



# AGW FLUX BELTS

**Upson Maybach replacement Automatic Girth Welder Flux** Belts for better welds and longer belt life.

Trust the original belts for many Automatic Girth Welder (AGW) and Automatic Tank Welder (ATW) systems used in the welding of horizontal seams during construction of field-erected oil tanks, gas tanks and grain storage tanks.

Available for dual or single sided AGW machines, Upson Maybach AGW Flux belts hold the flux at the weld joint and assist in the recycling of flux.



## **CHARACTERISTICS & BENEFITS**

- Better belt life and better welds
- Double reinforced construction
- Heat resistant treatment
- Manufacturer direct pricing
- Common sizes available in stock
- Short delivery times
- Made in USA

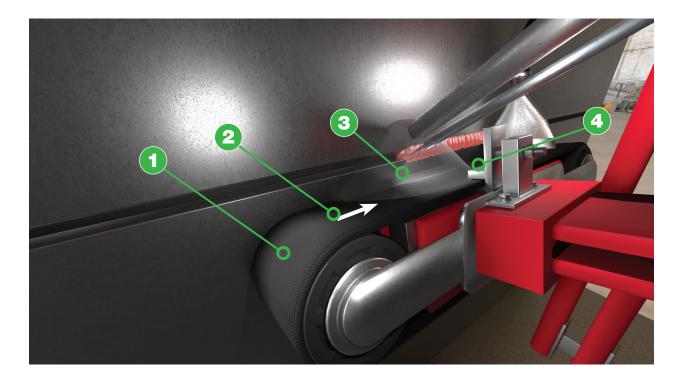


### MANY SIZES AVAILABLE IN STOCK

Common sizes stocked for equipment and parts manufactured or supplied by Koike Aronson, Ogden, Romar, Red-D-Arc and others. We can also custom make non-standard sizes.

See our AGW Flux Belt Installation Instructions on back.

#### **AGW FLUX BELT SETUP**



The AGW Flux belt is a continuous belt running over two pulleys. Slide your new belt over the pulleys and adjust so that the belt is positioned approximately 3/4" below the bottom plate to be welded. It is essential that the belt be held against the side of the tank during the entire belt rotation to prevent the spillage of flux.

Use side tension adjuster to exert pressure against the belt so that maximum contact between the belt and the shell plate occurs to prevent flux spillage. Applying side tension may result in a slight bump being formed in the middle of the belt. Only apply enough tension for proper belt tracking and performance, do not over tension.

## **DIAGRAM KEY**

- 1 High Temperature Flux Belt
- 2 Belt Direction of Travel
- 3 Flux Mound Covering Weld
- 4 Side Tension Adjuster

For more information, quotes, custom sizes information, or installation instructions call us at (585) 343-6211 or email parts@upsonmaybach.com.