





## **DCR Rear Lower Control Arms**

## **Removal of Factory Control Arms**

- 1. Raise the vehicle.
- 2. Remove both rear wheel and tire assemblies from the vehicle.
- 3. Remove the nut from the end of each rear stabilizer bar link bolt. Pull the bolt out through the top of the link and remove the link from each of the stabilizer bar.
- 4. Remove the two bolts securing each of the two cushion retainers to the frame rails, and then remove the cushion retainers, cushions and stabilizer bar from the vehicle as an assembly.
- 5. Pull the cushion retainers off the cushions.
- 6. The cushions can be removed from the bar by utilizing the pre-formed slit in each cushion and peeling it off the bar.

## Installation of DCR Rear Lower Control Arms

- 1. Install DCR LCAs with factory 4 bolts, using the 9.5" length bolts in the inner unibody.
- 2. Insert the factory bolt through DCR Rear LCA's with spacer placed as shown in picture below. If you purchased DCR Rear LCA Quiet Ride you will not have any spacers to install.
- 3. Torque factory bolts to 65 ft/lbs.
- 4. After installing, please note you may need to adjust control arms to desired angle. You can adjust by loosening the jam nuts and rotating the control arm to designated angle. Be sure to lock jam nut to retain the angle. SPECIAL NOTE: The rod ends with **gold locking jam nuts** are **left handed thread only** and the rod ends with silver locking jam nuts are right handed thread only.

