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**PHENOLIC ZINC CHROMATE PRIMER / TOP COAT**

**GENERIC TYPE** ALKYD PHENOLIC ZINC CHROMATE

**DESCRIPTION** A RUST-INHIBITIVE PRIMER/TOP COAT FOR APPLICATION TO STEEL AND ALUMINUM SURFACES. IT PROVIDES EXCELLENT ADHESION, WETTING, AND APPLICATION PROPERTIES.

**COLOR** FLAT FINISH

**SOLIDS CONTENT**  50% BY VOLUME AND 62% BY WEIGHT

**VOC CONTENT** 3.8 LBS. PER GALLON

**VISCOSITY** 68 +/- 2 KU

**SHELF LIFE** 1 YEAR

**FLASH POINT** 55 DEGREES F.

**COVERAGE**  802 SQUARE FEET PER GALLON AT 1 MIL

**THICKNESS**  RECOMMENDED 1.5-2.0 MILS DFT

**DRY TIME** 2 HOURS - TACK FREE

5 HOURS – RECOAT / 8 HOURS - DRY HARD

**SOLVENT** UR-SERIES REDUCER

**RECOMMENDED** MAY BE USED FOR INTERIOR OR EXTERIOR SURFACE UNDER ALKYD, OIL,

**USES** OLEORESINOUS, AND LATEX TOP COATS – FOR STRUCTURAL STEEL AND ALUMINUM, TANKS, PIPING, EQUIPMENT, ETC.

**SURFACE**  SURFACES SHOULD BE CLEAN, DRY, AND FREE FROM ALL DIRT, OIL, AND

**PREPARATION** GREASE. FOR BEST RESULTS ABRASIVE BLAST TO A COMMERCIAL BLAST SSPC-SP-6 FOR A MILD EXPOSURE HAND OR POWER TOOL MAY BE SATISFACTORY.

**APPLICATION** BRUSH, ROLLER, OR SPRAY

AIR SPRAY: DEVILBISS MBC GUN, E NEEDLE, 704 AIR CAP

AIRLESS: GRACO 240-000 GUN, 0.015 ORFICE, 30:1 PUMP

**POT LIFE**  N/A

**INDUCTION TIME** N/A

**MAX TEMP.** 225 DEGREES F.