
LAPPING INSTRUCTIONS FOR WORTHINGTON — 30" FAIRWAY & BLITZER MOWERS

- 1.—Place mower on relatively level location, preferably on the floor.
- 2.—Place jacks or blocks under either side of main axle as close to gear housing as possible so that ground wheels are equally clear of surface.
- 3.—Elevate roller or skid by using a 4" block under center.
- 4.—Adjust bed knife to an even register with both ends of fly knife reel.
- 5.—Remove left-hand ground wheel.
- 6.—Remove left-hand housing cover access plate.
- 7.—Connect a Simplex Model 150, or equivalent, Lapping Machine to the exposed reel shaft nut by use of a 1-1/16" adapter.
- 8.—Turn reel in the reverse rotation and apply lapping compound evenly, to the entire length of reel blades, with a paint brush.
- 9.—Continue lapping process until unit is sharpened.
- 10.—Disconnect lapping machine.
- 11.—Install housing cover access plate. Inspect gasket — Replace if damaged.
- 12.—Install ground wheel.
- 13.—Remove jacks or blocks.
- 14.—Wash all lapping compound from mower.
- 15.—Check final adjustment.

Worthington Mower Company
STROUDSBURG, PENNSYLVANIA