

## SUPPORT REMOVAL BASE ALL PROCESS

## AUTOMATED. INTELLIGENT. COMPREHENSIVE.

PostProcess Technologies is the pioneer of the post-printing industry. As the first and only provider of automated and intelligent post-processing for 3D printed parts, PostProcess Technologies increases the consistency, throughput and productivity of the third step of 3D printing – post-processing.

## HIGH VOLUME. LOW LABOR.

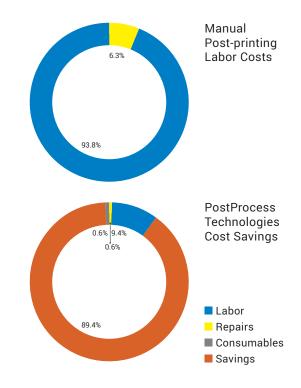
The BASE All Process (Support Removal, Rinsing, Drying) offers the largest envelope in our Support Removal series and delivers uniform, high-quality results for every part, regardless of geometry, with short cycle times to meet high-volume production needs.

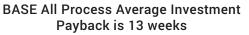
The Base All Process has been optimized to remove supports from the following 3D printing technologies: FDM, SLS, SLA and PolyJet.

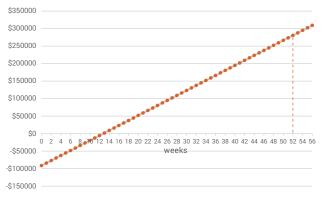
The BASE All Process provides delicate to robust support removal with higher throughput using 360-degree spray agitation to ensure complete part coverage. By combining patent-pending Agitation Algorithms<sup>™</sup> with precisely controlled energy and exclusive detergents, the BASE All Process delivers consistent hands-free support removal from 3D printed parts.

### **BUILT IN RINSE.**

The BASE comes with a built-in rinse capability to ensure detergent and residue are eliminated after the supports have been removed and a viewing window into the LED lighted chamber.







# After Year 1, realized savings of \$371,800 based on Productivity Savings and Initial Investment\*

\*Productivity savings will vary depending on customer

#### PostProcess Technologies Labor and Cost Savings



## **PRODUCT SPECIFICATIONS**

#### AGA<sup>™</sup> SOFTWARE FEATURES

- Variable temperature (100-178°F)
- Programmable cycle time
- Proprietary Agitation Algorithms™

#### HARDWARE FEATURES

- Beckhoff<sup>™</sup> digital interface
  - Customizable settings
  - Set and save programs for future runs
- Stainless steel envelope
- Textured powder coated enclosure
- Counter-weighted vertical sliding door
- Inline strainer
- Multiple fixtures available
- Drain
- · Casters for easy installation

#### **SIZE AND WEIGHT**

- Envelope: 53" W × 30" L × 32" H
- Machine Footprint (Closed door): - 72" W × 34" L × 81" H
- Machine Footprint (Open door): – 72" W × 62" L × 104.5" H
- Approx. Weight: 1,500 lbs. empty; 2,000 lbs. full

#### DETERGENT

All PostProcess detergents

#### ELECTRICAL

- 208V 3 Phase
- 60A

#### MATERIALS AND TECHNOLOGIES

- All materials
- All printing technologies

#### SAFETY FEATURES

- Emergency stop
- Auto-interrupt
- · Compliant with all OSHA regulations

## We call it 'Library Quiet'

Built with noise-reducing features to ensure minimal additional noise is added to the production floor environment.



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