



**WARRANTY
FOR
Remanufactured Perkins Diesel Engines**

SCOPE AND DURATION OF WARRANTY

Perkins Engines, Inc. (PRK), Warrants to each purchaser of a Perkins engine that has been remanufactured by PRK (the “Engine”) that the Engine will be free from defects in materials and workmanship under normal use and service for a period of one year from the date on which the Engine is installed by the purchaser. This Warranty is limited to the repair of the engine or replacement of parts needed to correct any malfunction or defect in the Engine that exists at the time the Engine is sold to the purchaser. This Warranty also is limited in that it is given only to those purchasers who use the Engine for an industrial or marine purpose. The standard warranty allows for a maximum of 12 months storage before sale. Validation procedures and warranty limitations are available from Perkins Reman Engines, Inc.

PROCEDURE FOR WARRANTY SERVICE

To obtain warranty service under this Warranty, the purchaser shall, within the one-year warranty period, **notify PRK authorized dealer immediately of the need for warranty service.** If PRK authorizes the warranty service, the purchaser will allow PRK (or another qualified facility approved by PRK) a reasonable time in which to perform the warranty service. Any replacement parts authorized by PRK will be new Perkins parts.

WARRANTY PERIOD			
Application	Limitations	Repair Charge Paid by Owner	
Industrial	12 Months Hrs / No Limit	Parts	Labor
		No Charge	No Charge

SERVICE SUPPLIES

PRK will replace any service supplies, including coolant, oil, and filters, which are removed from the Engine during the warranty service and which are not reusable.

ENGINE REMOVAL AND REINSTALLATION

This Warranty will apply only to an Engine that is sold by PRK or another authorized Perkins service outlet. PRK’s warranty obligation under this Warranty will terminate after PRK or the Perkins service outlet has experienced a total of 15 hours maximum of labor in providing warranty service on an Engine used for marine purpose. In any event, PRK’s warranty obligation will terminate at the end of the one-year warranty period described above.

THIS WARRANTY DOES NOT COVER: Damage to or defects in the Engine caused by modification by the purchaser,

- A. Damage to or defects in the Engine caused by repair or service of the Engine by Someone other than PRK or a qualified facility approved by PRK.
- B. Damage to or defects in the Engine caused by the purchaser’s failure to perform normal maintenance services on the Engine or to use fuel, oil, filters, lubricant, or coolant in the Engine that meet Perkins’ recommended specifications. (It is the purchaser’s burden to prove to PRK’s satisfaction that proper fuel, oil, lubricants, and coolant have been used in the Engine by the purchaser.)

WARRANTY FOR Remanufactured Perkins Diesel Engines Continued

DISCLAIMER OF WARRANTIES AND LIMITATION OF REMEDY

The Warranty described previously is in lieu of any other warranty, expressed or implied, including but not limited to any warranty of merchantability or fitness for a particular purpose, which are disclaimed. Obtaining repairs and/or replacement parts is the purchaser's sole and exclusive remedy under this warranty and does not extend the warranty period stated previously. Under no circumstances shall PRK be liable to the purchaser for any incidental, consequential, or punitive damages arising out of or resulting from breach of this warranty. Any action by a purchaser for breach of this warranty must be commenced within one year after the cause of action accrues. Any such action must be commenced and tried in a state or federal court in Multnomah County, Oregon.

****WARRANTY INSTRUCTION****

In the event of a warrantable failure contact the service outlet from which the engine was purchased.

Supply the Engine Serial #, PDX#, date of installation, date of failure, and a brief description on what type of failure has occurred.

DO NOT MAKE REPAIRS WITHOUT AUTHORIZATION

All PRK Remanufactured Perkins engines are assembled using only the highest quality O.E.M. Perkins parts. They have been machined to exacting factory specification utilizing only premium crack free cores. It has also been DYNO tested in our facility to insure you will receive the same quality, if installed and maintained properly, and longevity as you received from your original engine.

**Perkins Engines Reman Center INC.
NE 97th Ave.
Portland, OR 98561**

WARRANTY DISCLAIMER

For all Remanufactured Perkins Engines

The following is a list of items and or failures which will not be covered by our warranty.

1. Bearing and/or Crankshaft failure due to swapping location of Oil filter from right to left or vice-versa after shipment from our plant.
2. Gear train failures which primarily remove teeth from the Air Compressor gear and/or idler drive gear on units with air compressor mounted to timing case or from aux. drive shaft.
(This type of failure is due to an air compressor and/or unloader valve on brake systems malfunction.)
3. Water in the Oil due to erosion of block parent bores from aeration of cooling system. This type of failure is more common in systems where a cab heater is present and there is no provision for properly bleeding the air from the system. However, it can and will occur in any system where the coolant becomes aerated.
4. Bearing and/or Crankshaft Failures due to inadequate lubrication on initial startup. (This type of failure is typically progressive from farthest bearing being the worst to the closest being the best. And can be prevented by proper pre-lubing engine prior to startup with a pressurizing tank.)
5. Any type of failure where customer has disassembled any component or part of an engine without prior authorization by Perkins Pacific, Inc. (PPI) Critical information needed to actually determine what caused a failure may be destroyed. There will be no exceptions.
6. Overheating failures. Every engine has what is called a Heat tab installed at time of dyno test. It is the customer's responsibility to insure the engine does not overheat. Operator error and/or gauge malfunction are not the responsibility of Perkins Pacific, Inc under our Warranty. Removal of heat tabs immediately **VOIDS** the Warranty. It is not unusual that when a hose leaks or breaks an overheat may occur prior to or without indication on a temperature gauge because when coolant is absent, the sender cannot register properly.
7. Bearing and/or Crankshaft failure due to low oil level in sump. (These failures typically occur over a period of time. It is the customer's responsibility to verify proper oil level at all times.) Leaks on external oil lines, (typically with mechanical type oil pressure gauges) or leaks that occur on engine without customer contacting PPI prior to a failure will not be warranted.

All operators of the equipment should be made aware of their responsibility to notify the appropriate personnel whenever they notice something unusual about the operation of their engine. Perkins Pacific, Inc. has absolutely no control over what happens to an engine once it leaves our plant. It is the customer's responsibility to provide adequate maintenance and inspection (daily, weekly, monthly etc.) to insure the engine's continued life. Manufacturer's service intervals should be followed given the operational environment would be considered normal. Hostile environments obviously dictate more frequent service and in inspection intervals.

PRK 1042 9/28/13

Perkins Reman Engines Inc.