

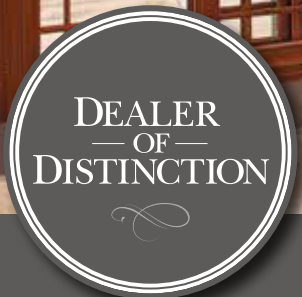
ILLUMINATIONS™

ULTRA-PREMIUM PATIO DOOR COLLECTION
CONTEMPORARY • CLASSIC • FRENCH



SUBTLE ELEGANCE *with architectural appeal*

AUTHENTIC CHARACTER
AND CHARM



DEALER OF DISTINCTION

EXCEPTIONAL PRODUCTS REQUIRE EXCEPTIONAL DEALERS OF DISTINCTION.

Professionalism, strength of character and technical expertise, along with a warm and friendly attitude, are just part of what you can expect from your Preservation Dealer of Distinction.

Members of this exclusive dealer network understand that superior service – before, during and long after the installation is complete – is the true test of customer care. When you choose Preservation, you not only get the industry's best products, you get the best dealer.

- High-Quality Installation and Service Standards
- Design Expertise
- Established, Consistent Reliability
- Results-Oriented Consulting for Energy Solutions
- Solid Reputation in the Community and Industry
- High Rate of Customer Referrals

CRAFTSMANSHIP INSPIRED BY PERFORMANCE AND PERFECTION

The test of great design is when beauty and function meet – and in the Illuminations Ultra-Premium Patio Door Collection from Preservation, you have found the perfect union.

Expertly crafted with attention to detail, Illuminations delivers superior style and aesthetic appeal while providing outstanding energy efficiency and protection for your home.

IMPRESSIVE STYLE

Selecting the best patio door for your home is easy when you have three superb styles to choose from: Contemporary, Classic and French. Each Illuminations Ultra-Premium Patio Door is beautifully detailed to achieve a distinctive look while providing a powerful shield against inclement weather and energy loss.

ENVIRONMENTAL INSPIRATION

BEING A GOOD NEIGHBOR TO EACH OTHER AND THE EARTH – IT'S A DAILY INSPIRATION FOR LEADING BY EXAMPLE AND CHOOSING ECO-FRIENDLY PRODUCTS.

Illuminations Patio Doors from Preservation promote eco-responsibility without sacrificing quality. Exceptionally energy-smart and weathertight, these performance-engineered doors not only help reduce fuel consumption needed to heat and cool homes, they also boast a long service life and achieve optimal material use and minimal waste in production.

Virtually all in-plant vinyl scrap is recycled into other useful products, further reducing the environmental impact of waste. And because vinyl never needs to be painted, it helps eliminate paint, stain and other maintenance-related products from entering the waste stream or releasing volatile organic compounds (VOCs) into the atmosphere. Vinyl patio doors also are eco-friendly because vinyl resin is derived largely from common salt – a sustainable and abundant natural resource!¹

PRESERVATION IS PREMIUM

Superior service is part of the Preservation experience and Dealers of Distinction pass the true test of customer care. Because of the value placed on building a long-term relationship, service does not end after installation of the product. Extra attention to technical, product and customer support are efforts that distinguish your authorized dealer from ordinary contractors. We continue to strive to meet the demands of homeowners who, just like you, simply want the best.

Your Preservation Illuminations Sliding Patio Doors are backed by an industry-leading Lifetime Limited, Transferable Warranty* – a written pledge of lasting quality and value.



THE PRESERVATION

ILLUMINATIONS ULTRA-

PREMIUM PATIO DOOR

COLLECTION. THE

ULTIMATE IN BEAUTY

AND QUALITY . . . BUILT

TO WITHSTAND MOTHER

NATURE AND THE TEST

OF TIME.

¹Source: Vinyl Institute. U.S. EPA Inventory of Sources of Dioxin and Dioxin-Like Compounds.

*See printed warranty for complete details.



CONTEMPORARY-STYLE SLIDING PATIO DOOR - 3" RAILS

Create a fresh and inviting entry to your home with our Preservation Contemporary-Style Sliding Patio Door. The sleek, clean-line design features symmetrical 3" rails for the perfect touch of modern sophistication.

UPSCALE ELEGANCE WITH ARCHITECTURAL APPEAL

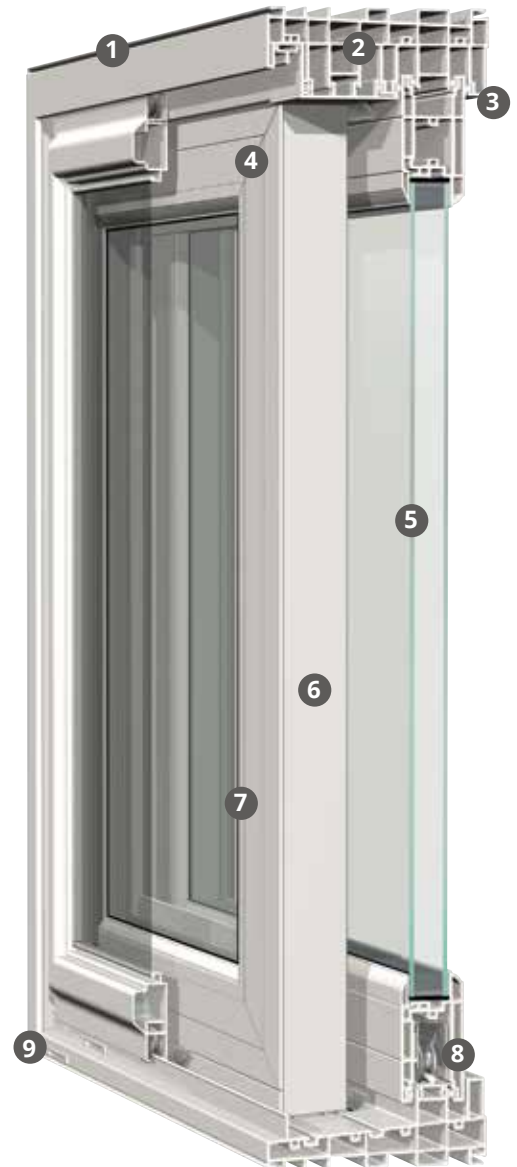
1. Premium vinyl masterframe and sash extrusions are colored throughout – won't chip, peel, crack or warp and never need to be painted.
2. Masterframe and sash feature a double-wall design and multi-chambered construction for outstanding strength and thermal protection.
3. Dual internal/external weatherstripping on the sash ensures optimal energy efficiency and performance.
4. Symmetrical 3" sash rails with mitered and fusion-welded joints provide enhanced aesthetic appeal as well as added strength and durability.
5. 1" thick insulated glass unit with the SST warm-edge spacer system saves energy year-round by reducing the transfer of heat and cold.
6. Steel reinforcements at the interlocks and lock rails increase strength, rigidity and structural integrity.
7. Contoured glazing bead adds visual interest and beauty.
8. Precision-engineered tandem roller system ensures quiet and easy operation of the door panel.
9. Masterframe joints incorporate closed-cell foam gaskets for superior sealing.

ADDITIONAL FEATURES

- Deep interlocks with a protective bulb weatherstrip deliver increased insulation and a tight seal.
- Masterframe includes interior and exterior accessory grooves for installation and design versatility.
- Multi-point locking system with strong steel hook design seals the door tightly closed and helps prevent energy loss.
- Interlock incorporates a built-in, anti-lift feature to impede door panel removal when closed or locked.
- Stainless steel roller track eliminates the possibility of unsightly dark residue and wearing typical of aluminum tracks.
- Heavy-duty extruded aluminum screen features four adjustable rollers for smooth gliding.
- Available in a 2-panel style in 5', 6', 8' and Wisconsin-style widths; 3-panel styles in 9' and 12' widths; and a 4-panel style in a 12' width with center panels that open to each side.
- Choose a left or right moving panel – left moving panel is standard (outside looking in); not field reversible.
- Backed by a Lifetime Limited Warranty.*

PATIO DOOR OPTIONS

- ENERGY STAR®-qualified EnergyMaxx® insulated glass package options.
- Tandem rollers available with stainless steel housing and bearings for harsh environments.
- Integrated mini blinds on select patio doors offer convenient sunlight and privacy control.
- Interior ventilation foot lock allows convenient yet limited opening of the door for airflow.
- Keyed exterior lock offers convenient access from outside the home.
- Decorative grids or V-grooved cut glass patterns for enhanced beauty.



CONTEMPORARY-STYLE PATIO DOOR GLASS PERFORMANCE COMPARISON²

	U-FACTOR	SHGC
CLEAR	0.42	0.56
ENERGYMAXX SC	0.26	0.28
ENERGYMAXX 4	0.26	0.29
ENERGYMAXX 4 ELITE	0.26	0.20
ENERGYMAXX 7	0.20	0.26
ENERGYMAXX 10	0.16	0.25

²Based on Model 9402 whole door values, double-strength glass.



CLASSIC-STYLE SLIDING PATIO DOOR - 5" RAILS

We've given our Preservation Classic-Style Sliding Patio Door an ample measure of traditional beauty but with a tough, high-endurance build. Generous 5" rails convey a familiar sense of home, while design innovations and easy-care features merge perfectly with today's carefree lifestyle.

TIME-HONORED BEAUTY WITH MODERN PRACTICALITY

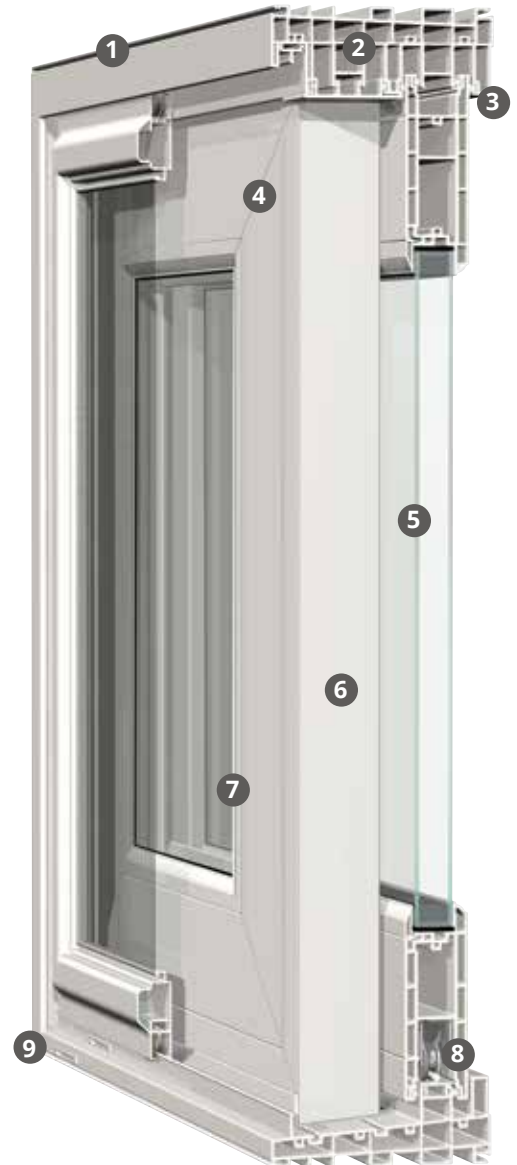
1. Premium vinyl masterframe and sash extrusions are colored throughout – won't chip, peel, crack or warp and never need to be painted.
2. Masterframe and sash feature a double-wall design and multi-chambered construction for outstanding strength and thermal protection.
3. Dual internal/external weatherstripping on the sash ensures optimal energy efficiency and performance.
4. Ample 5" sash rails with mitered and fusion-welded joints provide traditional beauty as well as added strength and durability.
5. 1" thick insulated glass unit with the SST warm-edge spacer system saves energy year-round by reducing the transfer of heat and cold.
6. Steel reinforcements at the interlocks and lock rails increase strength, rigidity and structural integrity.
7. Contoured glazing bead adds visual interest and beauty.
8. Precision-engineered tandem roller system ensures quiet and easy operation of the door panel.
9. Masterframe joints incorporate closed-cell foam gaskets for superior sealing.

ADDITIONAL FEATURES

- Deep interlocks with a protective bulb weatherstrip deliver increased insulation and a tight seal.
- Masterframe includes interior and exterior accessory grooves for installation and design versatility.
- Multi-point locking system with strong steel hook design seals the door tightly closed and helps prevent energy loss.
- Interlock incorporates a built-in, anti-lift feature to impede door panel removal when closed or locked.
- Stainless steel roller track eliminates the possibility of unsightly dark residue and wearing typical of aluminum tracks.
- Heavy-duty extruded aluminum screen features four adjustable rollers for smooth gliding.
- Available in a 2-panel style in 5', 6', 8' and Wisconsin-style widths; 3-panel styles in 9' and 12' widths; and a 4-panel style in a 12' width with center panels that open to each side.
- Choose a left or right moving panel – left moving panel is standard (outside looking in); not field reversible.
- Backed by a Lifetime Limited Warranty.*

PATIO DOOR OPTIONS

- ENERGY STAR-qualified EnergyMaxx insulated glass package options.
- Tandem rollers available with stainless steel housing and bearings for harsh environments.
- Integrated mini blinds on select patio doors offer convenient sunlight and privacy control.
- Interior ventilation foot lock allows convenient yet limited opening of the door for airflow.
- Keyed exterior lock offers convenient access from outside the home.
- Decorative grids or V-grooved cut glass patterns for enhanced beauty.



CLASSIC-STYLE PATIO DOOR GLASS PERFORMANCE COMPARISON²

	U-FACTOR	SHGC
CLEAR	0.40	0.49
ENERGYMAXX SC	0.26	0.24
ENERGYMAXX 4	0.26	0.26
ENERGYMAXX 4 ELITE	0.26	0.18
ENERGYMAXX 7	0.20	0.22
ENERGYMAXX 10	0.17	0.22

²Based on Model 9402 whole door values, double-strength glass.



FRENCH-STYLE SLIDING PATIO DOOR

Traditional French-style doors are a popular choice but require a considerable amount of space to operate. Our Preservation French-Style Sliding Patio Door captures the same authentic “French door” elegance but in a floor space-saving design.

AUTHENTIC FRENCH DOOR CHARACTER AND CHARM

1. Premium vinyl masterframe and sash extrusions are colored throughout – won't chip, peel, crack or warp and never need to be painted.
2. Masterframe and sash feature a double-wall design and multi-chambered construction for outstanding strength and thermal protection.
3. Dual internal/external weatherstripping on the sash ensures optimal energy efficiency and performance.
4. 5" top rail, 7" bottom rail and 3" side rails feature mortised joints for added strength and authentic “French door” charm.
5. 1" thick insulated glass unit with the SST warm-edge spacer system saves energy year-round by reducing the transfer of heat and cold.
6. Steel reinforcements at the interlocks and lock rails increase strength, rigidity and structural integrity.
7. Contoured glazing bead adds visual interest and beauty.
8. Precision-engineered tandem roller system ensures quiet and easy operation of the door panel.
9. Masterframe joints incorporate closed-cell foam gaskets for superior sealing.

ADDITIONAL FEATURES

- Deep interlocks with a protective bulb weatherstrip deliver increased insulation and a tight seal.
- Masterframe includes interior and exterior accessory grooves for installation and design versatility.
- Multi-point locking system with strong steel hook design seals the door tightly closed and helps prevent energy loss.
- Interlock incorporates a built-in, anti-lift feature to impede door panel removal when closed or locked.
- Stainless steel roller track eliminates the possibility of unsightly dark residue and wearing typical of aluminum tracks.
- Heavy-duty extruded aluminum screen features four adjustable rollers for smooth gliding.
- Available in a 2-panel style in 5', 6', 8' and Wisconsin-style widths; 3-panel styles in 9' and 12' widths; and a 4-panel style in a 12' width with center panels that open to each side.
- Choose a left or right moving panel – left moving panel is standard (outside looking in); not field reversible.
- Backed by a Lifetime Limited Warranty.*

PATIO DOOR OPTIONS

- ENERGY STAR-qualified EnergyMaxx insulated glass package options.
- Tandem rollers available with stainless steel housing and bearings for harsh environments.
- Integrated mini blinds on select patio doors offer convenient sunlight and privacy control.
- Interior ventilation foot lock allows convenient yet limited opening of the door for airflow.
- Keyed exterior lock offers convenient access from outside the home.
- Decorative grids or V-grooved cut glass patterns for enhanced beauty.



FRENCH-STYLE PATIO DOOR GLASS PERFORMANCE COMPARISON²

	U-FACTOR	SHGC
CLEAR	0.41	0.52
ENERGYMAXX SC	0.26	0.26
ENERGYMAXX 4	0.26	0.27
ENERGYMAXX 4 ELITE	0.26	0.19
ENERGYMAXX 7	0.20	0.24
ENERGYMAXX 10	0.16	0.24

²Based on Model 9402 whole door values, double-strength glass.

DECORATIVE OPTIONS

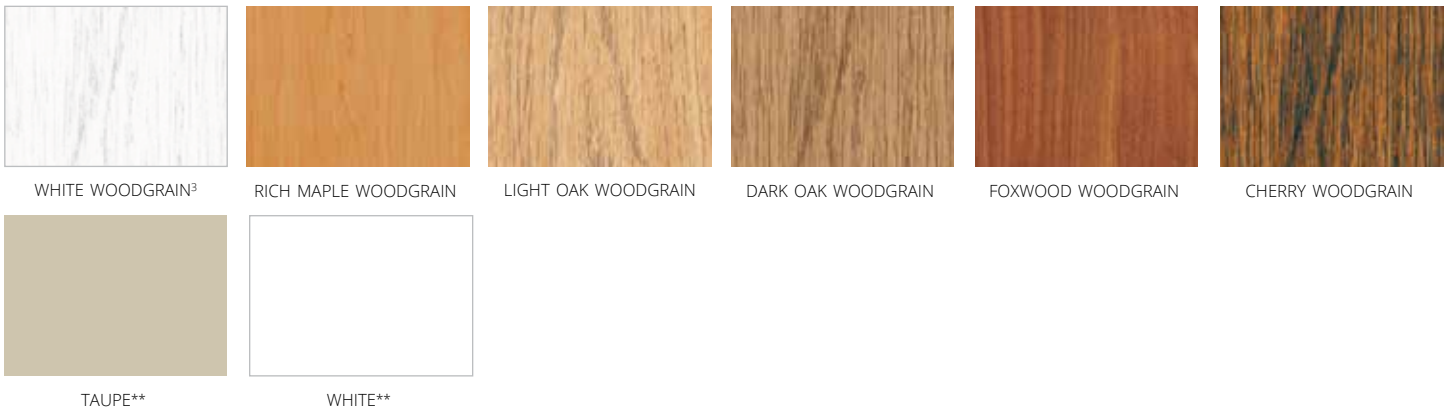
SOLID COLORS AND INTERIOR WOODGRAINS

Illuminations Patio Doors are available in the solid colors of White or Taupe and with optional interior woodgrains in White Woodgrain, Rich Maple, Light Oak, Dark Oak, Foxwood and Cherry. Optional exterior colors are achieved with a cutting-edge polyurethane coating technology to ensure a remarkably strong, fade-resistant and highly weatherable finish.

EXTERIOR PALETTE



INTERIOR PALETTE



ELEGANT HANDLE STYLES

Our Contemporary-Style and Classic-Style Sliding Patio Doors feature a popular handle design with thumb latch for universal appeal.



The gracefully contoured handle on our French-Style Sliding Patio Door includes a top lock for added resistance.

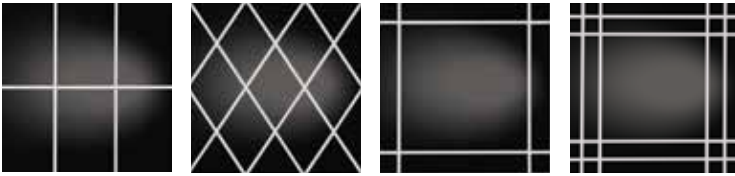


**Extruded solid color.

³White Woodgrain is available with a Taupe base only.

INTERIOR GRIDS

Interior grids beautifully enhance the appearance of a patio door. All grids are enclosed within the insulated glass unit for easy cleaning. Choose from complementary white or taupe grids in a Colonial, Diamond, Single Prairie or Double Prairie pattern.



TRADITIONAL COLONIAL

DIAMOND

SINGLE PRAIRIE

DOUBLE PRAIRIE

Contoured grids, featuring a modeled "cut-wood" look, and traditional "flat" grids are available in complementary colors and matching woodgrains.



CONTOURED WHITE⁴

TRADITIONAL WHITE⁵

CONTOURED TAUPE⁴

TRADITIONAL TAUPE⁵

CONTOURED RICH MAPLE



CONTOURED LIGHT OAK

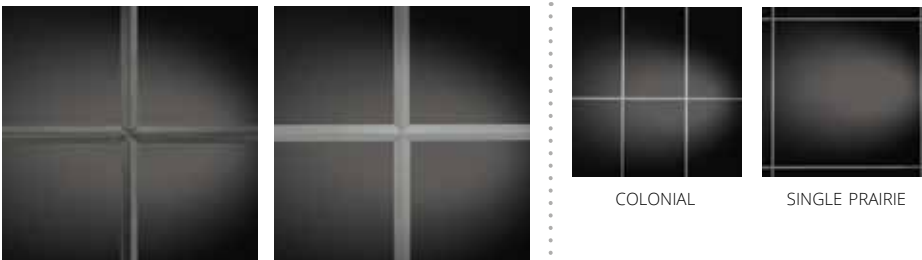
CONTOURED DARK OAK

CONTOURED FOXWOOD

CONTOURED CHERRY

V-GROOVED CUT GLASS

A polished or frosted V-grooved cut glass grid pattern will lend a touch of refinement to your door without obstructing the view.



POLISHED

FROSTED

COLONIAL

SINGLE PRAIRIE

SIMULATED DIVIDED LITES

A beautiful replica of "true divided lites," our Simulated Divided Lites feature grids affixed to the interior and exterior of the window. Shadow bars between the panes enhance the dimensional appearance for a charming, handcrafted aesthetic.



1-1/4" WITH MILL FINISH SHADOW BAR

7/8" WITH MILL FINISH SHADOW BAR

⁴Standard on exterior color-finished windows.

⁵Available in Light Oak, Dark Oak and Cherry.

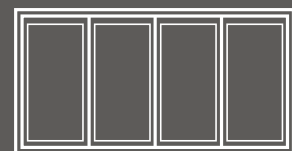
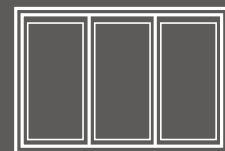
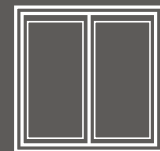


CUSTOMIZE YOUR PATIO DOOR

Create a total look for your home with an extensive collection of interior and exterior patio door color options. You'll quickly find one that gives your home the special emphasis you want to create. The elegant architectural colors and woodgrain finishes will enhance a variety of home designs, from casual to contemporary.

SELECTION MADE EASY

The Illuminations Patio Door is available in a variety of sizes and configurations to let you design the ideal door for your home. Choose from 2-lite styles in 5', 6', 8' and Wisconsin-style widths; 3-lite styles in 9' and 12' widths; and a 4-lite style in a 12' width, with center panels that open to each side.





FOR YOUR HOME OF DISTINCTION

Perhaps your home renovation plans include more than a patio door. Preservation offers a full selection of premium windows and siding to meet your every need. Tested and certified to national standards, Preservation products are backed by over seven decades of industry expertise and unsurpassed customer service.



PRESERVATION®

PRESERVATIONCOLLECTION.COM

