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**STEPS FOR PAINTING YOUR BOAT**

1. DA sand boat with 120-180 grit paper
2. Wash with Alumabrite or other aluminum wash (1 ¾ gal of water and ¼ aluminum wash). Spray, allow to foam and rinse immediately. (if aluminum wash is not available, you can use vinegar)
3. After rinsing thoroughly, vacuum out excess water
4. Allow to dry well (as aluminum is porous)
5. Wipe boat down with lacquer thinner to remove any residue from the aluminum wash
6. Paint is PRE-REDUCED with Xylene. If you need to thin it more, you may use up to 7 more ounces per gallon.
7. Depending on the brand of paint gun, spray at anywhere from

8-14 PSI.

1. Spray your base color starting at the bottom and working your way to the top, from front to back or back to front – one sweeping motion.
2. Allow to dry thoroughly before applying camo
3. Follow instructions with your stencil kit for applying camo
4. Wipe boat down well with a tack rag once dry if you plan on applying a clear coat. The clear coat will give added protection for your paint job!