



PCE

Speed = 50 Hz

4983,

# TEST INSTRUMENTS FROM GERMANY

#### Maintenance and Service

The company PCE Instruments based in Meschede-Freienohl in the German Sauerland region was founded in 1999 by three engineers. With more than 120 employees and several branches around the world, the company focuses on the development, production and distribution of high-performance and innovative products from the fields of measuring instruments, control systems, weighing equipment and laboratory technology.

PCE Instruments' wide range of products and services offers high precision and flexibility in any application as well as outstanding quality and functionality. The different fields can be seen in the overview.

# MEASURING INSTRUMENTS

The field of measuring instruments covers a multitude of innovative portable products as well as products for fixed installation that measure electrical, mechanical, biological and chemical parameters.

### **CONTROL SYSTEMS**

The range of control systems covers the complete demand for sensors, displays, controllers and paperless recorders.

# WEIGHING EQUIPMENT

The field of weighing equipment comprises a wide standard range of high-quality scales and balances that can be calibrated and/or verified for trade.

# LABORATORY TECHNOLOGY

High-end analytical and laboratory devices have been developed for professional applications and in particular for use in laboratories.



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PCE-DFG N

Series

0 %

# **DEVELOPMENT**

In order to develop modified test equipment in line with customers' specifications, proficient engineers and technicians cooperate closely with the customer.

# **PRODUCTION**

PCE Instruments manufactures industrial test instruments that help improving process analysis and optimisation.

### **CALIBRATION**

Our DIN EN ISO 9001:2015 certified calibration laboratory verifies the measuring accuracy of our products. They calibrate pressure, hardness, force, material thickness, sound pressure, conductivity, redox, vibration acceleration and more.



### VIBRATION METER PCE-VT 3700 / PCE-VT 3700S

# Handy entry-level device for vibration monitoring of machines and systems

The vibration meter is ideal for maintenance workers to quickly check vibrating parts, machines and systems. This vibration meter shows the vibration acceleration, vibration velocity and vibration displacement directly on the display. You can use the device to quickly and reliably detect machine imbalances which can lead to, for example, bearing damage. The vibration meter is

equipped with a mode that allows a measurement according to ISO 10816-3 to be carried out. The vibration meter analyzes the measured values and automatically shows a good / bad evaluation on the display. The vibration meter is supplied with a sensor on a spiral cable, magnet adapter, service bag and batteries. The ISO factory certificate completes the scope of delivery.

# ISO cal option

- automatic ISO 10816-3 evaluation
- easy to handle
- for mobile vibration measurement
- colored graphic display
- peak-hold function



### **APPLICATION**





# **TECHNICAL SPECIFICATIONS**

Measuring range Acceleration 0.0 ... 399.9 m/s<sup>2</sup>

Resolution 0.1 m/s<sup>2</sup> Accuracy @ 160 Hz ±2 %

10 Hz ... 1 kHz Frequency range 10 Hz ... 10 kHz

Measuring range Velocity

0.00 ... 399.9 mm/s

Resolution 0.1 mm/s Accuracy @ 160 Hz ±2 %

10 Hz ... 1 kHz Frequency range

Displacement Measuring range 0.000 ... 3.9 mm

Resolution 1 µm ±2 % Accuracy @ 160 Hz

10 Hz ... 200 Hz Frequency range

RMS, Peak, Peak-Peak Measurement parameters

Crest factor

switchable metric / imperial Units

3.5" LC display Display

Menu languages English, German, French

Spanish, Italian, Dutch Portuguese, Turkish, Polish Russian, Chinese, Japanese Optional accessories:

PCE-VT 3xxx HANDLE

PCE-VT 3xxx SENSOR

PCE-VT 3700 CASE

CAL-PCE-VT 3700

Needle sensor for vibration meter

ISO-calibration for vibration meter

Handgrip für vibration meter

Case with rigid foam insert

Magnet adapter

Replacement sensor

PCE-VT NP

PCE-VT VMH

Power supply 3 x 1.5 V AA batteries

Operating and storage conditions -20 ... +65 °C / -4 ... 149 °F; 10 ... 95 % r.H.

150 x 80 x 38 mm / 5.9 x 3.1 x 1.5" Dimensions

170 g / 6 oz Weight

Sensor PCE-VT 3700 Sensor with spiral cable PCE-VT 3xxx SENSOR

Magnet adapter PCE-VT VMH

Sensor PCE-VT 3700S Sensor with spiral cable

PCE-VT 3xxx SENSOR

Magnet adapter PCE-VT VMH Needle sensor PCE-VT NP Handgrip PCE-VT 3xxx HANDLE

#### Technical data vibration sensor

Resonance frequency 30 kHz Transverse sensitivity ≤5 % 5000 g (peak) Destruction limit

Operating and storage temperature -20 ... +80 °C / -4 ... 176 °F; max. 95 % r.H.

Stainless steel Housing material

Mounting thread M5

Dimensions 16 x 36 mm / 0.6 x 1.4"

Weight (without cable) 35 g / 1.2 oz



Subject to change without notice



### VIBRATION ANALYZER PCE-VT 3800 / PCE-VT 3800S

# Vibration analyzer with external sensor / data logger function

The vibration analyzer is the ideal companion for checking vibrating parts, machines and plant. With the external vibration sensor of the vibration meter, the vibration displacement up to 3.9 mm, the vibration velocity up to 399.9 mm/s and the vibration acceleration up to 399.9 m/s² can be determined. RMS, peak, peak-to-peak and crest factor are available as measurement

parameters on the vibration meter. Another function of the vibration measuring device is the automatic evaluation according to ISO 10816-3. Accordingly, the vibration meter can determine the current vibration state of a machine via a good/bad evaluation. This means that the vibration meter is used, for example, for repair and maintenance work on machines.

# ISO cal option

- data logger function
- automatic ISO 10816-3 evaluation
- measuring range up to 399.9 m/s² / 15744 in/s²
- hand-held device for mobile vibration measurement
- rechargeable battery
- ▶ 2.48" LC display



### **APPLICATION**





# **TECHNICAL SPECIFICATIONS**

Measuring range Acceleration Sensor PCE-VT 3800

0.0 ... 399.9 m/s<sup>2</sup> / 0.0 - 15744 in/s<sup>2</sup>

Resolution 0.1 m/s² / 3.94 in/s²

±2 %

Accuracy @ 160 Hz ±2 % Sensor PCE-VT 3800S

Frequency range 10 Hz ... 10 kHz 1 kHz ... 10 kHz

Measuring range Velocity

Accuracy @ 160 Hz

0.00 ... 399.9 mm/s / 0.00 - 15.74 in/s **Optional accessories**:

PCE-VT NP

Resolution 0.1 mm/s / 0.0039 in/s

Frequency range 10 Hz ... 1 kHz

PCE-VT VMH
Measuring range Displacement CAL-PCE-VT 3xxx

0.000 ... 3.9 mm / 0.000 - 0.154 in

Resolution 1  $\mu$ m / 39.4  $\mu$ in PCE-VT 3xxx SENSOR

Measurement parameters RMS, Peak, Peak-Peak

Crest factor

Manual memory 99 folders with 50 measured values each

Data logger Various start/stop triggers

Measurement interval between 1 s ... 12 h

50 memory locations with 43200 measured

values each

Units can be switched to metric / imperial

Display 2.48" LC display

Menu languages English, German, French

Spanish, Italian, Dutch Portuguese, Turkish, Polish Russian, Chinese, Japanese

Power supply internal: LiPo battery (3.7 V, 2500 mAh)

external: USB 5 VDC, 500 mA

Operating time ca. 15 ... 20 h (depending on display brightness)

Operating and storage conditions temperature: -20 ... +65 °C / -4 ... 149 °F

humidity: 10% RH ... 95% RH, non-condensing

Dimensions 165 x 85 x 32 mm / 6.5 x 3.3 x 1.3"

Weight 239 g / 8.4 oz

# **Technical Data Vibration Sensor**

Resonance frequency 24 kHz
Transverse sensitivity ≤ 5%
Destruction limit 5000 g (peak)

Operating and storage

temperature -55 °C ... +150 °C / -67 °F ... 302 °F

Housing material stainless steel

Mounting thread 1/4 - 28"

Dimensions Ø 17 x 46 mm / 0.67 x 1.8"

Weight (without cable) 52 g / 1.8 oz

PCE-VT 3800

PCE-VT 3800S

Sensor with spiral cable

PCE-VT 3xxx SENSOR

Sensor with spiral cable

PCE-VT 3xxx SENSOR

Magnet adapter PCE-VT VMH

Magnet adapter PCE-VT VMH

Needle sensor PCE-VT NP Handle PCE-VT 3xxx HANDLE

Needle sensor for vibration

ISO Calibration Certificate

Replacement vibration sensor

measuring device

for vibration meter

Magnet adapter





Subject to change without notice



### VIBRATION ANALYZER PCE-VT 3900 / PCE-VT 3900S

## Vibration analyzer with internal memory / route measurement

The vibration analyzer is an ideal measuring device for fast and precise checking of vibrating parts, machines and systems. This vibration meter uses the external vibration sensor to determine the vibration displacement (measuring range 0.000 ... 3.9 mm), the vibration velocity (measuring range 0.00 ... 399.9 mm/s) and the vibration acceleration (measuring range 0.0 ... 399.9 m/s<sup>2</sup>).

Various measurement parameters are available for the vibration meter, such as RMS, peak, peak-peak and crest factor. The vibration meter is equipped with a mode that allows a measurement to be automatically evaluated according to the limit values of ISO 10816-3.

# ISO cal option

- for mobile vibration measurement
- measuring range up to 399.9 m/s<sup>2</sup> / 15744 in/s<sup>2</sup>
- FFT analysis
- route measurement
- manual measured value memory
- automatic ISO 10816-3 evaluation
- internal memory
- 2.48" LC display



### **APPLICATION**



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### TECHNICAL SPECIFICATIONS

Measuring range Acceleration

0.0 ... 399.9 m/s<sup>2</sup> / 0.0 - 15744 in/s<sup>2</sup>

0.1 m/s<sup>2</sup> / 3.94 in/s<sup>2</sup>

Accuracy @ 160 Hz ±2 %

Resolution

10 Hz ... 10 kHz Frequency range 1 kHz ... 10 kHz

Measuring range Velocity

0.00 ... 399.9 mm/s / 0.00 - 15.74 in/s Resolution 0.1 mm/s / 0.0039 in/s

Accuracy @ 160 Hz ±2 %

10 Hz ... 1 kHz Frequency range

**Rotational Speed** Measuring range

600 ... 50000 RPM

FFT acceleration 10 Hz ... 8 kHz 10 Hz... 1 kHz FFT velocity Accuracy @ 160 Hz ± 2%

2048 Number of FFT lines Route measurement

100 routes each with 100 machines each with 100 measuring points with 1000 measured values each

Measuring range Displacement

0.000 ... 3.9 mm / 0.000 - 0.154 in 1 μm / 39.4 μin

Resolution Accuracy @ 160 Hz ±2 %

Frequency range 10 Hz ... 200 Hz

Measurement parameters

Manual memory Data logger

Various start/stop triggers

Measurement interval between 1 s ... 12 h

each

Units

2.48" LC display Display

Menu languages Spanish, Italian, Dutch

Power supply internal: LiPo battery (3.7 V, 2500 mAh)

Operating time

Operating / storage conditions temperature: -20 ... +65 °C / -4 ... 149 °F

Dimensions 165 x 85 x 32 mm / 6.5 x 3.3 x 1.3"

Weight 239 g / 8.4 oz Sensor PCE-VT 3900 Sensor with spiral cable PCE-VT 3xxx SENSOR

Magnet adapter PCE-VT VMH

Sensor PCE-VT 3900S Sensor with spiral cable

PCE-VT 3xxx SENSOR Magnet adapter PCE-VT VMH Needle sensor PCE-VT NP Handle PCE-VT 3xxx HANDLE

**Technical Data Vibration Sensor** 

Resonance frequency 24 kHz Transverse sensitivity ≤ 5% Destruction limit 5000 g (peak)

Operating and storage temperature

-55 °C ... +150 °C / -67 °F ... 302 °F Housing material stainless steel

1/4 - 28" Mounting thread

Ø 17 x 46 mm / 0.67 x 1.8" Dimensions

Weight (without cable) 52 g / 1.8 oz

Optional accessories:

PCE-VT NP Needle sensor for vibration

measuring device Magnet adapter

PCE-VT VMH CAL-PCE-VT 3xxx ISO Calibration Certificate

for vibration meter

PCE-VT 3xxx SENSOR Replacement vibration sensor

RMS, Peak, Peak-Peak

Crest factor

99 folders with 50 measured values each

50 memory locations with 43200 measured values

can be switched to metric / imperial

English, German, French

Portuguese, Turkish, Polish Russian, Chinese, Japanese

external: USB 5 VDC, 500 mA ca. 15 ... 20 h (depending on display brightness)

humidity: 10% RH ... 95% RH,

non-condensing



PCE-VT 3900



PCE-VT 3900S

Subject to change without notice



# VIBRATION ANALYZER PCE-VT 1100 Series

# Measurement of acceleration, vibration velocity and displacement

The vibration analyzer is used as a hand-held measuring device for the individual assessment of vibrations on machines and systems. With the help of this vibration analyzer, the actual state can easily be determined on site. Thus, corresponding changes can be made directly on site after the measurement. Thereafter, the new condition can be assessed. Thus, the vibration analyzer

serves as a measuring device for a relative measurement on different machines. The vibration analyzer serves essentially as precautionary or preventive maintenance of production machines. Very often, the vibration analyzer is used to assess the state of smaller electric motors.



# **TECHNICAL SPECIFICATIONS**

Parameter Measuring Range Frequency Range 0.01 ... 199.9 m/s<sup>2</sup> peak 10 Hz ... 1 kHz Acceleration 0.01 ... 199.9 mm/s rms 10 Hz ... 1 kHz Vibration speed 0.001 ... 1.999 mm p-p 10 ... 500 Hz Displacement

Measurement accuracy Acceleration: ≤ 3 %

Vibration speed: ±5 %, ±2 Digits

Displacement: +10/-20 % (10...20 Hz); ±5 % (20...1000 HZ)

**General specifications** 

Display LCD, Response time approx. 1 second

2 x 6 V CR2032 button cell

Power supply Battery life about 5 hours (in continuous operation)

Environmental conditions 0 ... +40 °C / 32 ... 104 °F, 0 ... 84 % r.H.

Dimensions 155 x 24 x 18.7 mm / 6.1 x 0.9 x 0.7 "

Weight ca. 40 g / 1.4 oz (incl. batteries)

#### Optional accessories::

length 10mm Order no.: PCE-VT-NF-10 Standard probe length 45 mm Order no.: PCE-VT-NF-45 Vibration Sensor 159.2 Hz; 10 mm/s; 14.1 m/s<sup>2</sup>; 0.028 mm Order no.: CAL-V-I 1 point calibration at:

# Model:

PCE-VT 1100 Vibration meter with sensor length 10 mm **PCE-VT 1100S** Vibration meter with sensor length 45 mm PCE-VT 1100M



Subject to change without notice

# **APPLICATION**







### VIBRATION METER PCE-VT 1350 / PCE-VT 1350S

### Later analyzes thanks to data storage

The vibration meter is a measuring device for one-hand operation. This is made possible by the built-in acceleration sensor in the vibration meter. So that the measured values can be read from different angles on the vibration analyzer, the display can be rotated by the vibration meter in 0, 90, 180 and 270 °. The display of the vibration meter is designed so that all measurement parameters such as acceleration, speed and the way can be read. Another special feature of the vibration meter is the vibration evaluation according to ISO 10816-1. The vibration meter thus graphically shows directly on the display in which area the measured value is located.

# ISO cal option

- for fast vibration measurement
- display rotatable by 0 °, 90 °, 18 ° and 270 °
- data storage for later analyzes
- carrying case included
- for mobile use
- graphic and numerical representation



# **TECHNICAL SPECIFICATIONS**

**Acceleration measurement function** 

Measuring range 0.1 ... 199.9 m (655.8 ft) / s<sup>2</sup>

**Accuracy** 

0.1 m (3.9 in) / s<sup>2</sup>

 $< 2 \text{ m} (6.6 \text{ ft}) / \text{s}^2 < \pm 10 \%$  $> 2 \text{ m } (6.6 \text{ ft}) / \text{s}^2 < \pm 5 \%$ 

Measuring function speed

Measuring range 0.1 ... 199.9 mm/s Resolution

Resolution

**Accuracy** 

0.1 mm/s

< 2 mm/s < ± 10 %  $> 2 \text{ mm / s} < \pm 5 \%$ 

Measuring function way

Measuring range 0.001 ... 1.999 mm Resolution 0.001 mm

Accuracy

< 0.02 mm < ±10 %

> 2 mm < ±5 %

Piezoelectric ceramics Sensor

> Accelerometer (shear type) 10 mm / 0.4 in attachment

Sensor tip

High frequency: 1 ... 15 KHz (HI)

Low frequency: 20 Hz ... 1 KHz (LO)

Frequency range speed Low frequency: 20 Hz ... 1 KHz (LO)

Frequency range path Low frequency: 20 Hz ... 1 KHz (LO)

Display

2 in LCD

1 Hz

Update rate from the display

Frequency range acceleration

Approx. 100 measuring points

Maximum number of storage spaces Maximum number of storage groups

Vibration assessment

According to ISO 10816-1

Power supply

2 x 1.5 V AAA batteries

**Environmental conditions** 

0 ... 40 °C / 32 ... 104 °F, 30 ... 90 % RH 180 x 80 x 38 mm / 7.1 x 3.2 x 1.5 in

Dimensions Weight

Approx. 250 g / < 1 lb (without batteries)

Models:

PCE-VT 1350 **PCE-VT 1350S**  Vibration meter with vibration sensor length 10 mm Vibration meter with vibration sensor length 45 mm



Subject to change without notice









### **VIBRATION METER PCE-VM 20**

#### Vibration meter for vibration measurement on machines

Rotating components in machines generally cause machine vibrations which can go over to the entire machine via mechanically coupled components. This creates a mixture of vibration with different frequencies. This machine vibration can have different effects some of which may be desired (e.g., in conveyors or vibrating sieves) - however, in most cases they are undesirable

and cause poor manufacturing qualities and increased wear of the machine. Increased wear and tear due to machine vibrations leads to reduced running times, higher failure rates and higher maintenance expenditure, i. e. to avoidable costs as a whole.

# ISO cal option

- real-time FFT analysis
- robust housing
- many vibration parameters
- integrated rechargeable LiPo battery
- direct evaluation of machine vibration in compliance with DIN ISO 10816





### **APPLICATION**





# **TECHNICAL SPECIFICATIONS**

Vibration acceleration 0 ... 200 m/s2. RMS and Peak-Peak

Vibration velocity 0 ... 200 mm/s, RMS Vibration displacement 0 ... 2000 µm, Peak-Peak

±5 % Accuracy vibration

Operating modes

vibration, temperature, revolutions Representable measured variables Frequency Vibration acceleration

vibration velocity

vibration FFT spectrum

Units metric, imperial

mm/s<sup>2</sup>, mm/s, µm RPM und Hz

USB 2.0 Interface

Memory 4 GB micro SD card

Battery life up to 8 h continuous operation

Battery type lithium polymer

128 x 160 pixel colour LCD Display

-10 ... +55 °C **Environmental conditions** ≤ 80 % RH non-condensing

Dimensions 132 x 70 x 33 mm / 5.2 x 2.8 x 1.3 in (L x W x D)

Weight approx. 150 g

Handset: must not be exposed to strong vibration, magnetic fields, corrosive media or dust

#### Technical data of the vibration sensor

Sensitivity 100 mV/g 0.5 ... 15000 Hz Frequency response (± 3 dB) 2.0 ... 10000 Hz Frequency response (± 10 %) Dynamic range ±50 g, peak Power supply (IEPE) 18 ... 30 V DC Constant current source 2 ... 10 mA Spectral noise at 10 Hz 14 μg / √Hz Spectral noise at 100 Hz 2.3 µg / √Hz Spectral noise at 1000 Hz 2 μg / √Hz Output impedance < 100 Ω Bias voltage 10 ... 14 V DC Housing insulation > 100 MΩ

**Environmental conditions** -50 ... 121 °C / -58 ... 249.8 °F

Maximum impact protection 5000 g, peak 23,000 Hz Resonant frequency

Housing material 316L stainless steel 2-pin MIL-C-5015 Connection

IP 68 Protection class Weight 90 g / < 1 lb



Subject to change without notice



### VIBRATION ANALYZER PCE-VM 22

# Vibration analyzer with 4 GB data memory / Measuring range 0 ... 200 mm/s<sup>2</sup>

The vibration analyzer has a measuring range of 0 ... 200 m/s<sup>2</sup> for acceleration. In addition to acceleration, the vibration meter can also measure speed, displacement, frequency and an ISO 18016-3 measurement. During the vibration measurement, an FFT view is simultaneously displayed on the vibration meter. By pressing a button, it is possible to switch from the FFT analysis

to the actual wave view of the vibration. This makes it possible to analyse and evaluate a vibration even better with the vibration meter. The magnetic holder of the vibration sensor of the vibration meter is designed in such a way that it can be attached to curvatures with a minimum radius of 20 mm / 0.78".

# ISO cal option

- measuring range 0 ... 200 m/s²
- infrared temperature measurement
- 4 GB data storage
- 8 hours of battery life
- optionally with ISO calibration certificate
- FFT analysis and wave view of the vibration



# **APPLICATION**



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# **TECHNICAL SPECIFICATIONS**

Frequency

Measuring range 1 ... 10.000 Hz Resolution 0.1 Hz Accuracy ±5 %

Acceleration

0 ... 200 m/s<sup>2</sup> Measuring range Resolution 0.01 m/s<sup>2</sup> ±5 % Accuracy

Speed

Measuring range 0 ... 200 mm/s Resolution 0.01 mm/s Accuracy ±5 % Displacement

Measuring range 0 ... 2000 μm Resolution 0.01 µm Accuracy ±5 %

Infrared temperature measurement

-70 ... 380 °C / -94 ... 716 °F Measuring range

Resolution 0.1 °C / °F ±0.5% at Accuracy

(0...+60°C), (32 ... 140 °F)±1% at (-40 ... 0, 60 ... 120 °C),

(-40 ... 32, 140 ... 248 °F) ±2% at (-70 ... -40, 120 ... 180 °C), (-94 ... -40, 248 ... 356 °F)

±4% at

(180 ... +380 °C), (356 ... 716 °F)

**Emissivity** 1 fixed

**Tachometer** 

10 ... 200,000 RPM Measuring range

0.1 RPM Resolution

±0.1% and ±1 RPM Accuracy

RPM, Hz Units

Further specifications for the handheld device

FFT spectrum resolution 400, 800, 1600 lines

Dynamic range 106 dB A/D converter resolution 24 bit Storage space 4 GB

Display 128 x 160 pixels Interfaces Micro USB interface Power supply battery 3.7 V, 1000 mAh battery

Battery life ca. 8 hours Power supply for power pack 5 V DC, 1 A

0 ... 50 °C / 32 ... 122 °F, <85% RH, non-Operating conditions

condensing

Storage conditions -20 ... 60 °C / -4 ... 140 °F, <85% RH, noncondensing

**Dimensions** 132 x 70 x 33 mm / 5.2 x 2.7 x 1.3"

Weight 150 g / 5.3 oz

### Vibration sensor specifications

Sensitivity 100 mV/g ca. 1.5 m / 4.9 ft Cable length 2 pin MIL-DTL-5015 Connection 316L stainless steel Case material

Dimensions Ø25 x 53 mm / Ø0.98 x 2.08" Weight 86 g / 3.0 oz

#### Magnetic holder specifications

Diameter 30 mm / 1.18" 20 kg / 44 lbs Magnetic force 1/4"-28 UNF female Connection thread Smallest radius 20 mm / 0.78"

#### Infrared and RPM sensor specifications

Cable length ca. 1.2 m / 3.9 ft

Dimensions Ø16 x 83 mm / Ø0.63 x 3.26" Weight

75 g / 2.6 oz



Subject to change without notice



# **BELT-TENSION METER PCE-BTM 2000**

### To measure the tension of V-belts or drive belts

The PCE-BTM 2000 is a measuring instrument to determine the tension of V-belts or drive belts. Belt tension can only be measured when the belt is not in operation. A small impulse with the help of a beater is enough to make the belt vibrate. With a measuring probe and a sensor beam, the generated vibration frequency is determined. The belt tension is calculated on the

basis of the measuring data of the natural frequency as well as the belt mass and the length of the free belt span. It is not necessary to enter the belt mass and the belt length. The maximum service life of V-belts or drive belts can only be achieved with

# ISO cal option

- measures vibration frequency of the belt
- intuitive operation
- calculation of belt tension (trum force)
- displays belt tension in N
- 6 menu languages
- memory for 750 readings
- sensor with gooseneck
- belt length and belt mass can be entered



# **APPLICATION**





# **TECHNICAL SPECIFICATIONS**

Measurement range 10 ... 900 Hz

Accuracy ±(1 % of rdg. + 4 digits)

Repeatability ±1 Hz

< 100 Hz: 0.1 Hz Resolution > 100 Hz: 1 Hz

Belt length max. 9.999 m Belt mass max. 9.999 kg/m

Memory 750 readings

15 folders, 50 measuring points/folder

Menu languages English, German, Spanish, French, Italian, Dutch

Power supply 3 x 1.5 V AAA battery 0 ... 50 °C; max. 95 % RH Operating conditions -20 ... 65 °C; max. 95 % RH Storage conditions 150 x 80 x 38 mm Dimensions

Weight

approx. 200 g incl. batteries





Subject to change without notice



# HANDHELD TACHOMETER PCE-T 260

### with Optical & Contact speed measurement

The combined tachometer-stroboscope is a measuring device for use in maintenance and production. In addition to the stroboscope function, the tachometer-stroboscope is also able to mesure temperature by an infrared beam. Thus, the tachometerstroboscope is ideal for testing the rotational speeds and temperatures of centrifuges, motors, fans, and many other machines

and systems used in industry and research. The special feature is the combination of these measurement parameters in a single housing. The tachometer-stroboscope has a measuring range of 0.5 ... 99.990 rpm, and the IC circuit in conjunction with a bright red LED lamp ensure the device has a low power consumption and is almost maintenance-free.

# ISO cal option

- easy to handle
- powerful LEDs
- non-contact temperature measurement
- temp. measurement with sensor type K o. PT 1000
- robust ABS plastic housing
- 5-digit 10 mm LCD display
- last measured value, min / max memory
- red strobe light



# **APPLICATION**





# TECHNICAL SPECIFICATIONS

#### Technical data of PCE-T 260 optical tachometer

5 ... 99999 rpm Measuring range Resolution 0.5 U/min (< 1000 rpm) 1 rpm

(>1000 rpm)

Accuracy ±0.05% + 1 Digit Distance to the measuring object50 ... 150 mm / 2 x 5.9 in,

max. 300 mm /

12 in (depending on ambient light)

### Technical data of PCE-T 260 contact tachometer

Measuring range 0.5 ... 19999 rpm 0.5 rpm (< 1000 rpm) Resolution 1 rpm (>1000 rpm) 0.05 m/min (<100 m/min) 0.1 m/min (>100 m/min)

±0.05% + 1 Digit Accuracy

Technical data of PCE-T 260 stroboscope 100 ... 99990 FPM Measuring range 0.1 FPM (< 1000 FPM) Resolution 1 FPM (1000 ... 30000 FPM) 5 FPM (30000 ... 50000 FPM)

> 1 FPM (50000 ... 99990 FPM) ±0.1% + 2 Digit

Accuracy Flash lamp 3 x LED (red)

#### Technical data of PCE-T 260 temperature Type K

Measuring range -100 ... 1300 °C / -148 ... 2372 °F

Resolution 0.1°C

±0.4 % + 1 °C / 33 °F Accuracy (device only) (-100 ... -50 °C / -148 ... -58 °F)

±0.4 % + 0.5 °C / 32 °F (-50 ... 1300 °C / -148 ... 2372 °F)

#### Technical data of PCE-T 260 temperature PT 1000

Measuring range -10 ... 70°C / 14 ... 158°F

Resolution 0.1°C / 32°F ±1.2°C / 34°F Accuracy (device only)

#### Technical data of PCE-T 260 temperature IR

Measuring range -30 ... 305 °C / -22 ... 581 °F

Resolution 0.5 °C / 33 °F Accuracy ±3 % or ±3 °C / ±37 °F

**Emissivity** 0.95 fixed Spectral range 6 ... 14 µm Optical resolution 3:1

#### General specifications of PCE-T 260

Display 5 Digits LCD Interface RS 232

4 x 1.5V AA (UM-3) / Power Power supply

supply DC 9V

Weight

batteries

Power consumption

0 ... 50 °C / 122°F < 80 % rH. **Environmental conditions** 

Last value, Min, Max Memory 207 x 67 x 39 mm / 8.1 x 2.6

255 g / < 1 lb without

Dimensions x 1.5 in

#### Optional accessories:

Surface probe for thermometer Magnetsurface probe Air probe Crocodile clip Isolated surface probe High-temperature surface probe High-temperature probe (extra long)	Order code	TF-101 TF-513 TF-108 TF-109 TF-102A TF-110A TF-104B
High-temperature probe High-temperature wire probe Flexible temperature probe Penetration Screw probe Compensation /	Order code Order code Order code Order code Order code	TF-104A TF-121 TF-500 TF-106 TF-119
thermo-couple 90 ° C (lfm) Compensation /	Order code	AGL-90
thermo-couple 400 ° C (Ifm) Compensation / thermo-couple 260 ° C (Ifm) Reflectiontape 5 m	Order code Order code Order code	AGL-260 REFB



Subject to change without notice



# **TACHOMETER PCE-T 238**

# Tachometer for contact and non-contact measurement / For speeds up to 99,999 rpm

The tachometer PCE-T 238 is a battery-powered hand-held device that allows mobile use. The handheld tachometer can perform a contact measurement as well as a non-contact measurement. It is also possible to perform a measurement of the surface velocity. The handheld tachometer allows a measurement of up to 99,999 revolutions per minute.

This measuring range is possible with contactless measurements with the optical tachometer. With the contact measurement, values up to 19,999 revolutions per minute can be determined, and the measurement of the surface speed offers the possibility of determining speeds of up to 1999.9 meters per

# ISO cal option

- non-contact measurement via a laser
- contact measurement of m/min via surface wheel
- robust ABS plastic housing
- with different rubberized measuring tips (cone shape and funnel shape)
- checking the speed of hard to reach components possible
- independent of rotation direction
- running speed



# **APPLICATION**





# **TECHNICAL SPECIFICATIONS**

Measuring range contactless measurement Measuring range contact measurement

Measuring range surface measurement

0.05 ... 1,999.9 m/min

Resolution RPM

At ≥1,000 rpm: 1 Resolution m/min At <100 m/min: 0.01 At ≥1000 m/min: 1

Display LCD. size: 32 x 28 mm / 1.2 x

1.1 in, 5 digits

Measurement accuracy

Measuring distance for non-contact measurements Typically 5 ... 150 cm / 2 ... 59

Class II, power: 1 mW Laser Operating conditions

% relative humidity Memory

with call function

Data interface

Power supply Power consumption

ca. DC 20-mA

Contact measurement: ca. DC 9.5-mA

Dimensions

1.3 in

Weight

5 ... 99,999 RPM

0.5 ... 19,999 RPM

At <1,000 rpm: 0.1

± (0.1% of rdg. + 1 digit)

0 ... 50°C / 32 ... 122°F, <80

Last value, extreme values

RS232

4 x 1.5V AAA batteries

Contactless measurement:

165 x 50 x 33 mm / 6.5 x 1.9 x

182 g / 6.4 oz (incl. batteries)



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Subject to change without notice



# STROBOSCOPE PCE-LES 100

# LED-tachometer with a range of 60 ... 99.990 flashes

The PCE-LES 100 LED stroboscope combines LED technology with compact and accurate electronics which control the sequence and duration of flashes over the entire measuring range. Thanks to LED technology, the LED stroboscope does not required periodical bulbs. The LED handheld stroboscope is ideal for non-contact measurements and to visualize movements

on machinery and equipment, giving the viewer the impression that the object is stationary.

Due to its wide frequency range and the different flash durations, the handheld LED stroboscope can be used for a variety of purposes where it is important to make very fast movements

# ISO cal option

- handheld stroboscope with LED technology
- (no need to change light bulbs)
- 60 to 99,990 flashes
- possibility to multiply and divide frequency by two
- possibility to work with battery up to 11 h
- 2 bright LEDs (1400 lux @ 50 cm)
- one hand use
- power supply by standard batteries



# **APPLICATION**





# **TECHNICAL SPECIFICATIONS**

Range 60 ... 99,990 rpm 1 ... 1,666 Hz Display

5-digit LCD

Impulses/flashes Possibility of duplication and division/fine tuning Yes, 360 °

Offset Accuracy

60 ... 17,300 ±1 LSD 17,300 ... 99,990 ±0.009 % Light source LED

Light intensity 1400 lux (50 cm distance, 6,000 FPM)

Battery 2 x AA batteries

Operating time Brightness mode: 8 h, power saving mode: 11 h

-10 ... 50 °C / 14 ... 122 °F **Environmental conditions** 

Dimensions 124 x 71 x 33 mm / 4.9 x 2.8 x 1.3 in

173 g / < 1 lb Weight



Subject to change without notice



# STROBOSCOPE PCE-LES 102

# LED tachometer with a range of 60 ... 300.000 flashes

The PCE-LES 102 LED stroboscope combines LED technology with compact and accurate electronics which control the sequence and duration of flashes over the entire measuring range. Thanks to LED technology, the LED stroboscope does not required periodical bulbs. The LED handheld stroboscope is ideal for non-contact measurements and to visualize movements

on machinery and equipment, giving the viewer the impression that the object is stationary.

The LED handheld stroboscope can be used for a variety of purposes, where it is important to make very fast movements visible (e.g. vibration), due to its wide frequency range and the different lengths of flash.

# ISO cal option

- ▶ 2 high-power LEDs
- flash frequency up to 300.000 FPM
- adjustable flash duration and phase shift
- ▶ 2.4 " TFT display
- automatic shutdown



# **APPLICATION**



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# **TECHNICAL SPECIFICATIONS**

Technology 2 high-power LEDs

Color temperature 6,500 K

Min. 1,200 lux at 6,000 FPM (distance 30 cm) Illuminance

Measuring range 60 ... 300,000 FPM 1 ... 5,000 Hz

60 ... 999.99 FPM: 0.01 FPM Resolution

10,000 ... 300,000 FPM: 0.1 FPM

1 ... 5,000 Hz: 0.01 Hz

Accuracy 0.001 % of rdg.

Battery Dimensions

Operating conditions

Storage conditions

Charging time

Power adaptor

-359 ° ... 359 ° (Resolution 0.1°) Phase shift

5,200 mAh, 12 V Rechargeable Li-lon battery (180 x 93 x 36 mm)

0 ... 50 °C

-20 ... 65 °C

35 ... 85 % RH, non-condensing

Input: 100 ... 240 VAC; 50/60 Hz

Output: 12 V; 3 A Operating time

21 h at 6000 FPM

36 h at 6000 FPM (display off)



Subject to change without notice



# STROBOSCOPE PCE-LES 308

# Handheld tachometer stroboscope with 8 high-power LEDs

The stroboscope is ideally suited for the speed determination of rotating machines as well as for the visualization of faulty machine parts and assemblies. The stroboscope can generate static images by means of phase and equal speed periodic illumination of the components to be tested by means of flashes of light. This makes mistakes visible on the rotating or oscillating

component during the process. Thanks to the 13 hours operating time, compact design and size of the LED handheld stroboscope, you can always have it with you.

The stroboscope PCE-LES 308 is equipped with 8 high-power LEDs that generate a light intensity of 3100 lux at 6000 FPM at a distance of 30 cm / 11.8 in.

# ISO cal option

- ▶ 8 high-power LEDs
- flash frequency up to 300.000 FPM
- adjustable flash duration and phase shift
- 2.4 " TFT display
- automatic shutdown
- external measuring mode
- slow motion mode



# **APPLICATION**





# **TECHNICAL SPECIFICATIONS**

Technology Color temperature

Illuminance

Measuring range

Resolution

Accuracy Phase shift In- and output Battery Operating conditions

Storage conditions Memory storage

Charging time Power adaptor

Operating time

8 high-power LEDs

5,000 K

Min. 3,100 lux at 6,000 FPM (distance 30 cm) 60 ... 300,000 FPM

1 ... 5,000 Hz

60 ... 999.99 FPM: 0.01 FPM 10,000 ... 300,000 FPM: 0.1 FPM

1 ... 5,000 Hz: 0.01 Hz

0.001 % of rdg.

-359 ° ... 359 ° (Resolution 0.1 °) 24 V Trigger In- and Output Li-ion accu; 5200 mAh, 12 V 0 ... 50 °C

-20 ... 65 °C

35 ... 85 % RH, non-condensing

750 measurements

Input: 100 ... 240 VAC; 50/60 Hz

Output: 12 V; 3 A 13 h at 6,000 FPM

17 h at 6,000 FPM (display off)



Subject to change without notice



# **MECHANICS STETHOSCOPE PCE-S 42**

# Machine stethoscope to listen to bearings and motors / 32 sound levels

The automotive-testing mechanics stethoscope PCE-S 42 is designed for listening to individual machine parts, which enables you to carry out maintenance and repair work using the machine stethoscope. The use of a machine stethoscope thus makes it easier to listen to sound phenomena in bearings and motors. This makes it possible to amplify noises that imply that the machine

is slightly damaged, which can cause severe impairments and damage to the machine if not observed. The machine stethoscope comes with headphones the shape of which is adapted to the human head and thus are perfectly suitable to be used in noisy environments. The big, padded earpieces have a noisesuppressing effect and at the same time offer wearing comfort.

- two different measuring tips
- non-stationary measuring device
- 32 volume levels
- headphones adapted to the human head
- for preventive maintenance and servicing
- noise-suppressing headphones



# **APPLICATION**



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# **TECHNICAL SPECIFICATIONS**

30 Hz ... 15 KHz Frequency range -10 ... +40 °C Operating temperature

Output volume digitally adjustable (32 levels)

Headphones 32 Ω

Power supply 4 x AAA battery Battery life 30 h Dimensions 220 x 35 x 35 mm Length sensors 70 / 280 mm



Subject to change without notice

www.pce-instruments.com



# **VIBRATION METER PCE-VDL 24I**

### 3-axis acceleration up to 1600 Hz

The acceleration sensor of this 3-axis data logger has a sampling rate of 1600 Hz. The sensor mesures the current acceleration (3 axes), for instance in case of a shock or vibration. The measurements are made in pre-set (selectable) time intervals. The data measured with the internal 3-axis acceleration sensor are saved to a 32 GB memory card. This makes the data logger perfectly

suitable to determine the acceleration for the purposes of fault diagnostics / stress test of components, machine monitoring, shock measurements and preventive maintenance in general.

# ISO cal option

- > 3-axis acceleration up to 1600 Hz
- 32 GB SD memory card
- compact design: 86.8 x 44.1 x 22.2 mm
- country of origin Germany



# **APPLICATION**





# **TECHNICAL SPECIFICATIONS**

Parameter 3-axis acceleration

±16 g Measurement range Accuracy ±0.24 q Sampling rate 1600 Hz ... 1 Hz

#### General technical data of the 3-axis acceleration sensor

2.5 readings per measurement, 3.2 billion readings with Memory capacity

included 32 GB microSD memory card

Keys start / stop of a measurement; data logger on / off LED

Log: operating status Alarm: alarm indicator

Charge: charging status USB: status of PC connection

integrated rechargeable Li-Ion battery 3.7 V / 500 mAh Power supply

The meter is charged via the USB interface.

Integrated sensors 3-axis acceleration USB

Interface

PC software free setup an evaluation software (Windows XP / Vista / 7 / 8 /

10 32 bit / 64 bit) to record and evaluate data

Operating conditions temperature -20 ... +65 °C Storage conditions temperature +5 ... +45 °C

(ideal storage conditions for battery)

10 ... 95 % RH, non-condensing

Standards complies with EU regulation RoHS/WEEE

Weight approx. 60 g Dimensions (L x W x H) 87 x 44 x 23 mm

Optional accessories:

Order code PCE-VDL MNT Mounting plate





Subject to change without notice



# **INFRARED THERMOMETER PCE-670**

# Mini handheld thermometer with large measuring range -33 ... 500 °C (-27.4 ... 932 °F)

Simple, handy handheld thermometer for non-contact measurement of surface temperature. The handheld thermometer has a display of the current temperature during the measurement. Within one second you get the surface temperature - the noncontact measuring method even from hot, dangerous or difficult to reach objects. The applications are virtually unlimited. Thus,

this handheld thermometer can be used in the control of heating and air conditioning systems, underfloor heating, for detecting hot spots on electrical systems, etc. The emission value of this handheld thermometer is set to 0.95 and thus covers 90 % of all temperature measurement tasks.

# ISO cal option

▶ IR temperature measuring range of -33 ... 500 °C / -27.4 ... 932 °F

measured value display optionally in °C or °F

automatic shutdown

display of the current and maximum temperature

last measurement is retained for 2 seconds

measurement spot ratio 9:1

easy to handle

incl. battery and manual



# **APPLICATION**





# **TECHNICAL SPECIFICATIONS**

Temperature measurement range

Resolution

Accuracy

Emissivity

Laser

Optical resolution

Operating time

Power supply

**Dimensions** Weight

Display

Operating conditions

Storage conditions

-33 ... 500 °C / -27.4 ... 932 °F -9.9 ... 199.9 °C / 14.2 ... 391.8 °F : 0.1 °C / 0.18 °F

< 10 °C / 50 °F : 1 °C / 1.8 °F > 200 °C / 392 °F : 1 °C / 1.8 °F

±2 % of rdg. or ±2 °C / 3.6 °F the greater value applies

9:1 0.95 (fixed)

Circle laser Class 2 <1mW About 30 h

0 ... 30 °C / 32 ... 86 °F, max. 90 % rh -10 ... 40 °C / 14 ... 104 °F, max. 65 % rh

1.5 V AA battery LC display

150 x 25 x 27 mm / 5.9 x 1 x 1.1 in

About 74 g / < 1 lb



Subject to change without notice

# **INFRARED THERMOMETER PCE-IRT 10**

# Thermometer for permanent installation / 0 ... 600 °C (32 ... 1112 °F)

The thermometer has been developed for permanent installation. This thermometer has a 4 ... 20-mA output, which is scaled over the measuring range from 0 ... 600 °C / 32 ... 1112 °F. The emissivity is freely adjustable from 0.1 ... 1,000 on the thermometer. With a response time of just 150 ms, the thermometer is ideal for fast processes. The thermometer is supplied with

a supply voltage of 12 ... 24 V DC. The analog output signal can also be tapped here. The thermometer has an illuminated display for setting the emission value and the automatic hold function. The measured value is also continuously shown on this display. The thermometer is made of stainless steel and protected according to IP 65.

# ISO cal option

- measurements from 0 ... 600 °C / 32 ... 1112 °F
- including mounting bracket
- output signal: 4 ... 20-mA
- easy operation and assembly
- 150 ms response time
- ▶ 1 m / 3.3 ft connection cable



# **APPLICATION**





# **TECHNICAL SPECIFICATIONS**

Measuring range Measurement accuracy

Repeatability

Optical resolution Output signal Spectral sensitivity Emissivity

Power supply Burden

Protection class Material

Operating temperature

Relative humidity Measurement time Cable length Display

Dimensions Weight

0 ... 600 °C / 32 ... 1112 °F

±1.5 °C / 2.7 °F or 1 % of the measured value,

whichever is greater applies

±1 °C / 1.8 °F or 0.5 % of the measured value,

the higher value applies

20:1 4 ... 20-mA 8 ... 14 µm

Adjustable 0.100 ... 1.000 12 ... 24 V DC max. 20-mA

500 ohms IP 65

Stainless steel

0 ... 70 °C / 32 ... 158 °F

10 ... 85 % 150 ms 1 m / 3.3 ft LCD display

Ø 59.5 x 63.5 mm / 2.3 x 2.5 in

Approx. 200 g / < 1 lb



Subject to change without notice



# **DIGITAL THERMOMETER PCE-895**

#### Cross laser thermometer for non-contact measurement tot 1600 °C

The Dual Laser Digital Thermometer PCE-895 is used for fast surface temperature measurement. The two laser points of the dual laser thermometer PCE-895 mark the exact measuring point and thus offer excellent assistance with the temperature measurement. Due to the cross laser function, the two laser spots indicate exactly how large the actual IR spot is. The emis-

sivity of the dual laser thermometer PCE-895 is adjustable in the range of 0.10 ... 1.0. Thus, the dual laser thermometer PCE-895 is suitable for almost all surfaces. The temperature measuring range extends from -35 ... 1600 °C / -31 ... 2912 °F. In addition to the IR function, a type K thermocouple can also be connected to the dual laser thermometer.

# ISO cal option

- non-contact temperature measurement
- ▶ 60 :1 optics
- ▶ temperature measurement up to 1600 °C / 2912 °F
- compact cross laser thermometer
- double laser shows the spot diameter
- adjustable emissivity
- adjustable emissivity
- alarm function



# **APPLICATION**



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# **TECHNICAL SPECIFICATIONS**

#### Infrared

Measuring range -35 ... 1600 °C / -31 ... 2912 °F

Thermocouple

Measuring range Type K: -64 ... 1400 °C / -83 ... 2552 °F

Measuring accuracy (at 23 ... 25 °C ambient ±1 % of rdg. or ± 1 °C / 1.8 °F

temperature)

Resolution 0.1 °C / 0.18 °F at -64 ... 999.9 °C / -83.2 ... 1831.8 °F

Emissivity Adjustable 0.10 ... 1.0

Spectral range 8 ... 14  $\mu$ m Response time 1 s Optical resolution / measurement spot ratio 60 :1

Storage Internal: 24 memory points

External (micro-SD card): max. 8 GB supported

Interface USB

 $\begin{array}{ccc} \text{Display} & & \text{LCD illuminated} \\ \text{Power supply} & 2 \text{ x } 1.5 \text{ V AA batteries} \\ \text{Operating time} & & \text{Typical: } 14 \text{ h} \\ \text{Continuous: } 10 \text{ h} \\ \text{Operating conditions} & 0 \dots 50 \text{ °C / } 32 \dots 122 \text{ °F} \\ \text{Weight} & & \text{ca. } 400 \text{ g / } 14.1 \text{ oz} \\ \end{array}$ 

Dimensions 203 x 176 x 89 mm / 7.9 x 6.9 x 3.5 in



Subject to change without notice



# THERMAL IMAGER CAMERA PCE-TC 29

# Measuring range temperature -20 ... 300°C / -4 ... 572°F / IR resolution 60 x 60 pixels

PCE-TC 29 is a thermal imager camera used for visual inspection and non-contact IR temperature measurement. Ideal for industrial use in electrical, mechanical, and building installations (such as in the auditing of machines, engines, or heating, ventilation, and air conditioning (HVAC) systems), this affordable thermal imager captures and saves 60 x 60 pixel IR resolution

images to the included MicroSD memory card. Locate hot and cold spots with ease by using the thermal imager's picture-in-picture overlay capability. The imager's built-in color camera captures the real-life visual, while the integrated thermography camera acquires the IR temperature signature.

# ISO cal option

- integrated color camera offers picture-in-picture overlay of real-life visual and infrared (IR) images
- different color palettes for viewing IR temperature signatures
- ▶ easy-to-read 2.5" TFT color LCD screen
- display of min / max measured values
- ▶ adjustable emissivity from 0.1 ... 1.0
- compact, lightweight design
- user-friendly interface



# **APPLICATION**





# **TECHNICAL SPECIFICATIONS**

Display 2.5" TFT color LCD screen

 $\begin{array}{ll} \mbox{Measuring range temperature} & -20 \dots 300 ^{\circ}\mbox{C} \ / \ -4 \dots 572 ^{\circ}\mbox{F} \\ \mbox{Temperature measurement accuracy} & \pm 2\% \ \mbox{or} \ \pm 2^{\circ}\mbox{C} \ / \ 3.6 ^{\circ}\mbox{F} \\ \mbox{Emissivity} & \mbox{Adjustable from } 0.1 \dots 1.0 \\ \end{array}$ 

 $\begin{array}{ll} \text{Image acquisition frequency} & \text{6 Hz} \\ \text{Infrared spectral band} & \text{8 ... 14 } \mu\text{m} \\ \text{Mechanism of focus} & \text{Fixed focus} \end{array}$ 

Color palettes Iron, rainbow, rainbow (strong contrast),

grey, grey-inverted 0 / 25 / 50 / 75 / 100%

Picture-in-picture overlay increments 0 / 25 / 50 / 75 / 10

File format .bmp

Data storage MicroSD card memory

 $\begin{array}{lll} \mbox{Power-saving automatic shutdown} & \mbox{Yes, after 12 minutes of inactivity} \\ \mbox{Operating temperature} & -50 \dots 40^{\circ}\mbox{C} \ / \ -58 \dots 104^{\circ}\mbox{F} \\ \mbox{Storage temperature} & -20 \dots 55^{\circ}\mbox{C} \ / \ -4 \dots 131^{\circ}\mbox{F} \\ \mbox{Operating and storage relative humidity} \ (\mbox{RH}) & 10 \dots 80\% \ \mbox{RH} \\ \end{array}$ 

Standard compliance EN 61326-1: 2006

Overflow indication High

Power supply 4 x AA batteries

Battery life Approximately 6 hours of continuous use

at full charge

Dimensions 223 x 88 x 65 mm / 8.78 x 3.47 x 2.56 in

Weight 310 g / < 1 lb



Subject to change without notice



# THERMAL IMAGER PCE-TC 30N

# Temperature range -20 ... 450°C / -4 ... 842°F / Resolution 160 x 120 pixels

The PCE-TC 30N thermal imaging camera for preventive maintenance is the ideal tool for preventative maintenance. This thermal imaging camera is a must-have for electricians, fitters, or general maintenance personnel for trouble shooting and fault prevention on electrical equipment, electromechanical equipment, production process machinery, heating, ventilation, and air

conditioning systems, especially when working in harsh environments. The operator can use the PCE-TC 30N high-resolution thermal imaging camera for preventive maintenance, to detect evolving faults on machinery and equipment. The preventive maintenance and service is thus made easy.

# ISO cal option

- ► IR resolution: 160 x 120 pixels
- measuring range: -20 ... 450°C / -4 ... 842°F
- thermal sensitivity: 70 mK
- memory: 3 GB memory for more than 20,000 pictures
- 5 different color palettes
- hot and cold spot location
- picture in Picture function



### **APPLICATION**





# TECHNICAL SPECIFICATIONS

#### Infrared sensor

Resolution 160 x 120 pixels Wavelength 8 ... 14 µm Thermal sensitivity 70 mk Refresh rate 9 Hz Field of view (FOV) 35° x 26° Focusing Firm focus Smallest distance 0.15 m / 5.9 in

-20 ... 450°C / -4 ... 842°F Temperature range Accuracy ± 2°C / 3.6°F, ± 2% From 300°C / 572°C, ± 5%

Calibration of the measurement Auto

Number of spots Number of measuring ranges

**Emissivity** Range: 0.01 ... 1.00

Color palettes Rainbow, iron oxide red, cold color, black & white, white & black

#### Other specifications

Picture in picture function Adjustable 25%, 50%, 75%, 100%

Camera resolution 300,000 pixels 2.8" TFT Screen 320 x 240 pixels Screen resolution

Image memory Built-in SD card with 3 Gb for more than 20,000 images

Image format

Power supply battery Built-in 18650 battery, about 2800-mAh

Primary: 100 ... 240V AC 50/60 Hz Power supply power supply

Secondary: 5V / 2 ADC

Micro USB for charging and memory Interface

readout on a PC

Operating time Between 2 ... 3 hours English, Chinese, Italian, German Menu languages Automatic shutdown

After 5, 20 minutes or disabled Ambient temperature 0 ... 45°C / 32 ... 113°F Storage conditions -20 ... 60°C / -4 ... 140°F Humidity ≤ 85% RH (non-condensing) 96 x 72 x 226 mm / 3.8 x 4.1 x 8.9 in Dimensions

Weight 389 g / < 1 lb



Subject to change without notice



### DIGITAL THERMOMETER PCE-TC 33N

# Measuring range up to 300 °C / Thermal sensitivity 70 mK

The infrared thermometer PCE-TC 33N is the ideal tool for repair work and prevention measures. This thermal imager is a must-have for electricians, fire fighters, locksmiths, or general service personnel for trouble shooting and fault prevention on electrical equipment, electromechanical equipment, production process machinery, heating, ventilation, and air conditioning systems,

especially when working in harsh environments. In preventative maintenance, the high-resolution PCE-TC 33N thermal imager is ideal for maintaining or repairing machinery or other equipment. At the heart of the PCE-TC 33N high-resolution thermography camera is an uncooled microbolometer (uncooled focal plane array) with a resolution of 220 x 160 pixels.

# ISO cal option

- ► IR resolution: 220 x 160 pixels
- measuring range: -20 ... 300 °C / -4 ... 572 °F
- ▶ thermal sensitivity: 70 mK
- memory: 3 GB memory for more than 20,000 picture
- 5 different color palettes
- hot and cold point location
- picture in Picture function



### **APPLICATION**





# **TECHNICAL SPECIFICATIONS**

#### Infrared sensor

Calibration of the measurement Auto
Number of spots 1
Number of measuring ranges 1

Emissivity Range: 0.01 ... 1.00

Color palettes Rainbow, iron oxide red, cold color, black & white,

white & black

### Other specifications

Picture in picture function Adjustable 25 %, 50 %, 75 %, 100 %

Camera resolution 300,000 pixels
Screen 3.2 " TFT
Screen resolution 320 x 240 pixels

Image memory Built-in SD card with 3 Gb for more than 20,000

images

Image format JPG

Power supply battery Built-in 18650 battery, about 2800-mAh Power supply Primary: 100 ... 240 V AC 50/60 Hz

Secondary: 5 V / 2 ADC

Interface Micro USB for charging and memory readout on a

PC

Operating time Between 2 ... 3 hours

Menu languagesEnglish, Chinese, Italian, GermanAutomatic shutdownAfter 5, 20 minutes or disabledAmbient temperature $0 \dots 45 \,^{\circ}\text{C} / 32 \dots 113 \,^{\circ}\text{F}$ Storage conditions $-20 \dots 60 \,^{\circ}\text{C} / -4 \dots 140 \,^{\circ}\text{F}$ Humidity $\leq 85 \,^{\circ}\text{RH} \text{ (non-condensing)}$ Dimensions $90 \times 103 \times 223 \,^{\circ}\text{mm} / 3.5 \times 4.1 \times 8.8 \,^{\circ}\text{in}$ 

Weight 424 g / < 1 lb



Subject to change without notice

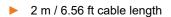


# **INSPECTION CAMERA PCE-VE 270HR**

# Battery-operated inspection camera with 2.8 mm diameter

The inspection camera gives you new, visual insights into the interior of motors and systems. The inspection camera is the ideal tool for maintenance and repair in workshops or industrial companies. Optical analysis with an inspection camera has never been so easy. Guide the flexible cable through a hole or a cavity near the point to be inspected and look at everything

on the display a the inspection camera. Thanks to the flexible guidance, the low weight and the excellent optics, you can use this inspection camera to identify weak spots and problem areas very easily and early and thus take preventive measures without having to carry out complex disassembly first.



- 2.8 mm / 0.11 in cable diameter
- storage function on micro SD card
- LED light
- 0 ° viewing angle
- ▶ miniature probe cable with 90° viewing angle option



# **APPLICATION**





# **TECHNICAL SPECIFICATIONS**

Cable length 2 m / 6.56 ft
Cable type Flexible
Cable diameter 2.8 mm / 0.11 in

Protection class IP 67

Field of view depth  $5 \dots 50 \text{ mm} / 0.2 \dots 1.98 \text{ in}$  Field of view  $120 \degree$ 

Field of view Perspective Lighting Exposure

Anti-reflection coating

Image sensor

Camera resolution / image sensor

Display 5 " TFT screen
Interface Micro USB, HDMI
Memory option Image and video

Memory Micro SD memory card (incl.)
Picture format JPEG (400 x 400 Px)
Video format MP4 (400 x 400 Px)

Video output HDMI

Menu languages German, English, Chinese, Spanish, Portuguese, French, Russian, Japanese,

0°

4 LEDs

Automatically Automatically

1/18 " CMOS

400 x 400 px

Korean

-10 ... 50 °C / 14 ... 122 °F

3.7 V Li-ion battery, 5200-mAh

Operating and storage temperature

Power supply

Weight

Battery life Min. 6 h
Dimensions 200 x 130 x 58 mm / 7.9 x 5.1 x 2.3 inch

595 g / 1.3 lb

Optional accessories:

PCE-VE 270HR-PROBE Spare endoscope cable



PCE-VE 270HR-2,1-PROBE Endoscope cable extremely thin



PCE-VE 270HR-SV-PROBE Endoscope cable with lateral camera





Subject to change without notice



# INDUSTRIAL BORESCOPE PCE-VE 200 SERIES

### Videoborescope for NDT machine diagnostics / Ø 4.5 mm or Ø 3.7 mm

The video borescope PCE-VE 200 is a nondestructive inspection camera. Thus, the video borescope is an ideal tool for diagnosing hard-to-reach areas.

For example, the areas of mechanical engineering, plumbing and heating, andthe entire construction / building industry are among the main application fieldsof the video borescope. Also,

the video borescope is suitable for the use in the automotive industry. The fact that it has a one-meter camera tube makes it possible to use the video borescope in away that in manycases no disassembly of machines or motors is necessary. There are bright LEDs on thecamera head that can be controlled and adjusted by the user via the device.

- 4.5. 3.7 and 10 mm cable diameter
- > 3.5 " display
- brightness adjustable on the camera head
- 2600 mAh battery
- SD card slot for micro SD card



# **APPLICATION**





# **TECHNICAL SPECIFICATIONS**

Display 3.5 " LCD

Resolution video function AVI (640 x 480) image function JPEG (1600 x 1200) Resolution 180 ° rotation and mirror function Image rotation

Freezefunction yes up to 4 x Zoom Memory Micro SD card

German, English, Spanish, French, Russian, Japanese, simplified Chinese, traditional Chinese Menu languages

Interfaces Micro USB 2.0, TV output, Micro SD card slot

TV output PAL

Power supply Li-lon battery 2600 mAh Battery capacity

Operating conditions -10 ... +40 °C, RH < 75 %

#### Cable specifications (only for PCE-VE 200 and PCE-VE 200-S

depends on the model 4.5 mm / 0.177 in (PCE-VE 200), 3.7 mm / 0.14 in (PCE-VE 200-S) Cable diameter

1/8 " CMOS chip Image sensor 640 x 480 pixels Resolution camera

6 white LEDs (intensity can be adjusted) Illumination of the cam.

Field of view or angle

Field of view depth 15 mm / 0.59 in... 100 mm / 3.93 in

Camera tube length

Push-cable semi-flexible (semi-rigid spiral)

#### Operating temperature:

-10 ... +50 °C / +14 ... +122 °F main unit / probe in the air: +5 ... +50 °C / +41... +122 °F in water:

Relative humidity 15 ... 90 % probe and device

Fluid resistance machine / light oil, saline solution 5% probe / device Intrusion protection probe water, oil, dust, protection IP67

rain in windy weather (battery compartment must be closed)not under Main unit

water

#### Model Cable diameter Cable length PCE-VE 200 4,5 mm 1 m PCE-VE 200-S 3,7 mm 1 m PCE-VE 200-S3 3,7 mm 3 m PCE-VE 200UV 10 mm 1 m

#### Optional accessories:

PCE-VE 200-SCSV3	Camera cable with front and side, camera 9 mm, length: 3 m
PCE-VE 200-SCSV1	Camera cable with front and side, camera 9 mm, length: 1 m
PCE-VE 200-SCSV2	Camera cable with front and side, camera 6 mm, length: 1 m
PCE-VE 200-SCUV	UV camera cable 10 mm, length: 1 m
PCE-VE 200-SCS3	Camera cable 3.7 mm, length: 3 m
PCE-VE 200-SCS1	Camera cable 3.7 mm, length: 1 m
PCE-VE 200-SC	Spare camera cable 4,5 mm, length: 1 m



Subject to change without notice



# WIFI INSPECTION CAMERA PCE-VE 500N

# WiFi inspection camera for Android and iOS / camera head Ø 4.5 mm

The WiFi inspection camera can be connected to a tablet or smartphone using the Android or iOS app. The WiFi borescope impresses with its simple handling and its robust construction. With the flexible, metal braided borescope cable, examinations under adverse operating conditions are possible with the WiFi borescope. The cable and head diameter is only 4.5 mm. The camera head of the WiFi borescope can be swiveled by 180°. This enables use in narrow cavities and visibility in almost all directions. 5 LEDs ensure that the areas and cavities to be examined are very well illuminated by the WiFi borescope. The brightness of the lighting can be adjusted in stages via the app. Images and videos can be saved in the WiFi borescope app.

- image transmission via WiFi
- for iOS and Android
- memory for pictures and videos via app
- movable camera head Ø 4.5 mm
- cable length 1 m (flexible)
- 5 LEDs with adjustable light intensity



# **APPLICATION**



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# **TECHNICAL SPECIFICATIONS**

1000 mm / 3 ft 3 " Cable length Cable type flexible, metal braided camera head swivels 180 °

Cable diameter 4.5 mm Protection class IP 67 Field of view depth 10 ... 100 mm Field of view 90° Perspective 0°

Lighting 5 LEDs dimmable via app

Exposure automatic Anti-reflection automatic Camera resolution / image sensor 1024 x 768 Px Interface

USB-C charging socket 5 V / 1 A WIFI IEEE 802,11 b/g/n 2.4 GHz

Memory option image and video via iOS or Android device Memory JPEG (1024 x 768 Px) Image format MP4 (1024 x 768 Px) Video format graphically in App Menu navigation

-10 ... +60 °C / 14 ... 140 °F (borescope cable) Operating and storage temperature

0 ... 40 °C / 32 ... 104 °F (hand piece) 3.7 V Li-Ion battery, 2600 mAh

Operating time min. 4 h Recharge time

Power supply

Dimensions 207.5 x 35 x 50 mm / 8.1 x 1.3 x 1.9"

Weight 248 g / 8.7 oz



Subject to change without notice



# **INSPECTION CAMERA PCE-VE 800N4**

# 4-way camera head / data storage / diameter 2.8 mm

The inspection camera has a 1.5 m / 4.9 ft long borescope cable. With a diameter of only 2.8 mm, cavities with the smallest access can be viewed with the help of this inspection camera. The camera head of the inspection camera can move freely in 4 directions. Especially in the maintenance of engines, turbines, etc., the high-resolution display of the inspection camera offers

a good view of cavities and hard-to-reach places. The moveable camera has a resolution of 400 x 400 pixels. The field of view is 80°, which means that with a relatively short distance to the object to be inspected, very large images can still be taken with the inspection camera. All recordings of the inspection camera can be saved as an image or video.

# ISO cal option

- 2.8 mm camera head
- 1.5 m / 4.9 ft borescope cable
- 4-way camera
- ▶ 5 " monitor
- image and video memory
- IP 58 camera cable
- ▶ 400 x 400 pixel image resolution
- ▶ 5 ... 50 mm focus distance



# **APPLICATION**





# **TECHNICAL SPECIFICATIONS**

Cable / head diameter 2.8 mm Direction of movement camera head 4-way Length of camera head 8 mm Bending radius 7 mm Camera head material Titanium alloy Camera lens material Glass Perspective 80° Line of sight 0 ° Focus area 5 ... 50 mm Image sensor 1/18 " color 160000 pixels Trigger Refresh rate 30 Hz Borescope cable length 1.5 m / 4.9 ft Borescope cable material Tungsten

Degree of protection borescope cable IP 58

Main unit: 0 ... 45 °C / 32 ... 113 °F, 15 ... 90 % RH Operating conditions

Cable: 0 ... 60 °C / 32 ... 140 °F

LCD 5 " 16: 9 display Display

Micro USB Interface **HDMI** 

Video output Memory

SDHC memory card up to 64 GB Li-Ion battery 3550 mAh Power supply 5 V power supply

Dimensions 33.5 x 14.5 x 8 cm Weight Approx. 700 g / 1.5 lbs

#### Further models:

PCE-VE 400N4 ø 4 mm PCE-VE 900N4 ø 2 mm



Subject to change without notice



# **INDUSTRIAL BORESCOPE PCE-VE 1000**

# A Versatile 2-way Inspection Instrument

The endoscope PCE-VE 1000 is a versatile inspection instrument. Various endoscope cables with different properties can be connected to the endoscope.

A particular advantage of the endoscope is the large display, which due to its dimensions and resolution offers the user the best possible overview of the surface to be inspected. The endoscope allows the recording of pictures and videos, whereby the videos are additionally stored with an audio recording.

The clear resolution is also good when via button pressing the images are stored on the SD card, inserted in the endoscope. When the SD card is read out on the computer, the recorded pictures and videos are clearly displayed.

# ISO cal option

- various endoscope cables are selectable and are optionally available
- storage of images and videos
- 8 GB memory card incl.
- LED lighting
- large 7 " LC display



### APPLICATION





# **TECHNICAL SPECIFICATIONS**

Screen LCD 800 x 480 pixels Photo resolution / format

640 x 480 pixels / JPEG 640 x 480 pixels / MPEG(with sound) Video resolution / format

1 m / 3.3 ft fall Drop test Li - on battery Power supply USB Interface

Accommodates SD cards up to 32 GB

Memory AV output NTSC / PAL Audio input Built - in microphone Adjustable, 10 levels Brightness setting Run time per battery charge 5 hours

Charging time battery 3 hours 10 ... 40 °C / 50 ... 104 °F Charging temperature Operating temperature 0 ... 60 °C / 32 ... 140 °F 0 ... 60 °C / 32 ... 140 °F Storage temperature

Protection class IP 57

240 x 154 x 47 mm / 9.4 x 6 x 1.8 in Dimensions Weight 1.3 kg / 2.9 lbs

#### Optional accessories:

Centering brush

Surveying Software

Two-Way Articulating Camera Cable PCE-VE-2W3-HR Four-Way Articulating Camera Cable PCE-VE-4W3-HR Four-Way Articulating Camera Cable PCE-VE-4W1-HR Two-in-One Semi-Flexible Camera Cable PCE-VE-2in1-N Semi-rigid borescope cable HighRes Semi-Flexible Camera Cable PCE-VE-N-SC2 Semi-Flexible Camera Cable PCE-VE-N-SC1 Semi-Flexible Camera Cable PCE-VE-N-SC30 Flexible Camera Cable PCE-VE-N-SC10 Flexible Borescope Cable PCE-VE-N-SC2F Camera probe Cable reel PCE-VE-N-ROL Waterproof Camera Cable Semi-Flexible Camera Cables PCE-VE-N-SCS Magnetic Hook Attachment MAG-H-VE-N Guide Ball GB-25-PCE-VE-N Guide Ball GB-15-PCE-VE-N Cable Holder

PCE-VE-N-SC1-HR PCE-IVE 300-PROBE PCE-VE 380N-SC30 HT-55-PCE-VE PCE-VE-CB SOFT-M-VE-N





PCE-VE-N-SC2F



PCE-IVE 300-PROBE



PCE-VE-N-SC1-HR



Subject to change without notice



# **INDUSTRIAL BORESCOPE PCE-PIC 20**

# Inspection camera with 20 m (66 ft) push cable

The inspection camera of the PCE-PIC series is an ideal tool for any service technician who needs to visually inspect pipes and ducts. The inspection camera has a 23 mm / 0.9 in camera head, which is attached to a fiberglass push cable. The inspection camera is optimally suited for pipes and ducts DN 40 ... 150 mm / 1.6 ... 5.9 in. The camera of the inspection camera is waterproof up to 20 m / 66 ft. To facilitate the search for damaged areas on canals and pipes, the inspection camera has an electronic meter counter. Recorded pictures and videos can be saved on an SD memory card via the inspection camera. For better documentation, comments can be added to the pictures and videos via the keyboard.

# ISO cal option

- > 20 m / 66 ft push cable
- electronic meter counting
- 23 mm / 0.9 in camera head
- keyboard for comment input
- braked endoscope line
- 12x LED lighting
- waterproof up to 20 m / 66 ft
- IP66 Carrying Case
- ▶ 90 ° radius of curvature at min. Ø 45 mm



# **APPLICATION**





# **TECHNICAL SPECIFICATIONS**

Cable diameter / head diameter

Cable length

23 mm / 0.9 in PCE-PIC 20: 20 m / 66 ft

20 ... 100 cm

Sight depth Perspective Lighting

White balance Image sensor

120° 12 x LED (dimmable) Automatically 1/3 " Sony CCD 720 x 576 pixels 7 " LC display

Display Interface Memory option Image memory Video output format

Video, photo and sound SD card up to 32 GB PAL 720 x 576 pixels NTSC 720 x 488 pixels

0 ... 20 m / 0 ... 66 ft

Menu navigation

Multilingual: German, English, French, Spanish, Italian,

USB 2.0

Length measurement

Data entry

Operating conditions Storage conditions Power supply

By keyboard possible -10 ... 50 °C / 14 ... 122 °F, 30 ... 90 % rh -20 ... 60 °C / -4 ... 140 °F, 30 ... 90 % rh Power supply 110 V ... 240 V AC / 12 V / 1.2 A DC

Li-lon battery 7.4 / 5400-mAh

Protection class

Camera head: waterproof up to 20 m / 66 ft Complete: 55 x 43.5 x 34.5 cm

Portuguese, Japanese, Chinese, Russian

Camera head: 23 x 45 mm / 0.9 x 1.8 in (total length: 150 mm / 5.9 in) About 13 kg / 28.7 lbs

Weight

Optional accessories

Dimensions

Self-leveling Camera Head Camera Head with Transmitter Locator for videoscope

PCE-PIC-SCH PCE-PIC-TCH PCE-VE-LOC

Display: IP 66



Subject to change without notice



# **LEAK DETECTOR PCE-GA 10**

# Gas leak detector for flammable gases / Optical, acoustic and haptic alarm

The gas leak detector PCE-GA 10 is used to check for leaks in gas pipes and connections. This gas leak detector is suitable for many flammable gases. The gas leak detector has 5 LEDs that inform the gas intensity. In addition to the visual information, the gas leak detector has an audible and haptic alarm. This means that, depending on the level, the gas leak detector emits an alarm

tone and vibrates at the same time. The leak detector is therefore ideal for detecting sporadic gases. The gas leak detector is therefore of great help to employees who want to inspect plants during a plant tour or inspect engines, supply lines or gas lines. The gas leak detector is supplied with a rechargeable battery.

# ISO cal option

- LED display
- for flammable gases
- 500 mm sensor
- optical, acoustic and haptic alarm
- fast response time
- rechargeable battery



# **APPLICATION**





# **TECHNICAL SPECIFICATIONS**

Testable gases Acetaldehyde

> Ammonia Benzene Ethan Ethanol Ethylene Formaldehyde Hexane ISO-butane Methane Propane P-xylene Hydrogen sulfide

Toluene

Hydrogen

# And compounds in which these gases occur

Measuring range (methane) 0 ... 10000 ppm Sensitivity (methane) < 50 ppm

High: 100 / 400 / 700 /1000 ppm Display stages Low: 1000 / 4000 / 7000 / 10000 ppm

< 2 s Response time Heating time ca. 50 s

Optical, acoustic, haptic Alarm types Power supply 3.7 V Li-ion battery Lifetime sensor On average, 5 years

Sensor length

211 x 70 x 45 mm / 8.3 x 2.7 x 1.7 in Dimensions

ca. 400 g / < 1 lb Weight



Subject to change without notice







# **GAS DETECTOR PCE-GA 12**

# Gas flammable gas detector / Measured value display up to 10000 ppm

The gas detector PCE-GA 12 is a very easy-to-use measuring device. This gas detector detects combustible gases and emits a vibrating alarm as well as an audible alarm once a combustible gas has been detected by the gas detector. Thanks to the semi-rigid hose on the gas detection device, the sensor can be aligned in almost any position to reach even inaccessible places.

This makes the gas detection device an ideal measuring device for employees who want to detect sporadically escaping gases (testing of plants during a tour of the plant, checking engines and supply lines, testing gas supply lines). A manual setting of the gas detector is not necessary as the gas detector automatically

# ISO cal option

- audible alarm with 85 dB
- rechargeable battery for mobile use
- automatic calibration
- measuring range up to 10000 ppm
- for the detection of combustible gases
- durability of the sensor about 5 years
- vibrating alarm when detecting gases
- sensor changeable



# **APPLICATION**





# **TECHNICAL SPECIFICATIONS**

Measuring range (only for methane) Acoustic alarm Sensitivity Measuring interval

Display

Calibration Warming up Battery Power adapter

Automatic shutdown

Sensor durability Probe Weight

At low concentration 0 ... 1000 ppm At high concentration 0 ... 10000 ppm

Volume: 85 dB

< 10 ppm (with methane)

< 2 seconds

Measurement of combustible gases on the LC display, bar graphs

Automatically 40 seconds

Polymer Li-ion battery 18500 3.7V Primary side: 100 ... 240 V, 50/60 Hz, 0.2 A

Secondary side: 5 V, 1 A

Turns off if the battery capacity is too low by itself or after 10 minutes if not used.

About 5 years (sensor is interchangeable)

Semi-rigid 400 mm / 16" About 430 g / < 1 lb



Subject to change without notice



### CONDUCTIVITY TESTER FOR NFE METALS PCE-COM 20

# With wide measuring range of up to 112 % IACS or 65 MS/m

The conductivity tester for measuring the electrical conductivity of non-ferrous metals such as aluminium or copper belongs to the group of NDT devices. The conductivity tester is used in non-destructive material testing. By means of the eddy current measuring principle which has proven for this application, the electrical conductivity of metallic materials can be determined

quickly and precisely. With its operating frequency of 60 kHz, the conductivity tester has a wide measuring range of 0.51 ... 112 % IACS and reaches an accuracy of +/-0.5 % at 20 °C, with a resolution of up to 0.01 % IACS.

# ISO cal option

- user-friendly hand-held meter
- memory for up to 500 groups of measurements
- durable internal rechargeable battery
- lift-off and temperature compensation
- adjustable backlight
- for mobile use
- automatic calibration
- operating frequency of 60 kHz
- incl. 3 calibration plates (titanium 1.03 % IACS, bronze 8.11 % IACS and copper 100 % IACS)





## **APPLICATION**



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# **TECHNICAL SPECIFICATIONS**

Operating frequency Conductivity measuring range

Conductivity resolution

Conductivity accuracy

Lift-off effect Temperature measuring range Temperature accuracy Automatic compensation

Operating conditions Display Menu languages Power supply Probe Memory Data interface Dimensions Weight

#### Optional accessories:

Calibration standard titanium Calibration standard brass Calibration standard magnesium Calibration standard magnesium Calibration standard copper Calibration standard copper Calibration standard copper Calibration standard bronze Calibration standard bronze Calibration standard bronze Calibration standard aluminium Calibration standard aluminium Calibration standard aluminium Calibration standard aluminium

60 kHz. sine wave 0.51 % IACS ... 112 % IACS 0.3 MS/m ... 65 MS/m resistance 0.015388 ... 3.33333 Ω•mm²/m 0.01 % IACS (at < 51 % IACS) 0.1 % IACS (at 51 % IACS ... 112 % IACS) ±0.5 % at +20 °C / 68 °F ±1 % at 0 ... +40 °C / 32 ... 104 °F probe compensation 0.5 mm 0 ... +50 °C / 32 ... 122 °F ±0.5 °C Automatic adjustment of conductivity result to the value at 20 °C / 68 °F 0 ... 50 °C / 32 ... 122 °F, 0 ... 95 % RH LCD with backlight English, German, Chinese (simplified) internal rechargeable battery Ø 14 mm /  $\approx$  0.55 in up to 500 groups of measurement values USB 220 x 95 x 35 mm / 8.66 x 3.74 x 1.38 in 415 g / 1 lb (with probe)

1.02 % IACS Order code PCE-COM 20-CP1 21.02 % IACS Order code PCE-COM 20-CP9

11.88 % IACS

31.88 % IACS	Order code PCE-COM 20-CP3
87.24 % IACS	Order code PCE-COM 20-CP10
60.69 % IACS	Order code PCE-COM 20-CP8
101.03 % IACS	Order code PCE-COM 20-CP13
8.47 % IACS Order of	code PCE-COM 20-CP12
10.55 % IACS	Order code PCE-COM 20-CP5
15.24 % IACS	Order code PCE-COM 20-CP2
15.29 % IACS	Order code PCE-COM 20-CP7
32.07 % IACS	Order code PCE-COM 20-CP6
57.41 % IACS	Order code PCE-COM 20-CP4
41.21 % IACS	Order code PCE-COM 20-CP14

Order code PCE-COM 20-CP11



Subject to change without notice



# ELECTROMAGNETIC FIELD GAUGE PCE-MFM 2400 SERIES

# Tesla and Gauss measurement for static magnetic fields

With a measuring range up to 2,400 mT, the electromagnetic field meter covers a wide range of measuring tasks. The electromagnetic field meter has an accuracy of 1 % which makes it a very precise meter. The electromagnetic field meter can be used, for instance, to test relays and permanent magnets for existing magnetic fields. It is therefore often used in production

processes or in quality control. With the backlight of the electromagnetic field meter, the measured values are always easy to read even under poor lighting conditions.

# ISO cal option

- very precise measurement technology
- measuring range up to 24,000 G and 2,400 mT
- transversal and axial sensor
- measures static magnetic fields
- automatic shutdown



# **APPLICATION**



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# **TECHNICAL SPECIFICATIONS**

Measuring range 0... 200 mT

200... 2,400 mT 0 ... 2,000 G 2,000 ... 24,000 G

Accuracy ±1 % of rdg.

Resolution 0.01 mT

0.1 g

Measuring direction Transversal Magnetic field Static (DC) Unit mT, G

Power supply 1 x 9 V block battery

Automatic shutdown Automatic shutdown after 5 minutes in idle status

Modes Hold mode, measurement mode
Display Backlight, digital 4-digit display
Operating temperature 32 ... 122 °F, / 0 ... 50 °C
Storage temperature -4 ... 122 °F / 20 ... 50 °C

Dimensions 185 x 97 x 40 mm / 7.28 x 3.82 x 1.57 in

Weight 0.68 lb, 310 g

Model

**PCE-MFM 2400** 

Sensor Hall sensor transversal, cable length approx. 3.28 ft., 1 m

PCE-MFM 2400+

Sensor Axial Hall sensor, cable length approx. 6.56 ft., 2 m





Subject to change without notice



### FLOW METER PCE-TDS 100H

# Ultrasonic method for homogeneous liquids

The PCE-TDS 100H is designed for quick and mobile measurements of flow rates within pipes. To make such a measurement, it is not necessary to enter the piping system directly. The ultrasonic flow meter works in line with the transit time difference method. This means that transducers send a directed ultrasonic signal through the pipe diagonally which is then reflected and

received by the transducer again. On the basis of the signal's transit time delay that occurs when a pre-defined medium passes through a pipe, the meter can determine the flow if the pipe diameter and material are known. The desired parameters must be set before making a measurement.

# ISO cal option

- ideal for retrofitting
- installation without process interruption
- easy assembly
- accurate and reliable
- no pressure loss
- maintenance-free, no moving parts
- wear-free
- portable device for control measurements
- 2 x sensor TDS-M1 included





TDS-M1

# **APPLICATION**





# **TECHNICAL SPECIFICATIONS**

Flow units cubic metre [m³]

litre [l]

gallon (USA) [gal] imperial gallon (UK) [igl] million USA gallon [mgl] cubic foot [cf] barrel (USA) [bal] imperial barrel (UK) [ib]

oil barrel [ob] per day [/d]

per hour [/h] pro minute [/m]

and per second [/s]

Data logger 1800 measurements

Interface USB (for online measurement and

readout of the internal memory)

Protection class IP 52

Time settings

Power supply 3 x AA rechargeable NiMH batteries / 2100 mAh

(at full charge, 12 h running time)

100 ... 240 V AC 50/60 Hz Dimensions 214 x 104 x 40 mm

Weight 450 g

Sensor (only PCE-TDS 100 H) nominal width DN 50 ... 700, 57 ... 720 mm Temperature of liquid -30 ... 160 °C

Dimensions 50 x 45 x 45 mm

Weight 260 g

Standard transducers temperature transducers On-rail flow transducer On-rail flow transducer

Optional accessories:

transducers Ultrasonic coupling gel Order code TDS-M1 High-Order code TDS-S1 Order code TDS-HS Order code TDS-HM Flow Order code TDS-L1 Order code TT-GEL





TDS-L1

#### Further models of the PCE-TDS 100 series:

PCE-TDS 100HSH 2 x sensor TDS-S1 nominal width DN 15 ... 100, 20 ... 108 mm 2 x sensor TDS-M1 nominal width DN 50 ... 700, 57 ... 720 mm

PCE-TDS 100HS 2 x sensor TDS-S1 nominal width DN 15 ... 100, 20 ... 108 mm



Subject to change without notice





### FLOW METER PCE-TDS 100H+ INCL. TEMPERATURE DATA LOGGER

## Determination of heat quantity and heat output

This is a portable handheld clamp-on ultrasonic flow meter used for non-invasive, unobstructed and highly accurate

measurements of the flow velocity of liquids in metal, plastic and rubber pipes and tubes with a diameter of 57 ... 720 mm / approx. 2 ... 28 in. The heat flowmeter kit is ideal for use in the oil and gas, water and wastewater, chemical, food and beverage,

pharmaceutical, metals and mining, pulp and paper, power and heating, ventilation, air conditioning and refrigeration (HVACR) industries. This ultrasonic flow meter features user-friendly velcro-strap clamps that allow for quick and easy repositioning of the electroacoustic transducers.

# ISO cal option

- ideal for retrofitting
- installation without process interruption
- easy assembly
- accurate and reliable
- no pressure loss
- maintenance-free, no moving parts
- wear-free
- portable devices for control measurements





### **APPLICATION**





# TECHNICAL SPECIFICATIONS

Handheld measuring range -32 ... +32 m/s 0.0001 m/s. 0.00033 ft/s Resolution

Accuracy for DN ≥ 50 mm: ±3.5 % of rdg. for DN < 50 mm: ±1.0 % of rdg. Reproducibility ±1.0 % of rdg.

Media All liquids with an impurity < 5 % and a flow  $> 0.03 \text{ m}^3/\text{h}$ 

Cubic meter [m³] Flow units

Liter [I]

Gallon (USA) [gal] Imperial gallon (UK) [igl] Million USA gallon [mgl] Cubic foot [cf] Barrel (USA) [bal]

Imperial barrel (UK) [ib] Oil barrel [ob]

per day [/d] per hour [/h] per minute [/m] and per second [/s]

Data logger 1800 measurements

Interface USB (for online measurement and Protection class

read out of the internal memory)

Protection IP 52

Power supply 3 x AA NiMH rechargeable

> battery / 2100 mAh (at full charge 12h running time)

100 ... 240 V AC 50/60 Hz Dimensions 214 x 104 x 40 mm / 8.4 x 4.1 x 1.5 '

450 g / 15 oz Weight

Sensor

Time settings

(only PCE-TDS 100 H) nominal width DN 50 ... 700,

57 ... 720 mm / approx. 2 ... 28 " Temperature of liquid -30 ... 160 °C / -22 ... 320 °F Dimensions 50 x 45 x 45 mm / 1.9 x 1.7 x 1.7 '

Weight 260 g / 9 oz

#### Technical data evaluation software

- Units of power W, kW, MW, J/h, kJ/h, MJ/h, Btu/h, kBtu/h, MBtu/h
- Units of energy J, kJ, MJ, Wh, kWh, MWh, Btu, kBtu, MBtu
- Graphical representation of flow, flow temperature, return temperature, heat output and heat quantity
- Tabular representation of flow, flow temperature, return temperature, heat output and heat quantity
- Mobile and stationary measurement mode
- Real-time data logger with unlimited runtime (only limited by PC memory capacity)
- Data export function
- User-guided software operation with step-by-step instructions for device and software configuration



Measuring range Type K thermocouple

-200 ... +1370 °C

Resolution 0.01 °C ±(0.3 % of rdg. +0.40) °C\* Accuracy\* Measuring range

-200 ... +400 °C T-type thermocouple Resolution 0.01 °C

Accuracy\* ±(0.3 % of rdg. +0.40) °C\*

Measuring range J-type thermocouple -200 ... +1200 °C

0.01 °C Resolution

±(0.3 % of rdg. +0.40) °C\* Accuracy\* Measuring rate

Operating temperature -10 ... +50 °C -20 ... +60 °C (without batteries) Storage temperature

3 x AAA batteries / 1.2 V Power supply rechargeable battery Battery life

approx 190 h (without backlight, battery capacity

1200 mAh,

ambient temperature 25 °C)

IP52 (with protective cover and connected sensor)

stanked/certification CE/EMC ROHS/td

#### Optional accessories:

Standard transducers Order code TDS-M1

High-temperature transducers

Order code TDS-S1 Order code TDS-HS On-rail flow transducer Order code TDS-HM On-rail flow transducer Flow transducers

Order code TDS-L1 Order code TT-GEL Ultrasonic coupling gel

#### Further models of the PCE-TDS 100 series: PCE-TDS 100HSH+ 2 x sensor TDS-S1

nominal width DN 15 ... 100, 20 ... 108 mm

2 x sensor TDS-M1

nominal width DN 50 ... 700, 57 ... 720 mm PCE-TDS 100HS+ 2 x sensor TDS-S1

nominal width DN 15 ... 100, 20 ... 108 mm



Subject to change without notice



### COATING THICKNESS GAUGE PCE-CT 80

## Paint layer thickness gauge for Fe and NFe

The paint layer thickness gauge PCE-CT 80 is a measuring device for the non-destructive measurement of coatings (lacquers, paints, plastics ...) on steel / iron and non-ferrous metals. Thanks to the externally connected sensor on the PCE-CT 80 paint coating thickness gauge, even difficult-toreach measuring locations can be easily reached.

The menu navigation of the paint thickness gauge allows easy adjustment and setting to new parameters and makes this handy paint coating thickness gauge an indispensable tool for control measurements in production, workshop and quality assurance.

# ISO cal option

- for many materials such as iron, steel, aluminium, copper, brass and
- measurements cannot be influenced by vibrations
- practical V-groove on the measuring heads
- internal data memory
- warning for measurements exceeding the measuring range
- wear-resistant, spring-mounted measuring head for precise measurement results
- incl. ISO laboratory calibration with certificate
- probe PCE-CT 80-FN1.5 included
- Measurement range Fe: 0 ... 1500. NFe: 0 ... 1500



### APPLICATION





# TECHNICAL SPECIFICATIONS

Fe: 0 ... 5000 µm / 0 ... 196.9 mils (depending on probe) Measurement range

NFe: 0 ... 3000 µm / 0 ... 118.1 mils (depending on probe)

 $\pm$ (2 % of rdg. + 1  $\mu$ m / 0.039 mils) Accuracy

Resolution  $0.1 \, \mu m \, (< 100 \, \mu m)$  $1 \mu m (> 100 \mu m)$ 

Measurable materials Non-magnetic layers on steel, iron, ...

Non-electrically conductive layers on aluminium, copper, ...

Min. radius of curvature convex 25 mm Min. radius of curvature concave Min. measuring surface Ø 17 mm

Min. layer thickness 0.2 mm (on magnetic materials) 0.05 mm (on non-magnetic materials)

Autom. mode with material detection (Fe + NFe) Probe mode

Magnetic mode (Fe)

Eddy current mode (NFe) Single measurement

Measurement modes Continuous measurement

Calibration Multipoint calibration (1 ... 4 points for each group) zero point calibration

µm, mm, mils Units USB 2.0 Data transfer

One volatile measuring group (DIR mode) Memory

Four measuring groups with autom. storage and max. 2000 readings

(GEN mode)

Statistical functions Number of measured values, mean, minimum, maximum, standard

Alarm Display when the adjustable upper and lower alarm limits are exceeded

Operating time Auto Power Off mode (3 min) Power supply 3 x 1.5 V AAA batteries Display 128 x 128 px LCD Displayed information Battery status / flaw detection Operating conditions 0 ... 50 °C / 32 ... 122 °F

20 ... 90 % RH not condensing -10 ... 60 °C / 14 ... 140 °F Storage conditions 20 ... 90 % RH not condensing

Dimensions 143 x 71 x 37 mm / 5.6 x 2.8 x 1.5 in (L x W x H) with sensor and batteries: approx. 271 g / <1 lb Weight

#### Optional accessories:

Probe PCE-CT 80-FN0.5 Measurement range: Fe: 0 ... 500, NFe: 0 ... 500 Probe PCE-CT 80-FN2 Measurement range: Fe: 0 ... 2000, NFe: 0 ... 2000 PCE-CT 80-FN2.5 Probe Measurement range: Fe: 0 ... 2500, NFe: 0 ... 2500 Probe PCE-CT 80-FN3 Measurement range: Fe: 0 ... 3000, NFe: 0 ... 3000 Probe PCE-CT 80-F5N.3 Measurement range: Fe: 0 ... 5000, NFe: 0 ... 3000



Subject to change without notice



#### WALL THICKNESS GAUGE PCE-TG 300 WITH BLUETOOTH

### With a wide measuring range of up to 600 mm

The PCE-TG 300 is a wall thickness gauge with special probes for various applications. In general, the wall thicknesses of all homogeneous materials can be measured with the PCE-TG 300. For damping or scattering materials such as plastic or cast iron, a special probe is available. An angled 90 ° probe also enables measurements at hard-to-reach measuring positions. The speed

of sound can be set freely and thus adapted to a wide variety of materials. The measured values are displayed directly on the easy-to-read TFT colour display.

# ISO cal option

- wide measuring range
- various probes available
- battery operation
- fault and cavity detection
- internal measurement data memory
- printing via Bluetooth



#### APPLICATION





### **TECHNICAL SPECIFICATIONS**

PE: pulse-echo mode 0.65 ... 600 mm (steel) Measuring range EE: echo-echo mode 2.50 ... 60 mm

±0.04 mm H [mm] (< 10 mm); ±0.4 % H [mm] Accuracy

(> 10 mm)

H refers to the material thickness of the

workpiece

Resolution 0.1 mm / 0.01 mm / 0.001 mm (adjustable)

Measurable materials Metals

**Plastics** Ceramics Epoxy resin

Glass and all homogeneous materials

Working modes Pulse echo mode (fault and cavity detection)

Echo-Echo mode (hiding layer thicknesses,

e.g. lacquers)

Sound velocity calibration Calibration Zero point calibration

Two-point calibration

Normal mode, scan mode, difference mode View mode

Units mm / inch

Data transfer Printing via Bluetooth / USB 2.0

Non-volatile memory with 100 data groups Memory

with 100 data sets each

Operating time Continuous operation 100 h

Automatic stand-by mode (adjustable)

Automatic power off mode (adjustable)

P-E: 2 ... 600 mm, E-E: 2,5 ... 100 mm

4 x AA battery 1.5 V

320 x 240 pixel TFT LCD colour display with Display

brightness adjustment

0 ... 50 °C / 32 ... 122 °F, ≤ 80 % RH non Operating conditions

condensing

Storage conditions -20 ... 70 °C / -4 ... 158 °F, ≤ 80 % RH non-

condensing

185 x 97 x 40 mm / 7.3 x 3.8 x 1.6 in Dimensions

Weight 375 g / < 1 lb

#### Specifications of the included probe P5EE

Frequency 5 MHz Diameter 10 mm

Measurement range

Minimum pipe

Power supply

diameter 20 x 3 mm

Description normal measurement and E-E test

#### Specifications of the optional probes

#### NO2 (not suitable for curved materials)

2.5 MHz / 14 mm Frequency / Ø Measurement range 3 ... 40 mm (steel) 3 ... 300 mm (steel)

For damping / scattering materials Description

(plastics, cast iron)

#### NO<sub>5</sub>

5 MHz / 10 mm Frequency / Ø Measurement range Minimum pipe diameter

1 ... 600 mm (steel)

20 x 3 mm Description normal measurement

#### NO5 / 90°

Frequency / Ø Measurement range Minimum pipe

5 MHz / 10 mm 1 ... 600 mm (steel)

diameter 20 x 3 mm

Description normal measurement

#### NO7

Frequency / Ø

7 MHz / 6 mm Measurement range 0.65 ... 200 mm (steel)

Minimum pipe diameter

15 x 2 mm

Description for thin-walled or strongly curved

### HT5

Frequency / Ø Measurement range Minimum pipe

diameter

5 MHz / 12 mm 1 ... 600 mm (steel)

30 mm

for high temperatures Description (max. 300 °C)



Subject to change without notice





#### **COATING THICKNESS GAUGE PCE-CT 100**

### Non-destructive, precise measurements on ferrous (Fe) & non-ferrous (nFe) metal substrates

The PCE-CT 100 is a coating thickness measuring device with a very compact size. The coating thickness measuring device works according to the magnetic induction (ISO 2178) and according to the eddy current (ISO 2360) methods. These procedures are used for the non-destructive testing of materials. This is used to measure the thickness of magnetically neutral

layers on magnetic or non-magnetic base material.

The coating thickness measuring device PCE-CT 100 is ideal for reliable on-site applications. With the external probe, the layer thickness can be measured quickly and easily even in hard-to-reach places.

## ISO cal option

- high resolution
- non-destructive measurements
- for ferrous and non-ferrous metals
- data transfer via USB
- graphic display
- peak-hold function





### **APPLICATION**





### **TECHNICAL SPECIFICATIONS**

Resolution 0.1 or <0.2 % of reading

(for probes with a measurement range of up to

 $1.5 \text{ mm} / 1500 \mu\text{m} / 1.5 \text{ mm} / 59 \text{ mil}$ ) 1  $\mu\text{m}$  or <0.2 % of reading

(or probes with a measurement range of more than 1.5 mm / 1500  $\mu$ m / 1.5 mm / 59 mil)

Display high-resolution colour display with backlight

Menu languages English, German, French, Italian, Spanish, Turkish, Czech, Chinese

Memory direct mode: Max. 1,000 measured values in Fe (Type F) and nFe (Type N) mode

file memory: max. 100,000 measured values

Calibration factory calibration

zero (one-point calibration)

one-foil calibration (two-point calibration)

wo-foil calibration

cal-through-coat calibration

Zero offset addition of a constant value to the measured value Statistical parameters N,  $\overline{x}^-$ ,  $\sigma$ , Max, Min, Cp, Cpk, Kvar

On-screen statistics  $\overline{x}^-$ ,  $\sigma$ , Max, Min

Alarm limits adjustable with visual and audible signal Interfaces USB 2.0, Bluetooth 4.0

Operating temperature 0 ... +50 °C

Power supply 3 x Mignon (AA) 1.5 V

Dimensions approx. 163 x 82 x 40 mm / 6.42 x 3.23 x 1.58 in (H x W x D)

Weight approx. 290 g (incl. batteries)

Protection class IP 52 (protection against dust and dripping water)

# The probes are not included in the standard package! These must be ordered separately, depending on your application!

#### Optional accessories:

Angled probe	order code	PCE-CT 100 FN1.5R	measurement range: 0 1500 μm
Angled probe	order code	PCE-CT 100 F3.5	measurement range: 0 3.5 mm
Angled combined probe	order code	PCE-CT 100 FN1.5/90°	measurement range: 0 1500 μm
Angled probe	order code	PCE-CT 100 F10	measurement range: 0 10 mm
Angled probe	order code	PCE-CT 100 F1.5R	measurement range: 0 1500 μm
Angled combined probe	order code	PCE-CT 100 FN3.5	measurement range: Fe: 0 3.5 mm, NFe: 0 3.0 mm
Cambinad proba	arder code	DOE OT 100 EN11 E	magairement range; 0. 1500 um

Combined probe order code PCE-CT 100 FN1.5 measurement range:  $0 \dots 1500 \ \mu m$  Probe order code PCE-CT 100 N1.5 measurement range:  $0 \dots 1500 \ \mu m$  Probe order code PCE-CT 100 F1.5 measurement range:  $0 \dots 1500 \ \mu m$ 

High-precision combined

probe order code PCE-CT 100 FN0.2 measurement range: 0 ... 200 µm



Subject to change without notice



#### COATING THICKNESS GAUGE PCE-CT 65

### For measuring the colour thickness on ferrous and non-ferrous metals

PCE-CT 65 is a coating thickness gauge that uses magnetic induction (ferrous) or eddy current (non-ferrous) to take non-destructive measurements of coating and dry film thickness (DFT) on metal substrates such as steel and aluminum. This thickness gauge is ideal for painted and powder-coated surface testing, automotive paint inspection, coated material testing,

and manufacturing quality control applications. The easy-to-use downloadable PC-compatible software included with this thickness gauge allows for detailed analysis of measurement results via computer. Measurement values are shown in a table and different working modes can be selected for data filtering.

## ISO cal option

- for ferrous and non-ferrous metals
- immediately ready to measure
- large measuring range
- measured value memory for up to 1500 measurements
- two measuring modes
- comfortable one-hand operation
- comes with storage case
- calibration plates for accuracy testing



#### **APPLICATION**





### **TECHNICAL SPECIFICATIONS**

Ferrous metals

Principle Magnetic induction

Measuring range  $0 \dots 1350 \ \mu m \ / \ 0 \dots 53.1 \ mils$  Accuracy  $0 \dots 1000 \ \mu m : (\pm 2.5 \ \% \ \pm 2 \ \mu m)$   $1000 \ \mu m \dots 1350 \ \mu m : \pm 3.5 \ \%$ 

0 ... 39.3 mils: (±2 % ±0.08 mils) 39.3 mils ... 53.1 mils: ±3.5 % 0 ... 100 μm: 0.1 μm

0 ... 10 mils: 0.01 mils 10 mils ... 53.1 mils: 0 ... 1 mils

Smallest surface Ø 7 mm / Ø 0.3 in Min. curvature radius 1.5 mm / 0.05 in Min. substrate thickness 0.5 mm / 0.02 in

Non-ferrous metals

Principle Eddy current

 $\begin{array}{ll} \text{Measuring range} & 0 \dots 1350 \ \mu\text{m} \ / \ 0 \dots 53.1 \ \text{mils} \\ \text{Accuracy} & 0 \dots 1000 \ \mu\text{m} \colon \pm (2.5 \ \% \ \pm 2 \ \mu\text{m}) \end{array}$ 

1000 μm ... 1350 μm: ±3.5 % 0 ... 39.3 mils: ±(2 % ±0.08 mils) 39.3 mils ... 53.1 mils: ±3.5 %

Resolution 0 ... 100 μm: 0.1 .mu.m 100 μm ... 1000 μm: 1 μm

in 1000 mm ... 1350 µm: 0.01 mm 0 ... 10 mils: 0.01 mils 10 mils ... 53.1 mils: 0 ... 1 mils

Smallest surface Ø 5 mm / Ø 0.2 in Min. curvature radius 3 mm / 0.1 in Min. substrate thickness 0.3 mm / 0.01 in

Units µm, mils

Functions Alarm function, display lighting, automatic shutdown,

calibration, memory function

Memory option 30 storage groups with a capacity of 50

measurements each = 1500 measurements total

Interface US

Environmental conditions 0 ... 40 °C / 32 °F ... 104 °F, 20 % ... 90 % rh

Power supply 2 x 1.5 V AAA batteries



Subject to change without notice

# **COATING THICKNESS MEASUREMENT**

#### COATING THICKNESS GAUGE PCE-CT 26FN

#### For iron and non-ferrous substrates

The coating thickness gauge PCE-CT 26FN can measure non-destructive coatings (paints, plastics ...) on steel / iron and non-ferrous metals. The coating thickness gauge is ideally suited, for example, to detect accidental damage to the vehicle immediately. But also in the industrial sector, the PCE-CT 26FN coating thickness gauge is used for incoming and outgoing inspection in

order to be able to offer consistently consistent product qualities. The ergonomically shaped coating thickness gauge with integrated probe and very simple operation allows you to quickly determine measurement results with high accuracy.

## ISO cal option

- immediately ready to measure
- wear-resistant sensor
- V-groove for measurement on pipes
- one-handed operation
- ▶ ISO calibration optional
- incl. transport case



#### **APPLICATION**





### **TECHNICAL SPECIFICATIONS**

Measuring range Resolution

Accuracy

Smallest measuring surface Smallest radius of curvature Smallest thickness of the base material

Display

Ambient temperature Power supply Dimension Weight  $0 \ ... \ 1250 \ \mu m \ (0 \ ... \ 49.2 \ mils)$ 

1 µm (0.039 mils)

 $\pm$ (3 % + 2  $\mu$ m) or  $\pm$  (3 % + 0.079 mils)

5 x 5 mm / 0.2 in x 0.2 in

Convex. 3 mm (0.1 in) / concave: 50 mm (2 in)

Fe: at least 0.5 mm / 0.02 in NFe: at least 0.3 mm / 0.01 in

OLED display

0 ... 50 °C / 32 ... 120 °F 2 x AAA battery 1.5 V

100 x 52 x 29 mm / 4 x 2 x 1.1 in About 68 g / < 1 lb (without batteries)



Subject to change without notice



## MATERIAL TESTER PCE-CT 22BT

#### for measurement on ferrous and non-ferrous metals

With this Material Tester, layer thicknesses on metallic surfaces can be reliably determined. The Material Tester has a measuring range of 1500  $\mu m$ . This means that the Material Tester is used, for example, in a paint shop, for incoming goods inspection or for an expert. With the Bluetooth interface on the Material Tester, all data can be transferred to a mobile iOS or Android device and

exported as a CSV, PDF or TXT file. A live view with analysis of the measured values is also possible via the free app with the Material Tester. In addition to the Bluetooth interface, the Material Tester has a micro USB interface. All data can also be transferred to the PC and analyzed via this interface in the Material Tester.

## ISO cal option

- micro USB and Bluetooth interface
- calibration foils included
- adjustable alarm gene values
- backlit display
- data storage for up to 600 measured values
- measuring range up to 1500 μm



#### **APPLICATION**





## **TECHNICAL SPECIFICATIONS**

Measurable substrates Fe, NFe probe internal

.....

measuring range  $0... 1500 \ \mu m$ 

resolution 0.1  $\mu m$  (in the measuring range 0... 99.9  $\mu m$ ) 1  $\mu m$  (in the measuring range 100... 1500  $\mu m$ )

accuracy  $\pm$  (1  $\mu$ m + 2% of the layer thickness)

units  $\mu m$ , mil

Smallest curvature convex 5 mm, concave 5 mm

Smallest measuring area 10 x 10 mm Minimum thickness of the substrate 0.4 mm

interface Bluetooth, micro USB

memory 10 groups with 60 measurements each power supply 2 x 1.5 V AA batteries, 5 V USB interface

Environmental conditions -10... 50 ° C, 10... 85% RH
Dimensions 126 x 69 x 35 mm (without sensor)
Weight approx. 97 g (without batteries)



Subject to change without notice



## COATING THICKNESS GAUGE PCE-CT 27FN

### F / N: also for non-ferrous metals / Measuring range: 0 ... 1250 μm

PCE-CT 27FN is a Coating Thickness Gauge that takes nondestructive measurements of nonmagnetic coating, insulating layer and dry film thickness (DFT) on metal substrates such as steel and aluminum.

Ideal for surface testing, automotive paint inspection, material testing and manufacturing quality control applications, this

Coating Thickness Gauge is designed to measure layers of paint, ink, plastic, chrome, copper, zinc, enamel, paper, glass, rubber and similar materials.

# ISO cal option

- F / N: also for non-ferrous metals
- immediately ready to measure
- large measuring range
- measuring head for precise measurement results
- practical V-groove on the measuring head
- external measuring probe
- measuring range: 0 ... 1250 µm





### **APPLICATION**





## **TECHNICAL SPECIFICATIONS**

Measuring range Accuracy

Resolution

Operating temperatures

Power Dimensions

Weight

0 ... 1250 µm / 0 ... 50 mils  $\pm (2 \% + 2 \mu m) / \pm (2 \% + 0.1 \text{ mils})$ 0.1 µm / 0.1 mil

-10 °C... +50 °C / +14 °F ... +122 °F

2 x 1.5 V batteries

166 mm x 68 mm x 30 mm 6.54 in x 2.68 in x 1.18 in

0.180 kg / 0.40 lb



Subject to change without notice



#### FORCE GAUGE PCE-DFG N 500

#### Digital force gauge for tensile and compressive force measurement up to 500 N

The PCE-DFG N 500 is a digital force gauge for tensile and compressive force measurement up to 500 N. It has a resolution of 0.1 N. The measured values are shown on a large display with backlight which is rotatable by 180 °. Therefore, reading the measured values correctly is possible in any position and at any time. The outstanding accuracy of ±0.1 % f. s. is confirmed

by the factory calibration certificate that comes with the meter. In addition to the internal memory with sufficient capacity for 100 readings, a USB interface is available for data transfer.

## ISO cal option

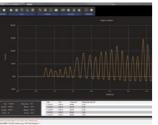
- tensile and compressive force measurement
- 1600 Hz sampling rate
- error limit 0.1 % of the measuring range
- PEAK function (MIN / MAX)
- limit value function
- various units of measurement
- automatic or manual storage
- graphical evaluation
- display with automatic orientation
- time / date
- control and evaluation software
- auto power off adjustable
- battery level indicator
- mains operation possible
- memory capacity for 100 measurements



#### **APPLICATION**



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### **TECHNICAL SPECIFICATIONS**

Measurement range 0 ... 500 N Accuracy ±0.1 % of the measuring range

Resolution

Units N, kg, lb, KPa Display 2.8 "TFT graphical display inside, outside, crack, shutdown Alarm modes

Sampling rate 6 ... 1600 Hz 100 measurements, 8000 values each Memory

rechargeable NiMh battery 6 V / 1600 mAh Power supply approx. 10 h Battery life

Charging adaptor 12 V / 1 A Outputs Interface: USB

Switching output: 12 V / 50 mA

IP 54 Protection class Operating and storage conditions -10 ... 50 °C / 14 ... 122 °F 5 ... 95 % RH non-condensing

Force absorption element M6 x 7 mm Dimensions 200 x 97 x 42 mm / 7.9 x 3.8 x 1.7 in

Weight 540 g / 1.2 lbs

#### Optional accessories:

Clamp for peel-off tests Holder for button and rivet testing Clamping device for bristle testing Clamping device for bristle testing Universal clamping device Clamping device for tensile tests Fork holder for tensile & compr. tests Clamping tool for tensile tests Clamping device for tensile tests Adaptor clamp for tensile tests Adaptor clamp for tensile tests Round adaptor stamp for compr. tests Round adaptor stamp for compr. tests Motorised force test stand Force test stand Clamping device for test stand	Order code	PCE-SJJ010 PCE-SJJ06 PCE-SJJ04 PCE-SJJ01 PCE-MTS50 PCE-FTS50 PCE-SJJ03 PCE-SJJ02 PCE-SJJ024 PCE-SJJ015
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Subject to change without notice



#### FORCE GAUGE PCE-DFG N 10K

#### With external measuring cell and USB interface for connection to a PC

The force gauge measures both tensile and compressive forces with a very high resolution. Tensile and compressive forces are often measured in test laboratories, for example to determine the yield strength, the pull-off force and the force required to actuate a push-button or switch. The force gauge is supplied with an external measuring cell. The PCE-DFG N 10K force

gauge can measure up to 10,000 N / 2,248 lbs. Models for 1,000 N / 225 lbs, 2,500 N / 562 lbs and 5,000 N / 1,124 lbs are also available. Various eyelets or hooks with M10 or M12 threads can be screwed into the measuring cells but other devices with the same thread can also be attached to the measuring cell.

## ISO cal option

- USB interface
- memory capacity for 100 measurements
- incl. ISO calibration certificate
- graphical display
- fast response time
- PC software



## **APPLICATION**





#### **TECHNICAL SPECIFICATIONS**

 $\begin{array}{lll} \text{Measurement range} & 0 \dots 10,000 \text{ N} / 0 \dots 2,248 \text{ lbs} \\ \text{Resolution} & 5 \text{ N} \\ \text{Accuracy} & \pm 0.1 \% \text{ of the measuring range} \\ \text{Units} & \text{N, kg, lb, KPa} \\ \text{Display} & 2.8 \text{ "TFT graphical display} \\ \text{Alarm modes} & \text{inside, outside, crack, shutdown} \\ \text{Sampling rate} & 6 \dots 1600 \text{ Hz} \\ \end{array}$ 

Memory
100 measurements, 8000 values each
Power supply
rechargeable NiMH battery, 6 V / 1600 mAh
Battery life
approx. 10 h
Mains / charging adaptor
Outputs
Interface: USB
Switching output: 12 V / 50 mA

Protection class IP 54
Operating and storage conditions -10 ... 50 °C / 14 ... 122 °F
5 ... 95 % RH non-condensing

Mounting thread measuring cell up to 1000 N / 225 lbs M10 2500 ... 10000 N / 562 ... 2,248 lbs M12

Dimensions  $200 \times 97 \times 42 \text{ mm} / 7.9 \times 3.8 \times 1.7$  Weight 540 g / 1.2 lbs

#### Optional accessories:

Universal clamping device	Order code	PCE-SJJ017
Clamping device for tensile tests	Order code	PCE-SJJ012
Fork holder for tensile & compr. tests	Order code	PCE-SJJ09
Adaptor clamp for tensile tests	Order code	PCE-SJJ06
Round adaptor stamp for compr. tests	Order code	PCE-SJJ04
Adaptor for compr. tests	Order code	PCE-SJJ01
Clamping device for test stand	Order code	PCE-SJJ015

#### Further models of the PCE-DFG N series:

PCE-DFG N5	internal measuring	cell meas. range	0	5 N
PCE-DFG N10	internal measuring	cell meas. range	0	10 N
PCE-DFG N20	internal measuring	cell meas. range	0	20 N
PCE-DFG N200	internal measuring	cell meas. range	0	200 N
PCE-DFG N500	internal measuring	cell meas. range	0	500 N
PCE-DFG N 1K	internal measuring	cell meas. range	0	1000 N / 100 kg
PCE-DFG N 2,5K	internal measuring	cell meas. range	0	2500 N / 250 kg
PCE-DFG N 5K	internal measuring	cell meas. range	0	5000 N / 500 kg
PCE-DFG N 20K	internal measuring	cell meas. range	0	20000 N / 2 t
PCE-DFG N 50K	internal measuring	cell meas. range	0	50000 N / 5 t
PCE-DFG N 100K	internal measuring	cell meas. range	0 1	00000 N / 10 t



Subject to change without notice



#### FORCE GAUGE PCE-DFG NF 1K

#### Measurement of compressive forces with external load cell

The force gauge with an external load cell is designed for the measurement of compressive forces in hard-to-reach measuring locations. The pressure cell is connected to the force gauge by a sensor cable of approx. 3 m length and thanks to the small cell dimensions, it ensures versatile applications. The force gauge/ load cell has several threaded holes at the bottom to enable

fixed installation. The force gauge can operate at a sampling rate of up to 1600 Hz. The sampled readings are displayed as an instantaneous value as well as in a graph showing the measurement curve directly in the force gauge.

## ISO cal option

- USB interface
- graphical display
- fast response time
- PC software
- incl. calibration
- memory for 100 measurements



#### **APPLICATION**



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### **TECHNICAL SPECIFICATIONS**

Measurement range 0 ... 1000 N 0.1 N

Resolution

Accuracy ±0.5 % of meas. range

Measurement units N, kg, lb, kPa

Display 2.8 " TFT graphical display inside, outside, crack, shutdown Alarm modes

Sampling rate 6 ... 1600 Hz 100 measurements Memory

Power supply rechargeable NiMh battery, 6 V / 1600 mAh

approx. 10 hours

switching output: 12 V / 50 mA

interface: USB

12 V / 1 A

IP 54

Battery life

Power adaptor / charging adaptor

Outputs

Weight

Protection class

Operating and storage conditions

-10 ... 50 °C 5 ... 95 % RH, non-condensing

Dimensions load cell Ø 20 mm / H 12 mm / M3 thread

(see technical drawing)

Cable length pressure cell approx. 3 m Dimensions 200 x 97 x 42 mm

540 g

#### Further models:

PCE-DFG NF 0,5K Measurement range 0 ... 500 N PCE-DFG NF 2K Measurement range 0 ... 2000 N PCE-DFG NF 5K Measurement range 0 ... 5000 N

PCE-DFG NF 10K Measurement range 0 ... 10000 N / 0 ... 10 kN PCE-DFG NF 20K Measurement range 0 ... 20000 N / 0 ... 20 kN PCE-DFG NF 50K Measurement range 0 ... 50000 N / 0 ... 50 kN



Subject to change without notice



#### DYNAMOMETER PCE-PFG 500

#### with internal S load cell

The PCE-PFG dynamometer is a handy, digital measuring device for measuring tensile and compressive forces. The force measuring device offers a sampling rate of 500 Hz and various measurement options such as real-time measurement (RT), maximum value measurement (PEAK), configurable average value acquisition (Average) and automatic measurement storage of up to

100 measurements. The measurement data and a statistical evaluation of the data stored in the force measuring device (MIN / MAX / average) are shown on the graphic display and can be transferred to a PC via the USB interface. In addition, the force measuring device offers a limit value function MIN / MAX, which can switch a multi-colored LED and switching contacts.

## ISO cal option

- ▶ 4 measurement modes (real-time measurement / maximum value / average measurement / automatic memory measurement)
- ▶ internal memory for up to 100 measured values
- statistics evaluation (MIN / MAX / average)
- rotatable display
- alarm function with multi-colored LED (yellow / green / red) and switching contact output 2.85 V.
- USB B interface
- battery life up to 36 hours



#### **APPLICATION**





### **TECHNICAL SPECIFICATIONS**

Measuring range 0 ... 500 N Resolution 0.1 N

Accuracy ±0.3 % of the measuring range

Measurement units N, kgF, lbF 1.8" graphic display Display Below, Inside, Outside Alarm modes

Sampling rate 500 Hz

100 measurements Memory

Power supply lithium battery 3.7 V / 1500 mAh up to 36 hours Battery life

Power supply / USB charging adapter 5 V / 1 A interface: USB B Outputs

Switching output / alarm modes: MD6

with 2.85 V if active

Protection class IP 54 5 ... 45 °C Operating and storage conditions

35 ... 65 % r.H. not condensing

Force application M6 x 10 mm thread 189 x 707 x 34 mm Dimensions

450 g Weight

#### Further models of the PCE-DFG NF series:

PCE-PFG 20 Measuring range 0 ... 20 N PCE-PFG 50 Measuring range 0 ... 50 N PCE-PFG 100 Measuring range 0 ... 100 N PCE-PFG 200 Measuring range 0 ... 200 N



Subject to change without notice

90

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#### HYDRAULIC FORCE GAUGE PCE-HFG 10K

### For the measurement of compression forces in mechanical systems

The hydraulic force transducer PCE HFG series is used for the absorption of static pressure forces and is made of stainless steel. The force transducer can measure forces over a long period of time due to its independence from power sources. With the integrated drag indicator the respective PEAK value is stored for later read out. The force transducer uses the measuring principle of hydraulic transmission of forces. The forces applied to the plunger are transmitted to the dial gauge via the medium and are displayed on the Newton scale [N]. Due to the 27 mm ring opening, it is also possible to use the force transducer axially and to determine axial shaft forces, for example.

## ISO cal option

- measurement of static pressure forces
- for stationary maintenance measurements and adjustment work
- independent of power sources
- analogue meter scale
- compact for small installation spaces
- pressure force display in kilonewtons [kN]
- stainless steel
- integrated drag indicators



## **APPLICATION**





### **TECHNICAL SPECIFICATIONS**

Measuring range 0 ... 10,000 N

Resolution 200 N

±1.85% of the measuring range Measuring accuracy

Dimensions of the display Ø55 mm Mounting holes 2 x M6 0 ... 50 °C Ambient conditions

#### Models of the PCE-HFG series:

#### Measured value: Force [N]

Measuring range

PCE-HFG 1K 0... 1000 N PCE-HFG 2.5K 0... 2500 N PCE-HFG 10K 0... 10000 N PCE-HFG 25K 0... 25000 N

Resolution:

PCE-HFG 1K 20 N PCE-HFG 2.5K 100 N PCE-HFG 10K 200 N PCE-HFG 25K 1000 N

Accuracy: ±(1.6 % pressure gauge + 0.25 % reading error)

from measuring range

0... 50 °C Temperature range:

weight: 1.6 kg Mounting holes: 2 x M6

Inner diameter

Ø 27 mm of the ring: Ø 55 mm Display dimensions:



Subject to change without notice



#### TORQUE METER PCE-DFG N 100TW

### Torque meter up to 100 Nm / external torque transducer 1/2 " internal square

The torque wrench tester consists of a handheld measuring device and an external torque transducer. The torsion transducer is connected to the hand-held device via a 1.5 m / 4.9 ft long cable and thus enables installation in a test stand or direct assembly on a test bench.

The torque measuring device is delivered adjusted so that the

control measurements can be started immediately. A calibration certificate is optionally available for the torque measuring device. This certificate is a target / actual comparison on a traceable reference standard and thus serves as proof of the measurement accuracy. The measurement uncertainty of the torque measuring device is only 0.5 % of the measuring range.

## ISO cal option

- ▶ left / right torsion measurement
- error limit 0.5 % of the measuring range
- graphic display
- PC software
- PEAK / Hold function
- 1600 Hz sampling rate
- power adapter and battery operation possible
- the direction of rotation must be selected



#### **APPLICATION**





### **TECHNICAL SPECIFICATIONS**

Measuring range 0 ... 100 Nm Resolution 0.1 Nm

Accuracy ±0.5 % of the measuring range

Units of measurement Nm, lbfft, kgfm

1/2 " (12.5 x 12.5 mm) internal square Torque sensor mount

Left / Right Torsion measurement

2.8 " TFT graphic display Display

Inside Outside Alarm modes Sampling rate 6 ... 1600 Hz Storage For 100 measurement series with 8,000

measurement points each

NiMh battery, 6 V / 1600-mAh Power supply

Battery life About 10 hours Power supply / charging adapter 12 V / 1 A Outputs Interface: USB

Switching output: 12 V / 50-mA Protection class

IP 54

Operating and storage conditions -10 ... 50 °C / 14 ... 122 °F

5 ... 95 % RH non-condensing

H 85 mm / Ø 72 mm / Ø 104 mm (H 3.3 in / Torque transducer dimensions

Ø 2.8 in / Ø 4.1 in) (see technical drawing)

Sensor cable length / td> Approx. 1.5 m / 4.9 ft

Dimensions handset 200 x 97 x 42 mm / 7.9 x 3.8 x 1.7 in Weight handset 540 g / 1.2 lbs

Weight of the torsion transducer 985 g / 2.2 lbs

#### Further models of the PCE-DFG N TW series:

PCE-DFG N 50TW Measuring range 0 ... 50 Nm PCE-DFG N 10TW Measuring range 0 ... 10 Nm PCE-DFG N 5TW Measuring range 0 ... 5 Nm



Subject to change without notice



#### DATA LOGGER PCE-VDL 16I

#### For the parameters temperature, relative humidity, air pressure, light and vibration

The mechanical engineering data logger PCE-VDL 16I from PCE Instruments measures and records the relevant parameters temperature, relative humidity, air pressure, light as well as 3-axis acceleration by means of a vibration sensor. This makes the data logger the ideal tool for monitoring machine vibration and at the same time measuring and recording important

environmental conditions of the equipment. Depending on the sampling rate, the data logger can record for several days. The recorded readings are saved to the internal 32 GB SD card and can be transferred to other media for evaluation where required.

## ISO cal option

- > 3-axis acceleration up to 800 Hz
- measures temperature, humidity, air pressure and light
- 32 GB SD memory card
- compact design: 86.8 x 44.1 x 22.2 mm
- country of origin Germany



## APPLICATION





### **TECHNICAL SPECIFICATIONS**

**Parameter** 

LED

Temperature measuring range -20 ... +65 °C ±0.2 °C Accuracy Sampling rate 1 s ... 1800 s

Relative humidity measuring range 0 ... 100 % RH ±1.8 % RH Accuracy Sampling rate 1 s ... 1800 s

Air pressure measuring range 10 ... 2000 mbar

Accuracy ±2 mbar

(within range 750 ... 1100 mbar) otherwise ±4 m bar

Sampling rate 1 s ... 1800 s

Light measuring range 0.045 ... 188,000 lux Sampling rate 1800 s

3-axis acceleration measuring range ±16 g Accuracy ±0.24 g

800 Hz Sampling rate 1 Hz

#### General technical data of the mini data logger PCE-VDL 16I

Memory capacity 2.5 readings per measurement, 3.2 billion readings with

included 32 GB memory card

start / stop of a measurement; data logger on / off Keys

Log: operating status Alarm: alarm indicator Charge: charging status

USB: status of PC connection

integrated rechargeable Li-Ion battery 3.7 V / 500 mAh Power supply

The meter is charged via the USB interface.

Integrated sensors 3-axis acceleration

Interface USB

PC software free setup and evaluation software (Windows XP / Vista / 7 / 8 /

10 32 bit / 64 bit) to record and evaluate data

Operating conditions temperature -20 ... +65 °C

Storage conditions temperature +5 ... +45 °C (ideal storage conditions for battery)

10 ... 95 % RH, non-condensing

Standards complies with EU regulation RoHS/WEEE

approx. 60 g Dimensions (L x W x H) 87 x 44 x 23 mm

#### Optional accessories:

Order code PCE-VDL MNT Mounting plate





Subject to change without notice



#### MOISTURE METER PCE-DPM 3

### Data memory for approx. 50,000 measurement data

The moisture meter is a mobile testing device for monitoring the quality of compressed air on stationary and mobile compressed air generators. This moisture meter measures the temperature, the relative humidity, H2O and calculates the current dew point up to an ambient pressure of 20 bar. Thanks to the sintered cap, the moisture meter in the pressure lines is protected from dirt,

moisture and high flow speeds. This increases the service life of the moisture meter's sensors. The data memory of the moisture meter enables the course of the measurement parameters to be recorded in a pressure line. The data recorded by the moisture meter is permanently stored in the internal memory.

## ISO cal option

- data storage with CSV data export
- dew point, H₂O, temperature, humidity measurement
- for inline measurement of pressure pipes
- battery operation for mobile use
- with G1 / 2 "connection thread
- sensors protected with sintered filters



### **APPLICATION**





### **TECHNICAL SPECIFICATIONS**

Measurement Temperature

Measuring range -10 ... 60 °C / 14 ... 140 °F Resolution 0.01 °C / 0.018 °F

Accuracy at 20°C / 68°F -10 ... 50 °C / 14 ... 122 °F: ± 0.3 °C / 0.5 °F

Measurement Relative humidity

0 ... 100 % Measuring range 0.01 % Resolution Accuracy at 20°C / 68°F < 5 %:

±(0.025 % + 17.5 % of mv) > 5 %: ±(1 % + 5 % of mv) > 15 %: ±(2 % + 3 % of mv)

Measurement Dew point\*

Measuring range -50 ... 30 °C / -58 ... 86 °F

Resolution 0.01 °C / 0.018 °F

-40 ... 20 °C / -40 ... 68 °F: ±2 °C / 3.6 °F Accuracy -50 ... -40 °C / -58 ... -40 °F: ±2.5 °C / 4.5 °F

\*The accuracy of the dew point relates to an ambient temperature of 16 ... 25 °C / 61 ... 77 °F

Measurement

Measuring range Resolution 1 ppm Accuracy at 20°C / 68°F ±(7.3 ppm + 8.3 %) Environmental conditions -10 ... 60 °C / 14 ... 140 °F 0 ... 20 bar (absolute)

Response time at: 0.2 m / s, 1 bar,

20°C / 68°F, 63% RH [90%]

Data storage

Adjustable storage rates

Adjustable recording time

File format

Cable length

Thread

Thread length Probe length Probe width Display

Power supply Power supply power pack

Interface 7 mains connection

Weight

**H2O** 

40 ... 20,000 ppm

0 ... 40 °C / 32 ... 104 °F: 20 s [120 s] -40 ... 0 °C / -40 ... 32 °F: 10 s [20 s]

For approx. 50,000 measuring points

10 seconds

1, 5, 10, 20, minutes 1, 5, 12, 24, 48 hours CSV

Approx. 1.5 m / 4.9 ft

G1 / 2"

1.2 cm 5.2 cm 1.2 cm 2.3" LCD

Battery 3.7 V DC, 3000-mAh Primary: 100 ... 240 V AC, 0.25 A

Secondary: 5 V DC, 1 A

Micro USB

Approx. 610 g / 1.3 lbs



Subject to change without notice



## HARDNESS TESTER PCE-2000N

#### Leeb hardness tester for metals

The PCE-2000N hardness tester from PCE-Instruments uses the Leeb rebound method. This is a dynamic hardness test method in which a standardized test specimen, usually a hard metal ball, hits a test surface at a defined impact energy. The impact of the hard metal ball on the test surface results in a plastic deformation of the surface at the point of impact. This

deformation results in an energy loss which is proportional to the hardness of the workpiece and which can be determined by means of the ratio of rebound to impact velocity of

# ISO cal option

- various other impactors as accessories
- measurement in different angles possible
- readings are saved to USB pen drive
- external impact device with 1.5 m cable
- wide measurement range
- 6 different hardness scales



## **APPLICATION**





## **TECHNICAL SPECIFICATIONS**

Measurement ranges	170 960 HLD 17.9 69.5 HRC 19 683 HB 80 1042 HV 30.6 102.6 HS 59.1 88 HRA 13.5 101.7 HRB	Display resolution Data memory Data output Power supply Auto Power Off Operating conditions Storage conditions Dimensions	128 x 64 pixel OLED 600 averages in 6 data groups USB pen drive 3 x AAA batteries after 12 min of inactivity +10 +50 °C, 20 90 % RH -30 +60 °C 160 x 80 x 40 mm (H x W x D)
Impact device included (optional impact devices) Cable length impact device Accuracy	D (DC, D+15, C, G, DL) approx. 1.5 m ±0.5 % (@800 HLD)	Weight  Material	Meter with batteries: approx. 300 g / <1 lb Impact device: approx. 75 g / <1 lb
Repeatability	0.8 % (@800 HLD)	Steel / cold-rolled steel	HRA 59.1 85.8 HRC 20 68.5
Hardness scales	HL (Leeb) HV (Vickers) HB (Brinell) HS (Shore) HRA (Rockwell A)		HRB 38.4 99.6 HB 127 651 HSD 32.2 99.5 HV 83 976
	HRB (Rockwell B) HRC (Rockwell C)	Alloyed tool steel	HRC 20.4 67.1 HV 80 898
Measurable materials	Steel Cast steel Alloy steel Stainless steel	Stainless steel	HRB 46.5 101.7 HB 85 655 HV 85 802
	Grey cast iron Spheroidal graphite iron Cast aluminium alloy	Grey cast iron Spheroidal graphite iron Cast aluminium	HB 93 334 HB 131 387 HRB 23.8 84.6 HB 19 164
	Cu-zinc (brass) Copper-tin alloy	Brass	HRB 13.5 95.3 HB 40 173
	Copper	Bronze Copper	HB 60 290 HB 45 315

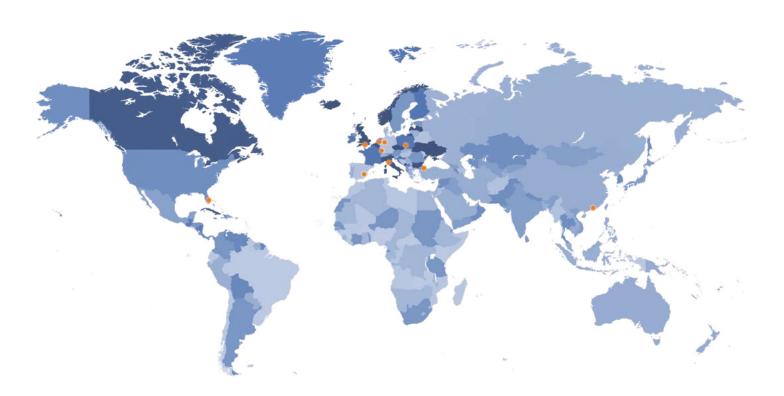
#### Optional accessories:

Impact device D	Order code	PCE-2000N Probe D
Impact device DC	Order code	PCE-2000N Probe DC
Impact device D+15	Order code	PCE-2000N Probe D+15
Impact device C	Order code	PCE-2000N Probe C
Impact device G	Order code	PCE-2000N Probe G
Impact device DL	Order code	PCE-2000N Probe DL



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