



SRT-4 Dodge Neon (03-05) **DCR Complete Engine Mount Set**- Includes DCR Body to Engine Mount, DCR Transmission Mount, and DCR Upper and Lower Dog Bone Mounts. These mounts are all TIG welded and utilize premium polyurethane bushings eliminating all engine movement while minimizing vibrations. You will definitely feel the engine over the OEM mounts but in a good way. Eliminating engine movement prevents most common axle damage, wheel hop and torque steer. This will also improve shift qualities due to lack of engine movement. *You will need; torque wrench, jack to assist in lining the mounting holes up, Loctite (blue only), pair of vise grips, and regular tools that fit OEM bolts.*

**DCR Body to Engine Mount** (bottom mount in picture) - Install same as OEM. Torque supplied engine to body mount to 45ft/lbs.

**DCR Transmission Mount** (top mount in picture)- Install transmission mount just as OEM. Utilize the supplied 4 mounting bolts, attach to transmission and torque to 45ft/lbs. Torque the through bolt that attaches to battery/transmission mount bracket to 55ft/lb.

**DCR Upper and Lower Dog Bone Mounts** (middle 2 mounts in picture)- are a direct replacement for the OEM mounts, we recommend using Loctite on all OEM bolts during installation.

1. Remove the lower motor mount, locate the small roll pin on the engine where the front of the mount was located and remove using a pair of vise grips. Utilizing one of the supplied large flat washers on the front outside portion of the DCR lower dog bone mount, install factory bolt to ensure threaded in cleanly but do not tighten just yet. Install OEM rear bolt through K-member, threading in cleanly but do not tighten. Use Loctite to re-install on both bolts. Torque these after installation of upper mount to 80ft/lbs.
2. When installing the upper mount; rotate the mounting block located on the side of the engine 180 degrees. In order to complete this you will need to remove the 2 OEM bolts that hold the block down to the black engine mount. This is necessary to give a flat surface for the DCR dog bone mount to attach to. (If you fail to do this it will destroy the bushing in the top dog bone mount). Torque the 2 OEM bolts in the mounting block to 50ft/lbs.
3. Install the upper DCR dog bone mount with the supplied bolt, flat washer and lock washer to the mounting block threading in cleanly but do not tighten all the way down, use Loctite when re-installing. Install OEM bolt at cradle bracket to strut tower threading in cleanly but do not tighten. Torque these after installation of upper and lower dog bone mount to 80ft/lbs.
4. Now that all mounts are installed, torque upper and lower dog mount mounting bolts to 80ft/lbs.