



**GM6**  
**SPINDLE SERVO MOTOR**

### Contents

**By Industry /Feature**

**GM6 series spindle motor model naming rules**

**GM 6165 Model and specifications**

**GM 6204 Model and specifications**

**GM 6265 Model and specifications**



CNC milling machine



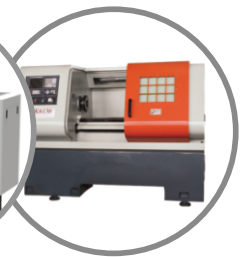
CNC drilling machine



Machining Center



CNC grinder



CNC lathe

### BY INDUSTRY

- CNC lathe, lathe-milling machine tool, vertical lathe, heavy horizontal lathe
- CNC milling machine, vertical machining center, horizontal machining center
- CNC boring machine, gantry planer, gantry milling machine
- CNC grinder, vertical grinder, floor boring and milling machine
- Drilling and tapping center, engraving and milling machine, gear hobbing machine, gear shaping machine, gear milling machine
- Electric vehicle field

### FEATURE

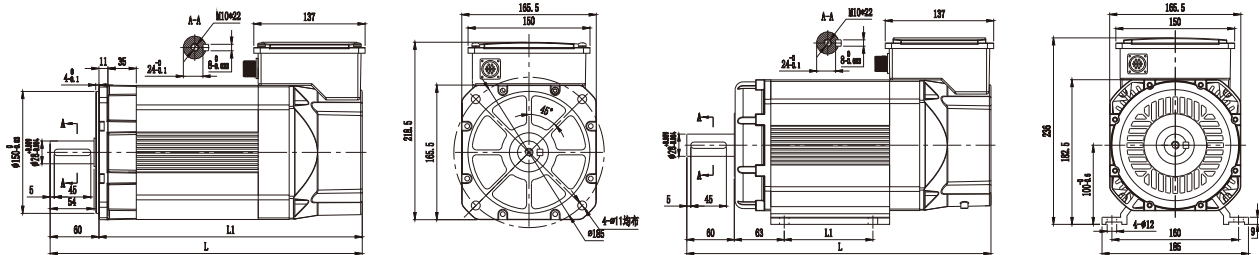
- Brand new electromagnetic design scheme, tailor-made for the machine tool industry
- Equipped with high-precision encoder, higher positioning accuracy
- Brand new structure design, using closed heat dissipation channel, lower temperature rise
- High efficiency and energy saving
- The constant power range is wider and the low speed torque is greater
- Using a new manufacturing process, the performance is more stable

GM6 SERIES SPINDLE MOTOR MODEL NAMING RULES

GM6 204-235 C G D 12-00B 0 0 0																			
1,2		3,4,5		6,7,8		9		10		11		12,13		14 15 16		17		18,19	

## GM6165 SPINDLE SERVO MOTOR

DIMENSION:UNIT=MM



LENGTH	1.1kW	1.5kW	2.2kW	3.7kW
L1	274	294	324	379
L	334	354	384	439

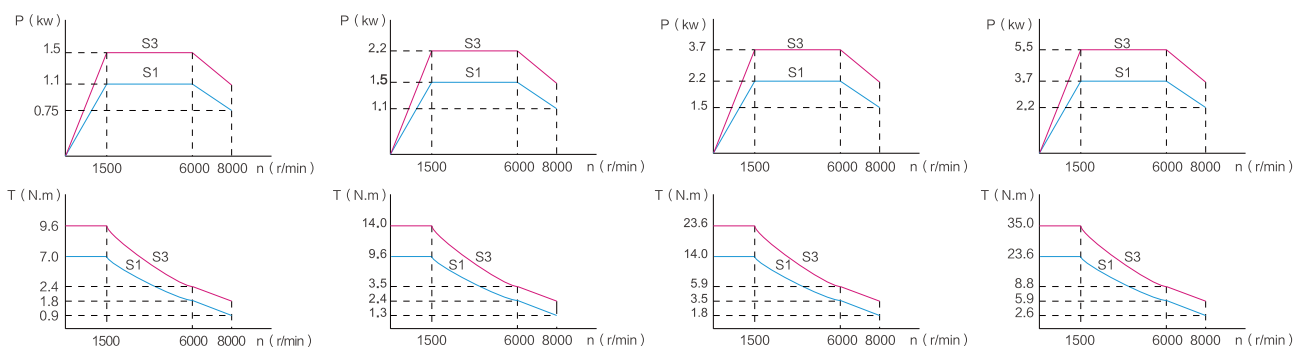
LENGTH	1.1kW	1.5kW	2.2kW	3.7kW
L1	45	70	112	159
L	334	354	384	439

## SPECIFICATIONS

MOTOR TYPE	RATED POWER (KW)	RATED CURRENT (A)	RATED TORQUE (N.m)	POLES (P)	RATED FREQUENCY (HZ)	RATED SPEED (R/MIN)	CONSTANT POWER MAXIMUM SPEED (R/MIN)	MAXIMUM SPEED (R/MIN)	MOMENT OF INERTIA (KG.M²)	WEIGHT (KG)
GM6165-070CGDI4-01B000	1.1	2.6	7.0	4	52.5	1500	6000	8000	0.0058	14
GM6165-096CGDI4-01B000	1.5	3.4	9.6	4	52.5	1500	6000	8000	0.0066	16
GM6165-140CGDI4-01B000	2.2	4.9	14.0	4	52.5	1500	6000	8000	0.0078	22
GM6165-235CGDI4-01B000	3.7	7.8	23.5	4	52.5	1500	6000	8000	0.0108	30

### CHARACTERISTIC CURVE

GM6165-070CGDI4-01B000	GM6165-096CGDI4-01B000	GM6165-140CGDI4-01B000	GM6165-235CGDI4-01B000
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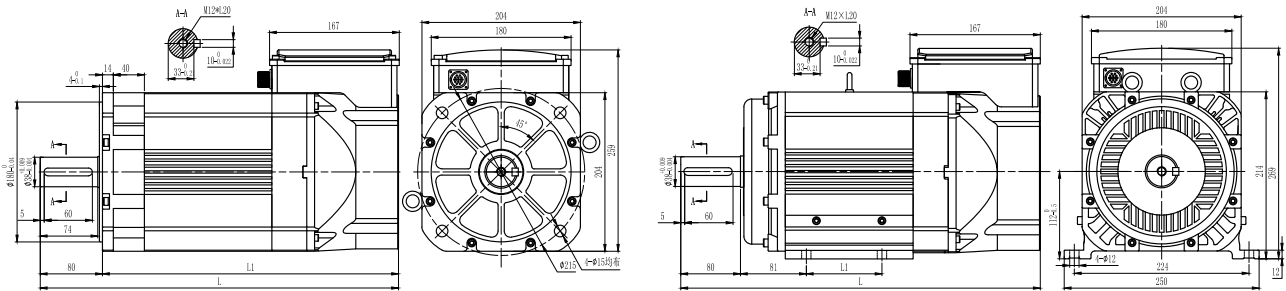


## PERFORMANCE

NAME	ENCODER (OPTIONAL)	SHAFT EXTENSION STRUCTURE	MOUNTING	PROTECTION CLASS	INSULATION CLASS	VIBRATION CLASS	NOISE	AMBIENT TEMPERATURE	ENVIRONMENT HUMIDITY	
INDEX	I2	2500ppr incremental	A: Smooth shaft	B3、B35、B5	IP55	F class	S	≤70dB	-15~45℃	≤95%RH
	I4	2500ppr incremental (saving wires)	B: Shaft with key							
	I5	1024ppr incremental								

GM6204 SPINDLE SERVO MOTOR

DIMENSION:UNIT=MM



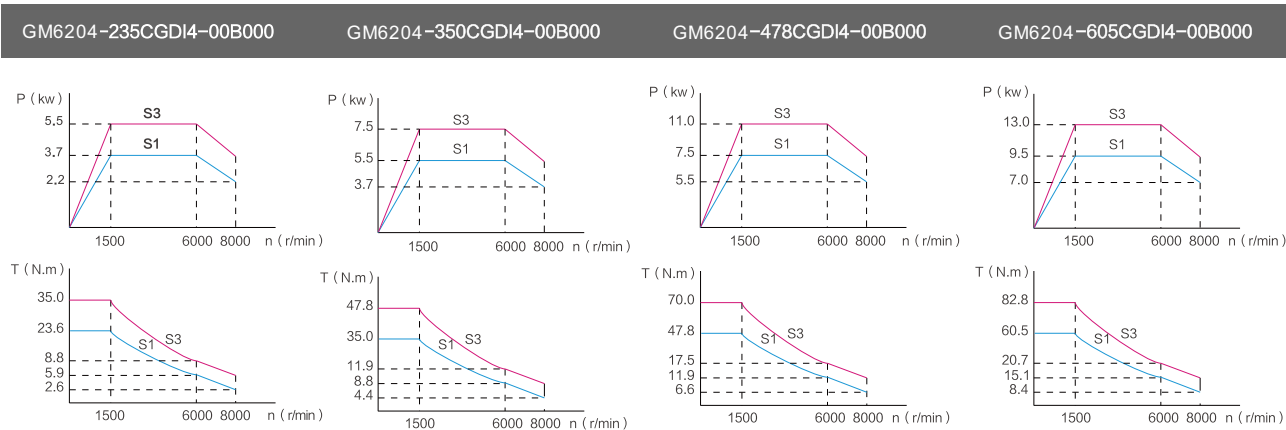
LENGTH	3.7kW	5.5kW	7.5kW	9.5kW
L1	381	427	482	519
L	461	507	562	597

LENGTH	3.7kW	5.5kW	7.5kW	9.5kW
L1	73/97	128/153	178/208	208
L	465	511	566	601

SPECIFICATIONS

MOTOR TYPE	RATED POWER (kW)	RATED CURRENT (A)	RATED TORQUE (N.m)	POLES (P)	RATED FREQUENCY (HZ)	RATED SPEED (R/MIN)	CONSTANT POWER MAXIMUM SPEED (R/MIN)	MAXIMUM SPEED (R/MIN)	MOMENT OF INERTIA (KG.M²)	WEIGHT (KG)
GM6204-235CGDI4-00B000	3.7	9.1	23.5	4	51.5	1500	6000	8000	0.0162	34.6
GM6204-350CGDI4-00B000	5.5	13.0	35.0	4	51.5	1500	6000	8000	0.0210	43.6
GM6204-478CGDI4-00B000	7.5	17.8	47.8	4	51.5	1500	6000	8000	0.0267	54.4
GM6204-605CGDI4-00B000	9.5	23.8	60.5	4	51.5	1500	6000	8000	0.0304	61.2

CHARACTERISTIC CURVE

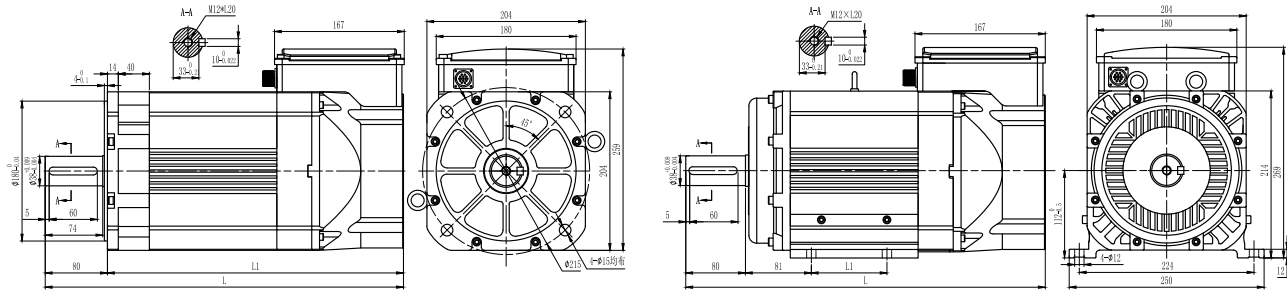


PERFORMANCE

NAME	ENCODER (OPTIONAL)	SHAFT EXTENSION MOUNTING PROTECTION INSULATION VIBRATION NOISE AMBIENT ENVIRONMENT	STRUCTURE	CLASS	CLASS	CLASS	TEMPERATURE	HUMIDITY
INDEX	I2 2500ppr incremental I4 2500ppr incremental (saving wires) I5 1024ppr incremental	A: Smooth shaft B: Shaft with key	B3、B35、B5	IP55	F class	S	≤70dB -15~45℃	≤95%RH

## GM6204 SPINDLE SERVO MOTOR (COMPACT TYPE)

DIMENSION:UNIT=MM



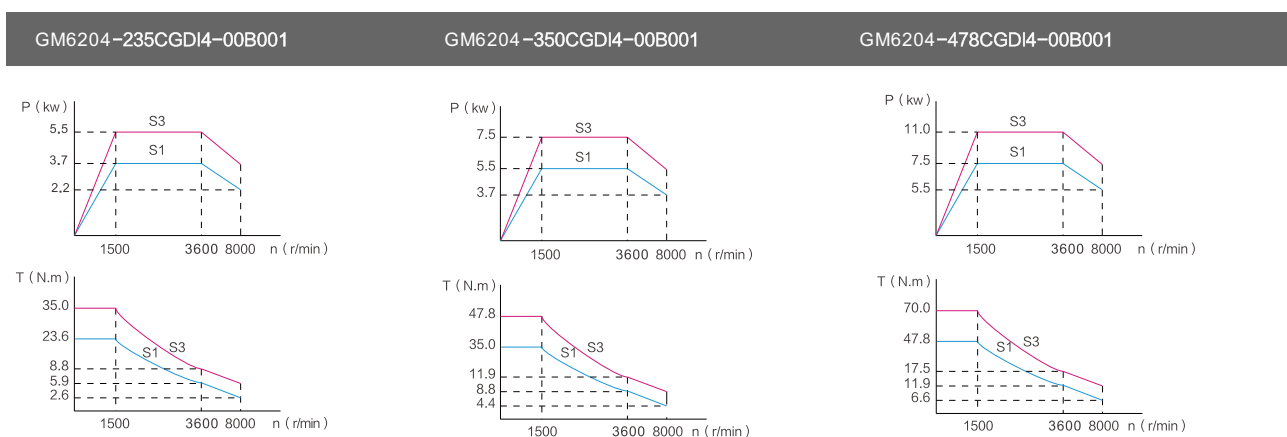
LENGTH	3.7kW	5.5kW	7.5kW
L1	357	402	452
L	437	482	532

LENGTH	3.7kW	5.5kW	7.5kW
L1	73	128	178
L	441	486	536

## SPECIFICATIONS

MOTOR TYPE	RATED POWER (KW)	RATED CURRENT (A)	RATED TORQUE (N.m)	POLES (P)	RATED FREQUENCY (HZ)	RATED SPEED (R/MIN)	CONSTANT MAXIMUM SPEED (R/MIN)	MAXIMUM SPEED (R/MIN)	MOMENT OF INERTIA (KG.M²)	WEIGHT (KG)
GM6204-235CGDI4-00B001	3.7	8.9	23.5	4	51.5	1500	3600	8000	0.0134	29.7
GM6204-350CGDI4-00B001	5.5	13.5	35.0	4	51.5	1500	3600	8000	0.0186	38.7
GM6204-478CGDI4-00B001	7.5	17.1	47.8	4	51.5	1500	3600	8000	0.0233	49.5

### CHARACTERISTIC CURVE

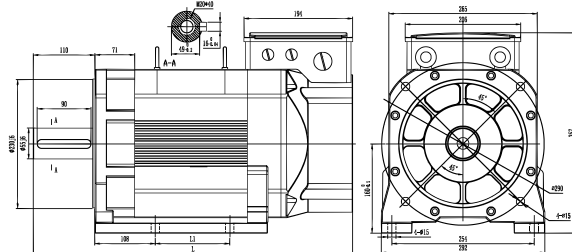
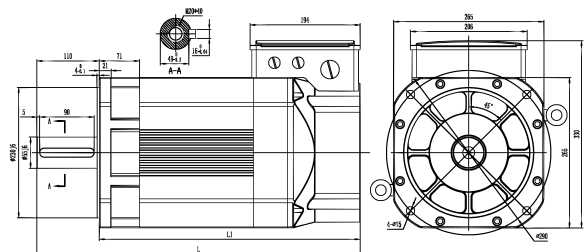


## PERFORMANCE

NAME	ENCODER (OPTIONAL)	SHAFT EXTENSION STRUCTURE	MOUNTING	PROTECTION CLASS	INSULATION CLASS	VIBRATION CLASS	NOISE	AMBIENT TEMPERATURE	ENVIRONMENT HUMIDITY	
INDEX	I2	2500ppr incremental A:	Smooth shaft	B3、B35、 B5	IP55	F class	S	≤70dB	-15~45℃	≤95%RH
	I4	2500ppr incremental (saving wires)	B:	Shaft with key						
	I5	1024ppr incremental								

## GM6265 SPINDLE SERVO MOTOR

DIMENSION:UNIT=MM



LENGTH	11kW	15kW	18.5kW	22kW	30kW
L1	460	510	565	610	680
L	570	620	675	720	790

LENGTH	11kW	15kW	18.5kW	22kW	30kW
L1	133	173	218	243	243
L	570	620	675	720	790

## SPECIFICATIONS

MOTOR TYPE	RATED POWER (KW)	RATED CURRENT (A)	RATED TORQUE (N.m)	POLES (P)	RATED FREQUENCY (HZ)	RATED SPEED (R/MIN)	CONSTANT POWER MAXIMUM SPEED (R/MIN)	MAXIMUM SPEED (R/MIN)	MOMENT OF INERTIA (KG.M²)	WEIGHT (KG)
GM6265-700CGDI4-02B000	11	21.5	70	4	51.5	1500	6000	8000	0.0491	87
GM6265-960CGDI4-02B000	15	29.0	96	4	51.5	1500	6000	8000	0.0603	101
GM6265-A18CGDI4-02B000	18.5	35.2	118	4	51.5	1500	6000	8000	0.0715	137
GM6265-A40CGDI4-02B000	22	42.3	140	4	51.5	1500	6000	8000	0.0824	150
GM6265-A91CGDI4-02B000	30	51.0	191	4	51.5	1500	6000	8000	0.0930	163

### CHARACTERISTIC CURVE

GM6265-700CGDI4-02B000	GM6265-960CGDI4-02B000	GM6265-A18CGDI4-02B000	GM6265-A40CGDI4-02B000	GM6265-A91CGDI4-02B000																																																																																																																																																						
<p><b>Power (P) in kW:</b></p> <table><tr><th>n (r/min)</th><th>S1 (kW)</th><th>S3 (kW)</th></tr><tr><td>0</td><td>0</td><td>0</td></tr><tr><td>1500</td><td>11.0</td><td>15.0</td></tr><tr><td>6000</td><td>11.0</td><td>15.0</td></tr><tr><td>8000</td><td>7.5</td><td>11.0</td></tr></table> <p><b>Torque (T) in N.m:</b></p> <table><tr><th>n (r/min)</th><th>S1 (N.m)</th><th>S3 (N.m)</th></tr><tr><td>0</td><td>0</td><td>0</td></tr><tr><td>1500</td><td>70.0</td><td>95.5</td></tr><tr><td>6000</td><td>23.9</td><td>17.5</td></tr><tr><td>8000</td><td>9.0</td><td>17.5</td></tr></table>	n (r/min)	S1 (kW)	S3 (kW)	0	0	0	1500	11.0	15.0	6000	11.0	15.0	8000	7.5	11.0	n (r/min)	S1 (N.m)	S3 (N.m)	0	0	0	1500	70.0	95.5	6000	23.9	17.5	8000	9.0	17.5	<p><b>Power (P) in kW:</b></p> <table><tr><th>n (r/min)</th><th>S1 (kW)</th><th>S3 (kW)</th></tr><tr><td>0</td><td>0</td><td>0</td></tr><tr><td>1500</td><td>15.0</td><td>22.0</td></tr><tr><td>6000</td><td>15.0</td><td>22.0</td></tr><tr><td>8000</td><td>11.0</td><td>15.0</td></tr></table> <p><b>Torque (T) in N.m:</b></p> <table><tr><th>n (r/min)</th><th>S1 (N.m)</th><th>S3 (N.m)</th></tr><tr><td>0</td><td>0</td><td>0</td></tr><tr><td>1500</td><td>35.0</td><td>140.0</td></tr><tr><td>6000</td><td>23.9</td><td>35.0</td></tr><tr><td>8000</td><td>13.1</td><td>23.9</td></tr></table>	n (r/min)	S1 (kW)	S3 (kW)	0	0	0	1500	15.0	22.0	6000	15.0	22.0	8000	11.0	15.0	n (r/min)	S1 (N.m)	S3 (N.m)	0	0	0	1500	35.0	140.0	6000	23.9	35.0	8000	13.1	23.9	<p><b>Power (P) in kW:</b></p> <table><tr><th>n (r/min)</th><th>S1 (kW)</th><th>S3 (kW)</th></tr><tr><td>0</td><td>0</td><td>0</td></tr><tr><td>1500</td><td>18.5</td><td>26.0</td></tr><tr><td>6000</td><td>18.5</td><td>26.0</td></tr><tr><td>8000</td><td>5.5</td><td>18.5</td></tr></table> <p><b>Torque (T) in N.m:</b></p> <table><tr><th>n (r/min)</th><th>S1 (N.m)</th><th>S3 (N.m)</th></tr><tr><td>0</td><td>0</td><td>0</td></tr><tr><td>1500</td><td>118.0</td><td>166.0</td></tr><tr><td>6000</td><td>41.4</td><td>118.0</td></tr><tr><td>8000</td><td>17.9</td><td>41.4</td></tr></table>	n (r/min)	S1 (kW)	S3 (kW)	0	0	0	1500	18.5	26.0	6000	18.5	26.0	8000	5.5	18.5	n (r/min)	S1 (N.m)	S3 (N.m)	0	0	0	1500	118.0	166.0	6000	41.4	118.0	8000	17.9	41.4	<p><b>Power (P) in kW:</b></p> <table><tr><th>n (r/min)</th><th>S1 (kW)</th><th>S3 (kW)</th></tr><tr><td>0</td><td>0</td><td>0</td></tr><tr><td>1500</td><td>22.0</td><td>30.0</td></tr><tr><td>6000</td><td>22.0</td><td>30.0</td></tr><tr><td>8000</td><td>11.0</td><td>22.0</td></tr></table> <p><b>Torque (T) in N.m:</b></p> <table><tr><th>n (r/min)</th><th>S1 (N.m)</th><th>S3 (N.m)</th></tr><tr><td>0</td><td>0</td><td>0</td></tr><tr><td>1500</td><td>140.0</td><td>191.0</td></tr><tr><td>6000</td><td>47.8</td><td>140.0</td></tr><tr><td>8000</td><td>35.0</td><td>47.8</td></tr></table>	n (r/min)	S1 (kW)	S3 (kW)	0	0	0	1500	22.0	30.0	6000	22.0	30.0	8000	11.0	22.0	n (r/min)	S1 (N.m)	S3 (N.m)	0	0	0	1500	140.0	191.0	6000	47.8	140.0	8000	35.0	47.8	<p><b>Power (P) in kW:</b></p> <table><tr><th>n (r/min)</th><th>S1 (kW)</th><th>S3 (kW)</th></tr><tr><td>0</td><td>0</td><td>0</td></tr><tr><td>1500</td><td>30.0</td><td>37.0</td></tr><tr><td>6000</td><td>30.0</td><td>37.0</td></tr><tr><td>8000</td><td>22.0</td><td>30.0</td></tr></table> <p><b>Torque (T) in N.m:</b></p> <table><tr><th>n (r/min)</th><th>S1 (N.m)</th><th>S3 (N.m)</th></tr><tr><td>0</td><td>0</td><td>0</td></tr><tr><td>1500</td><td>191.0</td><td>236.0</td></tr><tr><td>6000</td><td>59.0</td><td>191.0</td></tr><tr><td>8000</td><td>47.0</td><td>59.0</td></tr></table>	n (r/min)	S1 (kW)	S3 (kW)	0	0	0	1500	30.0	37.0	6000	30.0	37.0	8000	22.0	30.0	n (r/min)	S1 (N.m)	S3 (N.m)	0	0	0	1500	191.0	236.0	6000	59.0	191.0	8000	47.0	59.0
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## PERFORMANCE

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INDEX	I2	2500ppr incremental A: Smooth shaft		B3、B35、B5	IP55	F class	S	≤70dB	-15~45℃	≤95%RH
	I4	2500ppr incremental (saving wires)		B: Shaft with key						
	I5	1024ppr incremental								

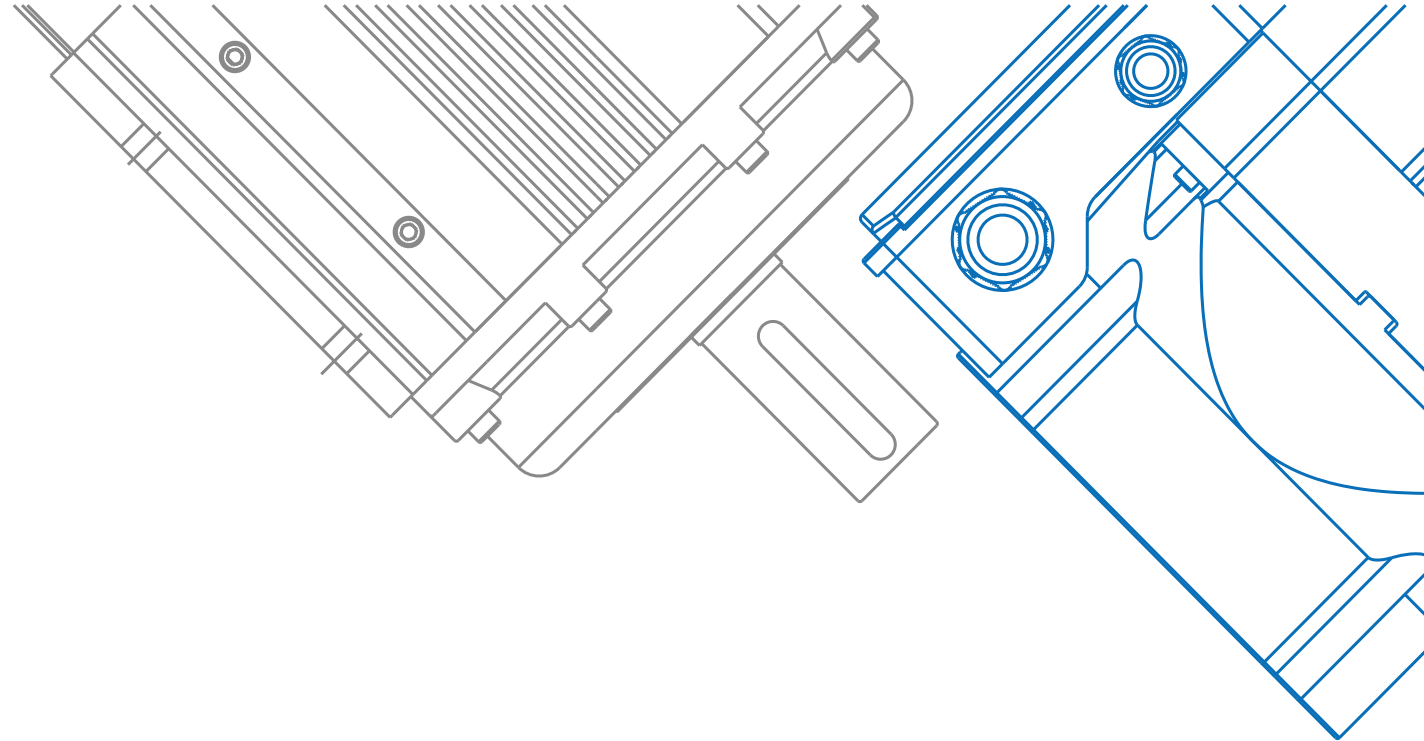




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With 25 years of hard work, we have developed and produced professional CNC systems, industrial robots, servo drives, servo motors, reducers, inverters, PLCs, HMIs, etc. In more than 50 countries and regions around the world, we have established a comprehensive agent system and after-sales service system. In the future, we will, as always, provide more professional services for global industrial automation.





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