

In order to prevent the parameters from being accidentally modified and to ensure the normal operation of the machine tool, the system adopts the parameter hierarchical authority setting. It is divided into three levels of authority: "CNC manufacturer", "machine tool manufacturer", and "user manufacturer". Among them, the "CNC manufacturer" authority is to set the functions of the system, which belongs to the internal parameters of the system; the "machine tool manufacturer" authority is to set the parameters related to the configuration of machine tool equipment, mechanical indicators and safety; the "user manufacturer" authority is used to set processing procedures and other related parameters. parameter.

The initial situation of the three-level authority in this system is: the "CNC manufacturer" authority has been enabled, and the "machine tool manufacturer" and "user manufacturer" authority have not been enabled. If you want to enable the authority function, you must first use the initial password, enable the authority function, and then set the corresponding new authority password to achieve the purpose of limiting authority. It should be noted that the initial password can only be used once. After setting a new password, the initial password will be invalid. Please remember the new password.

Password parameter list:

1. Whether to open the CNC manufacturer password protection
2. Whether to open the password protection of the machine tool manufacturer
3. Whether to enable user manufacturer password protection
4. Revise the protection password of CNC manufacturers
5. Revise the protection password of the machine tool manufacturer
6. Revise user manufacturer protection password
7. System usage time
8. Software version

Password parameter Description:

- ★ 1. Whether to open the CNC manufacturer password protection

The internal parameters of the system cannot be operated

- ★ 2. Whether to open the password protection of the machine tool manufacturer

It is used to set whether to enable the password protection of the machine tool manufacturer. After this parameter is enabled, the parameters related to the machine configuration will be shielded and cannot be operated. If you need to modify, you need to disable this parameter to see and modify it.

The initial authority password of this parameter is **"NEWNEW"**, and the password must be entered before modify this parameter

- ★, 3. Whether to enable user manufacturer password protection.

It is used to set whether to enable the user manufacturer password protection. After the parameter is enabled, the processing-related parameters will be shielded and cannot be modified. If you need to modify the parameter, you need to disable this parameter to see and modify or to protect the program, you need a password to edit . The initial authority password for this parameter is **"KERKER"**, and the password must be entered before setting the parameter.

- ★ 4. Modify the protection password of the CNC manufacturer

- ★ 5. Modify the protection password of the machine tool manufacturer

★ 6 Modify the user manufacturer protection password

The above three parameters are used to modify the new password, and the old password must be entered first when changing the new password.

★ 7 System use time

It is used to observe the system use time, and the user cannot modify it.

★ 8 Software version

It is used to observe the system software version, and the user cannot modify it.