



SRT-4 Dodge Neon (03-05) DCR Lower Center Trans 2 K-Frame Mount

1. Remove factory lower trans to oil pan bracket including brace below starter from trans to engine block.
2. Install DCR Lower Center Trans 2 K-Frame Mount with 2 included bolts to trans housing. Torque to 65ft/lbs.
3. Swing dog bone mount from center to k-frame, up to k-frame. Remove paint, a full 1" area around hardware for welding process.
4. Mig weld both pieces of hardware to k-frame. Just tack weld 1st to locate hardware then remove dog bone and finish welding (this will prevent melting of urethane bushing in dog bone).
5. Allow to cool, spray paint, reinstall dog bone mount.
6. Make sure nut and washer is on dog bone side where the dog bone meets the aluminum plate. So this means put bolt through aluminum plate lower hole, then dog bone mount, then washer and nut. Torque to 65ft/lbs. for both bolts on dog bone.
7. Make sure OEM upper and lower dog bones are retained to keep engine located until center 2 k-frame is installed and then remove.

If you have any further questions please contact us, (517) 369-9636 or e-mail us at jennifer@DCRSRT.com.