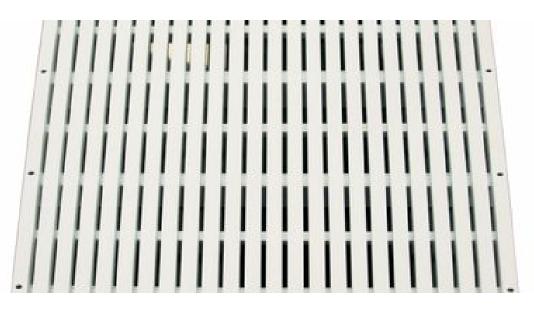
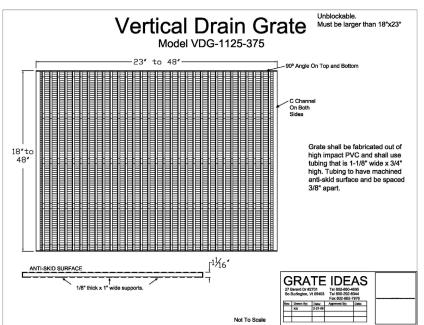


VDG 1125 375



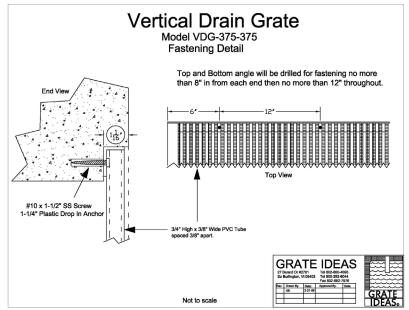
- Includes VGBA testing results and Certificate of Conformity for Field Fabricated Sump Grating per updated APSP-16 2017.
- Fabricated out of high impact PVC in the form of tubing that is 1-1/8" wide and spaced 3/8" apart.
- Standard Profile height of 3-3/4. Can be modified.
- Machined anti-skid surfaces meet ASTM c 1028 static Coefficient of friction, wet or dry.
- UV inhibitors used to meet the requirements of ASTM D 4726.
- Each tube is riveted to each support truss with Stainless Steel rivets to ensure welds provide a great looking product that will stand up to years of use and abuse.
- Custom fabricated in any width, in 1/8" increments.
- Made to measure corners to accommodate any angle
- Easy installation with pre drilled fastening holes and hardware.
- Available in three colors; white, sand, and blue.
- Warranty 10 years against manufacturer's defect.





High Flow -1-1/8" wide grating; 3/8" wide spacing

Standard Fastening





LAG 1125 375

Grate Ideas 27 Berard Drive Suite 2701 South Burlington, Vermont 05403 Phone: 802-860-4095 Fax: 802-862-7976 Standard Flow Perpendicular Extruded Grating System A. Specified Manufacturer: Grate Ideas 27 Berard Drive Suite 2701				
	South Burlington, Vermont 05403 Ph: 1-800-292-6044 Fx: 1-802-862-7976 www.grate-ideas.com			
B Standard Flow Perpendicular Extruded Grating System:				
1	Extruded UV stabilized PVC grate assembly supplied in 36" long sections.			
	Grating bars shall be 1-1/8" wide x 3/4" thick x .150 rectangular tubing. The top of the grate shall have a machined anti-skid surface to provide good traction wet or dry.			
3	The open spaces between the grate bars shall not exceed 3/8".			
	Each grate section shall be predrilled for fastening with fastening location no more than 24" apart. All fasteners shall be provided by the manufacturer.			
5	Grating bars shall be perdendicular to the pool walls.			
6	Grating shall provide 25% surface open area for unresticted water flow.			
7	Angled corners shall be provided by the grating manufacturer.			
	Color to be selected by Owner from manufacturers standard color selection or by the manufacturer color matching to the Owners desired colors.			





DETAILS, DETAILS, DETAILS...

Information and Specifications on "Grate ideas®" Gutter Grates

All grates are fabricated of PVC (polyvinylchloride) extrusions produced especially for the swimming pool environment. The formulation used yields a high-impact product.

The best colorfast pigments are used in association with ultra-violet resistant additives to allow the grates to be made available in color combinations which can be used both in indoor and outdoor installations.

TYPICAL PHYSICAL PROPERTIES:

Tensile Strength (psi) D-638 6,100 Tensile Modulus (psi) D-638 350,000 Flexural Strength (psi) D-790 11,700 Flexural Modulus (psi) D-790 415,000 Izod Impact (ft-Ibs/in) D-256 3.0 Coefficient of Linear Expansion: 3.45 in/in °F x 10-5 D-696		ASTM Test	At 72°F
Flexural Strength (psi) D-790 11,700 Flexural Modulus (psi) D-790 415,000 Izod Impact (ft-lbs/in) D-256 3.0 Coefficient of Linear Expansion: Section 1000	Tensile Strength (psi)	D-638	6,100
Flexural Modulus (psi) D-790 415,000 Izod Impact (ft-lbs/in) D-256 3.0 Coefficient of Linear Expansion: Impact (ft-lbs/in) Impact (ft-lbs/in)	Tensile Modulus (psi)	D-638	350,000
Izod Impact (ft-Ibs/in) D-256 3.0 Coefficient of Linear Expansion:	Flexural Strength (psi)	D-790	11,700
Coefficient of Linear Expansion:	Flexural Modulus (psi)	D-790	415,000
A second s Second second se Second second second second second sec	Izod Impact (ft-lbs/in)	D-256	3.0
3.45 in/in °F x 10-5 D-696	Coefficient of Linear Expansion:		
	3.45 in/in °F x 10-5	D-696	

The following colors are inventory material and readily available.

A01 WHITE	A04 GRAY
A02 ALMOND	A05 SAND
A03 LIGHT BLUE	

Other colors are available, but may be subject to a surcharge or a minimum run.

A non-skid surface is a standard feature on GRATE IDEAS* products.

Grates may be fabricated in various color combinations.





Grate Ideas 27 Berard Drive Suite 2701

So. Burlington, VT 05403 Ph: 800-292-6044 Fx: 802-862-7976 info@grate-ideas.com

Care and Maintenance of PVC Grate Assemblies

Grate Ideas® PVC grate assemblies are designed and manufactured to be virtually maintenance free. The formulation of the PVC used in our products allows the user to maintain these assemblies as they would with any other pool equipment.

There are no specific cleaners or methods needed to clean these assemblies. If required, use only approved aquatic cleaning products that will not react with pool chemicals. Abrasive cleaners or use of abrasive cleaning medium is not recommended as it may deteriorate the non-slip surface over time.

Grates should always rest upon the trench evenly, and should not rock or wobble while in the trench. If fasteners are used ensure that the fasteners remain secure.



Warranty

Grate Ideas, Inc. warrants that all P.V.C pool grates will be free from defects for a period of ten years from the date of manufacture. Grate Ideas will repair or replace at its discretion any material found to be defective during the warranty period subject to the following conditions:

1) The material in question must be pre-approved for return to our factory. Call 800-292-6044 for RMA#

2) Material shall be packaged to prevent damage during shipping.

3) Material is to be returned prepaid.

Exclusions & Limitations

1} This warranty does not apply to replacement necessitated by misuse and negligence.

2}The manufacturer shall not be liable for incidental or consequential damages such as, (but not limited to) expenses for telephone, travel, legal, or damage to personal property, loss of time or inconvenience.

No other warranties other than as set forth herein is represented by the manufacturer nor is any person authorized to make any representation of any expressed or implied warranty on its behalf