

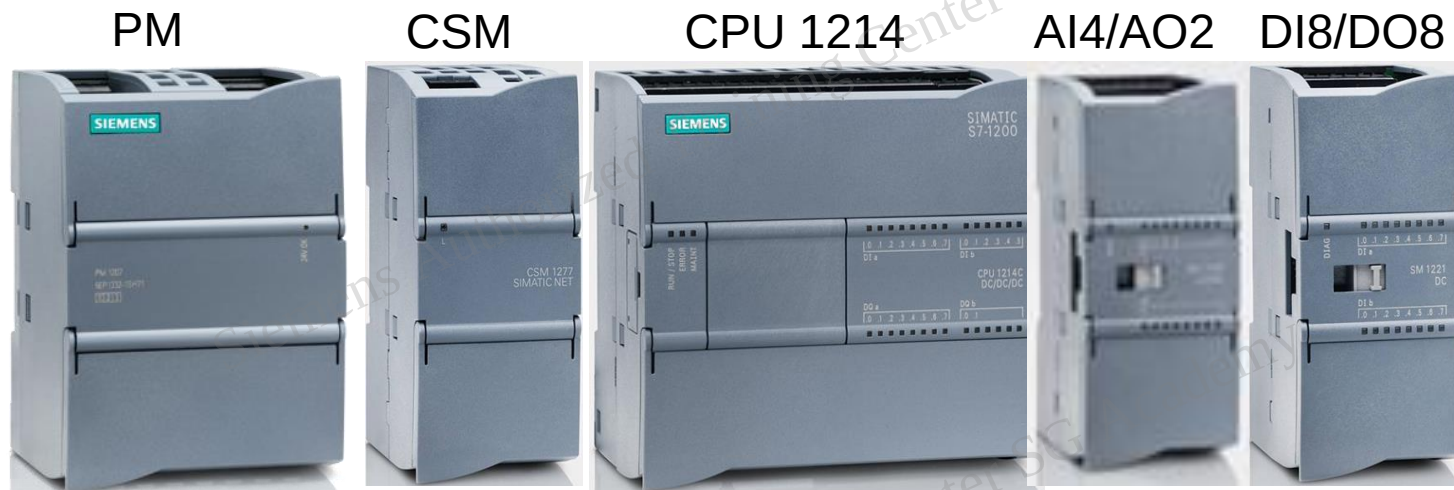
Training Devices and Addressing

Training Area Setup with S7-1200

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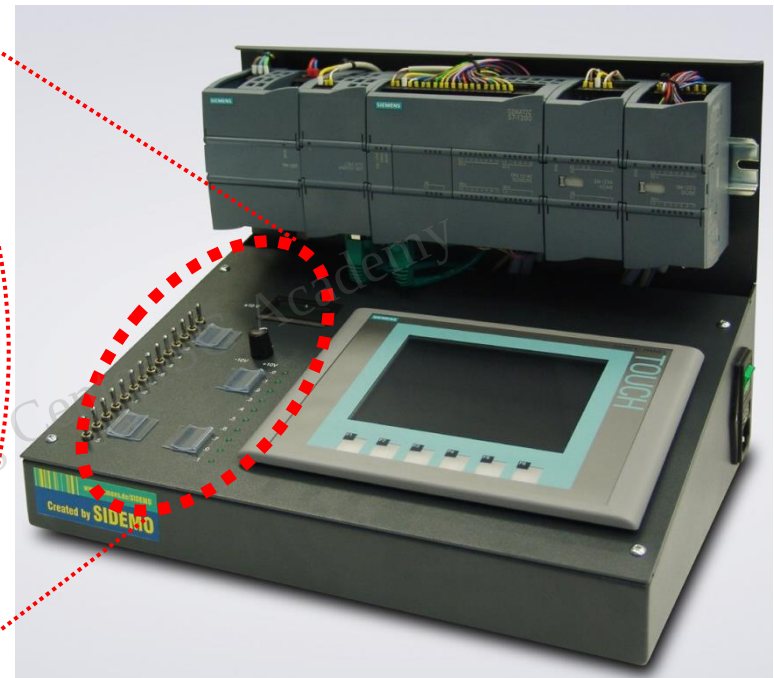
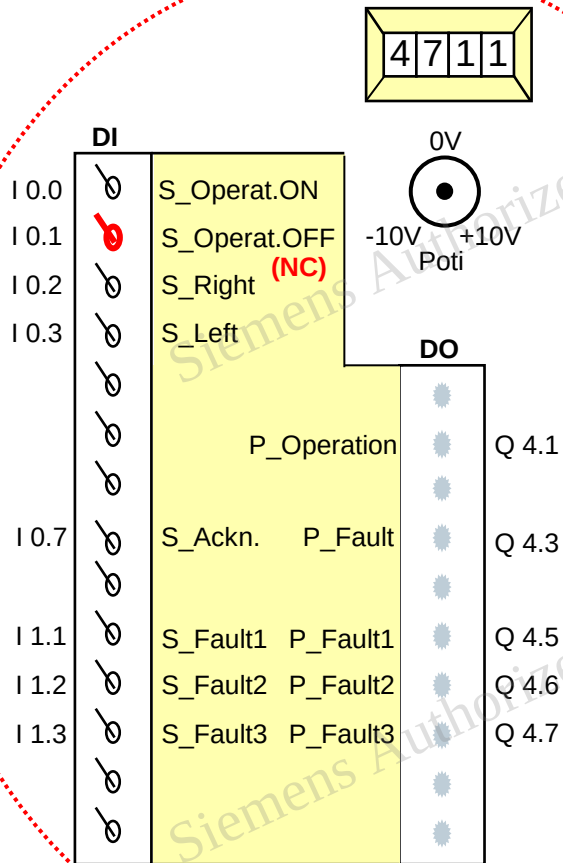


Configuration of the S7-1200 Training Device

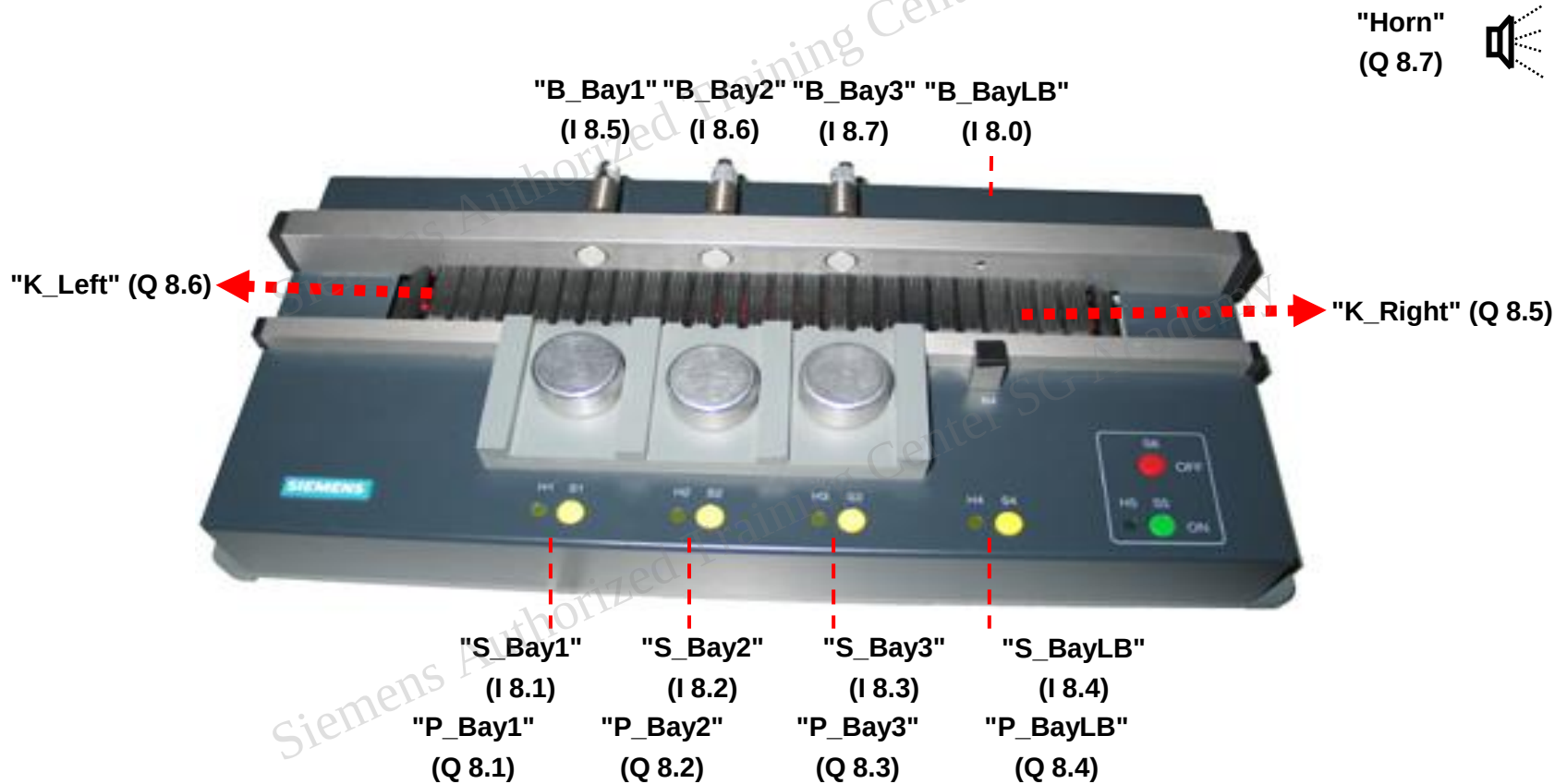


Device overview									
	...	Module	Slot	I address	Q address	Type	Article no.	Firmware	Comment
			103						
			102						
			101						
		► PLC_1	1			CPU 1214C DC/DC/DC	6ES7 214-1AG40-0XB0	V4.0	
		AI 4x13BIT/AQ 2x14BIT_1	2	96...103	96...99	SM 1234 AI4/AQ2	6ES7 234-4HE30-0XB0	V1.0	
		DI 8/DQ 8x24VDC_1	3	8	8	SM 1223 DI8/DQ8 x 24VDC	6ES7 223-1BH30-0XB0	V1.0	
			4						

Simulator Setup

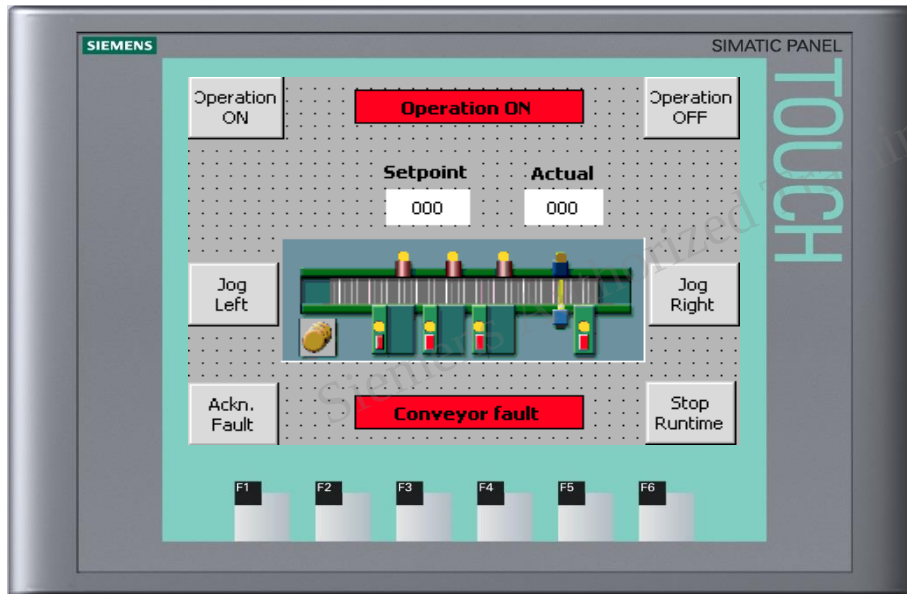


Conveyor Model Setup



Training Area as Plant with Distribution Conveyor and Touchpanel

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