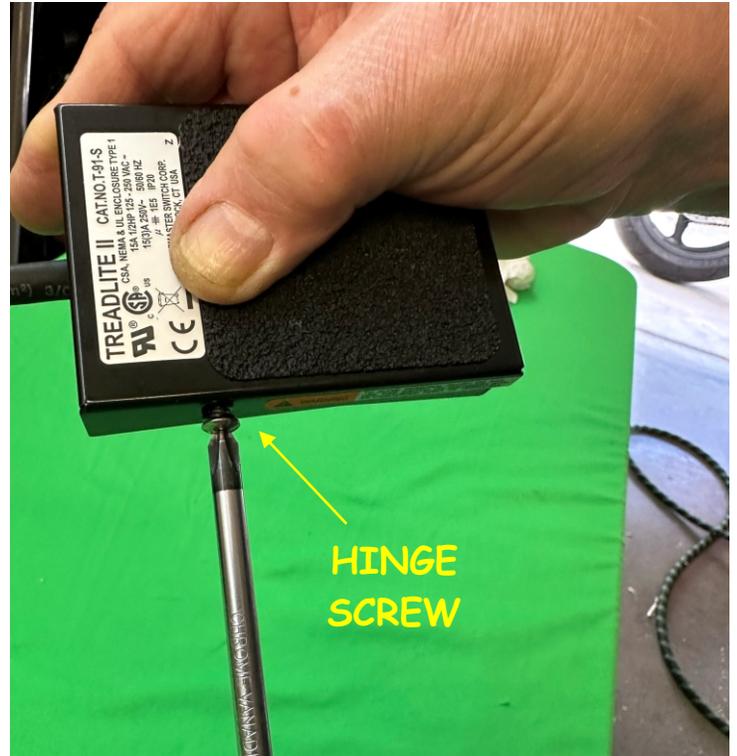


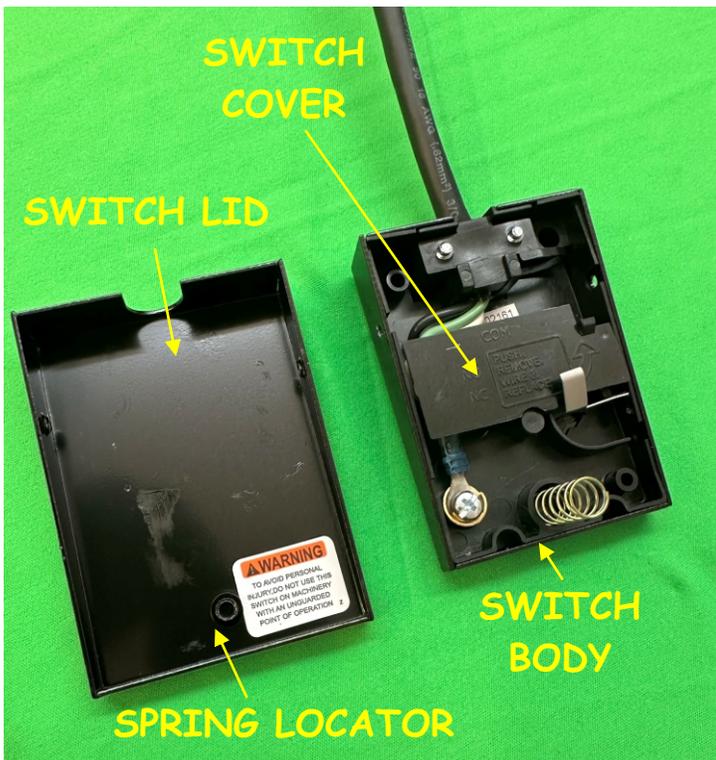
FOOT SWITCH REPLACEMENT



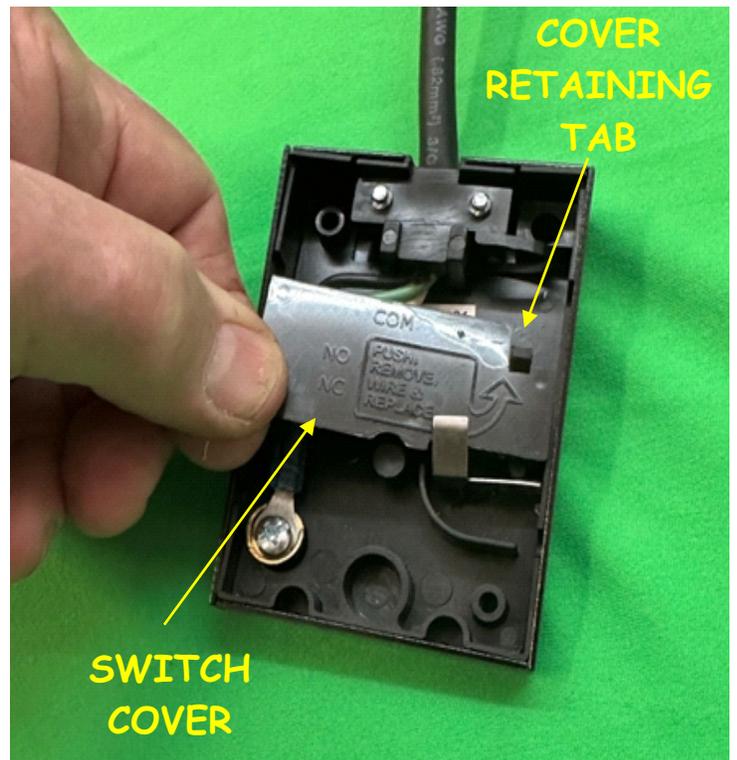
The switch is shown assembled. In some cases the switch lid must be removed in order to gain access to the screws that mount the switch to the press base.



STEP 1:
Unscrew the hinge screw and remove the spring. Gently push the cover retaining tab back and lift off the switch cover.

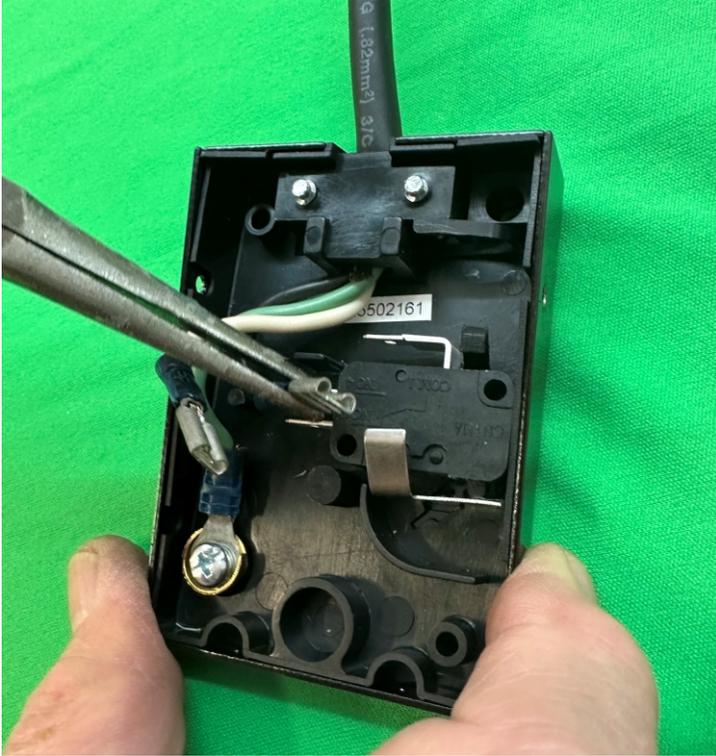


STEP 2:
Remove the switch lid, being careful not to drop out the spring.



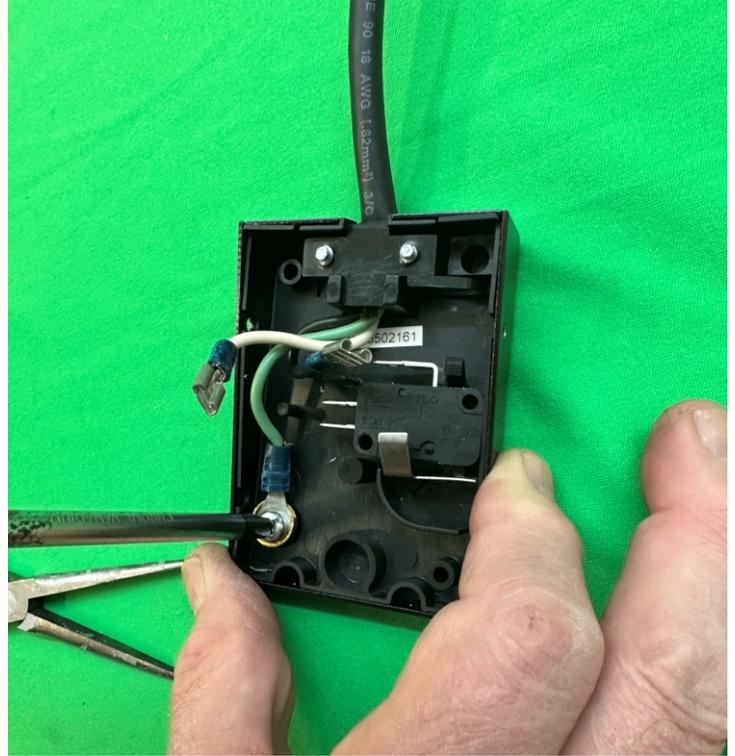
STEP 3:
Lay out the open switch and remove the spring.
1 **Gently** push the cover retaining tab back and lift off the switch cover.

FOOT SWITCH REPLACEMENT



STEP 4:

Note the switch terminals the wires are attached to. Switch wiring varies in different switches. Using a needle nose pliers gently pull the connectors off of the switch terminals.



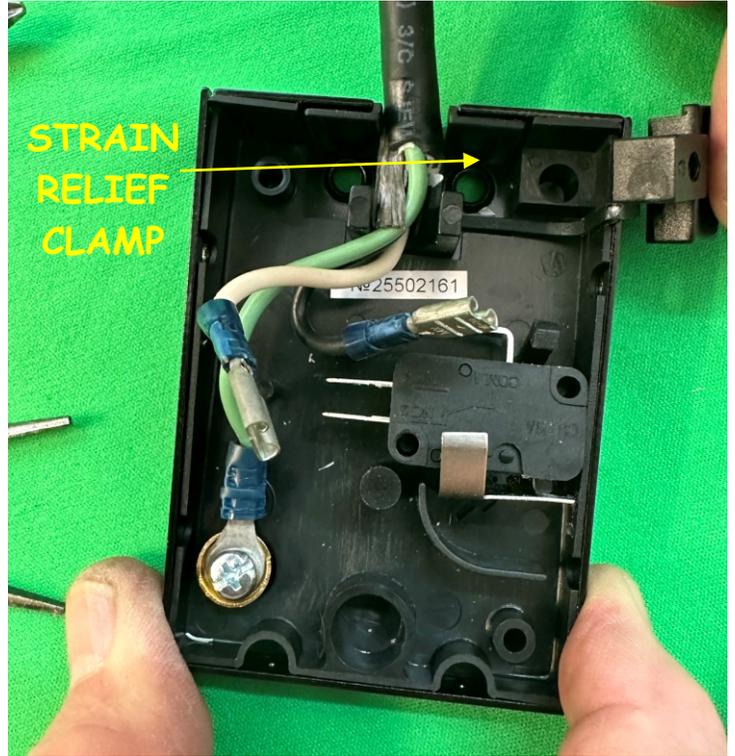
STEP 5:

Unscrew the ground wire connection from the switch body.



STEP 6:

On the bottom of the switch body, unscrew the two screws from the strain relief clamp.



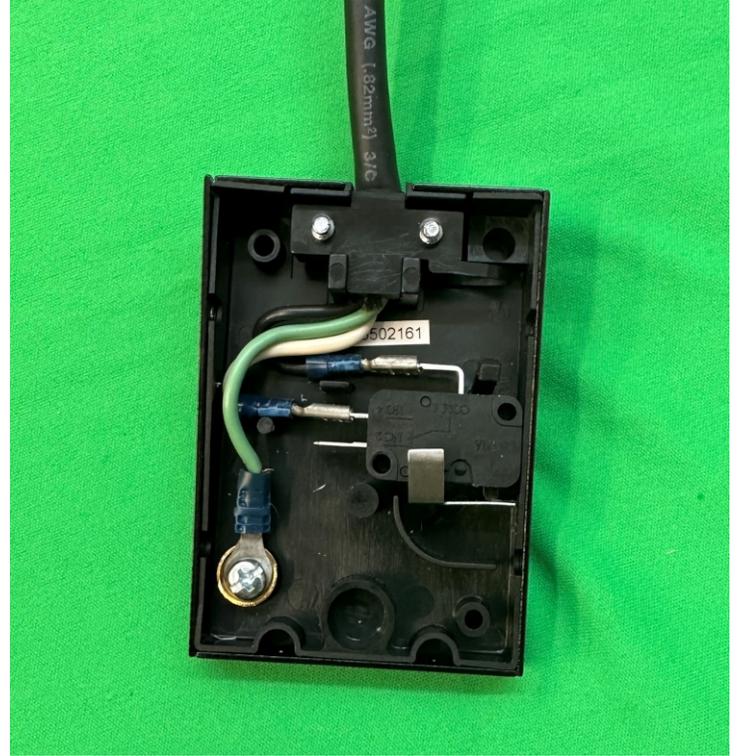
STEP 7:

Turn the switch over, open the strain relief clamp, and remove the wire.

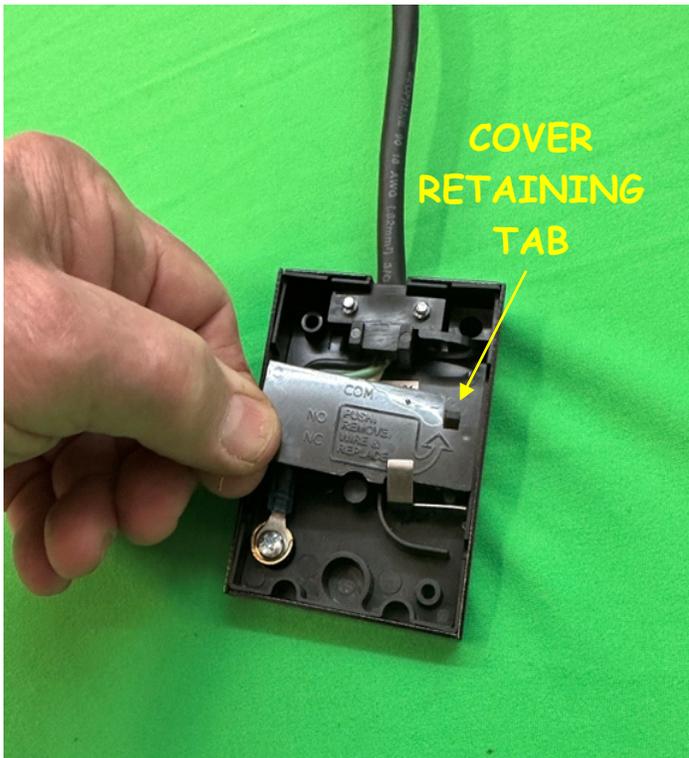
FOOT SWITCH REPLACEMENT



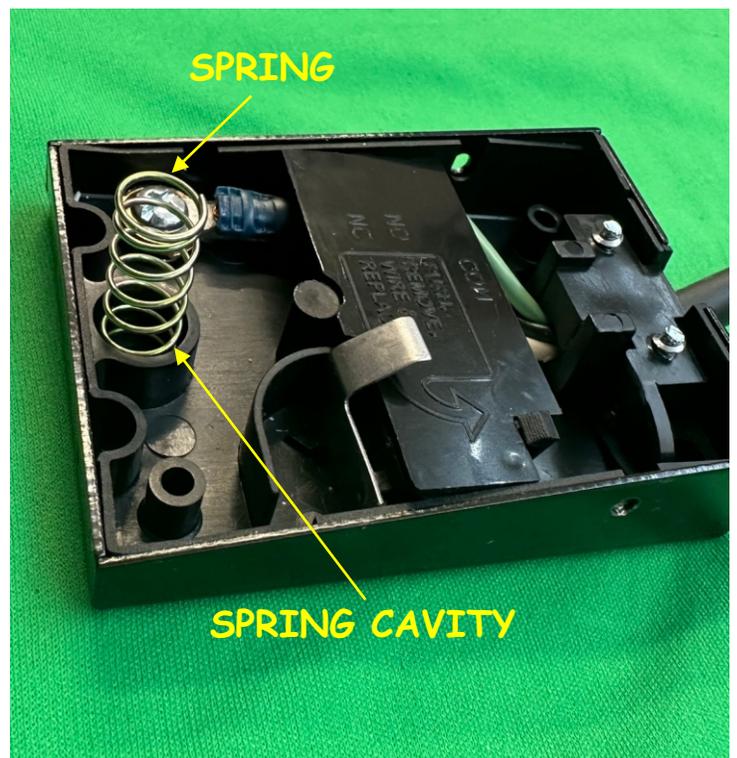
STEP 8:
Turn the switch over then screw down the strain relief clamp over the wires. Reconnect the wires on the switch paying attention to the proper terminals,



STEP 9:
This is what the finished wiring should look like.



STEP 10:
Replace the switch cover by gently pushing back the cover retaining tab and sliding the cover into the proper position.



STEP 11:
While holding the switch horizontally place the spring in the spring cavity.

FOOT SWITCH REPLACEMENT



HINGE
SCREW

SPLIT LOCK
WASHER



HINGE
HOLES

WARNING TO AVOID PERSON
USE THIS SWITCH
AN UNGUARDED PC

STEP 12:
Place the split lock washer on the hinge screw.

STEP 13:
Close the switch lid and body together. Be sure the spring is located correctly. Align the hinge holes in the switch lid and switch body as shown.



STEP 14:
Insert and firmly tighten the hinge screws.
HOORAY, JOB DONE!



TREADLITE II CAT. NO. T-91-S
CSA, NEMA & UL ENCLOSURE TYPE 1
15A 120V AC 50/60 HZ
150VA 250V 50/60 HZ
IP20
LINEMASTER SWITCH CORP.
WOODSTOCK, CT, USA

In many cases the screw holes used for mounting the new switch is not sized correctly for the old mounting screws. You can drill larger holes or I have found the easiest solution is to use silicone sealant to cement the switch in place overnight.

4

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