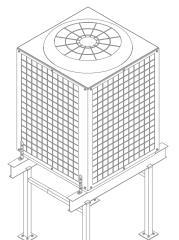
PROJECT:

Aluminum Roof Top Condenser Stand THE METAL SHUP

2541 W. Dunnellon Road Dunnellon, FL 34433

www.metalshop.org
Phone: 888-441-2492 Fax: 352-522-0007



NOTES

- 1. ALL CONSTRUCTION SHALL BE IN ACCORDANCE WITH THE 2023 FLORIDA BUILDING CODE, 8TH EDITION, BUILDING VOLUME AND ASCE 7-22 MINIMUM DESIGN LOADS ON BUILDINGS AND OTHER STRUCTURES.
- 2. ANY CHANGE FROM THE DRAWINGS AND/OR FIELD CHANGE CONDITIONS MUST IMMEDIATELY BE BROUGHT TO THE ATTENTION OF THE STRUCTURAL ENGINEER SO THAT NECESSARY CHANGED CAN BE MADE AND THE INTENDED DESIGN IS CARRIED OUT TO ITS FULLEST EXTENT.
- 3. IT IS THE RESPONSIBILITY OF THE INSTALLING CONTRACTOR TO PROVIDE ADEQUATE ANCHORAGE AND A CORROSION RESISTANT SEPARATION BARRIER/COATING AT THE BOTTOM OF ALL BASE PLATES WHEN BEARING DIRECTLY ON CONCRETE AND STEEL STRUCTURES. THE SEPARATION BARRIER IS INTENDED ONLY FOR THE PREVENTION OF CORROSION.
- 4. MINIMUM DESIGN LOADS: DEAD LOADS AND LIVE LOADS IN ACCORDANCE WITH THE 2023 FLORIDA BUILDING CODES, CHAPTER 16. AIR CONDENSER AND FRAME WITHSTANDS WIND SPEEDS UP TO 160 MPH PER 2023 FBC AND 7-22 STANDARDS.
- 5. CALCULATIONS ARE BASED ON AIR CONDENSER SURFACE AREA. THIS IS DETERMINED BY MULTIPLYING THE UNIT WIDTH BY THE UNIT HEIGHT, WITH THE RESULT BEING THE SURFACE SQUARE FOOTAGE. MAXIMUM SIZED ALLOWED FOR THE CONDENSER STAND ARE DENOTED IN THE TABLE ON SHEET RT-2.

- 8. 6061-T6/6005-T5 ALUMINUM ALLOY CONSTRUCTION FOR EXTERIOR EXPOSURE APPLICATIONS.
- 9. ROOF STAND SHALL HAVE ALL WELDED JOINTS AND SEAMS UNLESS OTHERWISE STATED.
- 10. WELD FILLER SHALL BE ALUMINUM ALLOY 4043 WITH TENSILE STRENGTH OF 15 KSI.
- 11. ALL ANCHOR/CONNECTION BOLTS SHALL BE IN ACCORDANCE WITH ASTM A-307 OR A-325F.
- 12. EXPANSION BOLTS AND LAG SCREWS SHALL HAVE A MINIMUM SPACING OF 25" AND MINIMUM EDGE DISTANCE OF 3" FOR EXPANSION BOLTS AND 1" FOR LAG SCREWS.
- 13. VIBRATION ISOLATOR PADS SHALL BE PROVIDED BY THE A/C CONTRACTOR BETWEEN THE BOTTOM OF THE CONDENSER AND THE TOP RAIL SO AS NOT TO CAUSE VIBRATION TO EXISTING SUB-STRUCTURE. SEE SHEET RT-2 FOR DETAILS.
- 14. BASE PLATE ANCHORING IS BASED OF A MAXIMUM ULTIMATE WIND SPEED OF 165 MPH FOR RISK CATEGORY II AND III BUILDINGS IN EXPSURE CATEGORY B AND C ONLY! CONTACT ENGINEER FOR SITE SPECIFIC ENGINEERING FOR ANY OF THE FOLLOWING CONDITIONS: ROOF MOUNTING ABOVE 60 FEET IN HEIGHT, OR EXPOSURE D LOCATIONS, RISK CATEGORY IV BUILDINGS, OR FOR WIND SPEED LOCATIONS ABOVE 165 MPH.
- 15. ROOF TOP STAND ARE DESIGN FOR A MAXIMUM UNIT WEIGHT OF 350 LBS. AND AN ASSUMED MINIMUM UNIT WEIGHT OF 120 LBS. SEE ENGINEER FOR SITE SPECIFIC ENGINEERING AND ROOF ANCHORING FOR 1-TON AND ALL CONDENSER UNITS UNDER 120 LBS.

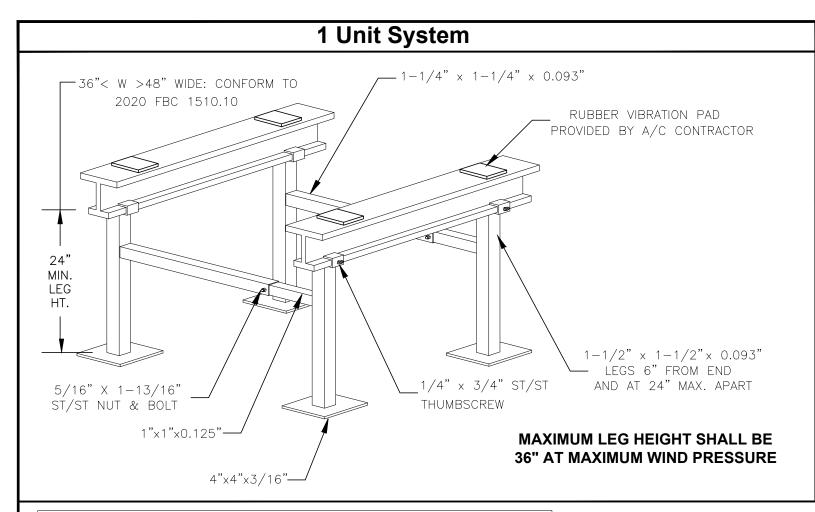
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DATE: 1/8/2021
SCALE: N/A

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79.0 PSF

A/C STAND REACTIONS TABLE						
ROOF MATERIAL	ALLOWABLE BUILDING HEIGHT AT 160 MPH	MAXIMUM ALLOWABLE WEIGHT PER UNIT	UPLIFT	LATERAL	COMP.	BENDING MOMENT
CONC. DECK/ STEEL JOIST	120'	350 LBS	294#	331#	605#	262 FT-LB
WOOD DECK	75'	350 LBS	294#	331#	605#	295 FT-LB

MAXIMUM DESIGN WIND PRESSURE				
A/C STAND ATTACHED TO : CONCRETE OR, STEEL HOST STRUCTURE	MAX WIND PRESSURE 82.3 PSF			
WOOD HOST STRUCTURE	MAX WIND PRESSURE			

RAIL SECTION	CLAMP SECTION	BASE PLATE	
0.125" 0.125" 1.375"	0.2"	y, 0 0 1 4 0 0 1 4 0 0 0 1 0 0 0 1 0 0 0 0	

DESIGN WIND PRESSURE CALCULATED PER CHAPTER 30: COMPONENTS & CLADDING OF ASCE 7-22 FOR 145 MPH, CAT. II, EXP. D, AT AN ELEVATION OF 60 FT.

PROVIDE ONE OF THE FOLLOWING ATTACHMENT METHODS

INSTALLATION INSTRUCTIONS:

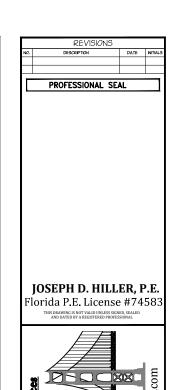
USE $3/8" \times 1-1/4"$ STAINLESS OR COATED BOLT, NUT & 1" WASHER AT 4 LOCATIONS THROUGH UNITS BOTTOM PAN AND TOP RAIL OF UNIT STAND.

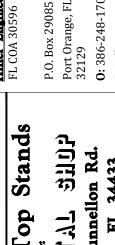
USE 4 'METAL SHOP' ANCHOR CLIPS #771, 773, 883 AT 4 CORNERS OF UNIT AND TOP RAIL OF UNIT STAND.

WRAP UNIT AND TOP RAIL WITH 22 GA. HURRICANE COIL STRAP, GALVANIZED AT 2 LOCATIONS AND BOLT STRAP TO TOP RAIL OF STAND USING 1/4" GALVANIZED OR STAINLESS STEEL BOLTS, NUTS, & WASHERS

TABLE 1510.10 CLEARANCE BELOW RAISED ROOF MOUNTED MECHANICAL UNITS

WIDTH OF MECHANICAL UNIT	MINIMUM CLEARANCE ABOVE SURFACES
W < 24"	14"
24" < W < 36"	18"
36" < W < 48"	24"
48" < W < 60"	30"
W > 60"	48"



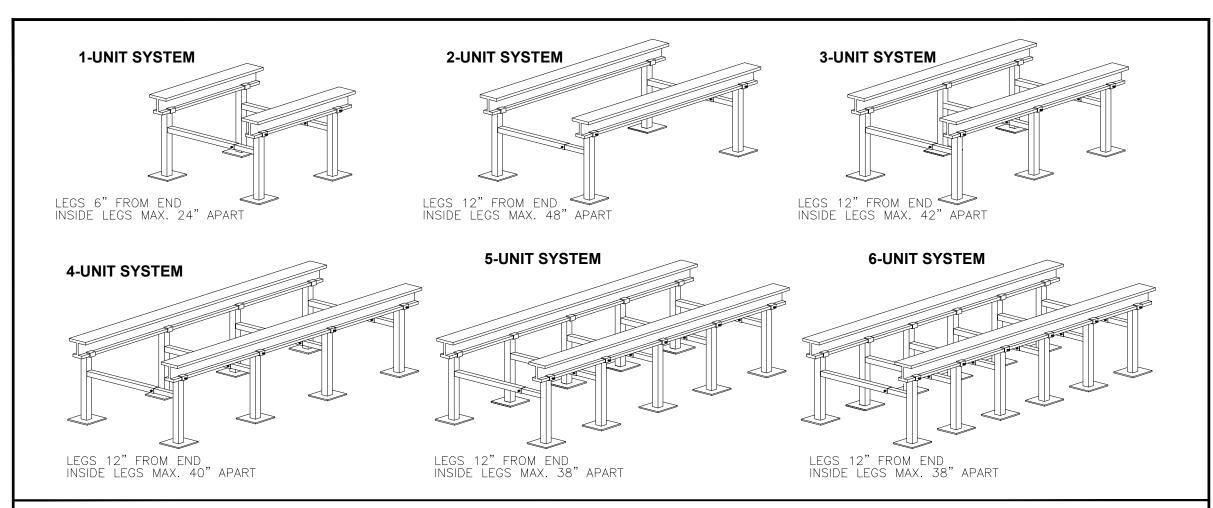


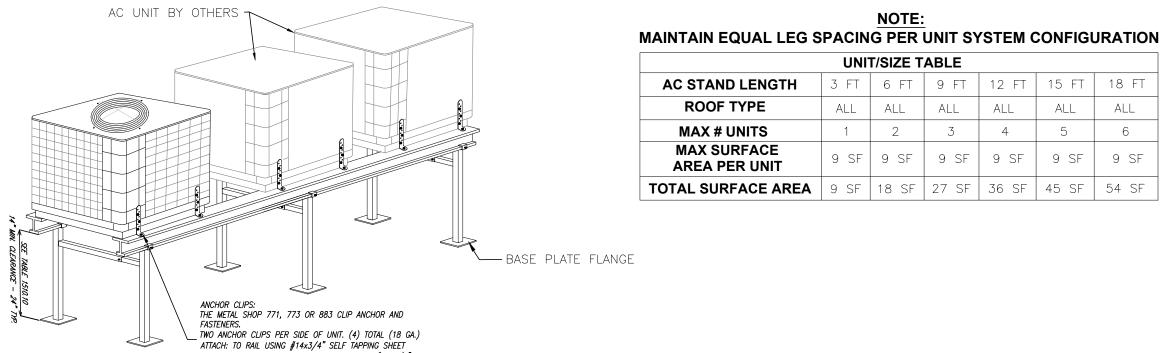
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3-UNIT SYSTEM SHOWN

BEAM MAY EXTEND 12" MAX. FROM END LEG INSIDE LEGS MAX. 42" APART

METAL SCREW, TO EXISTING CONDENSER USING #14x3/4"

SCREWS FOR 4" AND 6" CLIP (MIN. 1 FASTENER IN CONDENSER AND 1 IN RAIL) AND (3) FOR AN 8" CLIP.

TYPICAL AC MOUNTING DETAIL

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18 FT

ALL

9 SF

54 SF

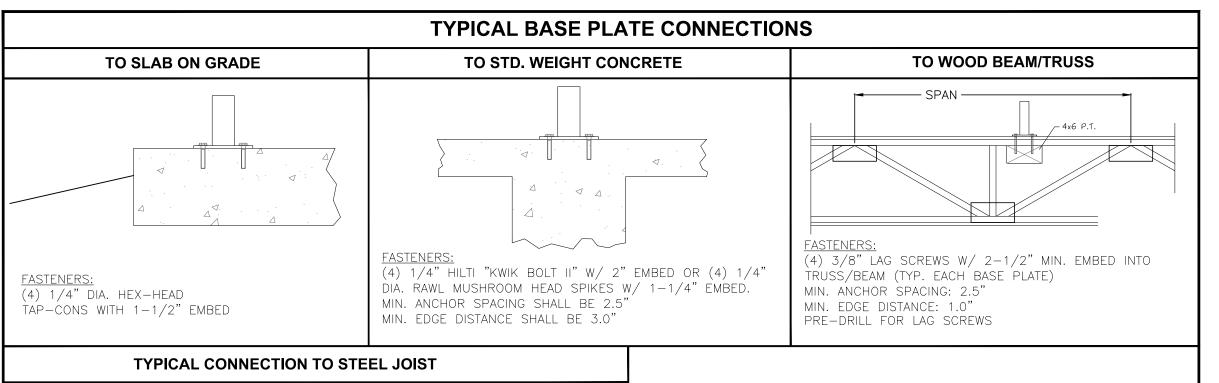
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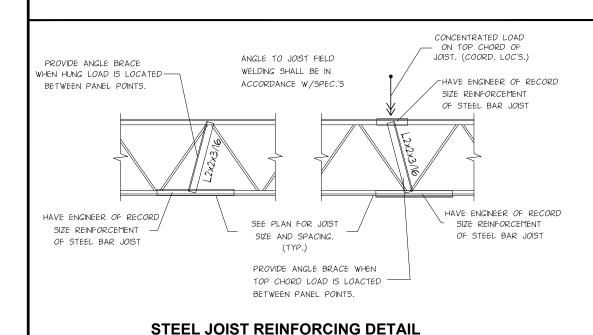
ROOF TOP UNIT FRAMING

COORDINATE WITH STRUCTURAL ENGINEER PRIOR TO STARTING CONSTRUCTION FOR LARGER ROOF TOP UNITS. STRUCTURAL ENGINEER TO VERIFY THAT EXISTING ROOF STRUCTURE IS CAPABLE OF SUPPORTING THE EXCESSIVE POINT LOAD.

STEEL CHANNEL OR STEEL TUBE MAY BE SUBSTITUTED FOR STEEL ANGLE SIZES SHOWN ABOVE.

VERIFY ALL DIM'S AND DETAILS W/MECH CONTRACTOR BEFORE FABRICATION

ROOF TOP UNIT FRAME SCHEDULE			
UNIT WEIGHT	ANGLE SIZE:		
0 - 675 LBS	L3x3x 3/16		
676 - 1500 LBS.	L4x4x1/4		
1501 – 3000 LBS.	L6x4x3/8 (L.L.H.)		
3001 - 6000 LBS.	L6x6x7/16		



NOT TO SCALE

OPTIONAL:

(4) #14 HEX HEAD SELF

TAPPING TEK SCREWS

FASTENERS:

BASE PLATE)

(4) HILTI MODEL #EDS22P10

x 3/4" LG POWER DRIVEN

FASTENERS (TYP. AT EA

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PROFESSIONAL SEAL **IOSEPH D. HILLER, P.E.** Florida P.E. License #74583 **0:** 386-248-1700 **E:** Hillerengineerir Stands ं स्त्रीतिम् illon Rd. 34433 Dunnellon Top 7 iŋ Dunnellon, oof 习 1.1.3 2541 AC 1/8/2021 SCALE:

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