Environmental Monitoring & Sanitation Research

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FSMA Preventive Controls Rule: Environmental Monitoring for Foods with No Terminal Kill Step





Broader definition of Ready to Eat will place greater emphasis on EMPs

Listeria monocytogenes recognized as a pathogen of concern in RAC and value-added produce

Expect Listeria to be Present Sporadically in a Grove





Overview of 2016-17 Results to Date

- 457 samples from non-food contact surfaces were collected from five citrus packinghouses.
- > 575 swab samples (some were duplicates)
- The packing facility size, layout, and number of lines or relevant unit operations determine swab number at each operation.
- 40.9% (187) enrichments showed a positive molecular outcome for Listeria, and 39.3% (174) were culture positive.
- **110 isolates have been confirmed as** *Listeriα monocytogenes*.
- Approximately, 28.2% (49) of culture positive enrichments have yield both *Listeria spp* and *Listeria monocytogenes*.

Results ESJV 2017

				Individually	Individually	both
	Total samples	Total Negatives	Total Positives	Listeria spp.	Listeria mono	L. spp/L. mono
n	355	193	162	62	62	38
Percentage		54.4 %	45.6%	38.3%	38.3%	23.46%

Total Positives and Negative Samples by Facility and Operational Location



Total Positives and Negative samples by surface type



Environmental Monitoring in CA Packing Operations: Key Findings

Listeria prevalent in within Zone 2 and 3

- Areas routinely wet
- Typical chlorine, ClO₂, or PAA addition to water doesn't prevent presumptive biofilm buildup
- L. mono persistent
 - following typical surface chlorine sprays:

More aggressive sanitation needed

- For several months
- Detectable in dy off-season conditions
- Rebounds once wet operations re-start
- Some facilities consistently no-detection

Lm positives at bin staging zones



Unfilled equipment support mounts



Condensation on Cold-Curtains and Run-off from Adjacent Bin Dump



Fork-lift damaged pre-cooler walls



Damage and water-saturated



Dead-leg – Uncapped for swab



Entrapped Sediments were Positive for Lm: Evidence triggered Corrective Actions



Isolates from fatigue and anti-slip mats closely match product-proximity isolates



Isolates from Environmental Investigations

- Purified isolate are being used for Facility-Mapping to Better Define
- PFGE (Pulse field gel electrophoresis)
 - Facility & Temporal Diversity Mapping
- WGS (whole genome sequencing)
 - Source-tracking
 - Provides a very precise DNA fingerprinting

Example from Facility Surveys: PFGE vs WGS *Listeria monoctytogenes*



Five isolates from PFGE pulsotype 22 had few SNPs differences

Isolated from 3 different facilities over two years

Subtype 22 seems to be introduced to different facilities from an external source with limited diversification

Understanding isolate diversity is critical to sound source-tracking and corrective action plan

Transference from non-FCS to FCS

The significance of **Zone 2-3** positives to **Zone 1** and **product contamination** needs resolution

We don't really have to guess about non-FCS to FCS transference





Total of 110 swabs

- 7 locations positives for L. mono
 Positive swabs:
- Polishing brushes
- Drying brushes
- Auto-line singulator machinery
- Main packing line floor drain
- Non-painted wooden bins
- Last use of apple line Oct 31, 2014
 - FDA CORE samples Dec 23, 2014
 - WSU/UCD sampling Feb-March, 2015
 - 27 confirmed L.mono

Examples of FCS and non-FCS Lm Positives

Listeria collection ID number		Pulsotype Ascl-Apal	Swab Location	Combined Ascl-Apal		
83	IVb	2	Drencher tank		152	
84	IVb	2	Outside drencher - Floor		15	
85	IVb-v1	4	Outside drencher; mini tank		151	
86	IVb	2	Center drain grate bottom		83	
87	IVb	2	Drain grate	3	84	
88	IVb	2	Singulator-large area swab	s ا ا ا	86	
89	IVb-v1	4	Center drain grate	3 [87	
90	IVb-v1	4	Center drain- inside	a a	88	
91	IVb-v1	4	Wooden pallet	1	15(
92	IVb-v1	4	North CA	1	153	
152	IVb	1	Outside drencher; under tank cover- floor		150	
155	IVb	1			15	
151	IVb	1	Outside drencher; mini tank		158	
157	IVb-v1	3			159	
159	IVb-v1	3			160	
158	IVb-v1	3	N drain grate		154 0 -	
160	IVb-v1	3	Contan durin, incide		85	
156	IVb-v1	3	Center drain- inside		89	
150	IVb-v1	3	CA Storage- hallway floor infront of		90	
153 154	IVb-v1 IVb-v1	3	high traffic door to CA rooms		91 92	

Multiple Listeria strains from FCS (Zone 1) and non-FCS (Zone 2 and 3) closely related

Listeria finds places to grow on equipment and can persist for decades



L.m. in etched stainless steel



H. O["] Imez, S.D. Temur / LWT - Food Sci. and Technology 43 (2010) 964–970

Biofilms

- Biofilms are collections of microscopic organisms
 - Attached to a surface (and each other) for survival.
 - secrete extracellular polymeric substance by its members (supportive matrix)
- Bacterial cells embedded within a biofilm can withstand nutrient deprivation and pH changes
- The protective nature of biofilms
 - Iimits the efficacy of disinfection treatments

Survival and Removal of Listeria on Packinghouse Surfaces from NFCS and FCS





White Crate



Visqueen Curtain



Conveyer



Black tarp/mat



Green Tarp



Listeria monocytogenes Recovery After Treatment



21 DPI

Listeria monocytogenes Recovery After Treatment



30 DPI

Listeria monocytogenes Recovery After Treatment



the harder it is to kill

You can create a 'hostile' environment



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Questions?



"Oh, if only it were so simple."