



# 12FT METAL TOWER



2022 EDITION

**ASSEMBLY  
MANUAL**

# 12FT METAL STAND ASSEMBLY MANUAL

## INTRODUCTION

Follow this guide to assemble an 12ft metal tower stand from start to finish.

If you purchased a tower stand with your blind, please refer to that assembly guide to assemble the tower first, then come back to finish the setup of the blind on the fully assembled tower stand.



## SAFETY DISCLAIMER

At no time shall 360 Hunting Blinds be liable for any accidents due to normal or improper use of blinds or tower stands.

We recommend that you follow standard safety procedures when entering and exiting the blind, or climbing or descending the ladder.

Always use a gear rope to raise and lower your equipment into the blind.

Always use the handrail with both hands when climbing the ladder.

Never use the door handle to pull yourself onto the platform or stabilize your entry and exit.

## STEP 1

### ATTACH LEG TOP

Install the leg top on each leg as shown using supplied hardware labeled “Leg Top”.

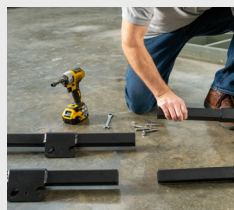
Tighten nuts with impact or ratchet and ½ inch wrench.



## STEP 2

### ASSEMBLE EXTENSIONS

Install leg extensions so the bracket on the extension is facing the same direction as the bracket on the leg. Secure with bolts from hardware in package 2.



## STEP 3

### ATTACH LEG FEET

Install the 4 larger feet on each of the legs as shown using the 4 longer bolts in the hardware pack labeled “base feet”.



## STEP 4

### INSTALL LEGS

Install the legs onto the blind so that the leg covers the 4x4 hole in the framing.

Before fastening, slide the leg back against the 4x4 block as shown in photo.

Two of the legs have two sets of holes to be used for the platform brackets. These legs must be installed on the door side of the blind.

Secure using the lags supplied in “Leg Top” hardware kit.





## STEP 5

### ATTACH PLATFORM BRACKETS

Attach the platform brackets on the outside of the legs as shown. Use the 4 shorter bolts in the hardware labeled "Platform Mount".

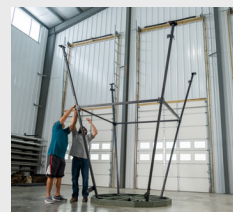


## STEP 6

### ATTACH HORIZONTAL BRACES

Attach the horizontal braces out of package 1 to the legs.

See photos for positioning of the braces. Secure them with the hardware labeled "Base Angle".



## STEP 7

### INSTALL LADDER ATTACHMENT PIPE

Insert ladder attachment pipe through the platform bracket holes as shown.

Insert the long bolt from the hardware labeled "Platform Mount" into the platform bracket holes as shown to keep the pipe from sliding out.



## STEP 8

### SET TOWER RIGHT SIDE UP

Flip over the stand so it is right side up.





## STEP 9

### ASSEMBLE LOWER HORIZONTAL BRACES

Assemble horizontal braces by putting piece labeled “C Top” over piece labeled “C Bottom” and use the short bolts from package 2 to secure them together. The holes will only line up one way.

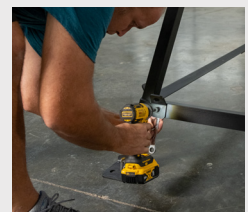
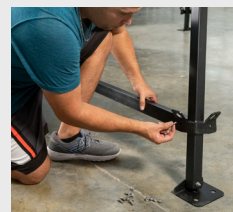
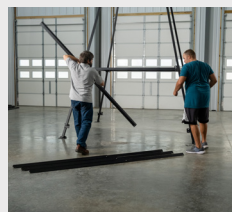


## STEP 10

### INSTALL LOWER CROSS BRACES AND LEVEL STAND

Install the horizontal braces that were assembled on the previous step onto the blind the same way that the other horizontal braces were installed with shorts from package 2.

Position the stand into place and level the stand out. You can level off of the floor of the blind itself or the bottom horizontal braces. Dig under each foot to level the stand if needed.



## STEP 11

### INSTALL CROSS CABLES

Loosen the closure on the cross brace extensions and hook them into the loop on the cross braces from package 1 and tighten up the closure to secure them together.

Install the cross cables so that the end of the cable with the loop attaches to the "T's" on the bottom side of the leg top and the hook on the brace attaches to the loop on the leg just above the horizontal brace. Tighten by holding the end of the turnbuckle with the loop that is attached to the cable and turn the turnbuckle until all sides are tightened.

Make sure to tighten all the turnbuckles the same, that is what keeps the stand square.

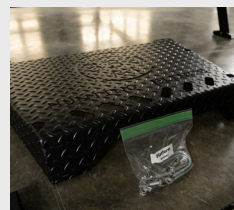


## STEP 12

### ASSEMBLE LADDER STRINGERS

Attach ladder stringers to the inside of the platform and secure using the 4 longer bolts in that hardware labeled "platform".

Attach the ladder extensions to the bottom of the ladder stringers using the bolts from package 2.





## STEP 13

### INSTALL LADDER RUNGS AND FEET

Install the ladder rungs so that the treads face up and that the flat face on the rung is facing outward. Secure them using the hardware labeled “Ladder Steps”.

Install the 2 smaller feet on each of the legs as shown using the 2 shorter bolts in the hardware pack labeled “base feet”.

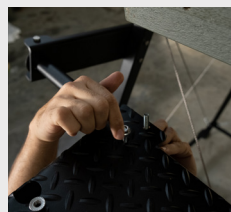
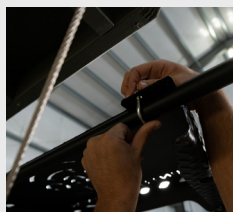
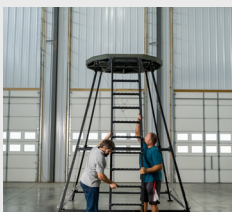


## STEP 14

### ATTACH LADDER TO TOWER

Install the ladder so that the top of the platform slides onto the platform attachment pipe.

Secure it with the two U bolts out of the “platform mount” hardware pack.



## STEP 15

### SETUP THE BLIND

Refer to the other instruction manuals to assemble the blind on the stand.

## STEP 16

### INSTALL PLATFORM RAILS

Install the platform rails by sliding them down through the holes in the platform and securing them with the short bolts in the “platform mount” hardware pack.



## **STEP 17**

### **ANCHOR THE STAND**

Using a sledgehammer, drive the re bar stakes into the holes on the feet of the stand to secure it down to the ground.