



DCR COOLANT OVERFLOW/OIL BREATHER TANK COMBO

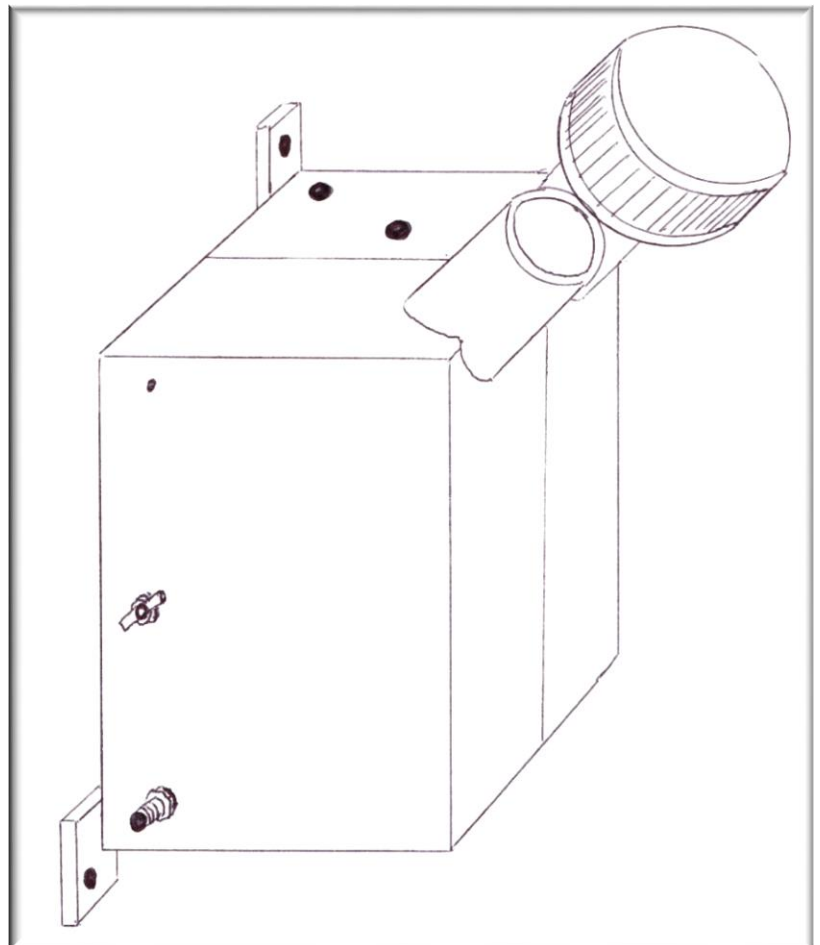
Coolant Overflow Side

1. Remove O.E. Coolant Overflow Reservoir
2. Install new DCR Overflow tank in stock location using O.E. nut and screw.
3. Be sure to connect overflow hose coming from upper thermostat housing to bottom port of DCR coolant overflow tank. You must use 3/8" coolant hose or fuel line hose for this connection which is not supplied.
4. Middle port full level.
5. Top port vent to atmosphere. Leave Open.
6. Loosen middle port bleed valve. Fill coolant overflow tank from top angled snout until coolant comes out of bleed valve. Tighten bleed valve, finger tight.

Oil Breather Tank Side

1. Connect both sides of valve cover ventilation to top 2 ports on breather tank side (filter side) using 3/8" PCV or fuel line hose which is not supplied.
2. You must remove PCV valve from valve cover. Using a small screw driver, pry out small washer on the underside of PCV valve and remove spring and check valve. Do not reinstall washer, reinstall PCV valve into valve cover. *This will allow full crankcase ventilation to properly vent crankcase sufficiently for higher horsepower cars, typically 400HP and up.* Be sure to cap off PCV vacuum connection on the intake manifold as you will not be using that connection any longer. Now both sides of the valve cover are connected to breather tank with no check valves to allow full crankcase ventilation. Drain valve on bottom is to be drained every oil change.

DOUBLE CHECK EVERYTHING TO BE SURE THAT YOU'RE DONE. IF YOU NEED ANY ASSISTANCE EMAIL US AT: jennifer@darrellcoxracing.com or call us at 517-369-9636.



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