



DCR Windage Tray Assembly (For Non-Strap Kits)



1. DCR Crank Scrapper installs first on front side of engine (radiator side) with angle cut of scrapper facing toward strap #5 with no washers and cut outs (for connecting rods to pass through) of scrapper facing toward crankshaft.
2. Using some kind of grease to hold (2) washers into position on bolts on other side of engine (rear side) and place Windage tray next with angle cut of tray toward strap #5 and bent ends facing up. Just to be clear- the scrapper will be between bolts and tray on front side and washers between bolts and tray on rear side.
3. While holding all of this into place, put baffle onto bolts in line with strap #2 with baffle being closest to timing belt of engine. With (2) of the 14-20" poly lock nuts (no washers here), torque to 130 inch pounds.
4. Using the (2) remaining 1/4-20" poly lock nuts and remaining (2) washers, place onto bolts on strap #4 and torque to 130 inch pounds and making sure everything is aligned.

DCR Windage Tray Main Bolts M11x1.5 (qty 10) (For bedplate to block)—**Torque to 55ft/lbs.**

DCR Windage Tray Main Studs M11x1.5/ 7/16-20 (qty. 10)—**Torque to 8ft/lbs into block. Torque 7/16-20 Nuts to 55ft/lbs. with oil or moly lube.**

DCR Windage Tray Nuts (For stock non-strapped bedplate)—**Torque 1/4-20 Nuts to 130in/lbs.**

DCR Windage Tray Nuts (For DCR Strap Kits)—**Torque 3/8-16 Nuts to 25ft/lbs.**

DCR Windage Tray Bolts (For DCR Strap Kits with DCR Studs)—**Torque 7/16-20 Bolts to 30ft/lbs.**

For Further Installation Information reference DCR Complete Oil System Assembly.