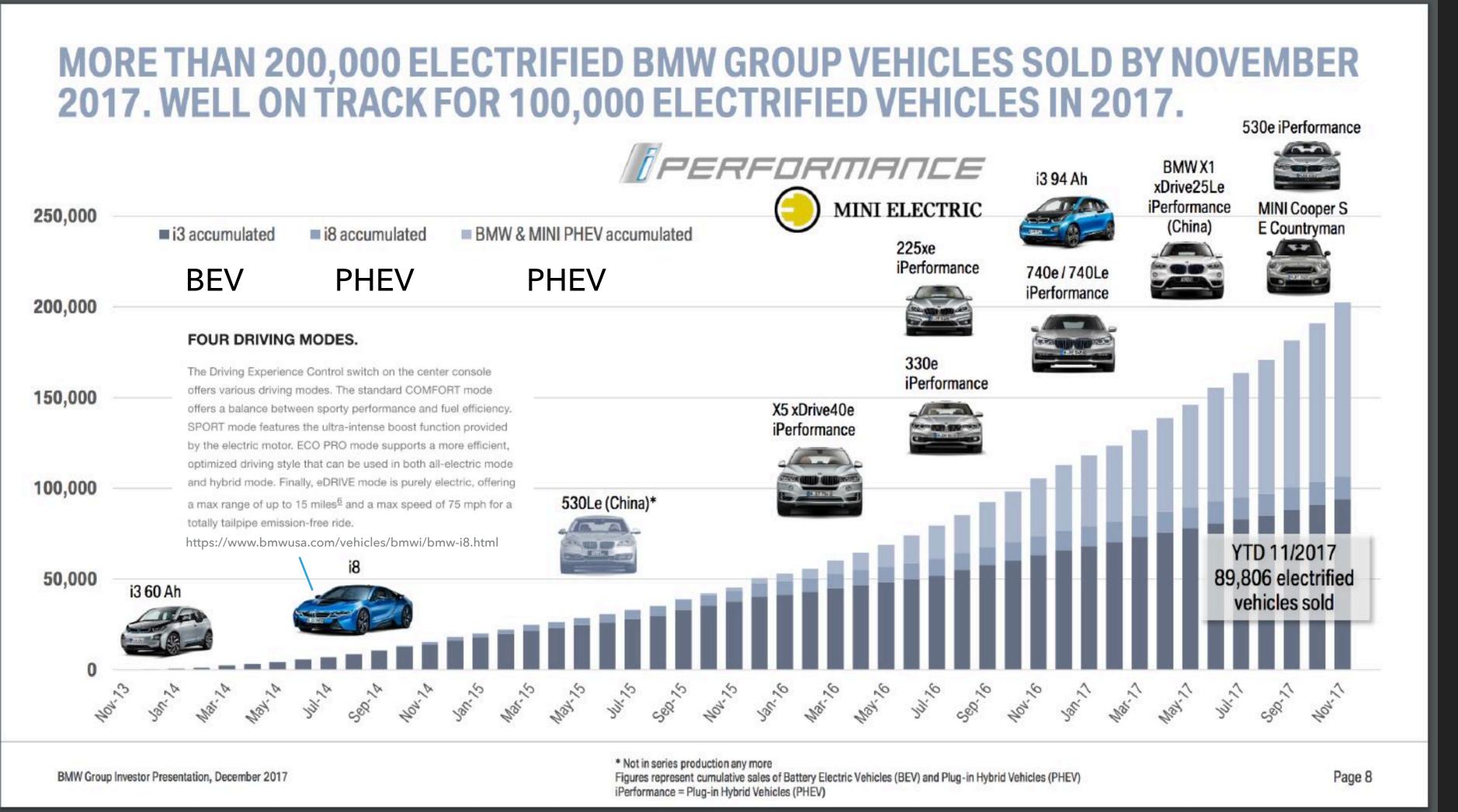
^{*}Assumes 2016 sales number stays flat through 2025

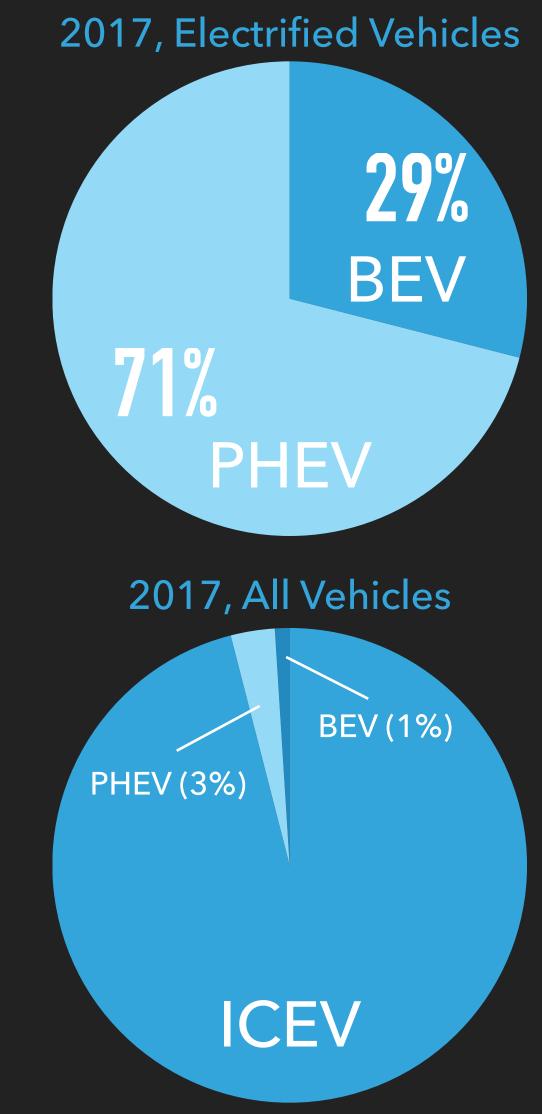
BMW

BMW reaches 100,000 electric vehicle sales target for 2017

https://techcrunch.com/2017/12/19/bmw-reaches-100000-electric-vehicle-sales-target-for-2017/

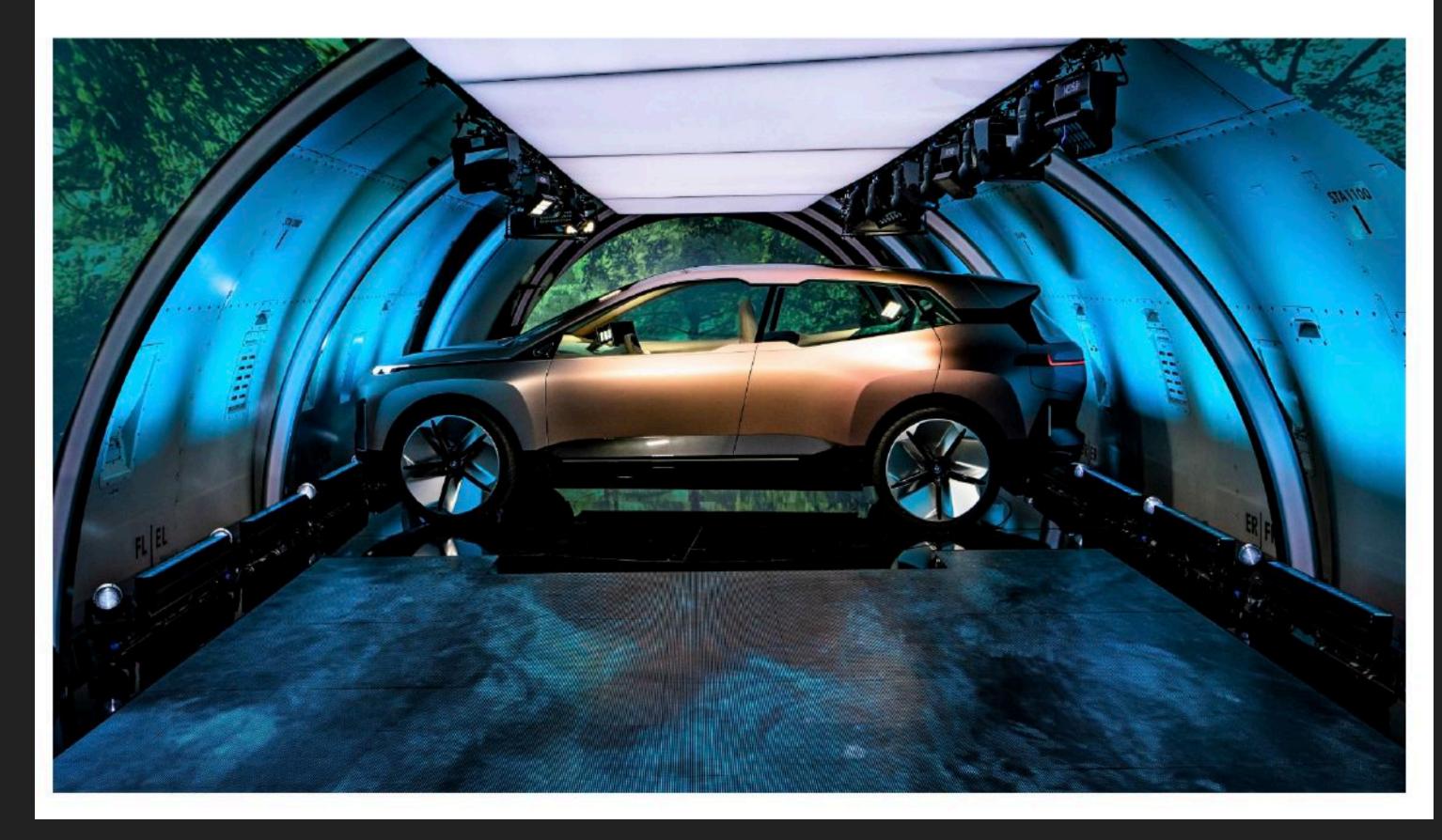
BMW





BMW - OCT 14, 2018

BMW Board Member Defends Diesel, Calls Electric Car Hype Irrational



- Board member in charge of development, Klaus Frölich
- His very optimistic scenario still has IC engines in 85% of their fleet in 2030

TOYOTA

Toyota will electrify entire vehicle lineup by 2025

https://techcrunch.com/2017/12/18/toyota-will-electrify-entire-vehicle-lineup-by-2025/

TOYOTA

- Around 10 million cars sold in 2017 (close to 80 million across all manufacturers)
- Sales of 100 million expected by 2030 - assume 12.5 million from Toyota
- The goal then is about 44% would be electrified, 8% would be BEV, FCEV

Electrification across the entire Toyota and Lexus line-up

- By around 2030, Toyota aims to have sales of more than 5.5 million electrified vehicles, including more than 1 million zero-emission vehicles (BEVs, FCEVs).
- Additionally, by around 2025, every model in the Toyota and Lexus line-up around the world will be available either as a
 dedicated electrified model or have an electrified option. This will be achieved by increasing the number of dedicated
 HEV, PHEV, BEV, and FCEV models and by generalizing the availability of HEV, PHEV and/or BEV options to all its
 models.
- As a result, the number of models developed without an electrified version will be zero.

Zero-emission Vehicles

- Toyota will accelerate the popularization of BEVs with more than 10 BEV models to be available worldwide by the early 2020s, starting in China, before entering other markets—the gradual introduction to Japan, India, United States and Europe is expected.
- . The FCEV line-up will be expanded for both passenger and commercial vehicles in the 2020s.

Hybrid Electric and Plug-in Hybrid Electric Vehicles

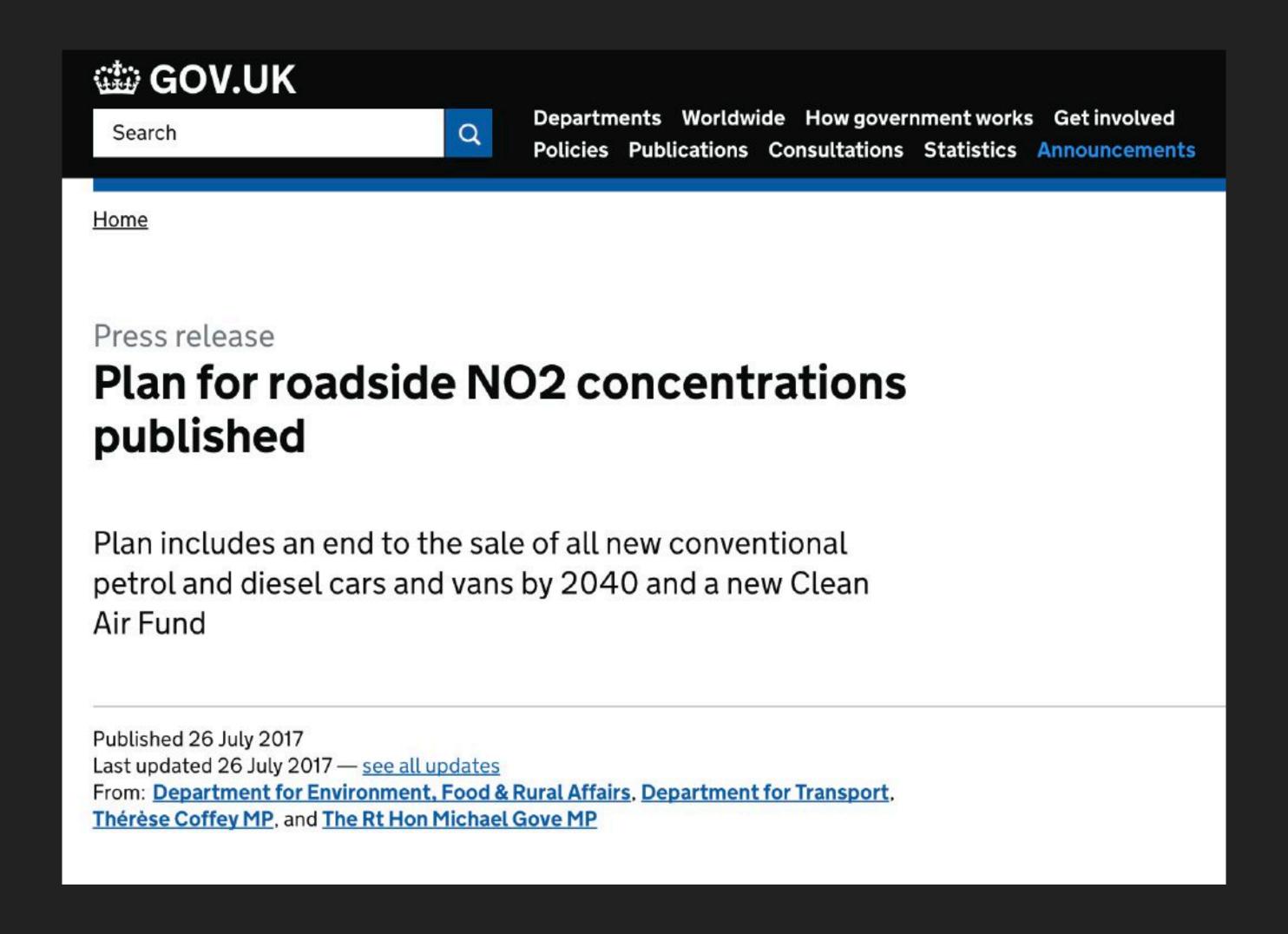
- The HEV line-up will also grow, thanks to the further development of the Toyota Hybrid System II (featured in the
 current-generation Prius and other models); the introduction of a more powerful version in some models; and the
 development of simpler hybrid systems in select models, as appropriate, to meet various customer needs.
- Toyota also aims to expand its PHEV line-up in the 2020s.

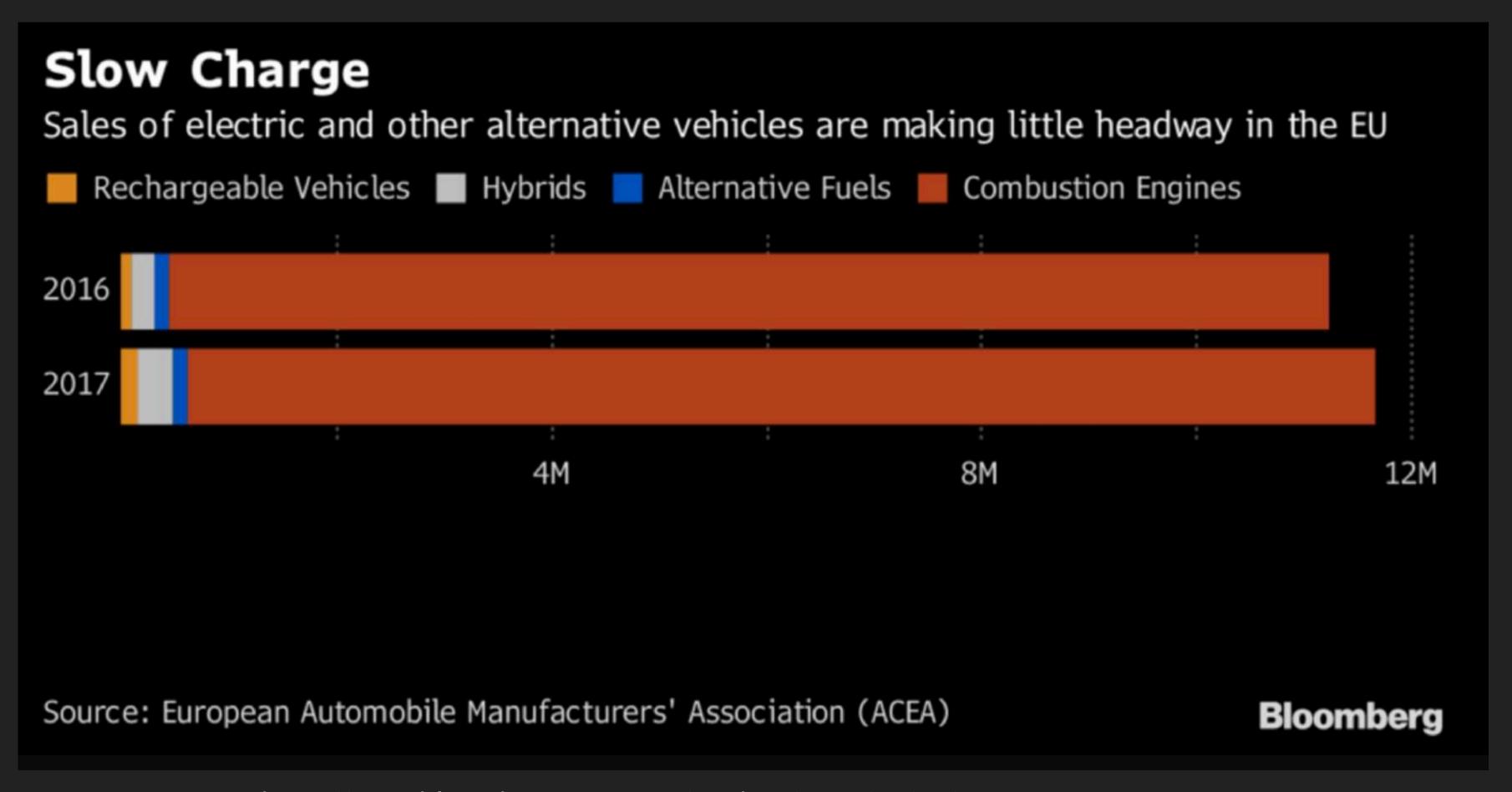
BRITAIN

Britain bans gasoline and diesel cars starting in 2040

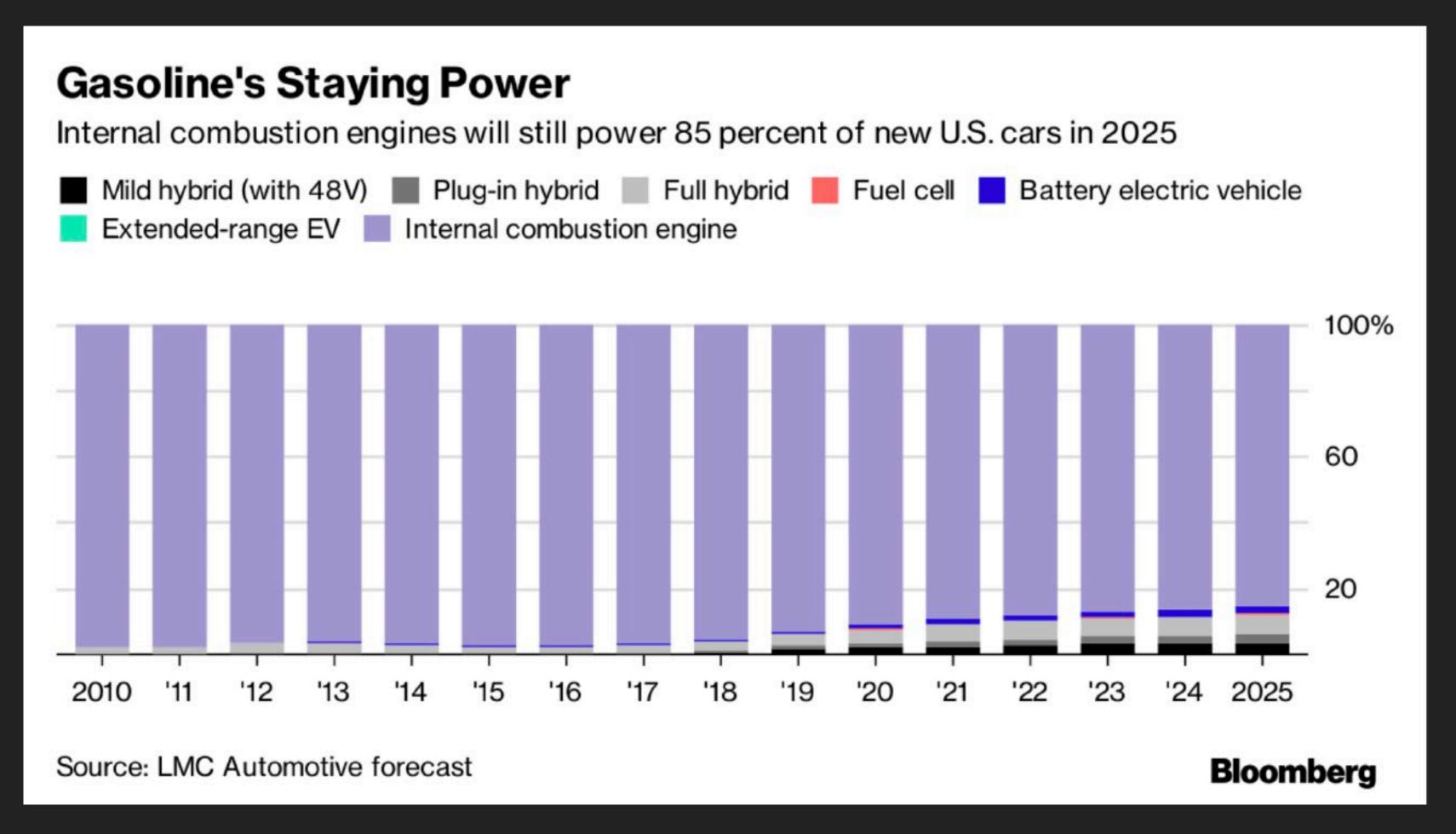
http://money.cnn.com/2017/07/26/news/uk-bans-gasoline-diesel-engines-2040/index.html

BRITAIN



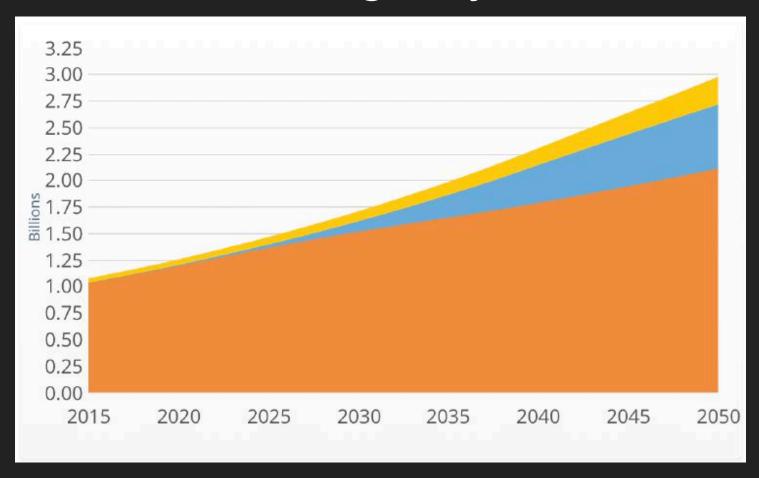


https://www.bloombergquint.com/markets/2017/11/08/europe-steps-up-electric-car-push-to-close-huge-gap-with-china

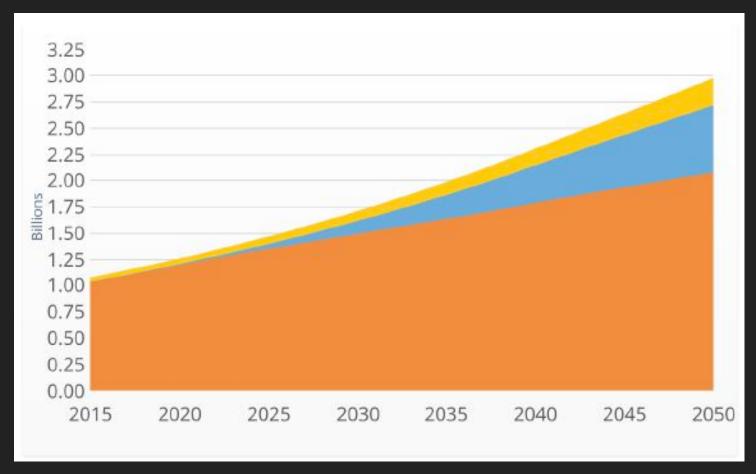


Vehicles on the road worldwide

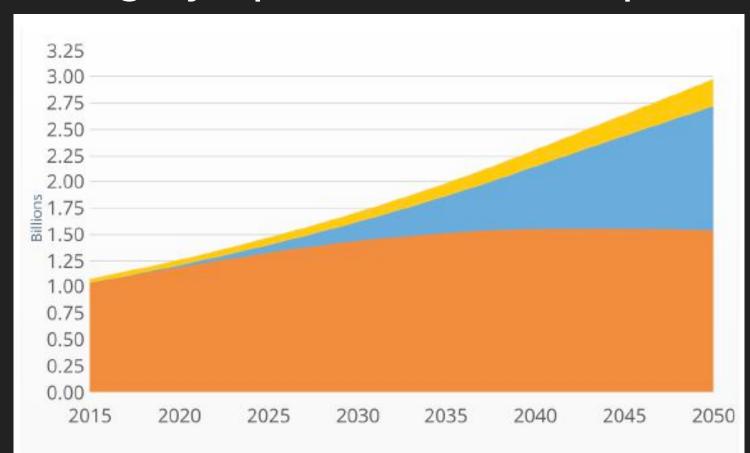
Bloomberg Projection



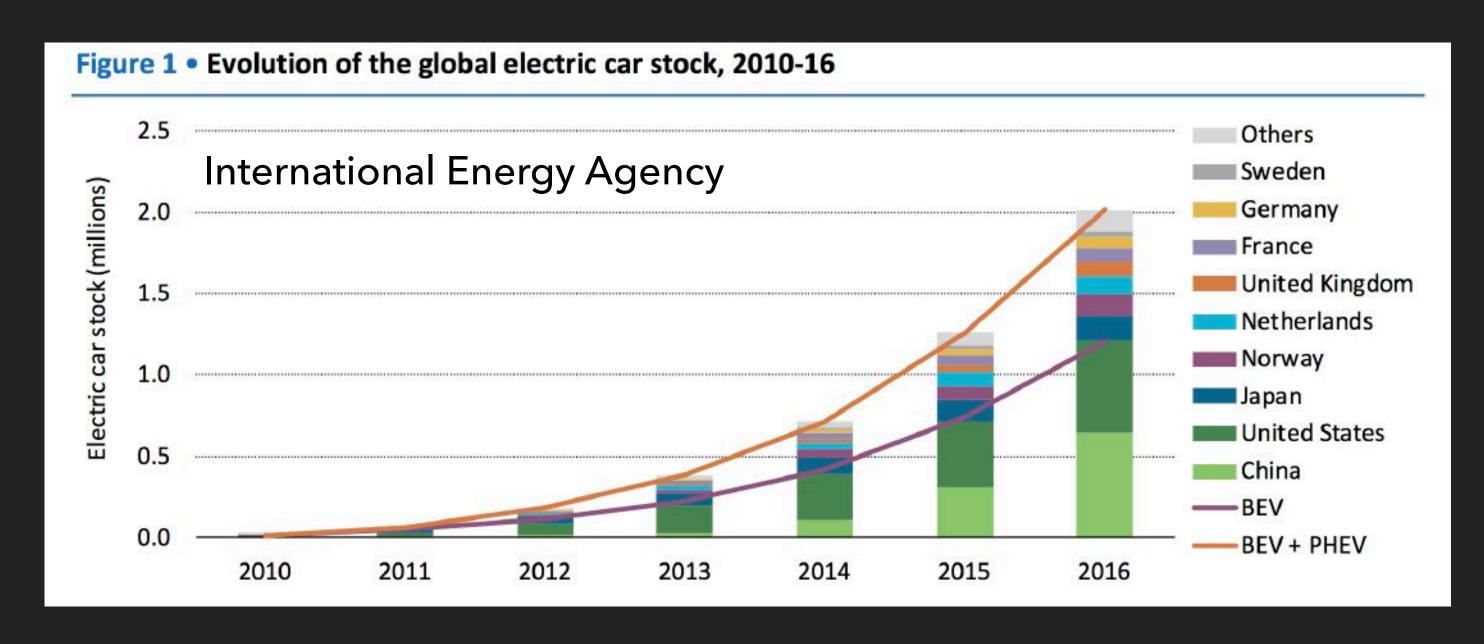
Goldman Sachs Projection



International Energy Agency (highly optimistic roadmap)

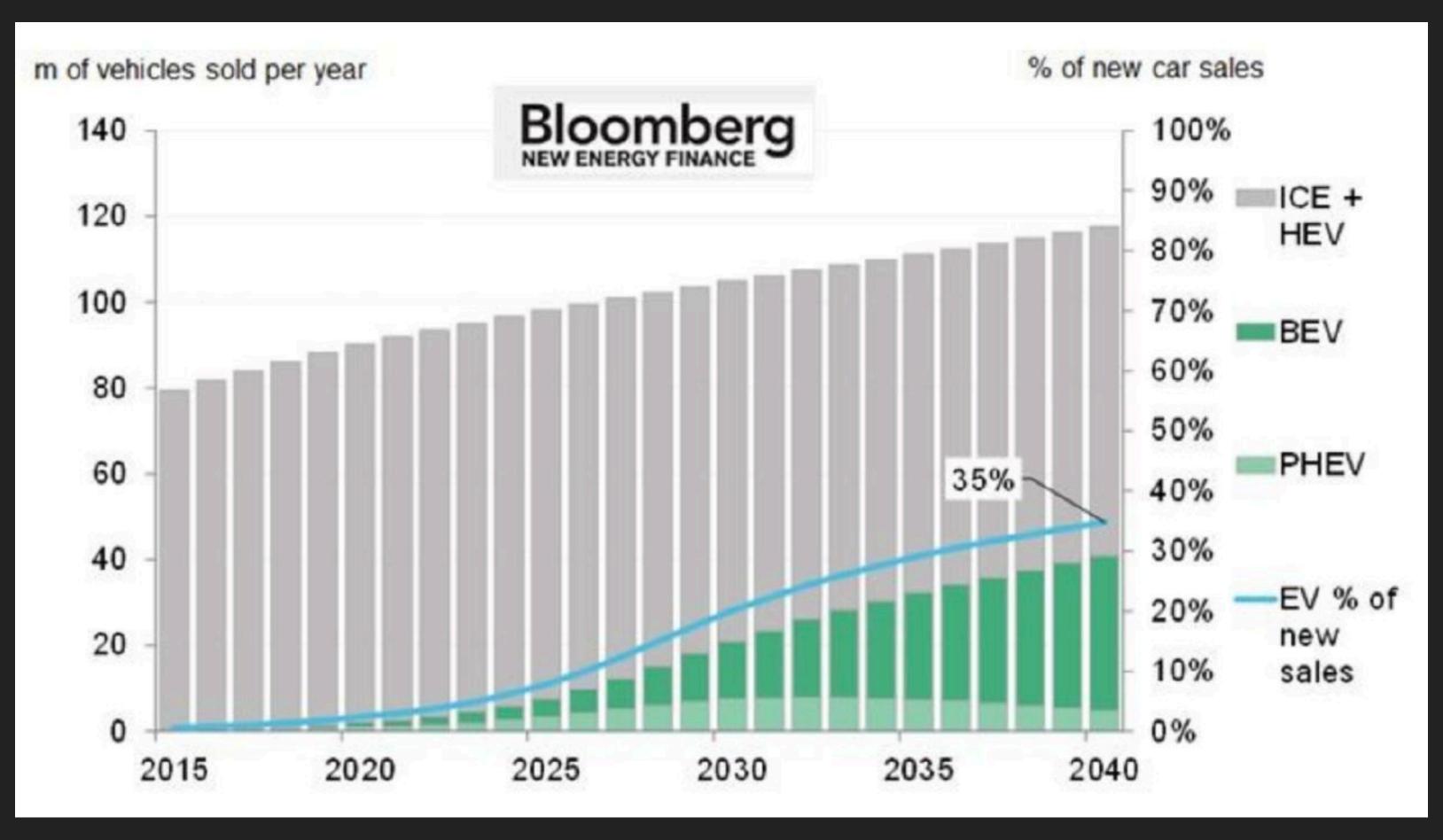


- AFVs (Alternative Fuel Vehicles): Hydrogen Fuel Cell Vehicles, Natural Gas Vehicles, and Propane Autogas Vehicles.
- EVs (Electric Vehicles): Battery (all-electric) and Plug-in Hybrid (electric and ICE drivetrains) EVs.
- ICE Vehicles (Internal Combustion Engine Vehicles): Gasoline ICE, Diesel ICE, Flex-Fuel ICE, and Hybrid ICE.

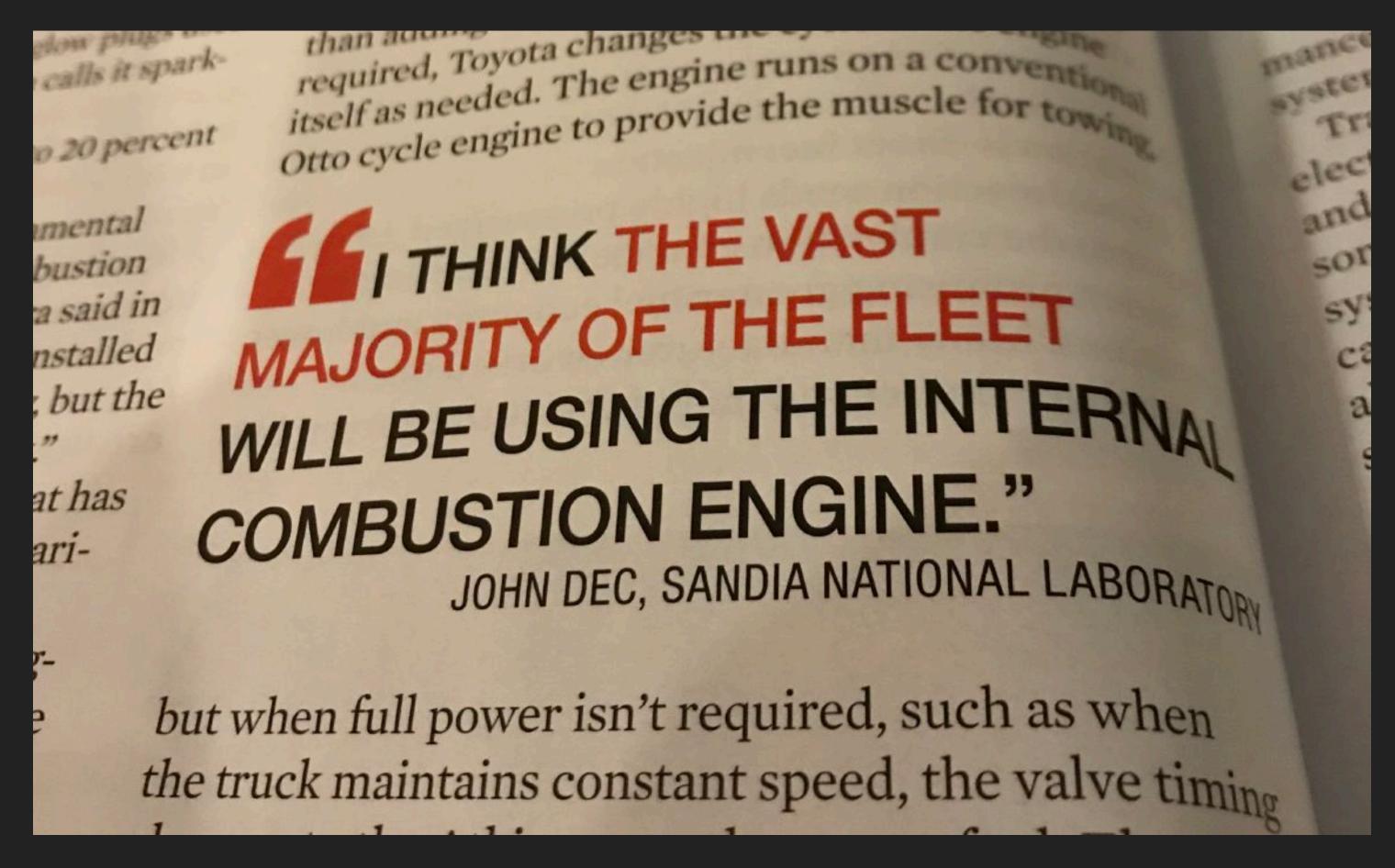


https://www.iea.org/publications/freepublications/publication/GlobalEVOutlook2017.pdf

- Calculate yearly additions from this cumulative data
- Fit the data to a cubic polynomial
- Use fit to extrapolate BEVs sold in the future
- Predicts that 10 million will be sold in 2030
- ▶ 10% of expected 100 million cars sold in 2030



https://about.bnef.com/blog/electric-vehicles-to-be-35-of-global-new-car-sales-by-2040/



Rekindling the Spark by John Kosowatz, Mechanical Engineering Magazine, November 2017

MYTH 1: THE IC ENGINE IS DEAD

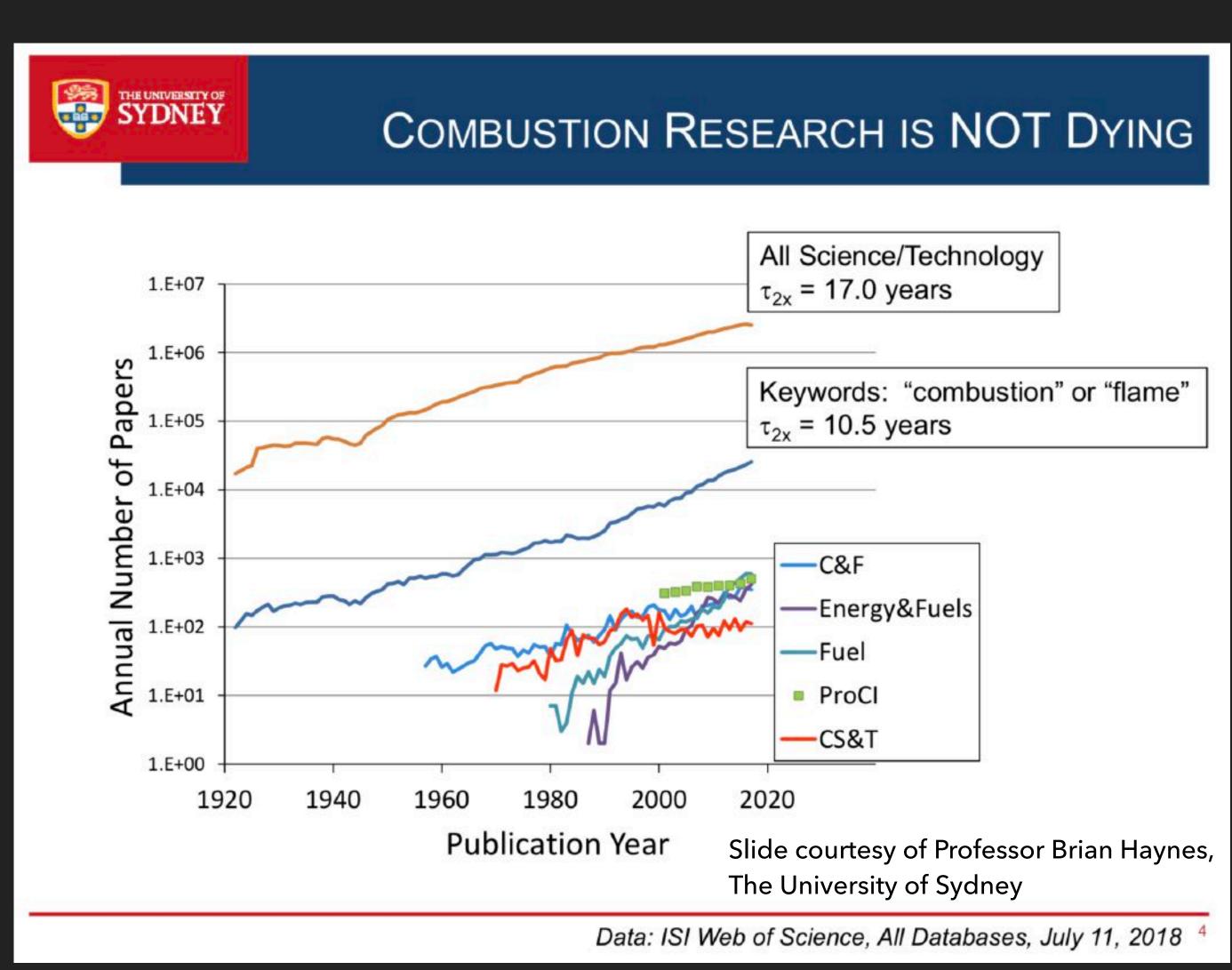


SAE Automotive Engineering magazine, April, 2018: interview with Professor John Heywood of MIT

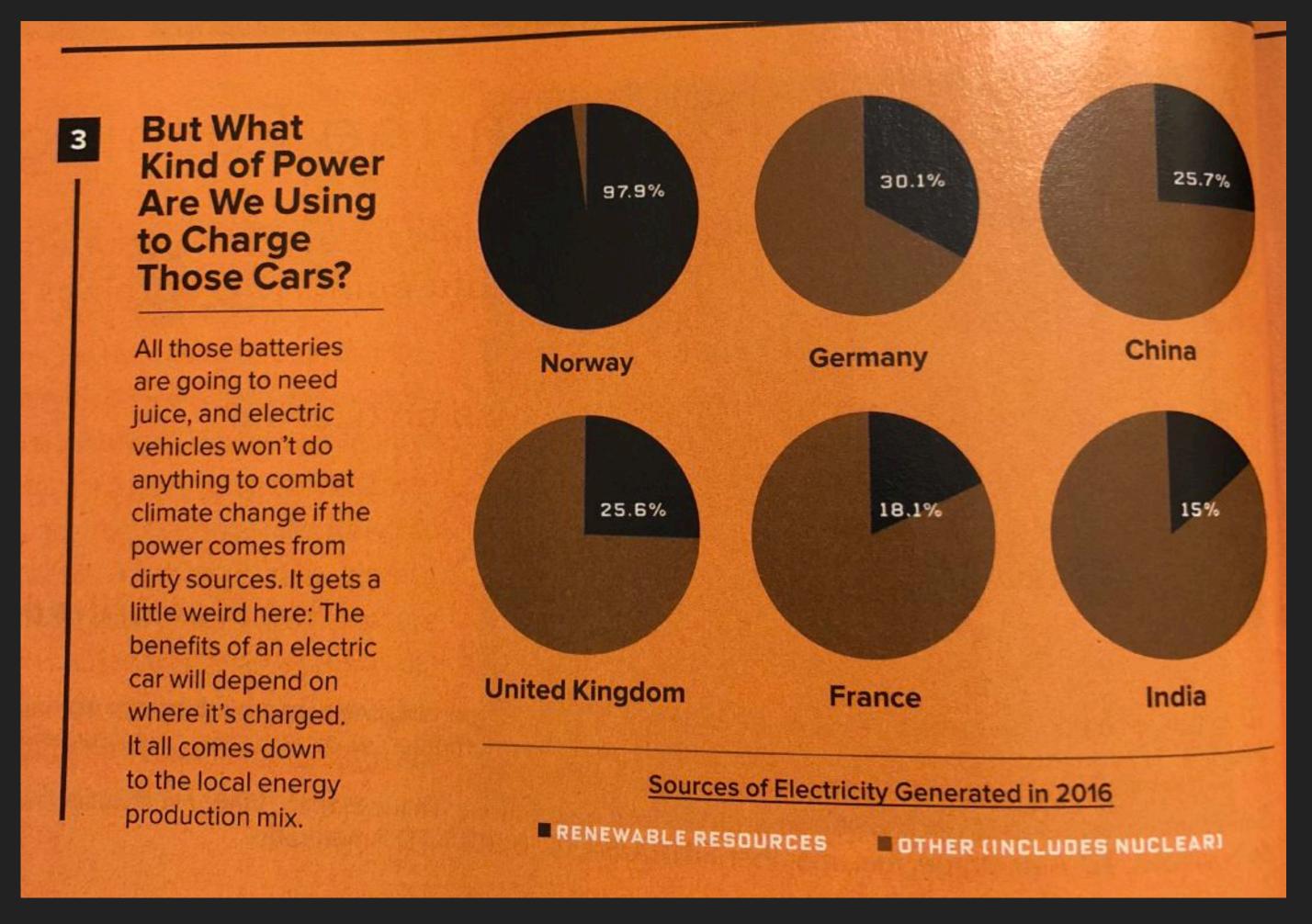
"The penetration rates of the various propulsion options are evidence why internal combustion dominates - because it best meets the needs of the market."

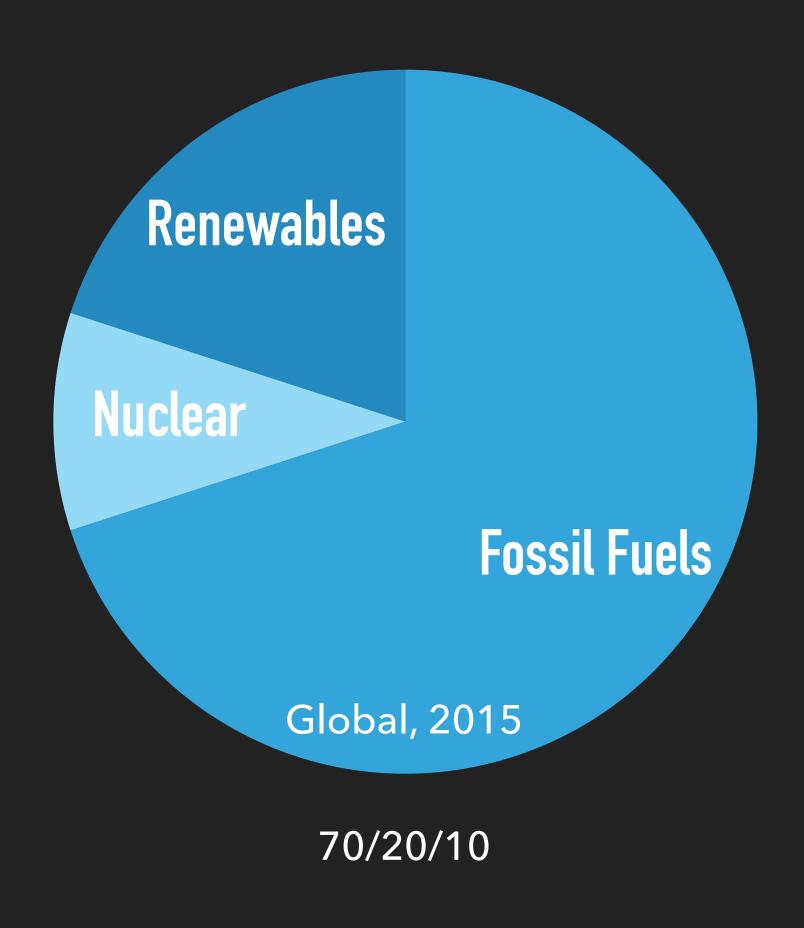


- Record attendance of 1,864
- ▶ 1,610 submitted papers, 650 accepted
- 691 submitted work in progress posters





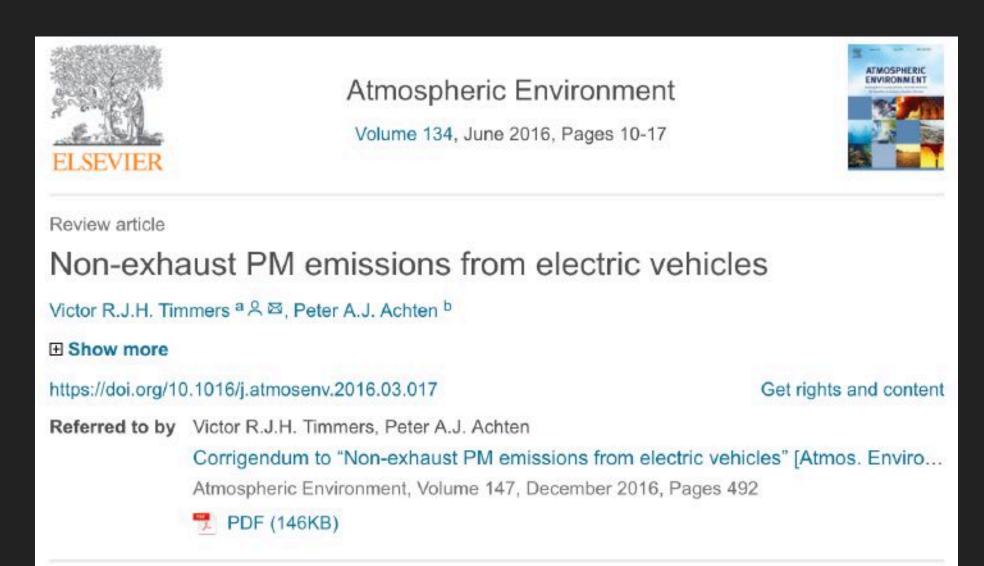




Wired Magazine, January 2018

MYTH 2: BEVS ARE ZERO EMISSIONS VEHICLES

- Non-exhaust particulate emissions from tires, brakes, and road surfaces
- Higher non-exhaust PM from heavier vehicles
- PM emissions are comparable between EV and ICEV (~1-3% lower PM for EV)



Highlights

- A positive relationship exists between vehicle weight and non-exhaust emissions.
- Electric vehicles are 24% heavier than their conventional counterparts.
- Electric vehicle PM emissions are comparable to those of conventional vehicles.
- Non-exhaust sources account for 90% of PM₁₀ and 85% of PM_{2.5} from traffic.
- Future policy should focus on reducing vehicle weight.

MYTH 2: BEVS ARE ZERO EMISSIONS VEHICLES

Cradle to Gate emissions



Cradle-to-gate greenhouse gas emissions of battery electric and internal combustion engine vehicles in China *



Qinyu Qiao, Fuquan Zhao, Zongwei Liu, Shuhua Jiang, Han Hao*

State Key Laboratory of Automotive Safety and Energy, Tsinghua University, Beijing 100084, China

HIGHLIGHTS

- Cradle-to-gate greenhouse gas emissions of internal combustion engine and battery electric vehicles are compared.
- Greenhouse gas emissions of battery electric vehicles are 50% higher than internal combustion engine vehicles.
- Traction battery production causes about 20% greenhouse gas emissions increase.
- 10% variations of curb weight, electricity and Li-ion battery production affect the results by 7%, 4% and 2%.
- Manufacturing technique improvement, vehicle recycling and energy structure optimization are major mitigation opportunities.

ARTICLE INFO

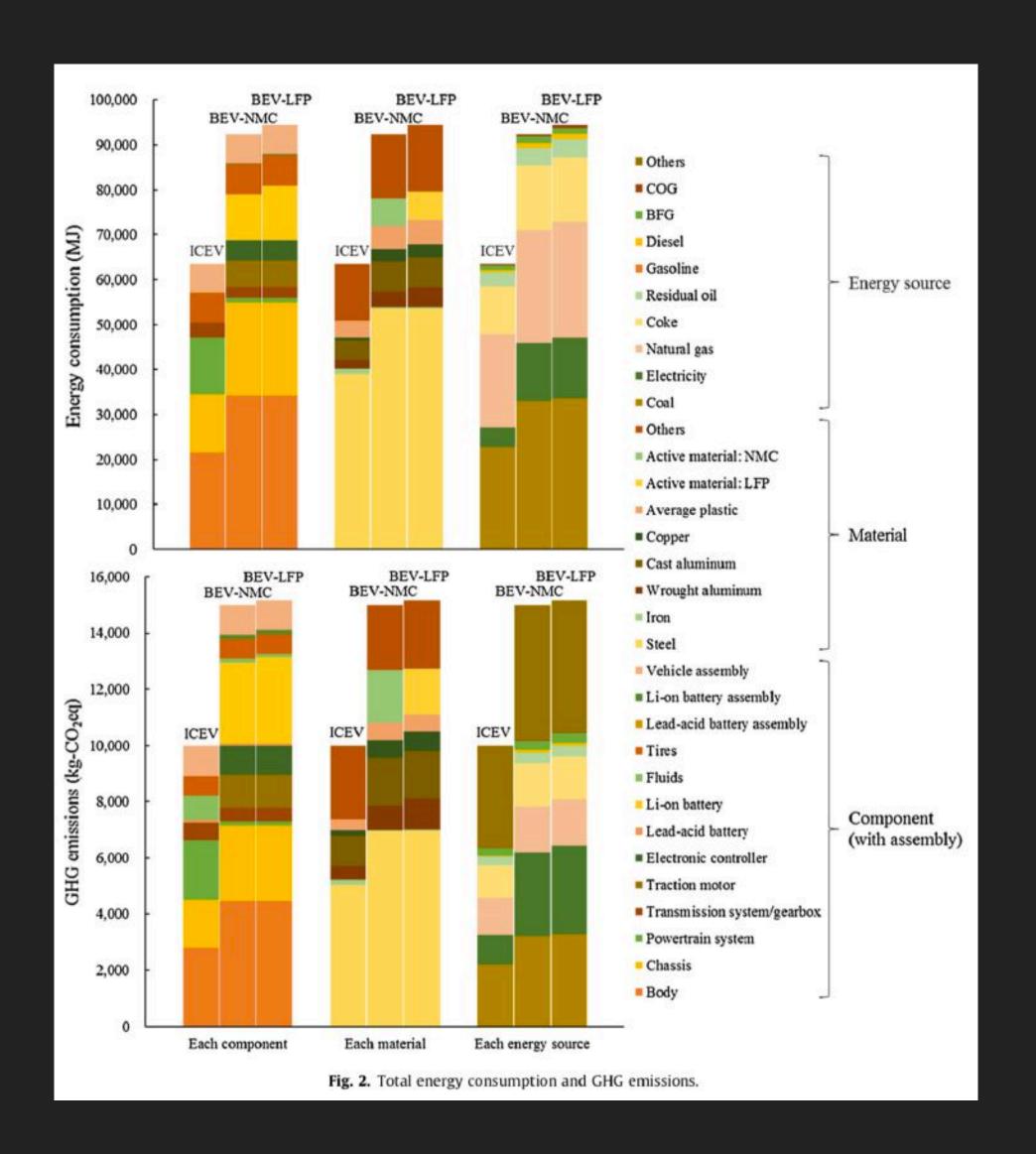
Article history: Received 10 January 2017 Received in revised form 6 March 2017 Accepted 4 May 2017 Available online 10 May 2017

Keywords: Vehicle production Electric drive vehicle Greenhouse gas Life cycle assessment Li-ion battery

ABSTRACT

Electric drive vehicles are equipped with totally different propulsion systems compared with conventional vehicles, for which the energy consumption and cradle-to-gate greenhouse gas emissions associated with vehicle production could substantially change. In this study, the life cycle energy consumption and greenhouse gas emissions of vehicle production are compared between battery electric and internal combustion engine vehicles in China's context. The results reveal that the energy consumption and greenhouse gas emissions of a battery electric vehicle production range from 92.4 to 94.3 GJ and 15.0 to 15.2 t CO₂eq, which are about 50% higher than those of an internal combustion engine vehicle, 63.5 GJ and 10.0 t CO₂eq. This substantial change can be mainly attributed to the production of traction batteries, the essential components for battery electric vehicles. Moreover, the larger weight and different weight distribution of materials used in battery electric vehicles also contribute to the larger environmental impact. This situation can be improved through the development of new traction battery production techniques, vehicle recycling and a low-carbon energy structure.

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MYTH 2: BEVS ARE ZERO EMISSIONS VEHICLES

- Nissan Leaf
 - ▶ 150 mile range
 - 40 kWh battery
 - > 5,600 kg CO2 from battery production (assuming 140 kg/kWh)
 - ▶ CO2 of battery creation = CO2 from driving 31,000 miles in 320d
- Tesla Model S
 - ▶ 325 mile range
 - ▶ 100 kWh battery
 - ▶ 14,000 kg CO2 from battery production (assuming 140 kg/kWh)
 - ▶ CO2 of battery creation = CO2 from driving 80,000 miles in 320d





BMW 320d 109 g/km CO2

CO2 of battery creation = 950 miles of driving

January 27, 2016

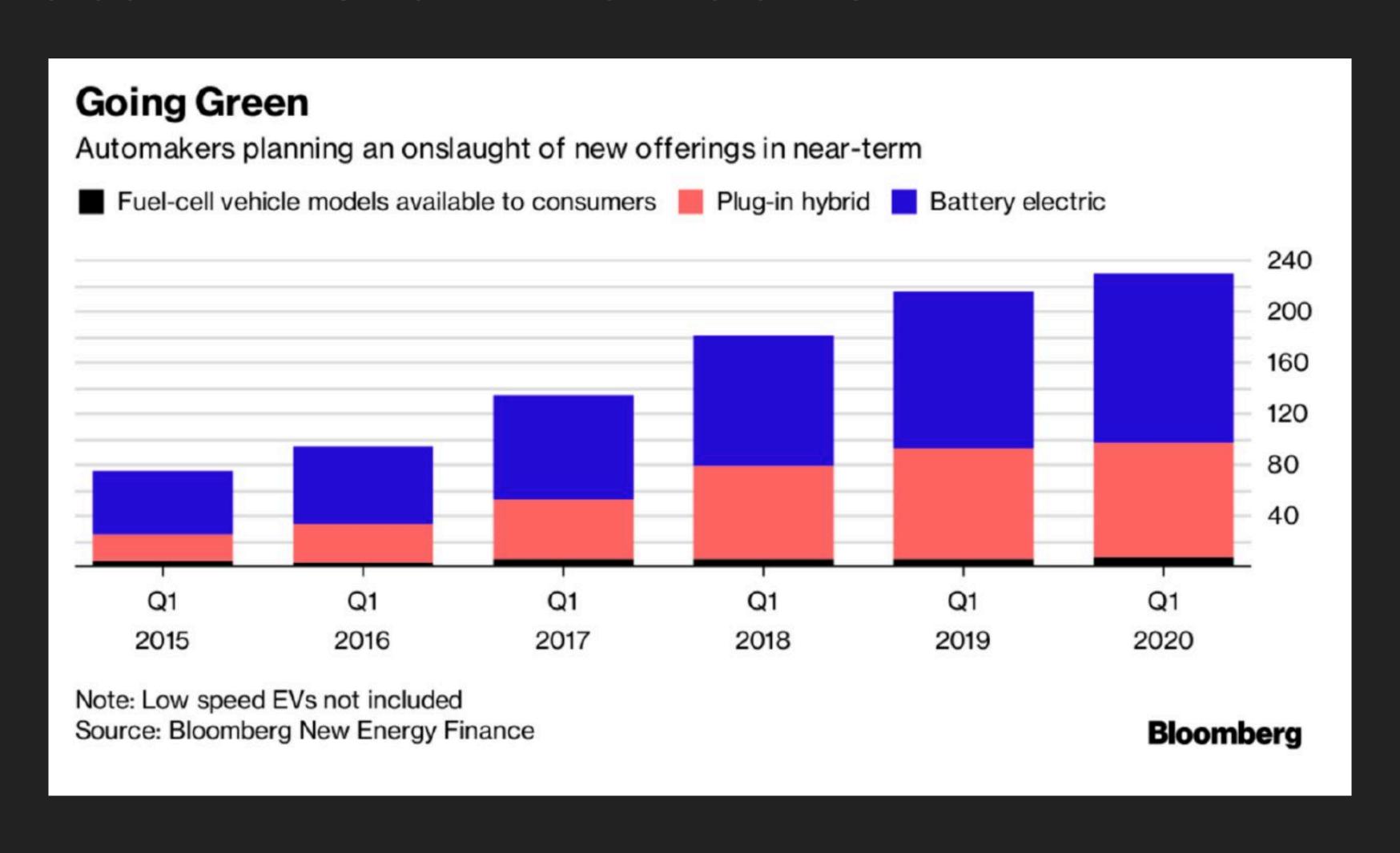
In coal-powered China, electric car surge fuels fear of worsening smog

Jake Spring BEIJING (Reuters) - Automakers' latest projections for rapid growth of China's green car market have added to concerns of worsening smog as the uptake of electric vehicles powered by coal-fired grids races ahead of a switch to cleaner energy.

5 MIN READ

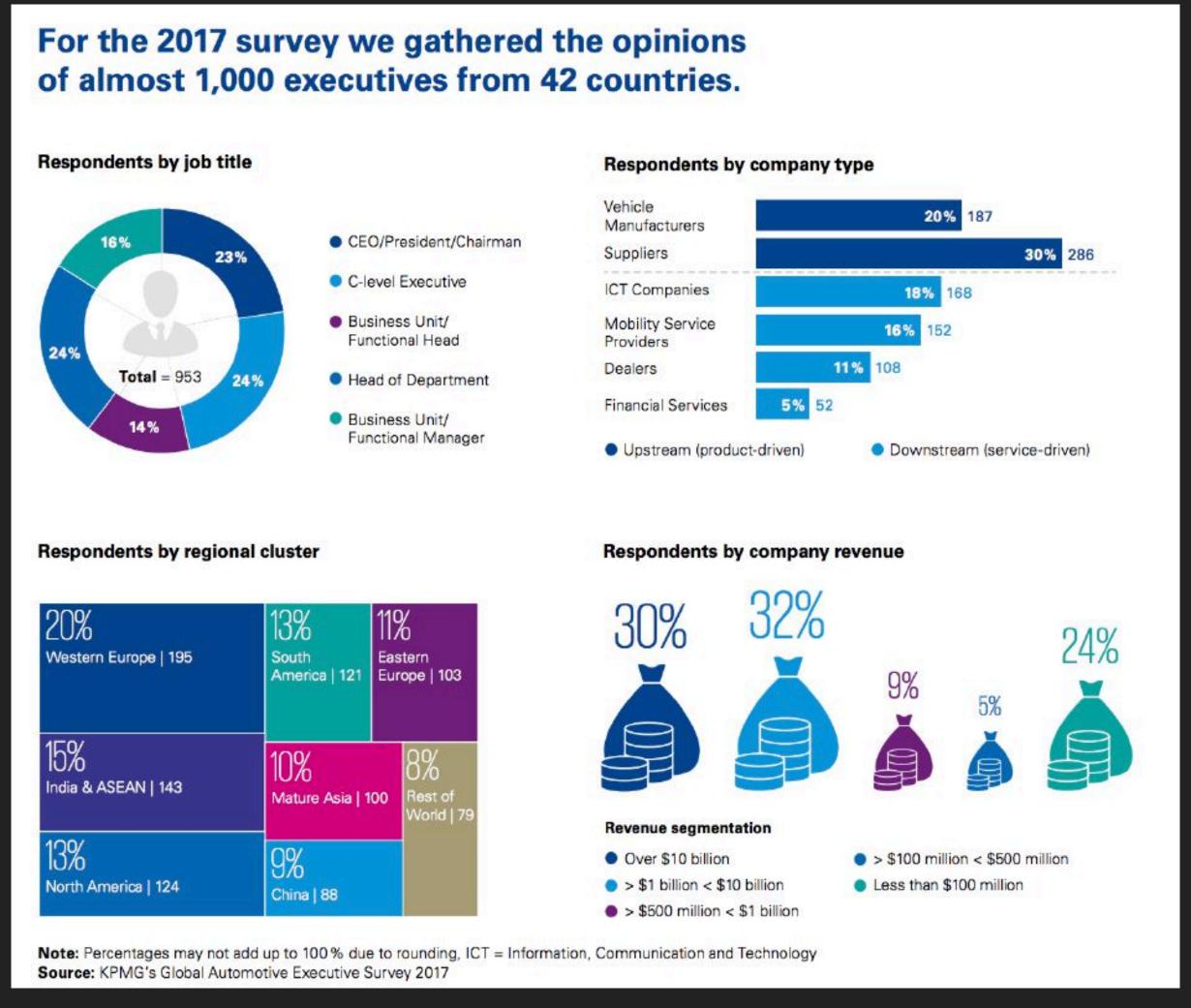
The government has been promoting electric vehicles to cut the smog that frequently envelops Chinese cities, helping sales quadruple last year and making China the biggest market, the finance minister said at the conference. Less than 1 percent of passenger cars are now new energy, but the pace of growth raises their potential to worsen smog.

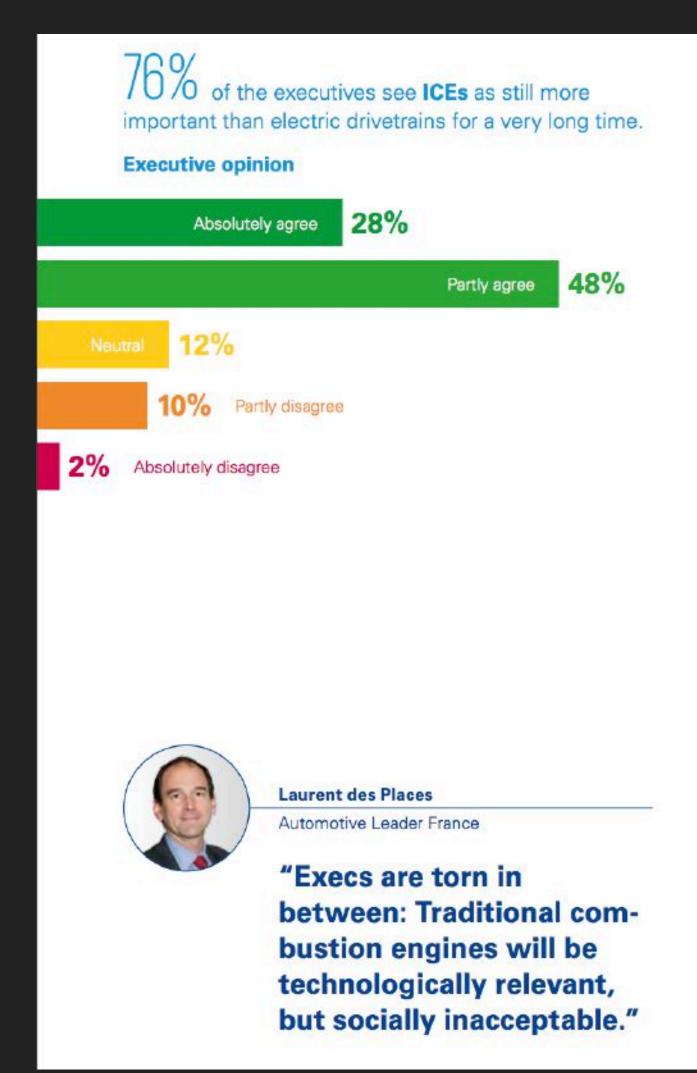
A series of studies by Tsinghua University, whose alumni includes the incumbent president, showed electric vehicles charged in China produce two to five times as much particulate matter and chemicals that contribute to smog versus petrol-engine cars. Hybrid vehicles fare little better.





https://www.cnet.com/roadshow/news/global-auto-execs-question-the-future-of-electric-cars-survey-says/#





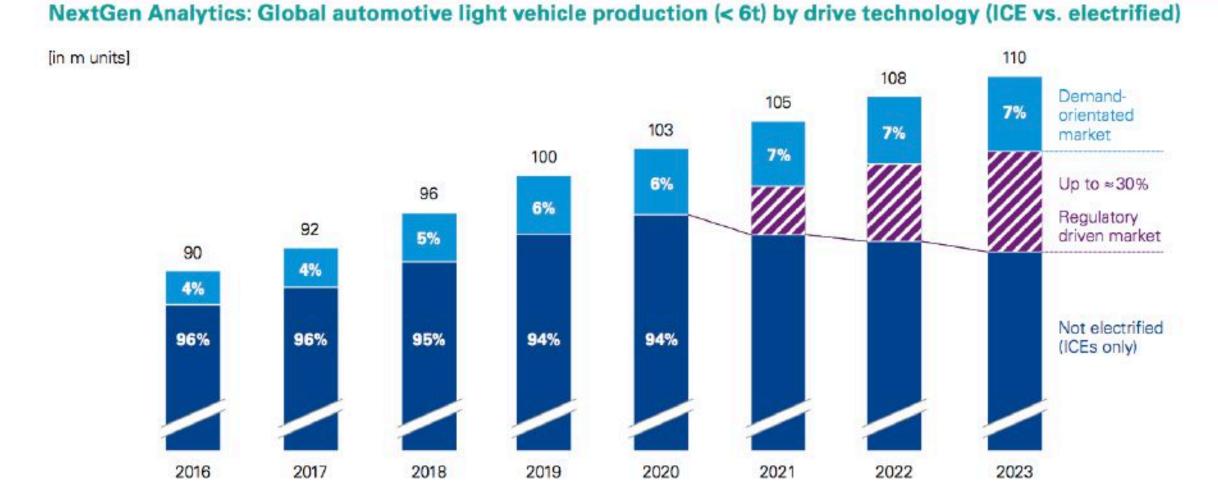
Internal combustion engines (ICEs) will still be important for a long time.

Executives are torn between evolutionary and revolutionary drivetrain technologies.

Ranking tenth on executives' key trend agenda, downsizing the internal combustion engine is by far no longer a crucial key trend compared to the highly rated electrification trends. OEMs see the importance in continuously managing the mainly evolutionary powertrain technology ICE, agreeing that revolutionary electric drivetrains still need time for implementation and cannot be easily integrated into existing platform concepts.

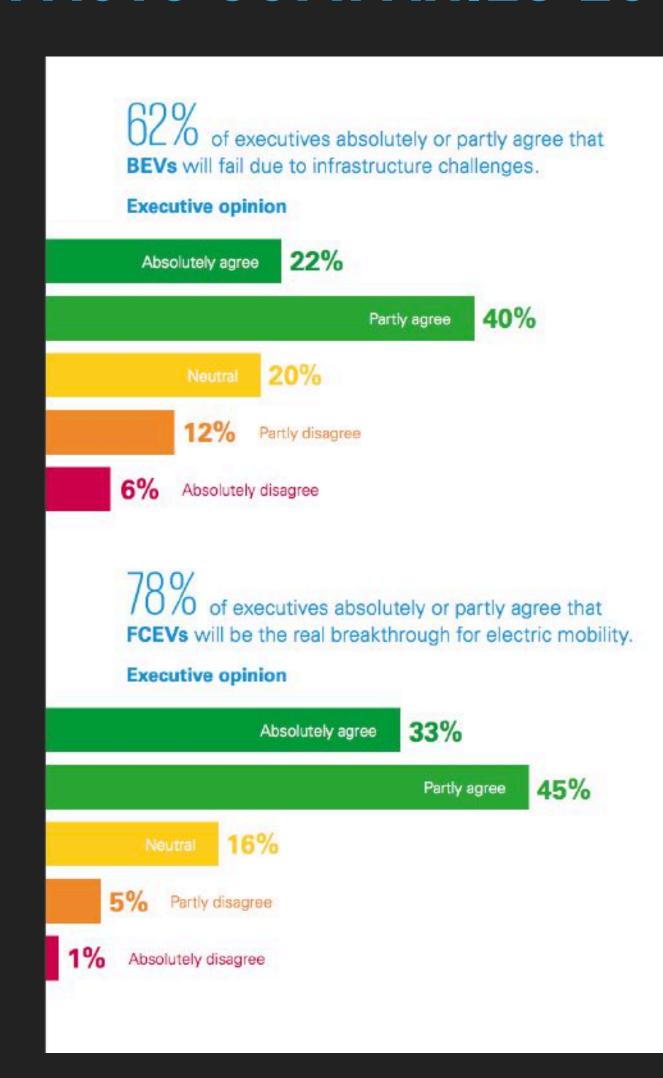
This leads to the question of how the market forecasts for drivetrain technologies will look like by 2023. Considering a demand oriented development, the share of alternative power-trains would increase from 4% in 2016 to only 7% in 2023. However, with the signalized strong influence on the market by regulation fulfilling the set CO₂ goals, we believe developments are much more revolutionary and very likely to convert to a regulatory driven market with an e-mobility share of up to 30% of global automotive production by 2023. In this case it would be the first time in history that the absolute number of produced ICEs would significantly decrease.

Adjusted scale for better visibility



All electrified drivetrains (FCEVs, BEVs, PHEVs, HEVs)

Internal combustion engines (ICEs) only



Battery electric vehicles (BEVs) will fail due to infrastructure challenges while fuel cell electric vehicles (FCEVs) are seen as the real breakthrough for electric mobility.

Even though battery electric mobility is ranked as the most significant (#1) key trend, the key issue with pure battery electric vehicles seems to be setting up a user-friendly charging infrastructure leading the majority (62%) of executives to believe that BEVs will fail.

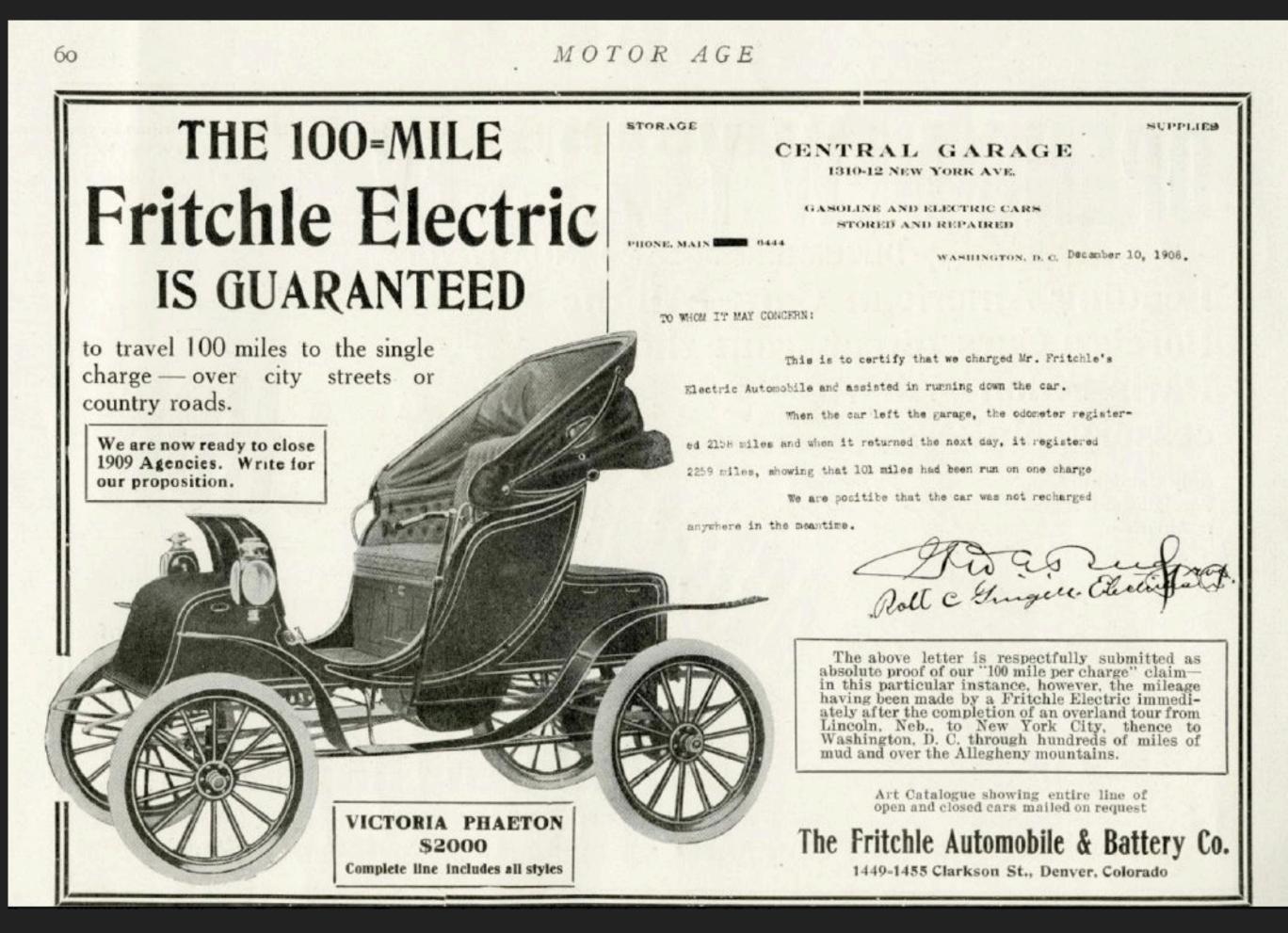
In contrast, a significant amount of 78% of executives believe fuel cell electric vehicles will be the golden bullet of electric mobility while also ranking it under the top 3 key trends. The faith in FCEVs can be explained by the hope that FCEVs will solve the recharging and infrastructure issue BEVs face today. The refueling process can be done quickly at a traditional gas station, making recharging times of 25–45 minutes for BEVs seem unreasonable. However, this technology is far from market maturity and will bring new unsolved challenges like the cooling of hydrogen or the safe storage in a car.

Recommended view

As to be expected, the hypothesis that BEVs will fail reveals regional differences among executives. While most of Western European executives (70%) see the concept of BEVs to be unsuccessful because of infrastructure challenges, more than one third of all Chinese executives (34% and therefore the most of all regional clusters) disagree.

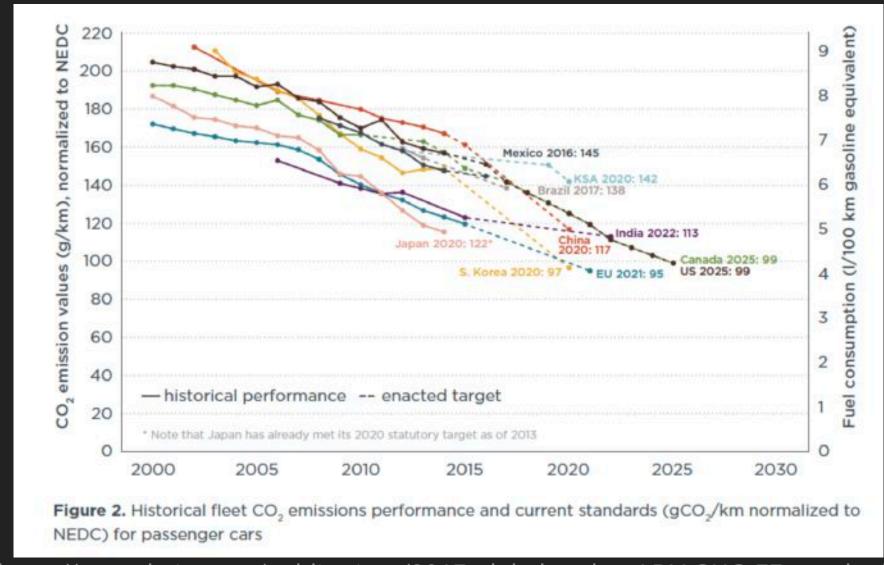
The regulatory pressure in key markets and the publicity generated by Tesla Motors are certainly reasons why pure battery electric vehicles have entered consumers' mindsets. Traditional players are trying to keep up and are heavily working on similar solutions. For the first time, they need to think far beyond the vehicle and its delivery, dealing with charging infrastructure and power supply.

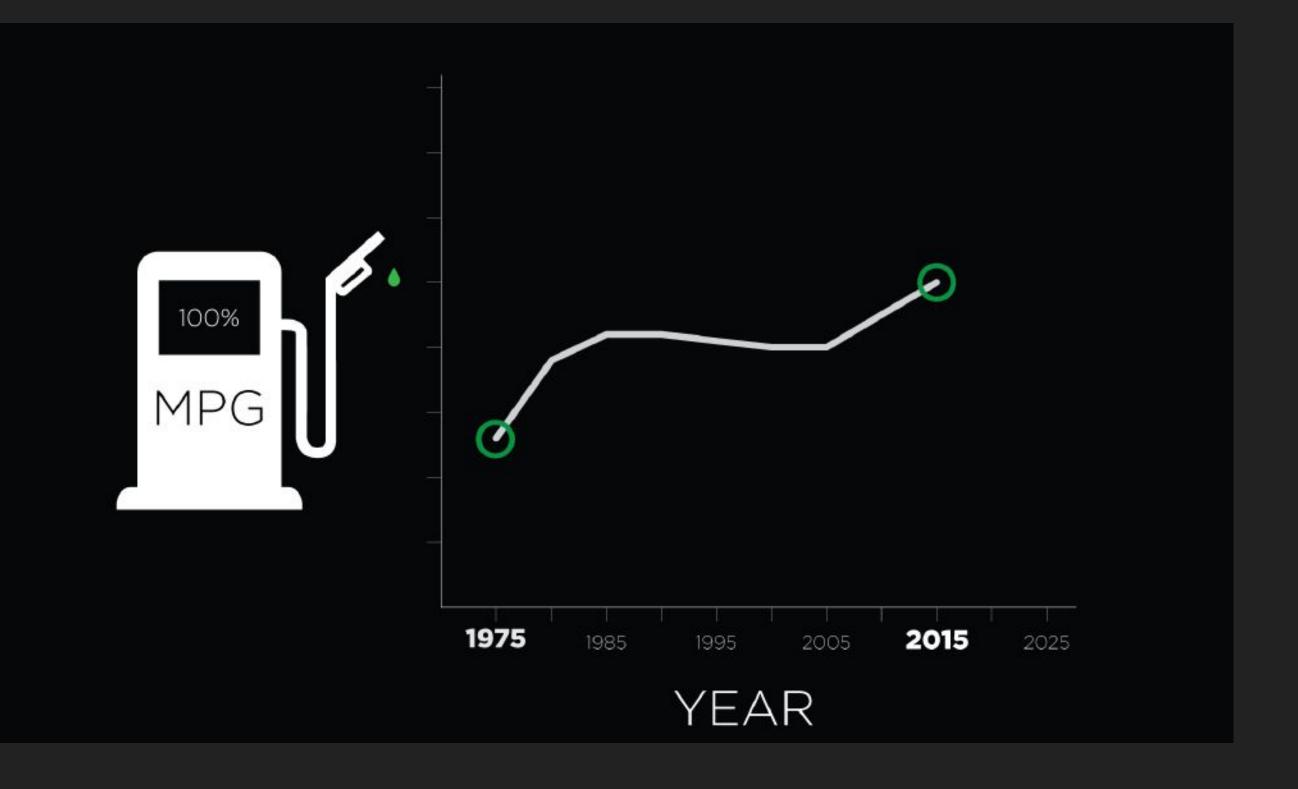
The majority of consumers do not yet embrace the concept of electric vehicles because the most essential requirements for electric vehicles are not met yet. High investments into a dense and user-friendly charging infrastructure are crucial for creating demand. Therefore, the recently announced cooperation to build a new network of superfast charging stations among German premium OEMs shows firstly that pressure is necessary to bring players together and secondly that more standards have to be set. However, the development and installation of a completely new infrastructure will take its time and progress will vary from region to region resulting in fragmented infrastructures. Moreover, the industry is still struggling in making batteries more efficient and cheaper and are developing elaborate second life programs for batteries. The most elemental challenge with batteries is that recharging times are significantly longer than refilling a conventional fuel tank and will prove to be an insuperable obstacle to mass acceptance of electric mobility.



- Electric vehicles were a significant factor in the early years of automobiles
- ► EV sales peaked in 1912 and declined to extinction in the 1920's
 - Continually improved IC engine vehicles
 - Limited availability of charging stations

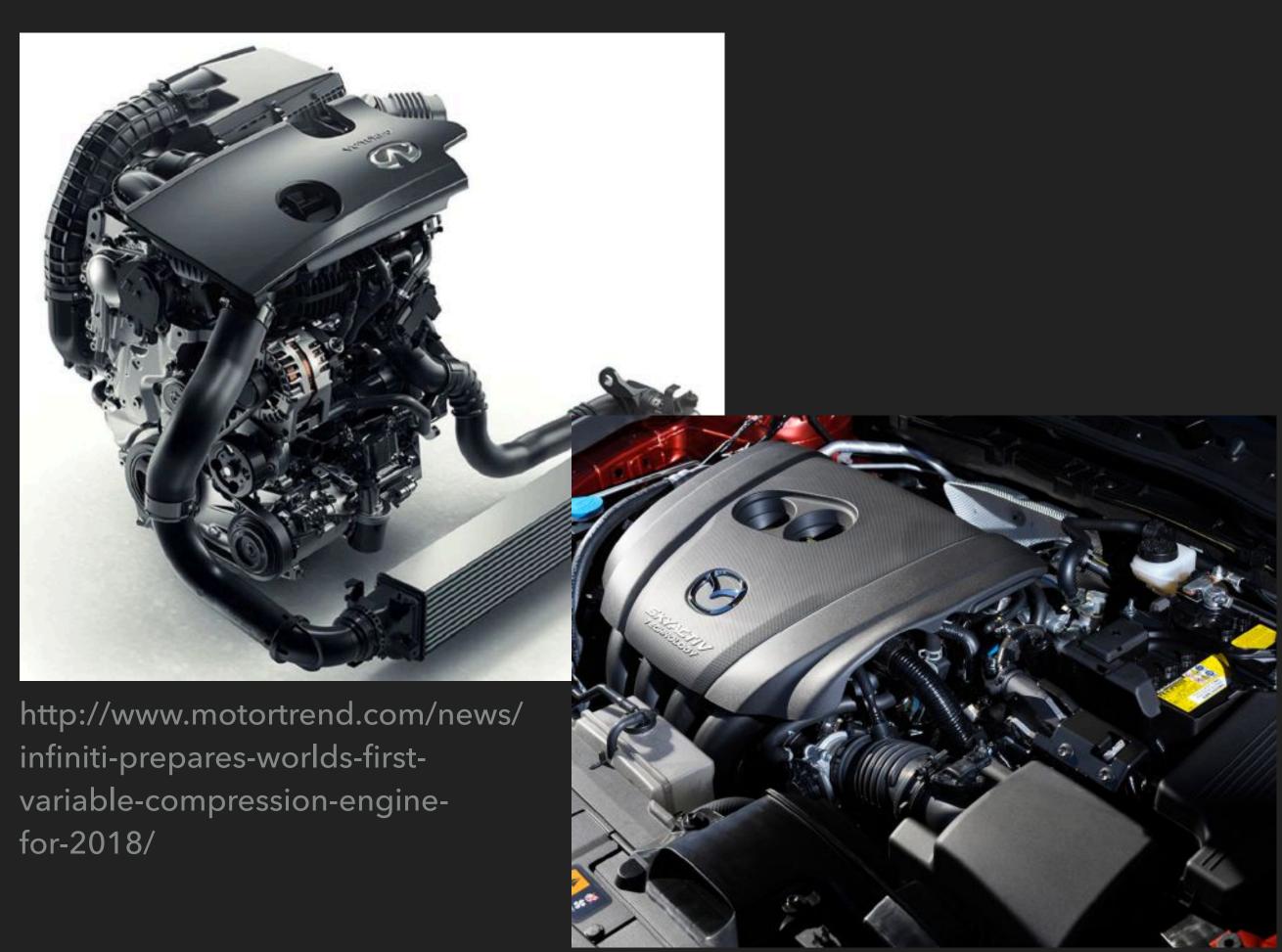
- ▶ IC Engines are 100 year-old technology!
- A combination of government mandates and innovation has led to significantly better technology
- Too many innovations to list here





https://www.theicct.org/publications/2017-global-update-LDV-GHG-FE-standards

- Nissan/Infiniti variable compression turbo engine
 - 25-30% efficiency improvement
 - Varies compression ratio depending on driving conditions between 8 (high performance) and 14 (high efficiency)
 - "torque and efficiency of an advanced diesel powertrain without the diesel's emissions"
- Mazda SKYACTIV-X
 - 20-30% efficiency improvement
 - Extends range of HCCI using a spark
 - SPCCI Spark Plug Controlled Compression Ignition
 - Combines benefits of both gasoline and diesel



- Co-Optima Program
- Engines designed to run more efficiently on affordable, scalable and sustainable fuels
- Fuels designed to work in high-efficiency, low-emissions engines
- Marketplace strategies that can shape the success of new fuels and vehicle technologies with industry and consumers

\$30-\$40 BILLION IN COST SAVINGS annually via improved fuel economy

Spur the U.S. ECONOMIC GROWTH with the establishment of 500,000 NEW JOE

80% REDUCTION in transportation GHG EMISSIONS by 2050

INCREASE ENERGY INDEPENDENCE with biofuels from domestic feedstocks supplying as much as 15% OF LIQUID FUELS BY 2035

Accelerate the SPEED OF DEPLOYMENT with commercial introduction of NEW FUELS/
TECHNOLOGIES BY 2025

Improve passenger vehicle
FUEL ECONOMY BY

15% beyond the projected results of existing R&D efforts





Pacific Northwest



Los Alamos





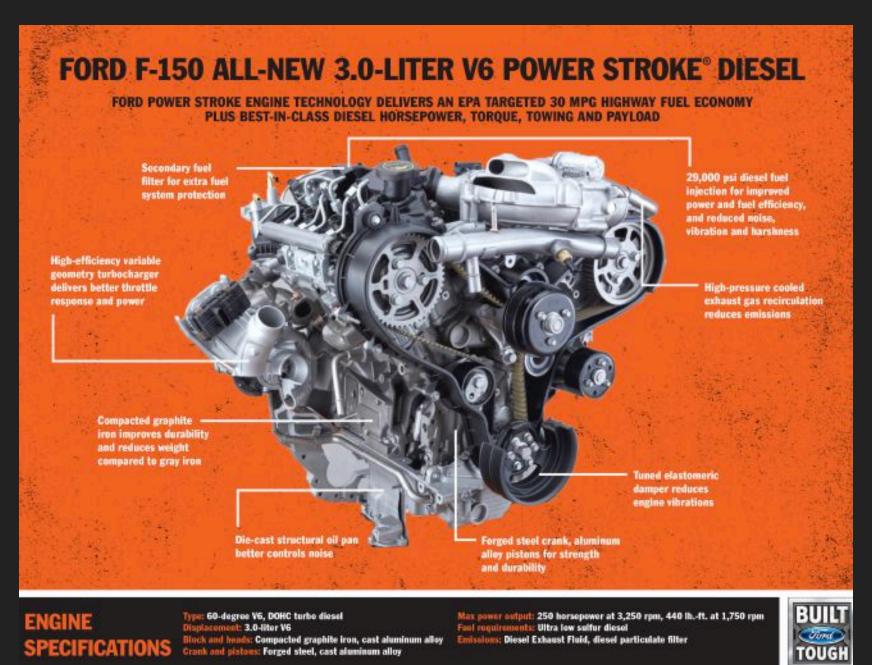




▶ 2018 Ford F-150 Diesel hits <u>30 MPG</u>

Some believe they are under-selling
 MPG until EPA certification (possibly 32

or 33 MPG)





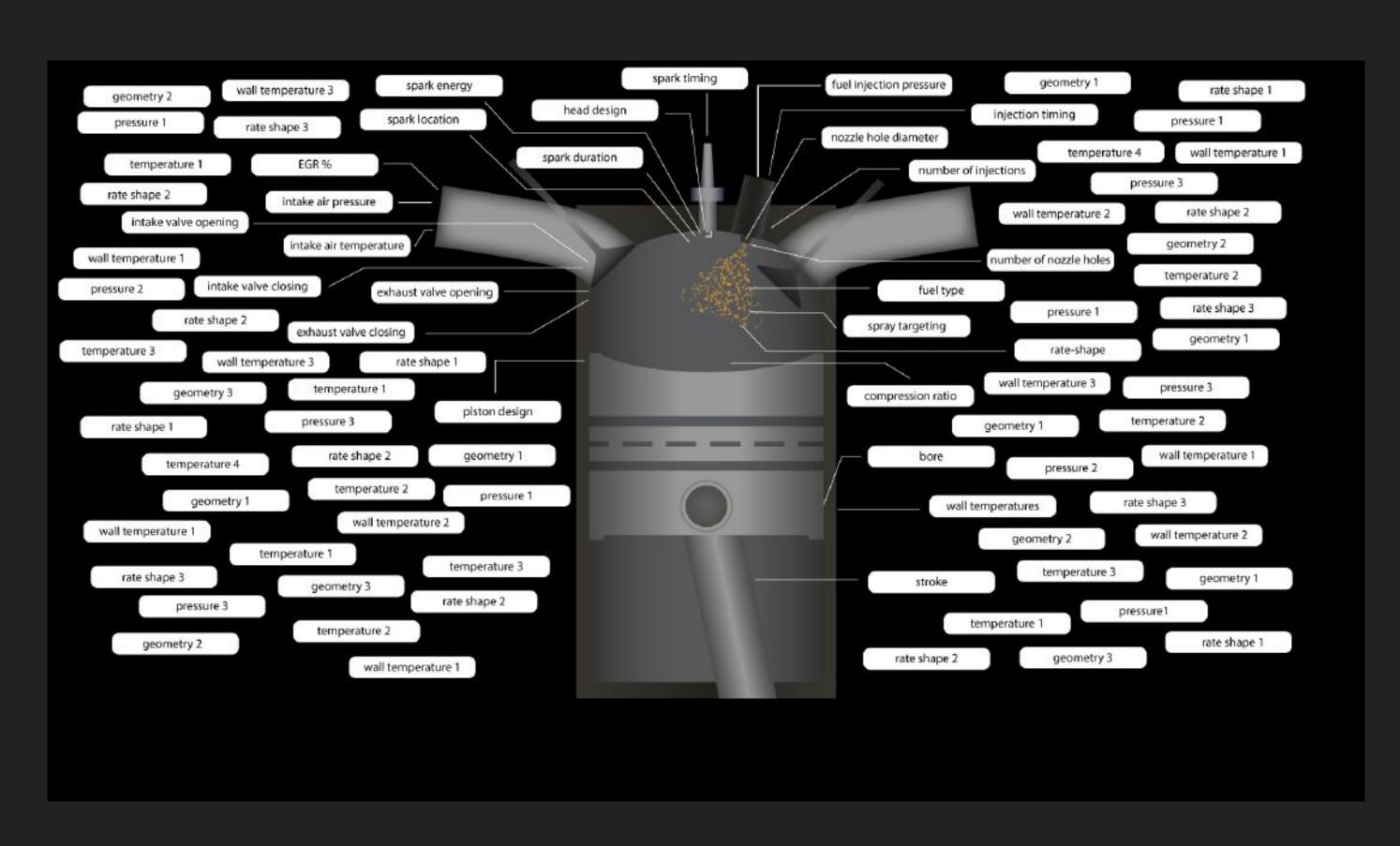
http://st.motortrend.com/uploads/sites/10/2016/11/2017-Ford-F-150-XLT-front-three-quarter.jpg

- January 15, 2018 at the Detroit Auto Show
- Achates Power and Aramco
 Services are jointly testing a Ford
 F-150 equipped with an OPGCI engine (opposed piston gasoline compression ignition)
- Will demonstrate <u>37 mpg</u>, 270 hp, and a 50% emissions reduction



https://www.trucks.com/2018/01/15/detroit-auto-show-achates-aramco-pickup-engine/

- Very complex system
- This is an opportunity. There's no way we have the optimum yet!



MYTH 5: ADVANCED ALIEN LIFEFORMS WOULDN'T USE INTERNAL COMBUSTION

MYTH 5: ADVANCED ALIEN LIFEFORMS WOULDN'T USE INTERNAL COMBUSTION

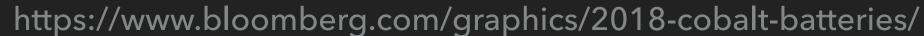


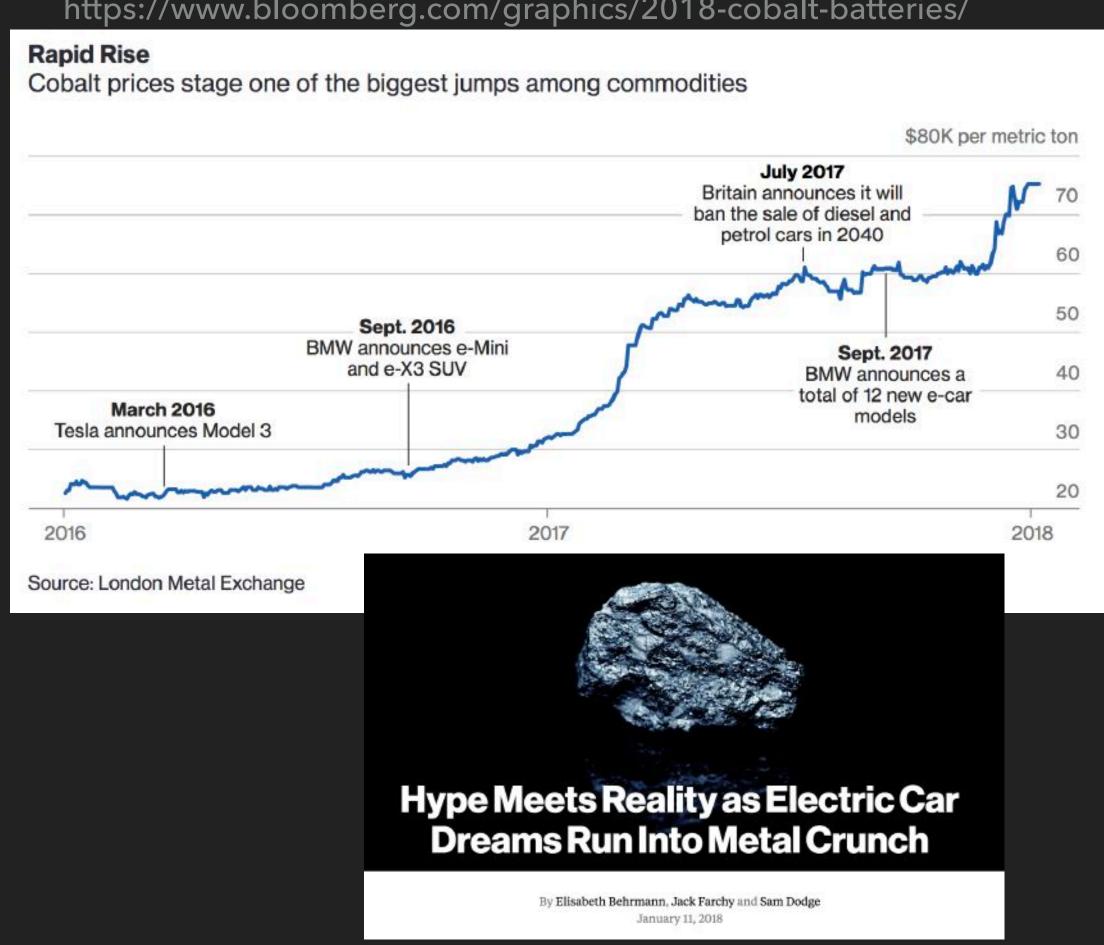
Batteries

- Fuel flexibility (we can make electricity many ways)
- Remove pollution from where people live
- Simplicity of engine?

Batteries

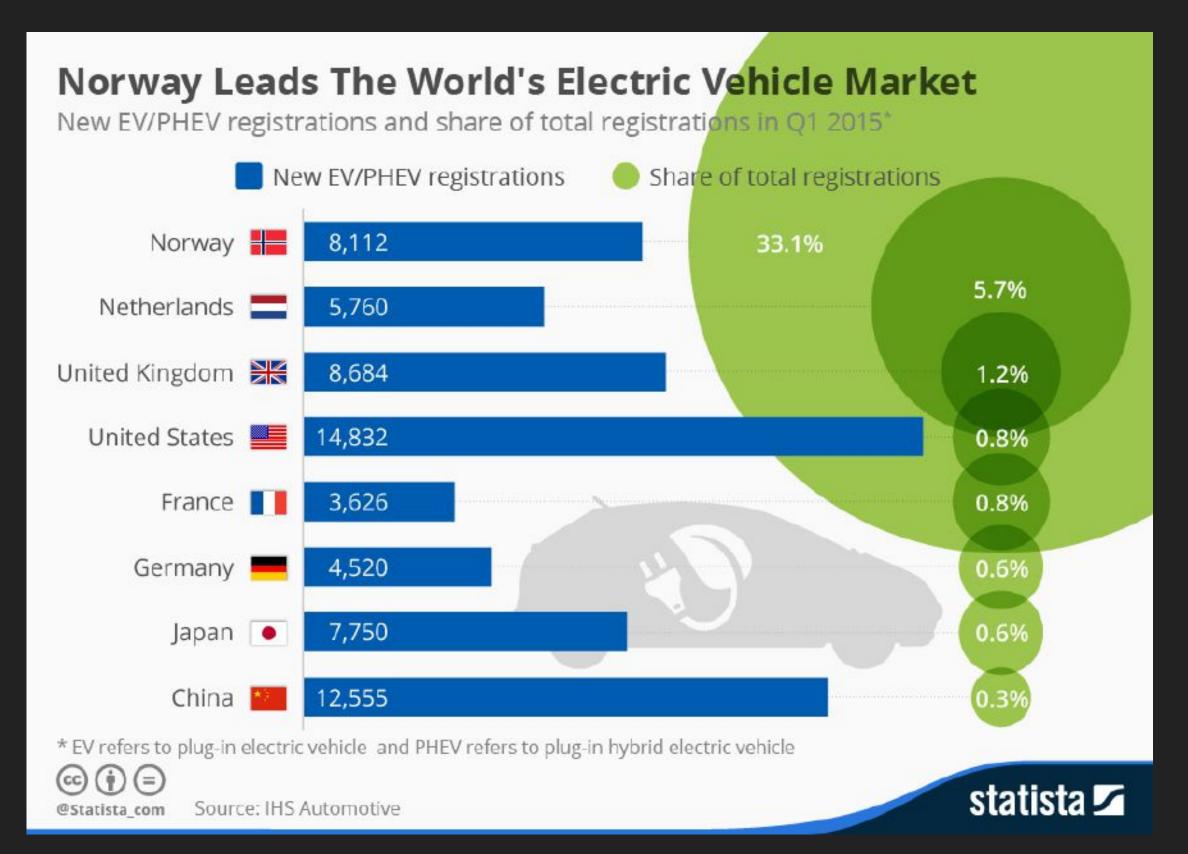
- How is the electricity generated?
- Range anxiety
- Charge time
- ▶ Recharging stations, infrastructure
- Battery decommissioning and recycling
- A. D. Little 2016 Report: BEVs generate a much more widely dispersed and damaging set of environmental impacts than **ICEVs**
- Cobalt* primary ingredient in lithium ion battery cathodes, byproduct of copper and nickel mining
 - Is there enough Cobalt to support an EV fleet?
 - Cobalt is being produced in heavily polluting mines by child slaves in the Democratic Republic of Congo

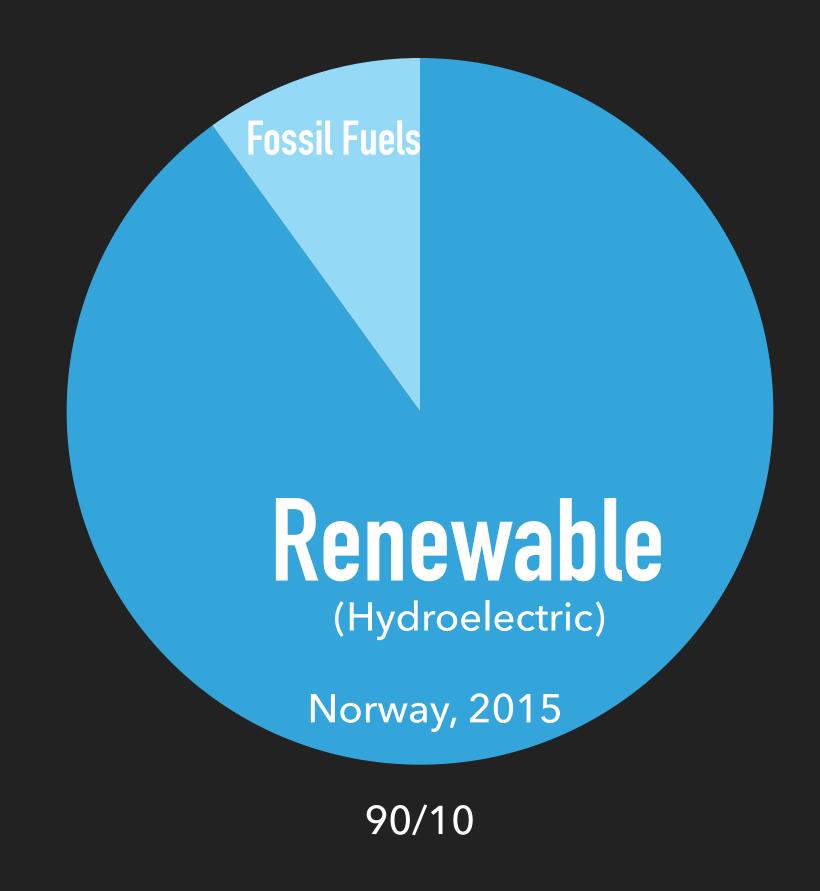




^{*}https://www.freightwaves.com/news/2018/1/3/the-trouble-with-cobalt

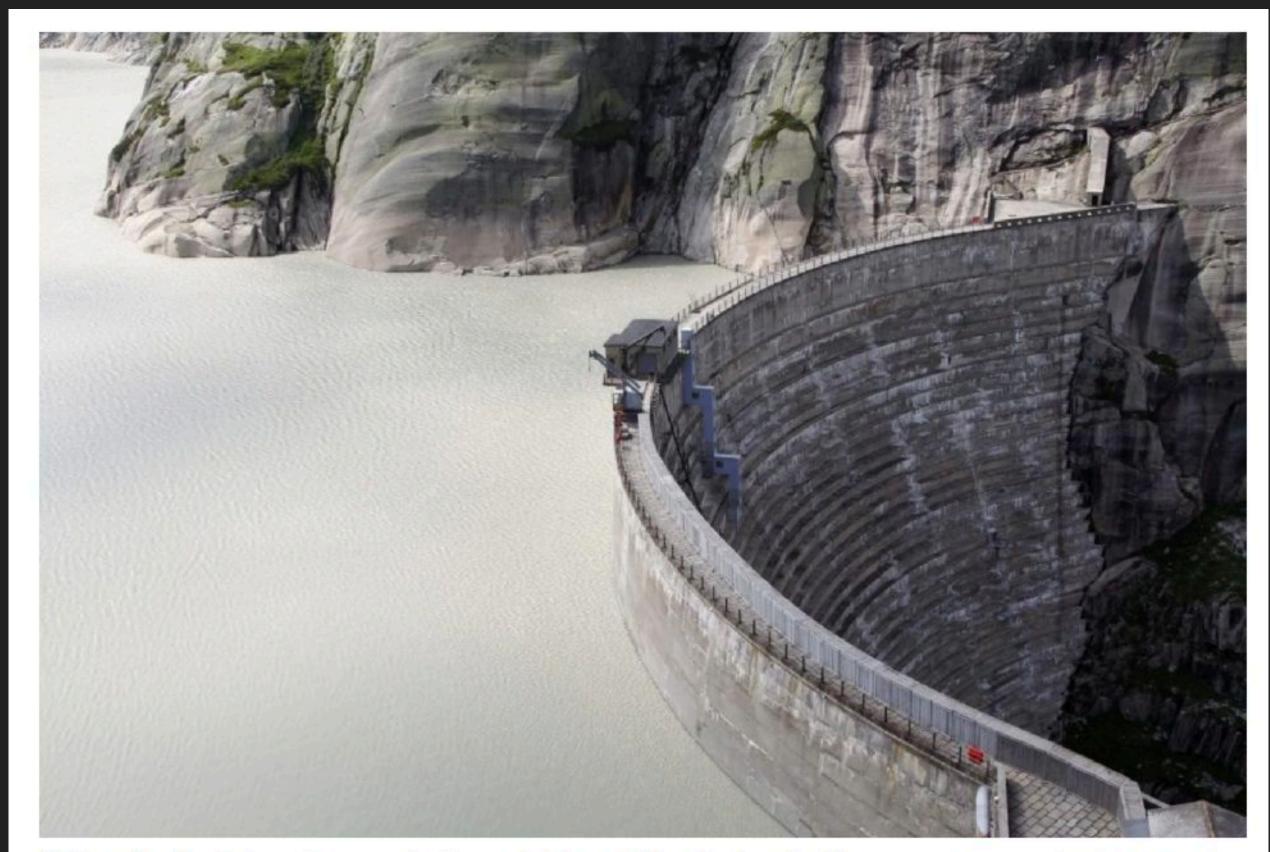
Norway





https://www.statista.com/chart/3677/norway-leads-the-worlds-electric-vehicle-market/

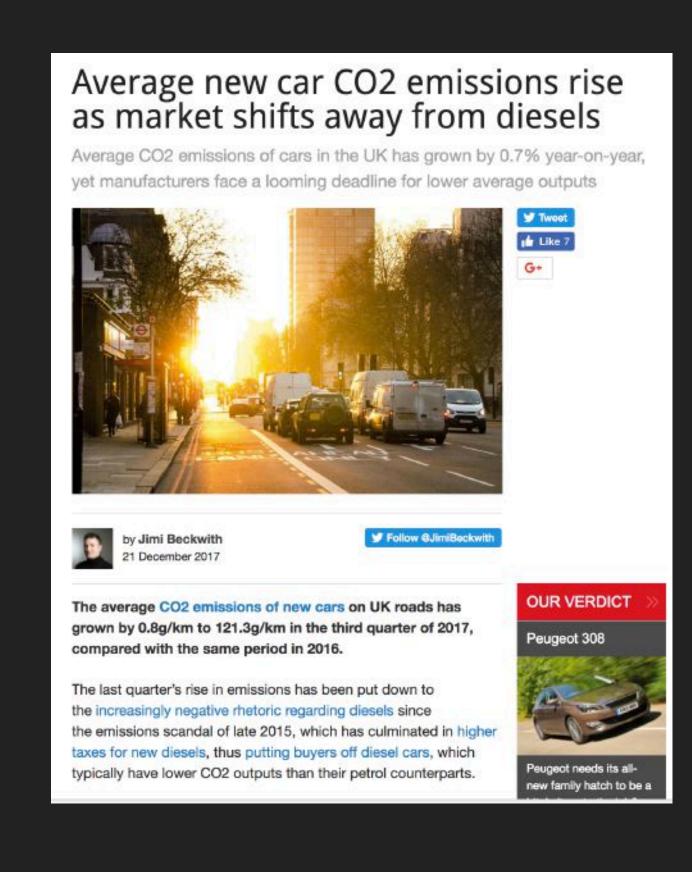
- Recent study confirms that a significant amount of greenhouse gases come from man-made reservoirs, held behind dams for electricity generation
- Predominantly methane
- Flooding large areas can lead to tiny microorganisms breaking down organic matter (trees, grass) in the water in the absence of oxygen, leading to methane as a byproduct
- Should be included when evaluating GHGs from hydroelectric
- Accounts for about 1.3% of all manmade GHGs



Switzerland's Grimsel reservoir dam, which provides hydroelectric power; a new study suggests reservoirs contribute more than had been known to greenhouse gases. (EPA/Peter Klaunzer)

UNINTENDED CONSEQUENCES

- UK
- 16% fewer diesel cars sold in 2017 vs2016
 - Tax rises
 - Stiffer parking charges
 - Threats of inner-city bans



https://www.autocar.co.uk/car-news/new-cars/average-new-car-co2-emissions-rise-market-shifts-away-diesels

http://www.autoexpress.co.uk/car-news/102142/average-new-car-co2-emissions-increase-for-first-time-in-14-years



21 Dec, 2017 12:01am | Dominic Tobin

buyers turning their backs on diesel cars.

FACEBOOK

car CO2 emissions

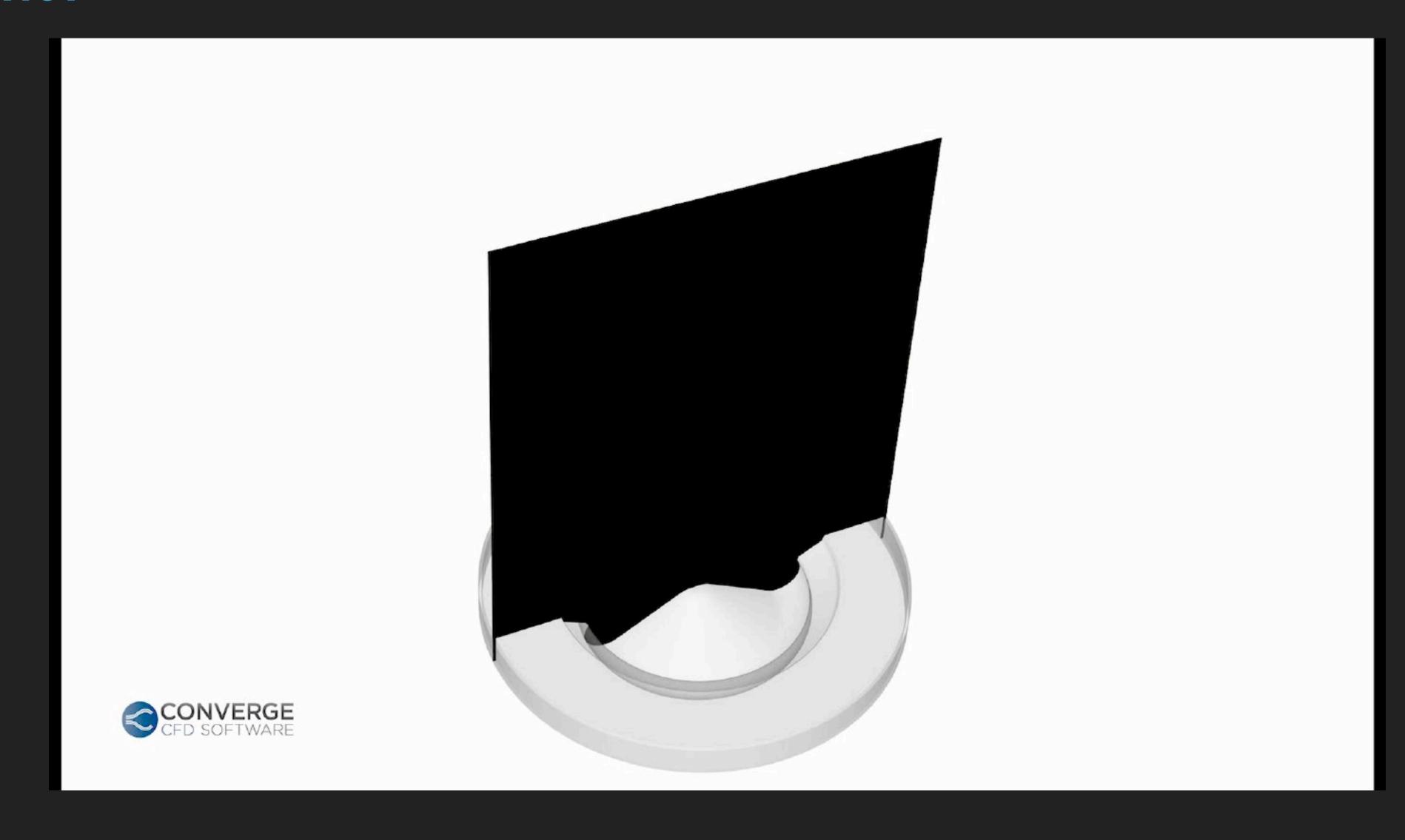
TWITTER

Shift away from diesel likely cause of rise in average new

New car carbon dioxide (CO2) emissions have risen for the first time in 14 years, an increase industry chiefs say is likely due to

HOW DO WE FURTHER ADVANCE IC ENGINES?

MODELING!



THE CHALLENGE

"I think the general guideline for turn-around time of a round of accurate engine simulations is around 15 hours. 15 hours is from about 5 pm to 8 am the next day. With this pace, engineers can do data analysis and engineering during the day, and the computer do all the simulations during the night."

- Manager of CFD group from a major US OEM

FROM POST-DICTION TO PRE-DICTION

- Mesh generation
- Grid convergence
- Parallel processing
- Combustion and Turbulence modeling
- Nozzle flow and spray modeling

MESH GENERATION

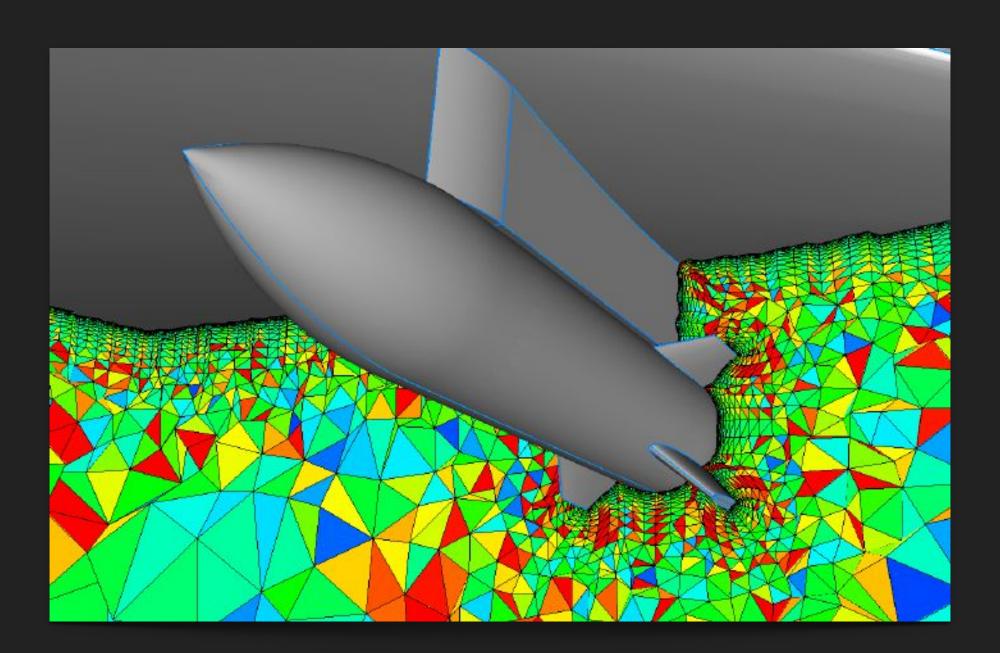
Traditional Approach

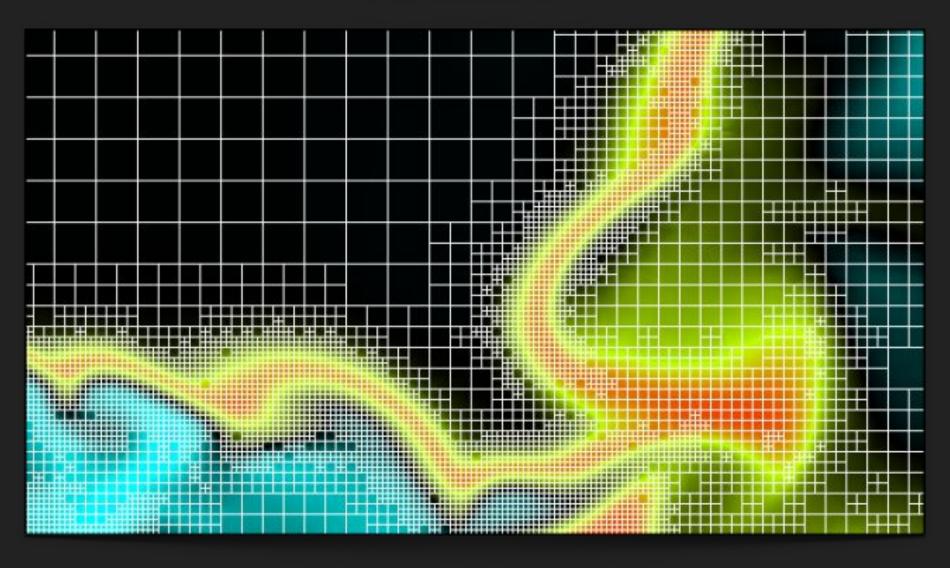


- Long meshing times
- Meshing by guessing
- Skewed cells
- Grid convergence?
- Current State of the Art

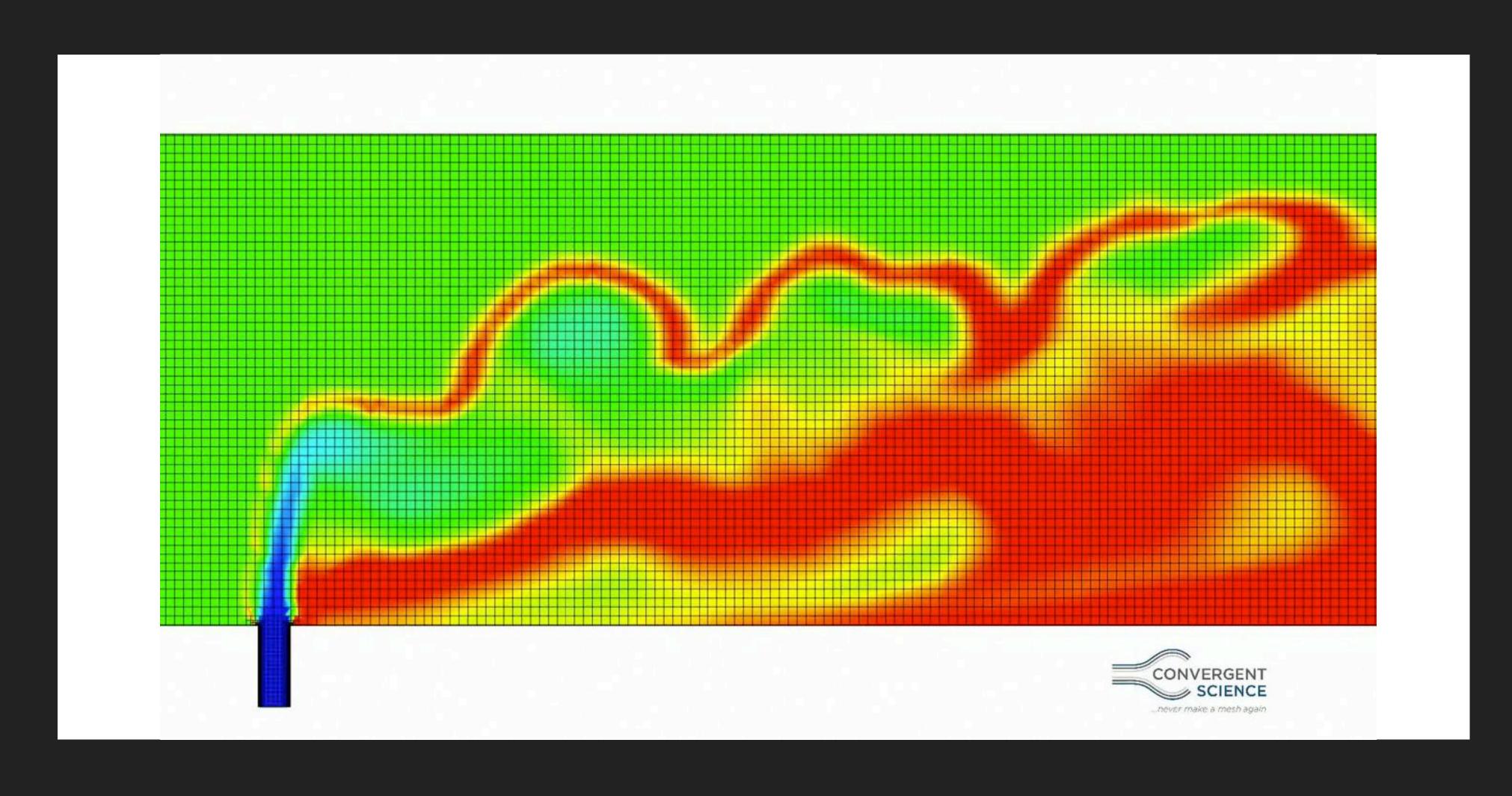


- Automated meshing (no meshing time)
- Adaptive Mesh Refinement (AMR) no more guessing
- Orthogonal cells
- Easy to perform grid convergence studies





MESH GENERATION



Laboratories

GRID CONVERGENCE Measured CONVERGE - Full Geometry 2SOC CONVERGE - Full Geometry -20 Crank Ar ² 6SOC **CONVERGE - Full Geometry** − ▲ CONVERGE - Full Geometry -20 60 Crank Angle (deg. ATDC) 50 Sandia **National**

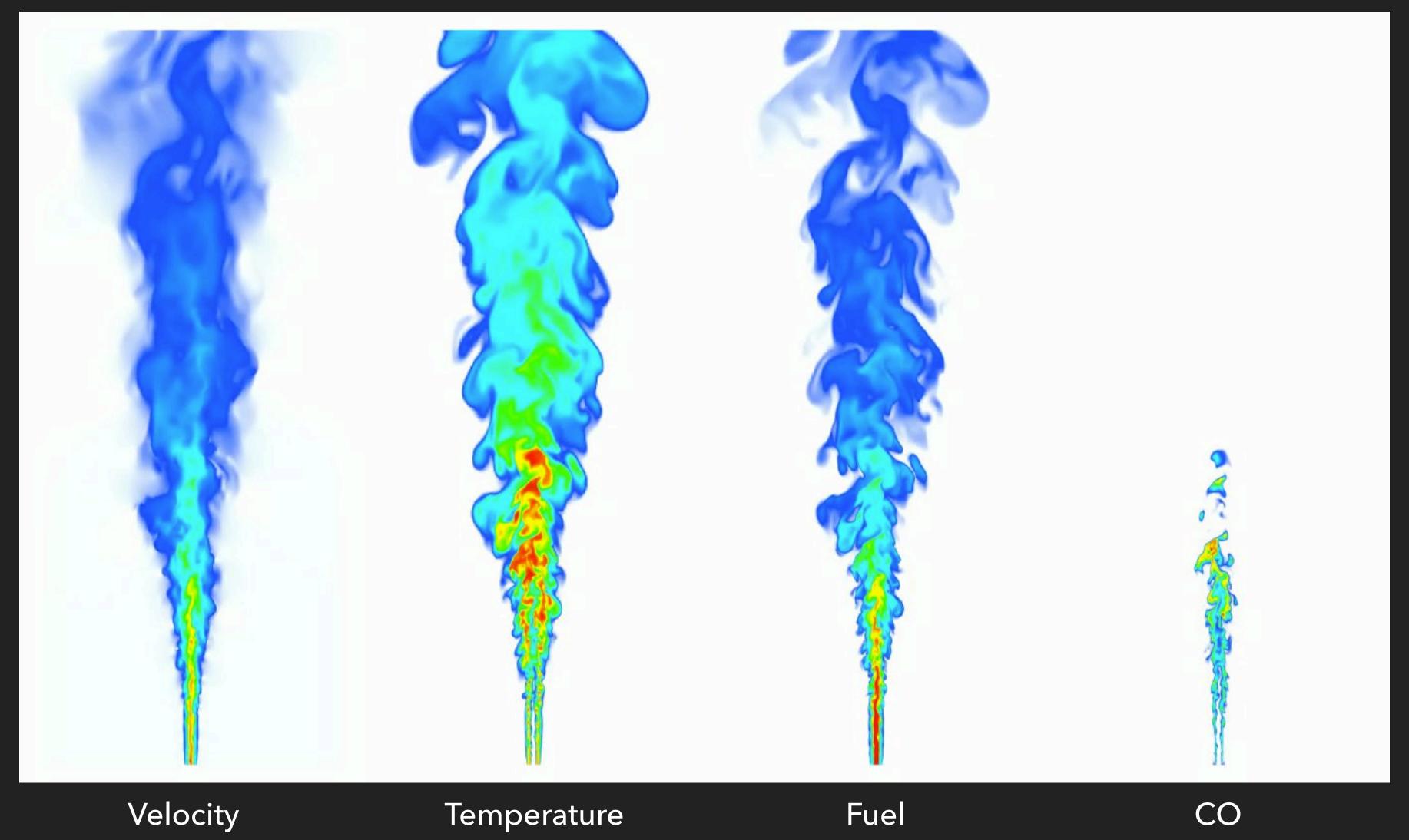
SOC (deg. ATDC)

COMBUSTION AND TURBULENCE MODELING

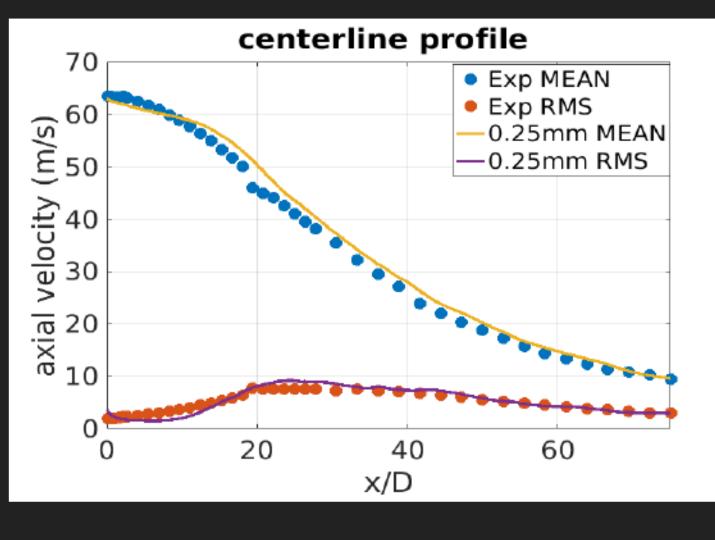
- Sandia Flame D
- Jet flame with burning pilot-stabilizer (avoiding flame extinction)
- Partially premixed methane-air mixture
- Fully developed turbulence (Re=22,400)

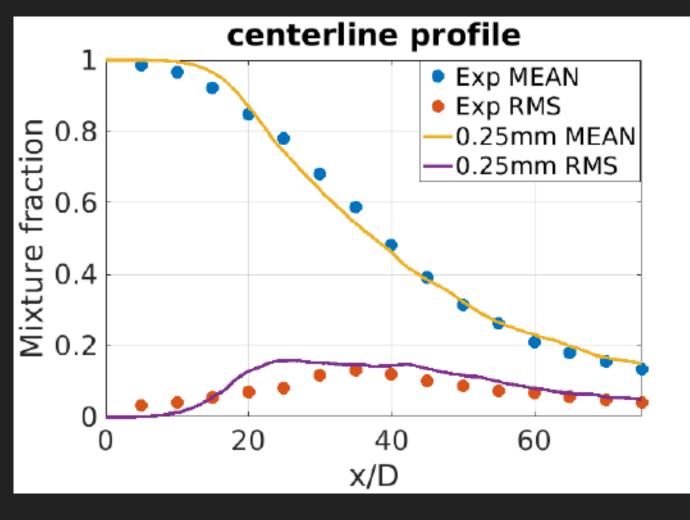


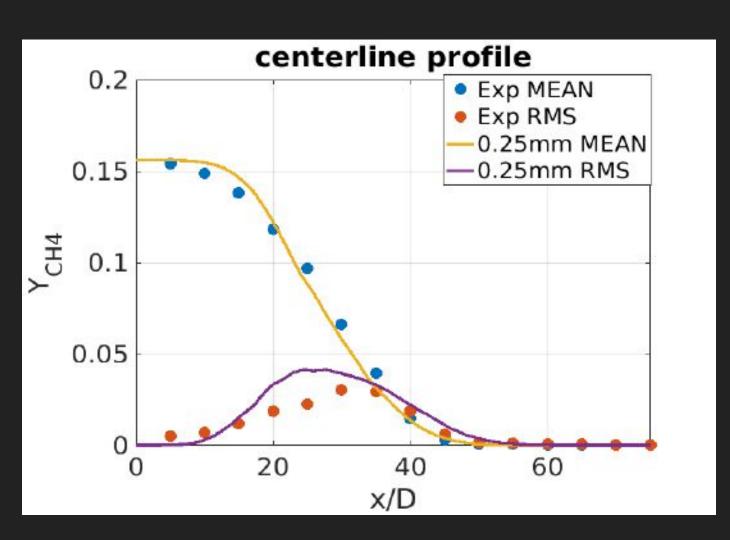
COMBUSTION AND TURBULENCE MODELING

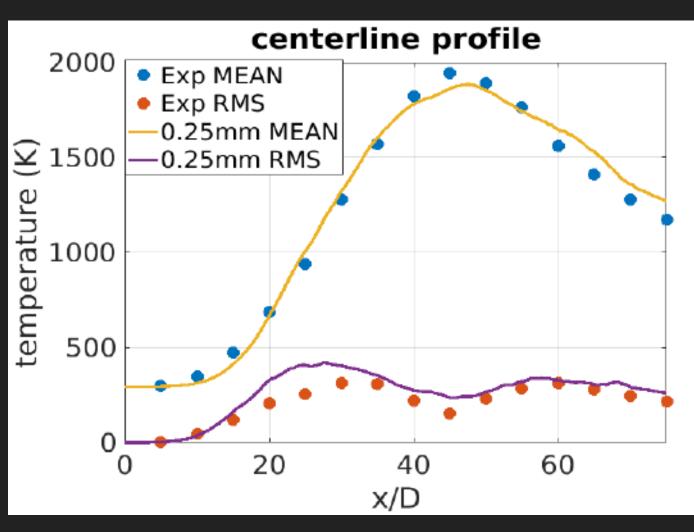


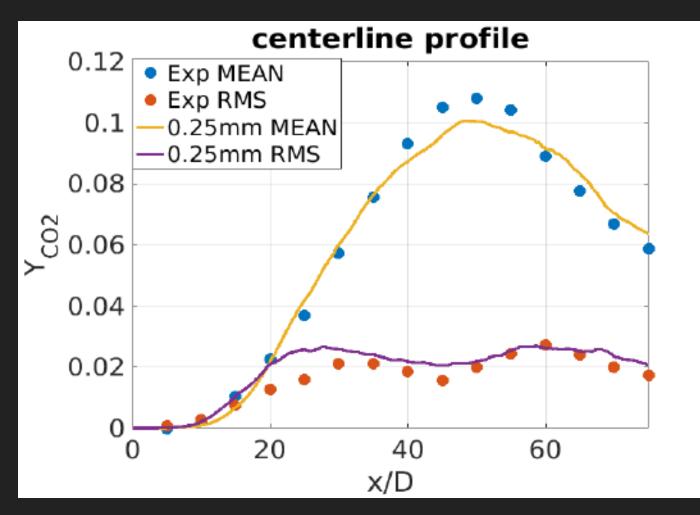
COMBUSTION AND TURBULENCE MODELING

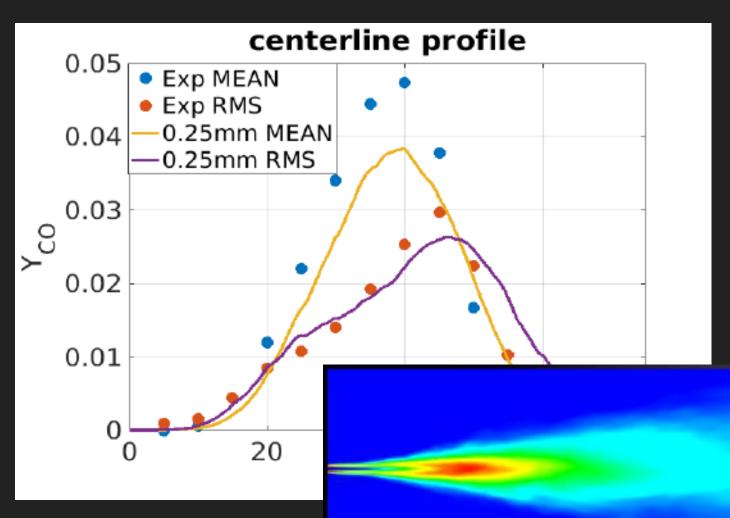








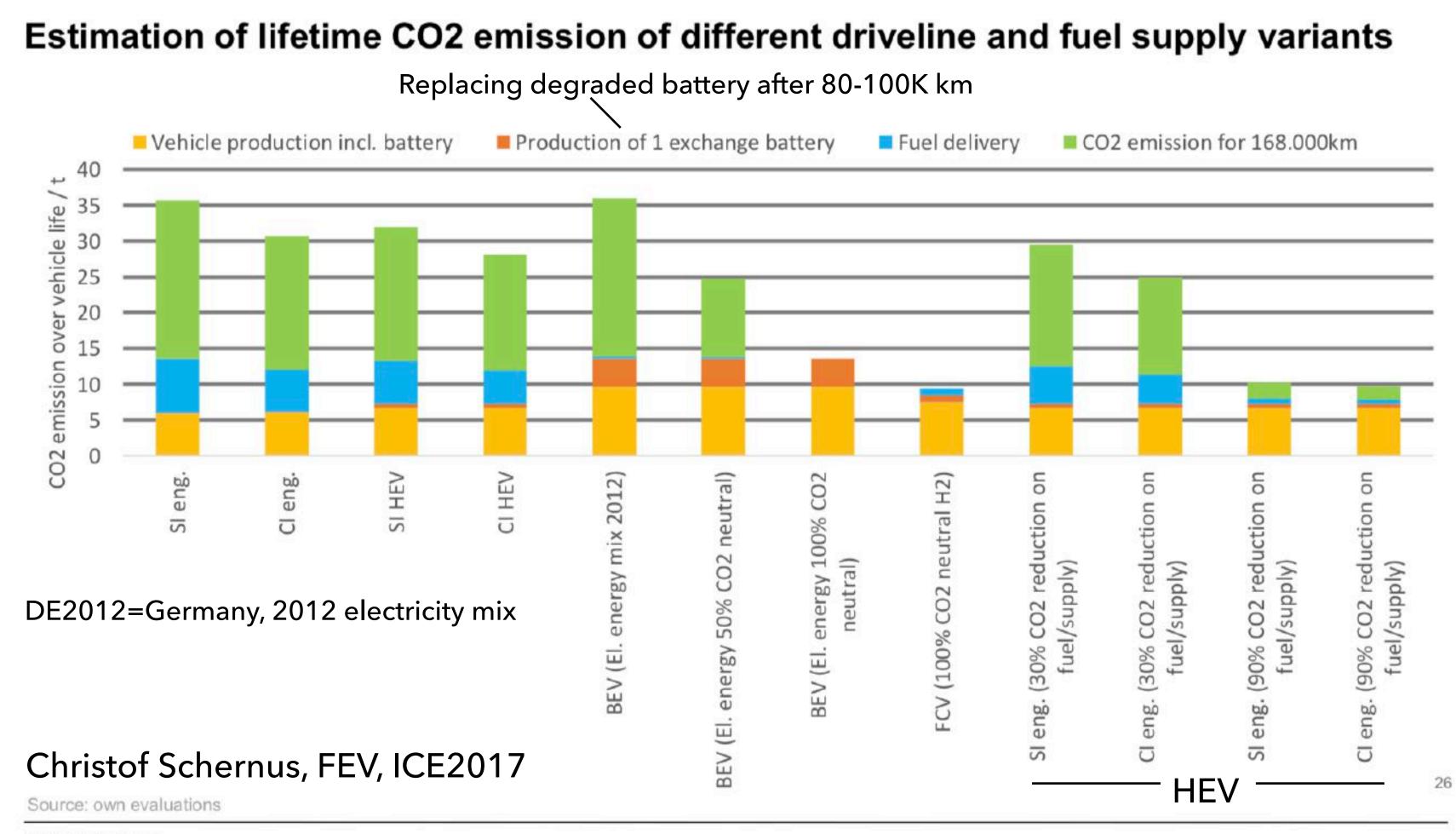




PUTTING IT ALL TOGETHER

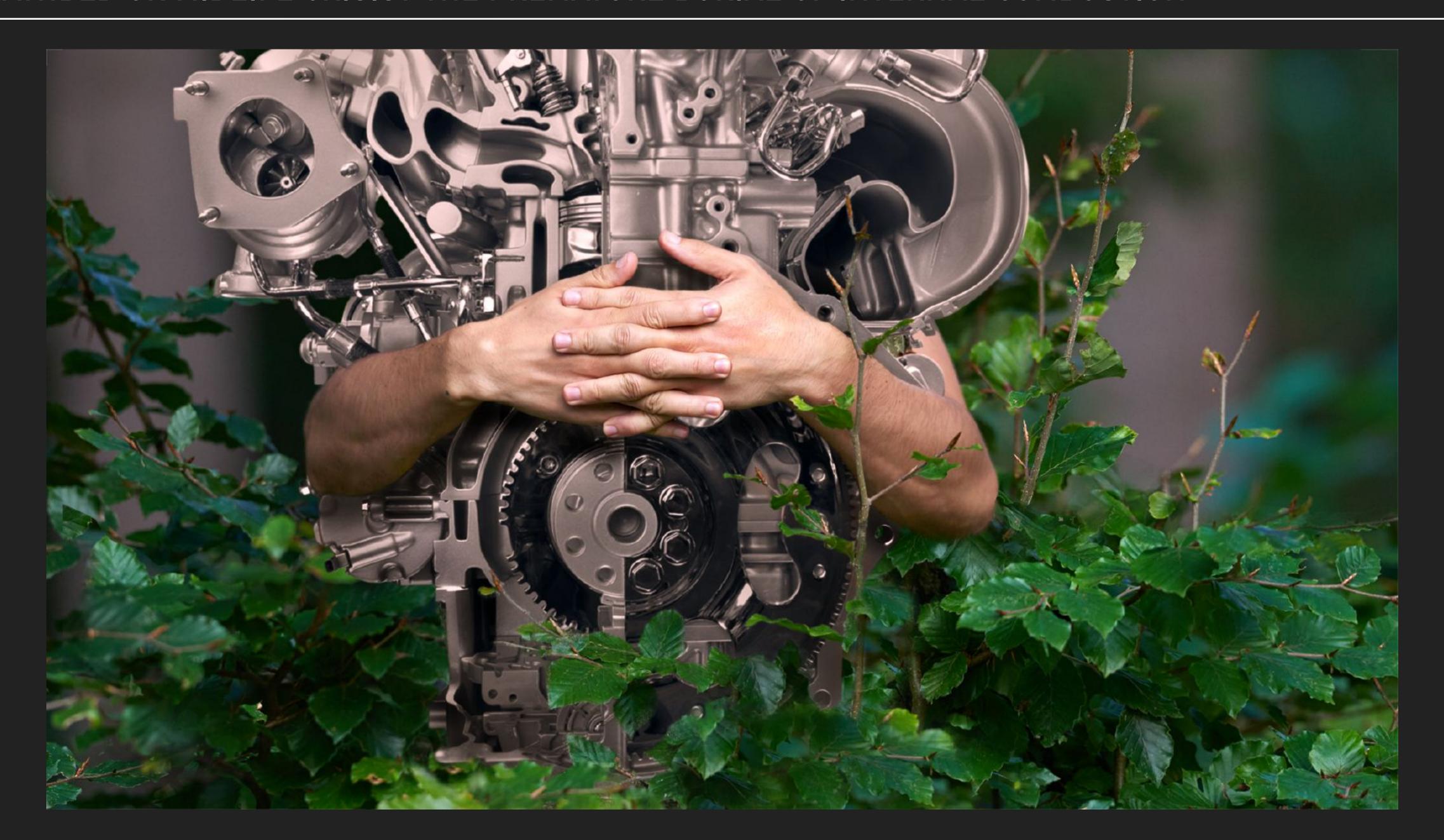
TAKEAWAYS

In DE2012 scenario, BEV W2W CO2 is on ICEV level. Decarbonisation of power brings BEV to excellent level, like decarbonized fuels for ICE-HEV

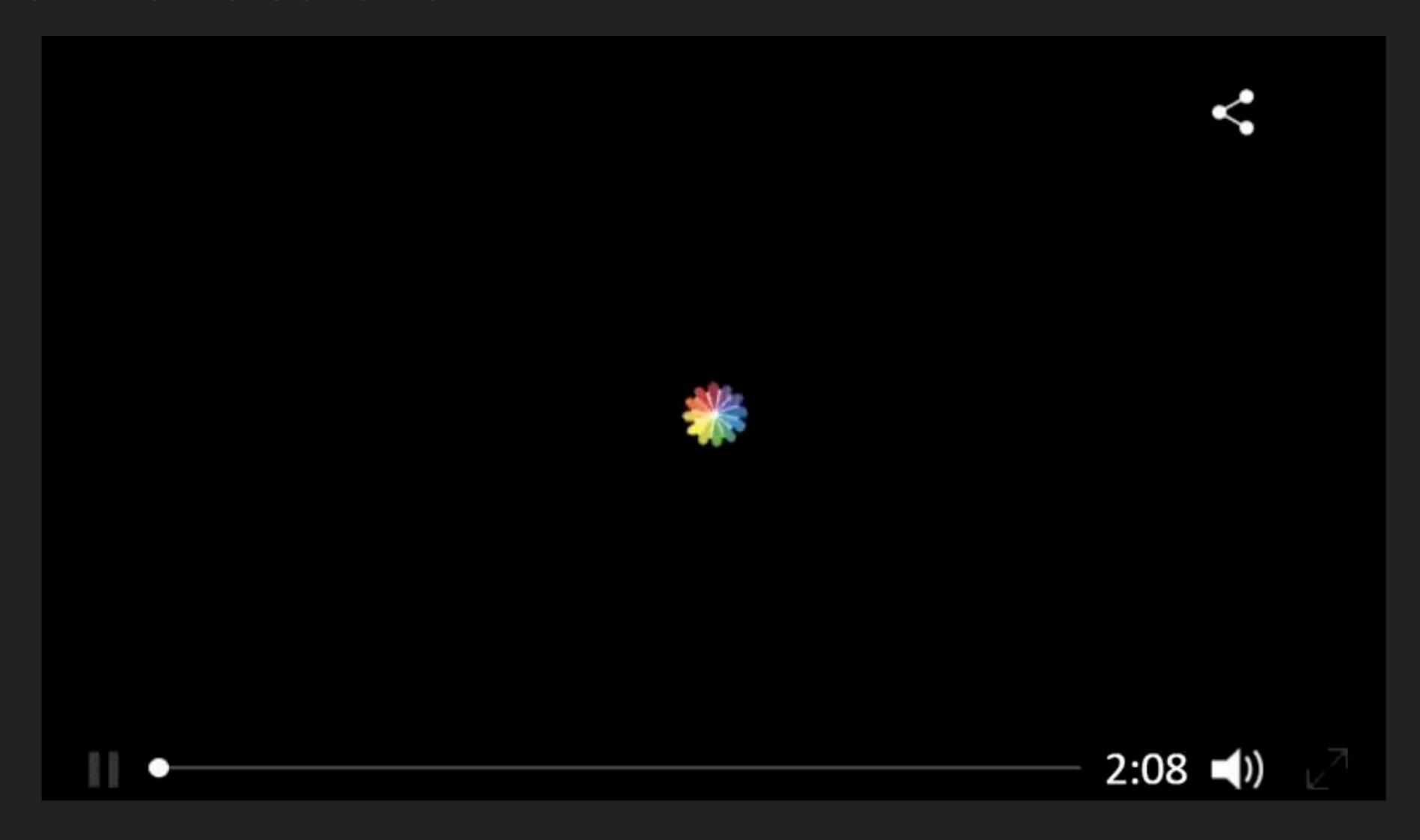


- Assumes electricity production mix of Germany in 2012
- 60% fossil fuels, 24%renewable, 16% nuclear
- replacement battery is about the same as delivering fuel to and driving a pure CI engine for 4.5 years (assuming 12K km per year)

SAE INTERNATIONAL



BATTERY CHARGING SOLUTION?



CONNECT!

- senecal@convergecfd.com
- <u>@senecal</u> on twitter
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- hugyourengine.com