

THE STORY -

WINERY LOCATION: Lavis, Trento, Italy

**GRAPES:** 100% Chardonnay

**DESIGNATION:** Trento DOC

**VINEYARD SOURCES:** Selection of grapes from

vineyards in Trento and Pergine Valsugana

VINEYARD SIZE + ALTITUDE: 2.5 he. 400-600 m

above sea level

**AGE OF VINES:** Oldest vines up to 60 years.

**SOIL:** Clay porphyry

**FERMENTATION + AGING:** First fermentation is temperture controlled in stainless steel. Secondary fermentation in bottle. The wine spends a total of 24 months aging on the lees.

**ANNUAL PRODUCTION: 30,000 bottles each** 

vintage

ADDITIONAL TECHNICAL INFORMATION:

Sulfites (ppm): 75 ppm

Filtration agents: Crossflow filter Stabilization agents: Bentonite Yeast utilized: Native yeasts



SUSTAINABLE





Cantine Monfort boasts almost 70 years of winemaking experience, starting in 1945. The winery is based in Lavis, a village close to Trento. A traditional, family-run winery founded in 1945 by Giovanni Simoni, Cantine Monfort has four generations of dedication and hard work combined with passion and love, all pillars of the family Crafted from rigorously selected grapes, the wines express distinctive personality, The first bottle of sparkling wine was made in 1985 as an experiment that soon became a lasting commitment. Cantine producing Trento-Doc sparkling wines: Brut, Rosé and Riserva bottlings as well as a range of still wines under the Casata Monfort label.



### THE STORY .

WINERY LOCATION: Lavis, Trento, Italy

**HISTORY OF WINE:** Lorenzo Simoni crafted his first bottle of Trento DOC sparkling wine in 1985. The winery after 35 years uses the original recipe of this special cuvee.

**GRAPES:** 75% Chardonnay 25% Pinot Nero

**DESIGNATION:** Trento DOC

VINEYARD SOURCES: Selection of vineyard in

Trento and Pergine Valsugana

VINEYARD SIZE + ALTITUDE: 25 he. (20 he

Chardonnay 5 Pinot Nero 400-600 m above sea level

**AGE OF VINES:** Oldest vines up to 30 years.

**SOIL:** Clay porphyry

**FERMENTATION + AGING:** First fermentation is temperture controled in stainless steel. Secondary fermentation in bottle. The wine spends a total of 30 months aging on the lees.

ANNUAL PRODUCTION: 8,000 bottles each vintage

# ADDITIONAL TECHNICAL INFORMATION:

Sulfites (ppm): 95 ppm

Filtration agent: Crossflow filter Stabilization agents: Bentonite Yeast utilized: Native yeasts



SUSTAINABLE





Cantine Monfort boasts almost 70 years of winemaking experience, starting in 1945. The winery is based in Lavis, a village close founded in 1945 by Giovanni Simoni, Cantine Monfort has four generations of history. The wines are the result of dedication and hard work combined with passion and love, all pillars of the family Crafted from rigorously selected grapes, the wines express distinctive personality, remarkable elegance and bright aromas. The first bottle of sparkling wine was made in 1985 as an experiment that soon became a lasting commitment. Cantine Monfort dedicates itself passionately to producing Trento-Doc sparkling wines: Brut, Rosé and Riserva bottlings as well as a range of still wines under the Casata Monfort label.



THE STORY -

WINERY LOCATION: Lavis, Trento, Italy

**GRAPES:** 100% Pinot Grigio

**DESIGNATION:** Trento DOC

**VINEYARD SOURCES:** Selection of vineyard in

Trento and Pergine Valsugana

VINEYARD ALTITUDE: 400-600 m above sea level

**AGE OF VINES:** Oldest vines up to 50 years.

**SOIL:** Sandy soil

**FERMENTATION + AGING:** Grapes are pressed in anaerobic environment, and then fermented in temperature controlled stainless steel tanks.

## **ADDITIONAL TECHNICAL INFORMATION:**

Filtration agents: Crossflow filter Stabilization agents: Bentonite Yeast utilized: Native yeasts



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THE STORY

WINERY LOCATION: Lavis, Trento, Italy

**GRAPES:** 100% Pinot Nero

**DESIGNATION: Trento DOC** 

**VINEYARD SOURCES:** Selection of vineyards

among the hills of Pergine Valsugan

VINEYARD SIZE & ALTITUDE: 2 he. 500 m above

sea level

**AGE OF VINES:** Oldest vines up to 25 years.

**SOIL:** Sand based soil with pebbles

**SKIN MACERATION TIME:** None

**FERMENTATION + AGING:** The wine undergoes temperature controlled fermentation on the skins followed by malolactic fermentation in stainless steel tank. The wines then stays in stainless steel for an additional 6 months followed by 10 months in neutral French barriques before bottling.

**ANNUAL PRODUCTION: 15.000 bottles each** 

vintage

ADDITIONAL TECHNICAL INFORMATION:

Sulfites (ppm): 57 ppm

Filtration agents: Crossflow filter Stabilization agents: Bentonite Yeast utilized - Native yeasts



SUSTAINABLE





**PINOT NERO** 

TRENTINO DOC denominazione di origine controllata

FAMIGLIA SIMONI DAL 1945

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WINERY LOCATION: Lavis, Trento, Italy

**GRAPES:** 100% Teroldego Rotaliano DOCG

**DESIGNATION:** Trento DOC

**VINEYARD SOURCES:** Selection of vineyards

among the hills of Piana Rotaliana

VINEYARD SIZE + ALTITUDE: 2.5 he, 300 m above

sea level

AGE OF VINES: Oldest vines up to 60 years.

**SOIL:** Alluvial based soil

**FERMENTATION + AGING:** The wine undergoes temperature controlled fermentation on the skins followed by malolactic fermentation in stainless steel tank. The wines then sit in stainless steel for another 6 months prior to bottling. There is no oak aging.

**ANNUAL PRODUCTION:** 30,000 bottles each

vintage

**ADDITIONAL TECHNICAL INFORMATION:** 

Sulfites (ppm): 27 ppm

Filtration agents: Crossflow filter Stabilization agents: Bentonite Yeast utilized: Native yeasts .



SUSTAINABLE





### TEROLDEGO ROTALIANO

DOC

denominazione di origine controlata

**FAMIGLIA SIMONI DAL 1945** 

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THE STORY

WINERY LOCATION: Lavis, Trento, Italy

**GRAPES:** 100% Mueller Thugau

**DESIGNATION:** Trentino DOC

**VINEYARD SOURCES:** Selection of vineyards

among the hills of Cembra Valley

VINEYARD SIZE + ALTITUDE: 2.5 he. 550-700 m

above sea level

**SOIL:** Sandy rocky soils

**FERMENTATION + AGING:** The wine undergoes ta soft pressing and fermentation typical for white wines. Wine is then aged in stainless steel vats.

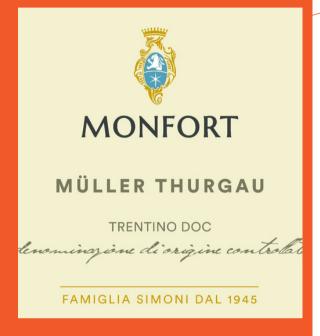
# **ADDITIONAL TECHNICAL INFORMATION:**

Filtration agents: Crossflow filter Stabilization agents: Bentonite Yeast utilized: Native yeasts



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THE STORY .

WINERY LOCATION: Lavis, Trento, Italy

GRAPES: 80% Chardonnay 20% Pinot Nero

**DESIGNATION:** Trentino DOC

**VINEYARD SOURCES:** Selection of vineyards among the hills of Trento and Pergine Valsugana

VINEYARD SIZE + ALTITUDE: 2 he. 400-650 m

above sea level

**AGE OF VINES:** Oldest vines up to 50 years.

**SOIL:** Clay porphyry - sandy

**FERMENTATION + AGING:** Wine is pressed and fermented in stainless steel tanks. Then it is bottled where secondary fermentation occurs The wine is then matures on the lees for 64 months.

### **ADDITIONAL TECHNICAL INFORMATION:**

Filtration agents: Crossflow filter Stabilization agents:Bentonite Yeast utilized: Native yeasts



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WINERY LOCATION: Lavis, Trento, Italy

**GRAPES:** Valderbara, Veltliner, Vernaza, Nosiola and

other varieties

**DESIGNATION:** Trento DOC

**VINEYARD SOURCES:** Selection of vineyards among the foothills of Serso and Viarago (Pergine

Valsugana)

VINEYARD SIZE + ALTITUDE: 1.8 he. 550-700 m

above sea level

**AGE OF VINES:** Oldest vines up to 40 years.

**SOIL:** Sandy and Porous

**FERMENTATION + AGING:** Wine is softly pressed with the skins remaining. Once removed, the wine is aged in stainless steel and then bottled to maintain its aromatic freshness and acidity

#### ADDITIONAL TECHNICAL INFORMATION:

Sulfites (ppm): 25 ppm

Filtration agents: Crossflow filter Stabilization agents: Bentonite Yeast utilized: Native yeasts



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