

E STOP FAULT 4400

note that this does not apply to units with interface board revision B - if unit has revision B board - recommend replacing interface board first

1. Check fuses on interface Board.
2. Check E Stop 2 Wire Plug on Bottom of Display
3. Check 9 Pin connector on bottom of Display. Unplug inspect and re install, make sure pins are not bent.
4. Check on interface board there should be a Plug on X10 (Jumper)
5. Unplug Interface Plug X41 measure between Pins 1 and 6 should have 0 ohms.

Measure Voltage on estop with it pushed in. only one side should have voltage.
Pull E stop out should have voltage on other side of Estop.

At the interface board X6,X10,X11 pin 10 should have 24VDC.

E STOP FAULT

Display + EPO

