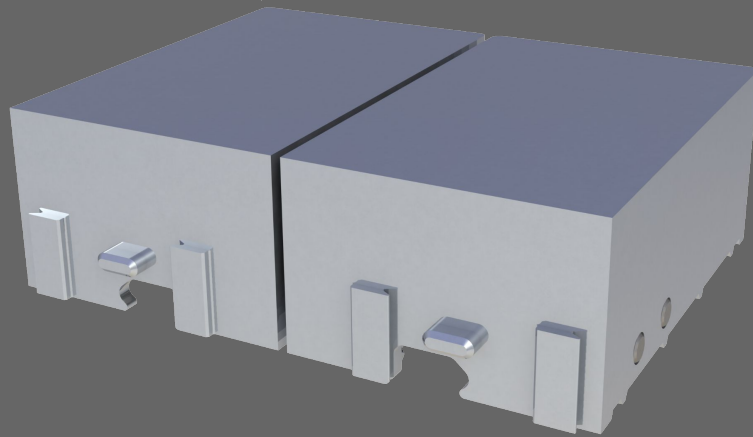


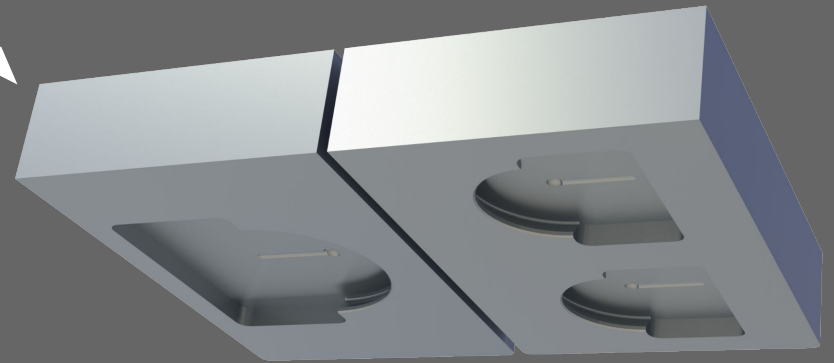
VERSABUILT

MultiGrip Jaws

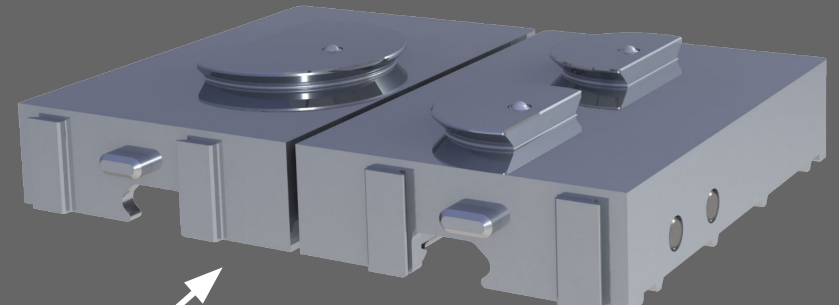
MultiGrip Fixed Jaws
Left and Right Jaws
OD and ID Clamping
1.5" and 2.5" H options



MultiGrip Top Jaws
Quick-exchange Tops
1.0, 1.5, 2.0, 3.0" H,
Oversized options and
Universal Top Jaws



MultiGrip Base Jaws
Base Jaws with Top Jaw interface
Use common base jaws across many parts
OD Clamping



Quick-Change Workholding

3, 4 & 5-axis applications

Automation Ready

VERSA BUILT

Jaw Types	Fixed Jaws	Base Jaws	Top Jaws
Footprint	Standard 8" W x 6" L	Standard 8" W x 6" L	Standard 8" W x 6" L Oversized 10" W x 8" L
Construction	6061-T6 Aluminum Jaws Dovetail interface to MultiGrip Vise Dovetail Interface to MultiGrip Gripper Steel cross-pins Springs	6061-T6 Aluminum Jaws Dovetail interface to MultiGrip Vise Dovetail Interface to MultiGrip Gripper Steel cross-pins Springs Dovetail Interface to Top Jaws Ball Plungers to lock Top Jaws	6061-T6 Aluminum Jaws Dovetail Interface to Base Jaws Ball Detent for Ball Plunger locking
Hardware included	1/8" Spacer to set nominal clamping gap between left and right jaw	N/A	1/8" Spacer to set nominal clamping gap between left and right jaw
Sizes / Variations	OD & ID Clamping 1.5" H 2.5" H	OD Clamping Only	OD & ID Clamping 1.0" H 1.5" H 2.0" H 3.0" H
Accessories / Options	Mill Automation Systems	Universal Top Jaws	VersaRails
	MultiGrip Gripper	VersaBites 1/8" Z-depth	ID Fixed Jaws
	MultiGrip Vise	VersaBites 3/16" Z-depth	OD Fixed Jaws
	ID Jaw Setup Fixture		
Maintenance	Regular Chip/Debris cleaning		

Part Interface

*showing example cut jaws

MultiGrip Gripper Interface

MultiGrip Vise Serration Interface

MultiGrip Vise Dovetail Interface

Guide Shafts and Springs

OD Jaws Spring Open
ID Jaws Spring Closed

Fixed Jaws, Base Jaws and Top Jaws Available for download from <https://www.versabuilt.com/resources/>
Refer to Patents listed here: <https://www.versabuilt.com/patent/>