



doorLink
MANUFACTURING, INC.®

Quality Garage Doors
By

*Southern Ideal
Door*

Duluth, GA 30096
770-925-1005

Charlotte, NC 28206
704-333-3220

www.southernidealdoor.com

Traditional Raised Panel

24 GAUGE

410/411

Non-insulated

doorLink
MANUFACTURING, INC. *



WHITE

410/411

Non-insulated

Insulated

Traditional Raised Panel

Constructed of top quality materials, highly detailed raised panel, deep woodgrain texture, and two coat prefinished paint system all combine to enhance the beauty of your home.

- ◆ 24 gauge steel
- ◆ 1.0 mil paint with 8 color options
- ◆ 8 window options
- ◆ R-value 6.85 *411 Feature
- ◆ Vinyl interior skin *411 Feature

*Colors may vary from actual product



SANDSTONE - SHERWOOD WINDOW

Black

Charcoal

Gray

Brown

Sandstone

Desert Tan

Almond

White

doorLink
MANUFACTURING, INC. *

410/411 | Traditional Raised Panel

Non-insulated

Insulated

24 GAUGE

Features



24 GAUGE STEEL

Hot dipped galvanized steel construction with hemmed inside return rail provides superior strength and durability.



ROLLED SAFETY EDGES ON SECTION JOINTS

Eliminates sharp edges, and provides extra strength.



19 GAUGE HOT DIPPED GALVANIZED STILES

Heavy duty metal stiles give strong rigid support for all hinges, rollers, and operator attachment.



STILES ATTACHED WITH RIVETS

Provides superior strength when compared to common sheet metal joining methods.



TONGUE AND GROOVE MEETING RAILS

For superior strength and better sealing against wind, rain, and snow.



RIGID ALUMINUM RETAINER WITH WEATHERSTRIP

Provides added strength while securing replaceable U-type bottom astragal weatherstrip to help keep the elements out.



R-VALUE 6.85

Enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage. *411 Feature



HIGH IMPACT PLASTIC BACK COVER

Protects the insulation, and enhances the interior look of your garage door. *411 Feature



CFC FREE EXPANDED POLYSTYRENE

Environmentally friendly insulation that will not degrade with vibration or time. *411 Feature

Size Options

WIDTHS:

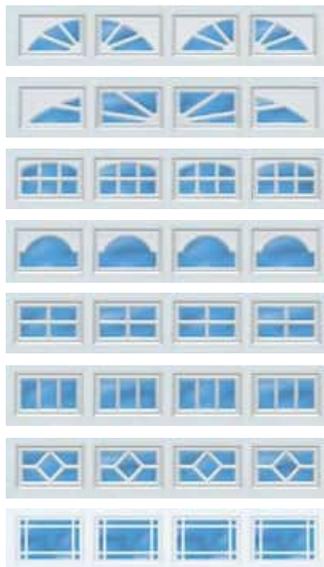
8', 9'		14', 15'	
10'		16', 17', 18'	
12'		20', 22'	

HEIGHTS:

6'6", 6'9", 7'0", 7'6", 7'9", 8'0"

*Contact your distributor for additional heights

Window Options



- #306 Sherwood
- #305 Williamsburg
- #591 Cascade
- #393 Cathedral
- #397 Stockton
- #597 Stockbridge
- #320 Waterton
- #897 Prairie

Window Glass Options

See website for glass options

*Not all glazing options may be available from all distributors. No glazing on 18" sections

Paint System

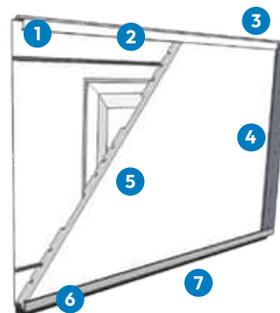


1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking, while providing consistent color from panel to panel and more durability.

- 1 Paint - .75 MIL
- 2 Primer - .25 MIL
- 3 Steel
- 4 Primer - .2 MIL
- 5 Paint - .3 MIL

Construction



- 1 Tongue and groove meeting rails
- 2 Hemmed interior rails
- 3 2" thick section
- 4 19 gauge hot dipped galvanized steel stiles
- 5 CFC free expanded polystyrene insulation with vinyl backing (standard on 411)
- 6 Replaceable U-Type vinyl bottom weatherstrip
- 7 Extruded aluminum weatherstrip retainer

*This image is showing 411

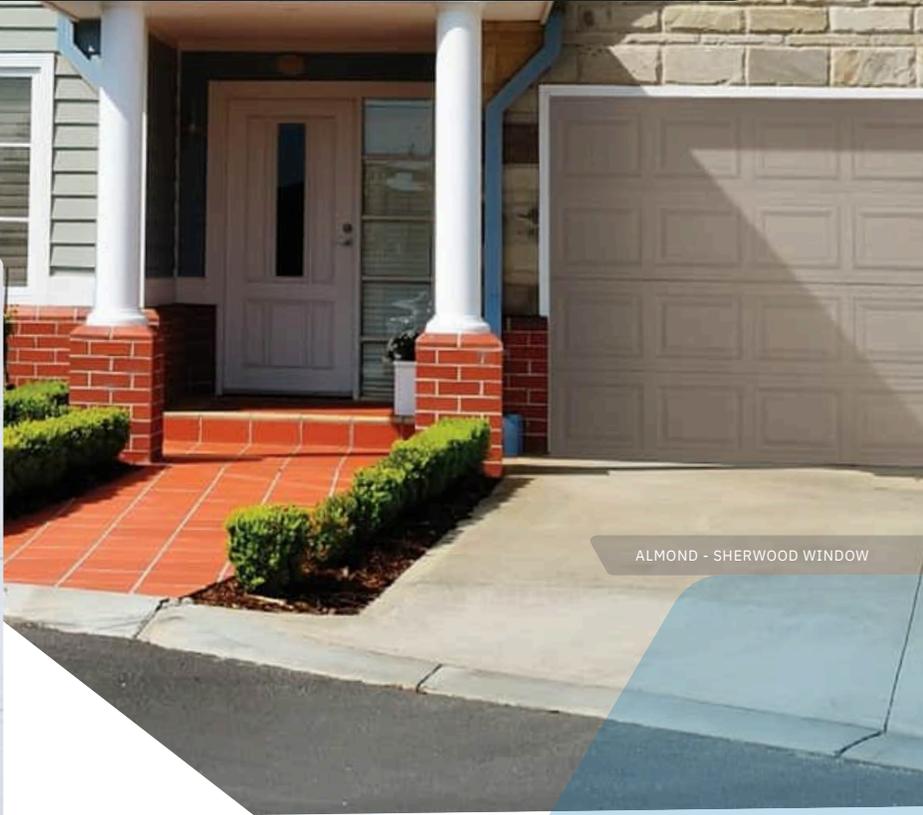
Traditional Raised Panel

25 GAUGE

510/511

Non-insulated

doorLink
MANUFACTURING, INC.®



ALMOND - SHERWOOD WINDOW

WHITE

510/511

Non-insulated

Insulated

Traditional Raised Panel

Constructed of top quality materials, highly detailed raised panel, deep woodgrain texture, and two coat prefinished paint system all combine to enhance the beauty of your home.

- ◆ 25 gauge steel
- ◆ 1.0 mil paint with 3 color options
- ◆ 8 window options
- ◆ R-value 6.85 *511 Feature
- ◆ Vinyl interior skin *511 Feature



Sandstone



Almond



White

doorLink
MANUFACTURING, INC.®

*Colors may vary from actual product

Features

25

25 GAUGE STEEL

Hot dipped galvanized steel construction with hemmed inside return rail provides superior strength and durability.

ROLLED SAFETY EDGES ON SECTION JOINTS

Eliminates sharp edges, and provides extra strength.

19 GAUGE HOT DIPPED GALVANIZED STILES

Heavy duty metal stiles give strong rigid support for all hinges, rollers, and operator attachment.

STILES ATTACHED WITH RIVETS

Provides superior strength when compared to common sheet metal joining methods.

TONGUE AND GROOVE MEETING RAILS

For superior strength and better sealing against wind, rain, and snow.

RIGID ALUMINUM RETAINER WITH WEATHERSTRIP

Provides added strength while securing replaceable U-type bottom astragal weatherstrip to help keep the elements out.

R-VALUE 6.85

Enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage. *511 Feature

HIGH IMPACT PLASTIC BACK COVER

Protects the insulation, and enhances the interior look of your garage door. *511 Feature

CFC FREE EXPANDED POLYSTYRENE

Environmentally friendly insulation that will not degrade with vibration or time. *511 Feature

Window Options



#306 Sherwood



#305 Williamsburg



#591 Cascade



#393 Cathedral



#397 Stockton



#597 Stockbridge



#320 Waterton



#897 Prairie

Window Glass Options

See website for glass options

*Not all glazing options may be available from all distributors. No glazing on 18" sections

Paint System

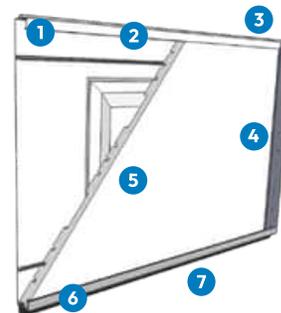


1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking, while providing consistent color from panel to panel and more durability.

- 1 Paint - .75 MIL
- 2 Primer - .25 MIL
- 3 Steel
- 4 Primer - .2 MIL
- 5 Paint - .3 MIL

Construction



- 1 Tongue and groove meeting rails
- 2 Hemmed interior rails
- 3 2" thick section
- 4 19 gauge hot dipped galvanized steel stiles
- 5 CFC free expanded polystyrene insulation with vinyl backing (standard on 511)
- 6 Replaceable U-Type vinyl bottom weatherstrip
- 7 Extruded aluminum weatherstrip retainer

*This image is showing 511

Size Options

WIDTHS:

8', 9'

14', 15'

10'

16', 17', 18'

12'

HEIGHTS: 6'6", 6'9", 7'0", 7'6", 7'9", 8'0"

*Contact your distributor for additional heights.

Traditional Raised Panel

3 LAYER SANDWICH

3610

Insulated Sandwich

doorLink
MANUFACTURING, INC.®



WHITE



DESERT TAN - WATERTON WINDOW

3610

Traditional Raised Panel

2" thick insulated steel sandwich panel constructed of top quality materials. Highly detailed raised panel, deep woodgrain texture, and two coat prefinished paint system all combine to enhance the beauty of your home.

- ◆ 2" thick insulated 3 layer sandwich panel
- ◆ 1.0 mil paint with 8 color options
- ◆ 8 window options
- ◆ R-value 10.25
- ◆ Steel interior skin



Black

Charcoal

Gray

Brown

Sandstone

Desert Tan

Almond

White

*Colors may vary from actual product

doorLink
MANUFACTURING, INC.®

3610 | Traditional Raised Panel

Insulated Sandwich

3 LAYER SANDWICH

Features



26 GAUGE STEEL

Hot dipped galvanized steel construction with hemmed inside return rail provides superior strength and durability.



20 GAUGE HOT DIPPED STEEL HINGE PLATES

Galvanized steel hinge plates run the full height of each section at all hinge locations to facilitate the attachment of hinges, handles, struts, and step plates.



TONGUE AND GROOVE MEETING RAILS

For superior strength and better sealing against wind, rain, and snow.



RIGID ALUMINUM RETAINER WITH WEATHERSTRIP

Provides added strength while securing replaceable U-type bottom astragal weatherstrip to help keep the elements out.



R-VALUE 10.25

Sandwich type construction with polystyrene insulation pressure bonded between two sheets of hot dipped galvanized steel enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage.



CFC FREE EXPANDED POLYSTYRENE

Environmentally friendly insulation that will not degrade with vibration or time.

Size Options

WIDTHS:

- 8', 9'
- 10'
- 12'
- 14', 15'
- 16', 17', 18'
- 20', 22'
- 24'

HEIGHTS: 6'6", 6'9", 7'0", 7'6", 7'9", 8'0"

*Contact your distributor for additional heights.

Window Options



#306 Sherwood



#305 Williamsburg



#591 Cascade



#393 Cathedral



#397 Stockton



#597 Stockbridge



#320 Waterton



#897 Prairie

Window Glass Options

See website for glass options

*Not all glazing options may be available from all distributors.
No glazing on 18" sections

Paint System

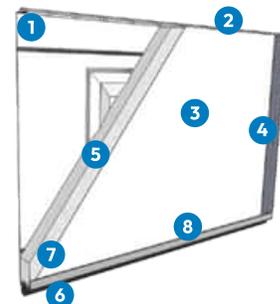


1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking, while providing consistent color from panel to panel and more durability.

- 1 Paint - .75 MIL
- 2 Primer - .25 MIL
- 3 Steel
- 4 Primer - .2 MIL
- 5 Paint - .3 MIL

Construction



- 1 Tongue and groove meeting rails
- 2 2" thick section
- 3 Pebble grain embossed interior backskin
- 4 20 gauge hot dipped galvanized steel end caps
- 5 CFC free expanded polystyrene insulation
- 6 Replaceable U-Type vinyl bottom weatherstrip
- 7 20 gauge full vertical steel hinge plate for hardware attachment
- 8 Extruded aluminum weatherstrip retainer

Short Recessed Panel

24 GAUGE

420/421

Non-insulated

doorLink
MANUFACTURING, INC.®



WHITE



DESERT TAN - STANDARD WINDOW

420/421

Non-insulated

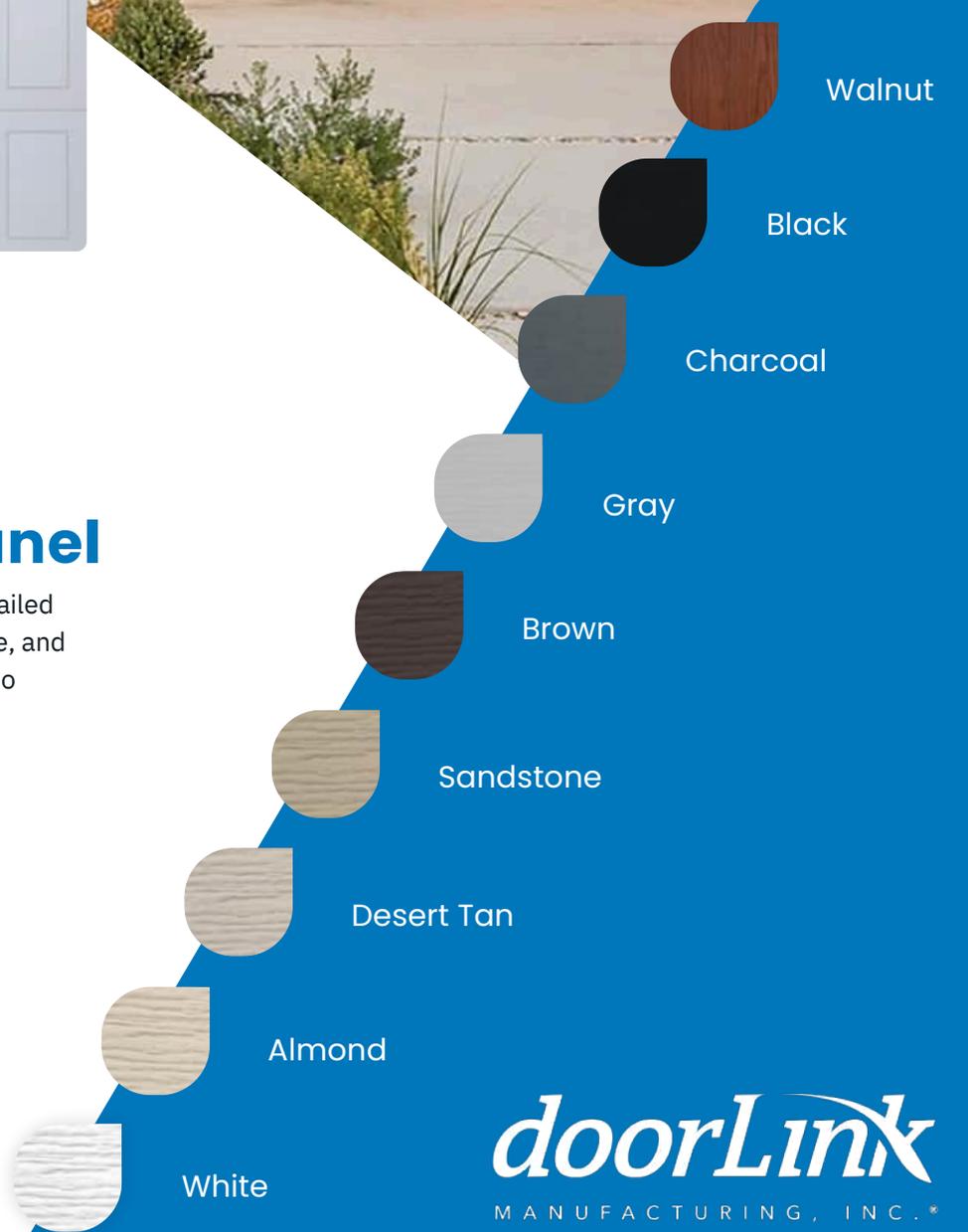
Insulated

Short Recessed Panel

Constructed of top quality materials, highly detailed short recessed panel, deep pebble grain texture, and two coat prefinished paint system all combine to enhance the beauty of your home.

- ◆ 24 gauge steel
- ◆ 1.0 mil paint with 9 color options
- ◆ 6 window options
- ◆ R-value 6.85 *421 Feature
- ◆ Vinyl interior skin *421 Feature

*Colors may vary from actual product



Walnut

Black

Charcoal

Gray

Brown

Sandstone

Desert Tan

Almond

White

doorLink
MANUFACTURING, INC.®

420/421 | Short Recessed Panel

Non-insulated

Insulated

24 GAUGE

Features



24 GAUGE STEEL

Hot dipped galvanized steel construction with hemmed inside return rail provides superior strength and durability.



ROLLED SAFETY EDGES ON SECTION JOINTS

Eliminates sharp edges, and provides extra strength.



19 GAUGE HOT DIPPED GALVANIZED STILES

Heavy duty metal stiles give strong rigid support for all hinges, rollers, and operator attachment.



STILES ATTACHED WITH RIVETS

Provides superior strength when compared to common sheet metal joining methods.



TONGUE AND GROOVE MEETING RAILS

For superior strength and better sealing against wind, rain, and snow.



RIGID ALUMINUM RETAINER WITH WEATHERSTRIP

Provides added strength while securing replaceable U-type bottom astragal weatherstrip to help keep the elements out.



DIRECTIONAL WOOD GRAIN PATTERN

Directional wood grain pattern gives the appearance of traditional wood doors.



6.85

R-VALUE 6.85

Enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage. *421 Feature



HIGH IMPACT PLASTIC BACK COVER

Protects the insulation, and enhances the interior look of your garage door. *421 Feature



CFC FREE EXPANDED POLYSTYRENE

Environmentally friendly insulation that will not degrade with vibration or time. *421 Feature

Size Options

WIDTHS:



HEIGHT: 6'6", 6'9", 7'0", 7'6", 7'9", 8'0"

*Contact your distributor for additional heights.

Window Options



#287 Stockton Arch



#388 Somerton



#387 Stockton



#588 Wyndbridge



#587 Stockbridge



#897 Prairie

*Not all glazing options may be available from all distributors. No glazing on 18" sections. Not all window inserts align with panel stamp design.

Window Glass Options

See website for glass options

Paint System

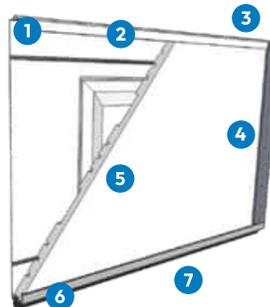


1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking, while providing consistent color from panel to panel and more durability.

- 1 Paint - .75 MIL
- 2 Primer - .25 MIL
- 3 Steel
- 4 Primer - .2 MIL
- 5 Paint - .3 MIL

Construction



- 1 Tongue and groove meeting rails
- 2 Hemmed interior rails
- 3 2" thick section
- 4 19 gauge hot dipped galvanized steel stiles
- 5 CFC free expanded polystyrene insulation with vinyl backing (standard on 421)
- 6 Replaceable U-Type vinyl bottom weatherstrip
- 7 Extruded aluminum weatherstrip retainer

*This image is showing 421

Short Recessed Panel

3 LAYER SANDWICH

3620

Insulated Sandwich

doorLink

MANUFACTURING, INC. *



WHITE

3620

Short Recessed Panel

2" thick insulated steel sandwich panel constructed of top quality materials. Highly detailed short recessed panel, deep pebble grain texture, and two coat prefinished paint system all combine to enhance the beauty of your home.

- ◆ 2" thick insulated 3 layer sandwich panel
- ◆ 1.0 mil paint with 13 color options
- ◆ 6 window options
- ◆ R-value 10.25
- ◆ Steel interior skin

*Colors may vary from actual product



SANDSTONE - PLAIN WINDOW

- Oak
- Walnut
- Driftwood
- Light Cypress
- Carbon Cypress
- Black
- Charcoal
- Gray
- Brown
- Sandstone
- Desert Tan
- Almond
- White

doorLink

MANUFACTURING, INC. *

3620 | Short Recessed Panel

Insulated Sandwich

3 LAYER SANDWICH

Features

26 GAUGE STEEL

Hotdippedgalvanizedsteel construction with hemmed inside return rail provides superior strength and durability.

20 GAUGE HOT DIPPED STEEL HINGE PLATES

Galvanized steelhinge platesrun the full height of each section at all hinge locations to facilitate the attachment of hinges, handles, struts, and step plates.

TONGUE AND GROOVE MEETING RAILS

For superiorstrengthandbettersealingagainst wind, rain, and snow.

DIRECTIONAL WOOD GRAIN PATTERN

Directional wood grain patte traditional wood doors.

RIGID ALUMINUM RETAINER WITH WEATHERSTRIP

Provides added strength while securing replaceable U-type bottom astragal weatherstrip to help keep the elements out.

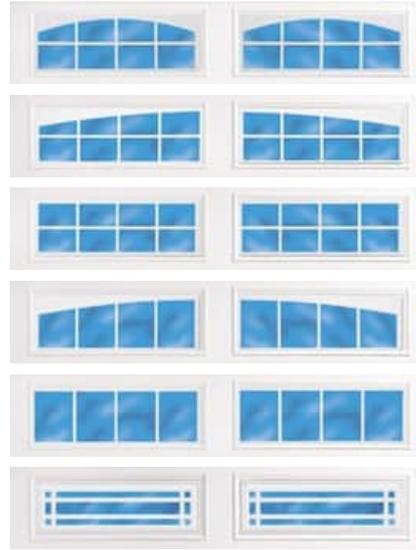
R-VALUE 10.25

Sandwich type construction with polystyrene insulation pressure bonded between two sheets of hot dipped galvanized steel enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage.

CFC FREE EXPANDED POLYSTYRENE

Environmentally friendly insulation that will not degrade with vibration or time.

Window Options



#287 Stockton Arch

#388 Somerton

#387 Stockton

#588 Wyndbridge

#587 Stockbridge

#897 Prairie

Window Glass Options

See website for glass options

*Not all glazing options may be available from all distributors. No glazing on 18" sections. Not all window inserts align with panel stamp design.

Paint System



1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking, while providing consistent color from panel to panel and more durability.

- 1 Paint - .75 MIL
- 2 Primer - .25 MIL
- 3 Steel
- 4 Primer - .2 MIL
- 5 Paint - .3 MIL

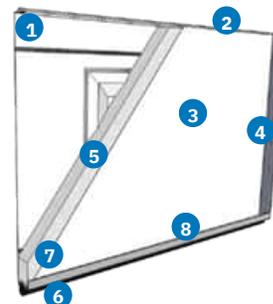
Size Options

WIDTHS:



HEIGHT: 6'6", 6'9", 7'0", 7'6", 7'9", 8'0" *Contact your distributor for additional heights.

Construction



- 1 Tongue and groove meeting rails
- 2 2" thick section
- 3 Pebble grain embossed interior backskin
- 4 20 gauge hot dipped galvanized steel end caps
- 5 CFC free expanded polystyrene insulation
- 6 Replaceable U-Type vinyl bottom weatherstrip
- 7 20 gauge full vertical steel hinge plate for hardware attachment
- 8 Extruded aluminum weatherstrip retainer



GRAY - STOCKBRIDGE WINDOW



WHITE

430/431

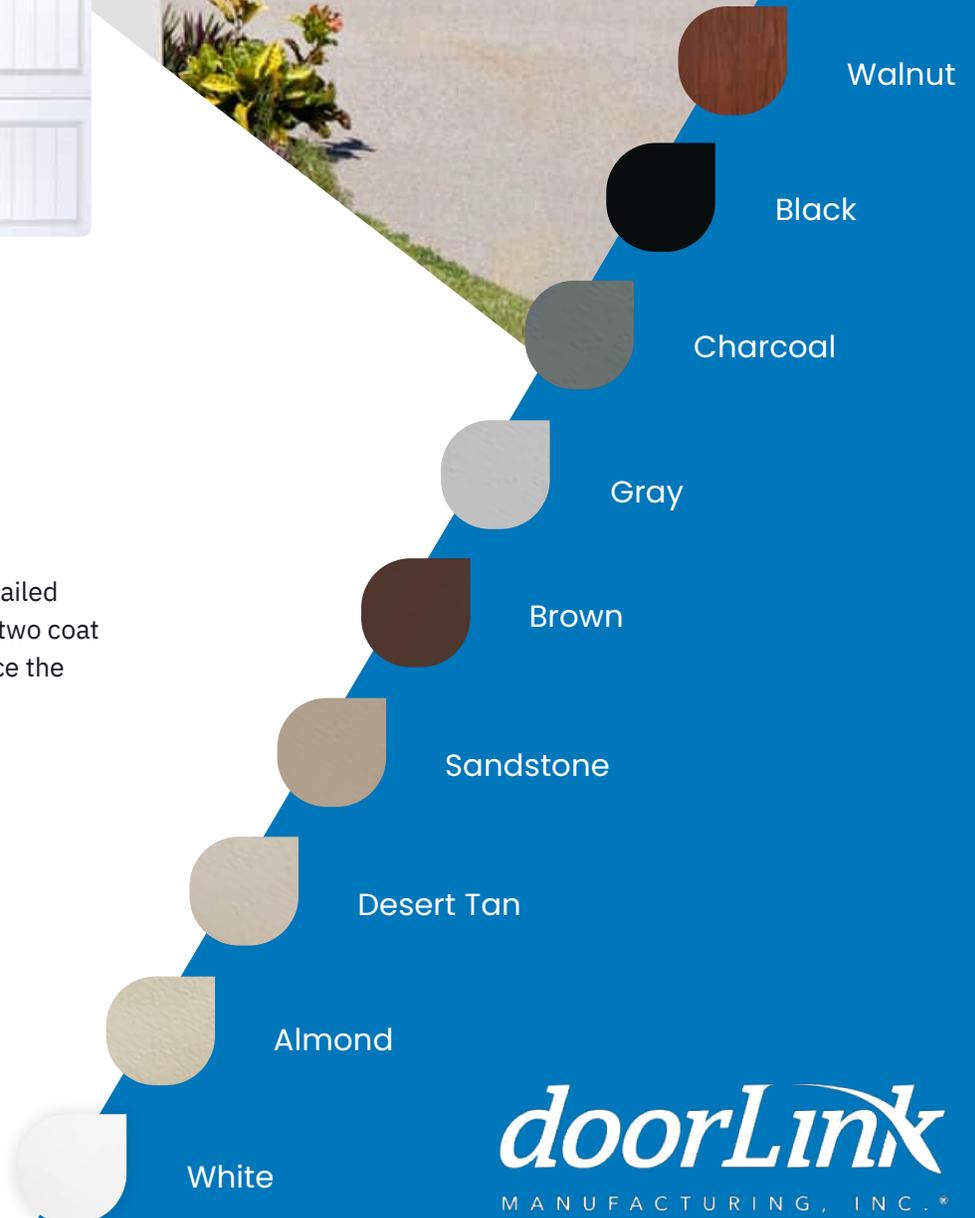
Non-insulated

Insulated

Grooved Panel

Constructed of top quality materials, highly detailed grooved panel, deep pebble grain texture, and two coat prefinished paint system all combine to enhance the beauty of your home.

- ◆ 24 gauge steel
- ◆ 1.0 mil paint with 9 color options
- ◆ 6 window options
- ◆ R-value 6.85 *431 Feature
- ◆ Vinyl interior skin *431 Feature



Walnut

Black

Charcoal

Gray

Brown

Sandstone

Desert Tan

Almond

White

*Colors may vary from actual product

Features



24 GAUGE STEEL

Hot dipped galvanized steel construction with hemmed inside return rail provides superior strength and durability.



ROLLED SAFETY EDGES ON SECTION JOINTS

Eliminates sharp edges, and provides extra strength.



19 GAUGE HOT DIPPED GALVANIZED STILES

Heavy duty metal stiles give strong rigid support for all hinges, rollers, and operator attachment.



STILES ATTACHED WITH RIVETS

Provides superior strength when compared to common sheet metal joining methods.



TONGUE AND GROOVE MEETING RAILS

For superior strength and better sealing against wind, rain, and snow.



RIGID ALUMINUM RETAINER WITH WEATHERSTRIP

Provides added strength while securing replaceable U-type bottom astragal weatherstrip to help keep the elements out.



DIRECTIONAL WOOD GRAIN PATTERN

Directional wood grain pattern gives the appearance of traditional wood doors.



R-VALUE 6.85

Enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage. *431 Feature



HIGH IMPACT PLASTIC BACK COVER

Protects the insulation, and enhances the interior look of your garage door. *431 Feature



CFC FREE EXPANDED POLYSTYRENE

Environmentally friendly insulation that will not degrade with vibration or time. *431 Feature

Size Options

WIDTHS:



HEIGHT: 6'6", 6'9", 7'0", 7'6", 7'9", 8'0"

*Contact your distributor for additional heights.

Window Options



#287 Stockton Arch



#388 Somerton



#387 Stockton



#588 Wyndbridge



#587 Stockbridge



#897 Prairie

Window Glass Options

See website for glass options

*Not all glazing options may be available from all distributors. No glazing on 18" sections

Paint System

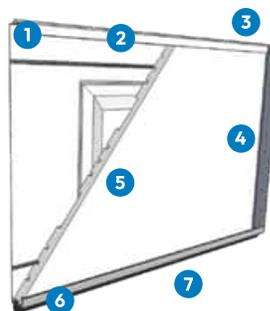


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- 1 Paint - .75 MIL
- 2 Primer - .25 MIL
- 3 Steel
- 4 Primer - .2 MIL
- 5 Paint - .3 MIL

Construction



- 1 Tongue and groove meeting rails
- 2 Hemmed interior rails
- 3 2" thick section
- 4 19 gauge hot dipped galvanized steel stiles
- 5 CFC free expanded polystyrene insulation with vinyl backing (standard on 431)
- 6 Replaceable U-Type vinyl bottom weatherstrip
- 7 Extruded aluminum weatherstrip retainer

*This image is showing 431



WHITE

3630

Grooved Panel

2" thick insulated steel sandwich panel constructed of top quality materials. Highly detailed grooved panel, deep pebble grain texture, and two coat prefinished paint system all combine to enhance the beauty of your home.

- ◆ 2" thick *insulated* 3 layer *sandwich panel*
- ◆ 1.0 mil paint with *13 color options*
- ◆ *6 window* options
- ◆ R-value 10.25
- ◆ Steel interior skin

*Colors may vary from actual product

WHITE - PRAIRIE WINDOW

Oak

Walnut

Driftwood

Light Cypress

Carbon Cypress

Black

Charcoal

Gray

Brown

Sandstone

Desert Tan

Almond

White

Features

26 GAUGE STEEL

Hotdippedgalvanizedsteel construction with hemmed inside return rail provides superior strength and durability.

20 GAUGE HOT DIPPED STEEL HINGE PLATES

Galvanized steelhinge platesrun the full height of each section at all hinge locations to facilitate the attachment of hinges, handles, struts, and step plates.

TONGUE AND GROOVE MEETING RAILS

For superiorstrengthandbettersealingagainst wind, rain, and snow.

DIRECTIONAL WOOD GRAIN PATTERN

Directional wood grain pattern gives the appearance of traditional wood doors.

RIGID ALUMINUM RETAINER WITH WEATHERSTRIP

Provides added strength while securing replaceable U-type bottom astragal weatherstrip to help keep the elements out.

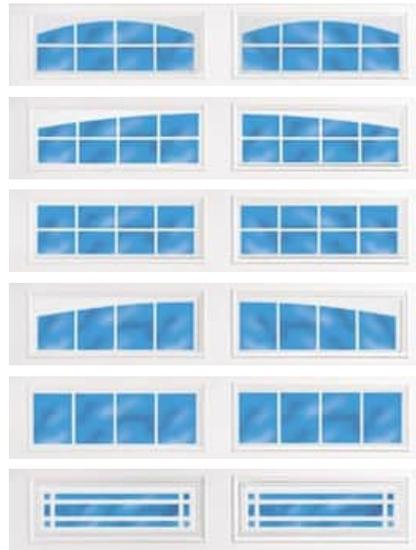
R-VALUE 10.25

Sandwich type construction with polystyrene insulation pressure bonded between two sheets of hot dipped galvanized steel enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage.

CFC FREE EXPANDED POLYSTYRENE

Environmentally friendly insulation that will not degrade with vibration or time.

Window Options



#287 Stockton Arch

#388 Somerton

#387 Stockton

#588 Wyndbridge

#587 Stockbridge

#897 Prairie

Window Glass Options

See website for glass options

*Not all glazing options may be available from all distributors. No glazing on 18" sections. Not all window inserts align with panel stamp design.

Paint System



1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking, while providing consistent color from panel to panel and more durability.

- 1 Paint - .75 MIL
- 2 Primer - .25 MIL
- 3 Steel
- 4 Primer - .2 MIL
- 5 Paint - .3 MIL

Size Options

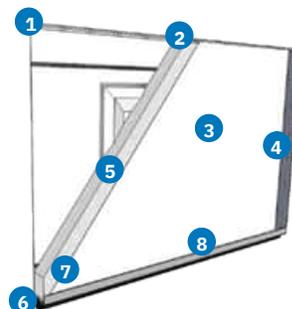
WIDTHS:



HEIGHT: 6'6", 6'9", 7'0", 7'6", 7'9", 8'0"

*Contact your distributor for additional heights.

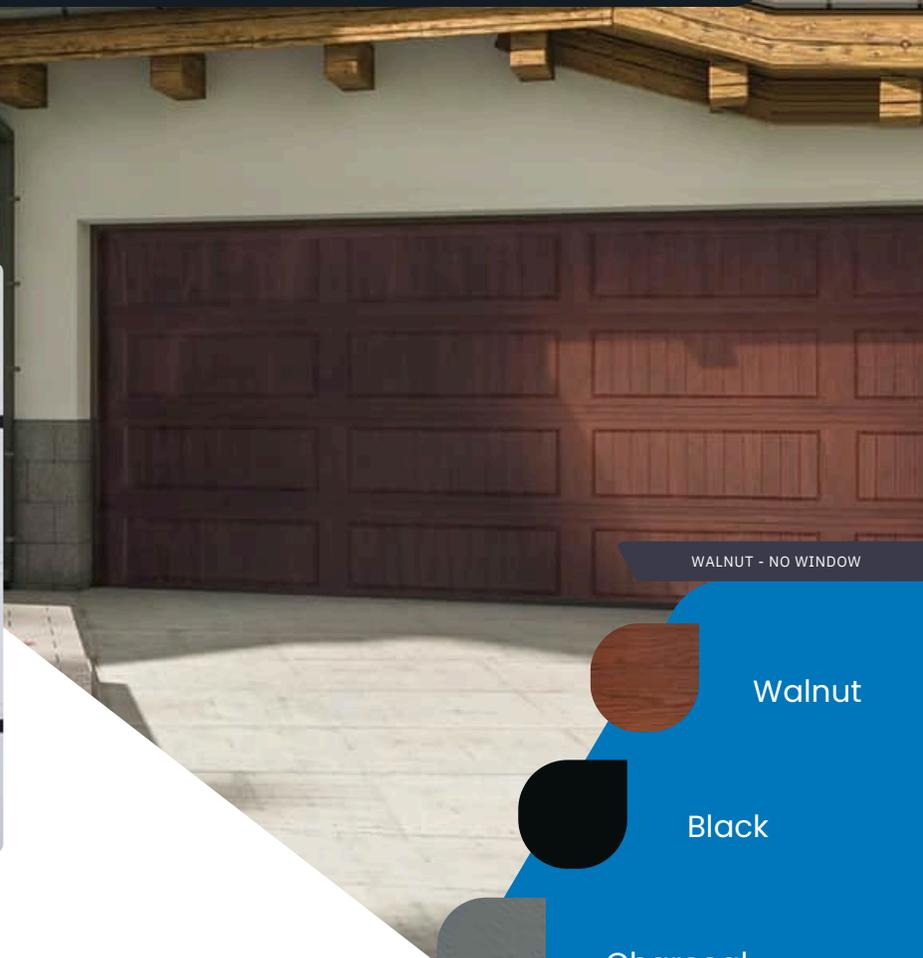
Construction



- 1 Tongue and groove meeting rails
- 2 2" thick section
- 3 Pebble grain embossed interior backskin
- 4 20 gauge hot dipped galvanized steel end caps
- 5 CFC free expanded polystyrene insulation
- 6 Replaceable U-Type vinyl bottom weatherstrip
- 7 20 gauge full vertical steel hinge plate for hardware attachment
- 8 Extruded aluminum weatherstrip retainer



WHITE



WALNUT - NO WINDOW

440/441

Insulated ~~Non-insulated~~

Long Grooved Panel

Constructed of top quality materials, highly detailed long grooved panel, deep pebble grain texture, and two coat prefinished paint system all combine to enhance the beauty of your home.

- ◆ 24 gauge steel
- ◆ 1.0 mil paint with 9 color options
- ◆ 6 window options
- ◆ R-value 6.85 *441 Feature
- ◆ Vinyl interior skin *441 Feature

*Colors may vary from actual product

Walnut

Black

Charcoal

Gray

Brown

Sandstone

Desert Tan

Almond

White

440/441 | Long Grooved Panel

Non-insulated

Insulated

24 GAUGE

Carriage House Panels

Features

24 24 GAUGE STEEL

Hot dipped galvanized steel construction with hemmed inside return rail provides superior strength and durability.

ROLLED SAFETY EDGES ON SECTION JOINTS

Eliminates sharp edges, and provides extra strength.

19 GAUGE HOT DIPPED GALVANIZED STILES

Heavy duty metal stiles give strong rigid support for all hinges, rollers, and operator attachment.

STILES ATTACHED WITH RIVETS

Provides superior strength when compared to common sheet metal joining methods.

TONGUE AND GROOVE MEETING RAILS

For superior strength and better sealing against wind, rain, and snow.

RIGID ALUMINUM RETAINER WITH WEATHERSTRIP

Provides added strength while securing replaceable U-type bottom astragal weatherstrip to help keep the elements out.

DIRECTIONAL WOOD GRAIN PATTERN

Directional wood grain pattern gives the appearance of traditional wood doors.

R-VALUE 6.85

Enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage. *441 Feature

HIGH IMPACT PLASTIC BACK COVER

Protects the insulation, and enhances the interior look of your garage door. *441 Feature

CFC FREE EXPANDED POLYSTYRENE

Environmentally friendly insulation that will not degrade with vibration or time. *441 Feature

Size Options

WIDTHS:



HEIGHT: 6'6", 6'9", 7'0", 7'6", 7'9", 8'0"

*Contact your distributor for additional heights.

Window Options



#287 Stockton Arch



#388 Somerton



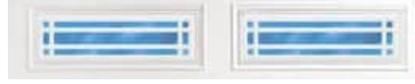
#387 Stockton



#588 Wyndbridge



#587 Stockbridge



#897 Prairie

Window Glass Options

See website for glass options

*Not all glazing options may be available from all distributors. No glazing on 18" sections

Paint System

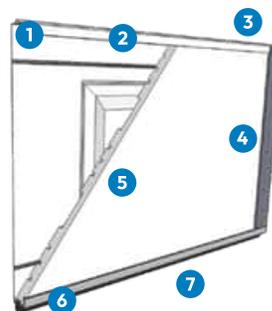


1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking, while providing consistent color from panel to panel and more durability.

- 1 Paint - .75 MIL
- 2 Primer - .25 MIL
- 3 Steel
- 4 Primer - .2 MIL
- 5 Paint - .3 MIL

Construction



- 1 Tongue and groove meeting rails
- 2 Hemmed interior rails
- 3 2" thick section
- 4 19 gauge hot dipped galvanized steel stiles
- 5 CFC free expanded polystyrene insulation with vinyl backing (standard on 441)
- 6 Replaceable U-Type vinyl bottom weatherstrip
- 7 Extruded aluminum weatherstrip retainer

*This image is showing 441



WHITE



WALNUT - NO WINDOW

3640

Long Grooved Panel

2" thick insulated steel sandwich panel constructed of top quality materials. Highly detailed long grooved panel, deep pebble grain texture, and two coat prefinished paint system all combine to enhance the beauty of your home.

- ◆ 2" thick *insulated* 3 layer *sandwich panel*
- ◆ 1.0 mil paint with *13 color options*
- ◆ *6 window options*
- ◆ R-value 10.25
- ◆ Steel interior skin

*Colors may vary from actual product

- Oak
- Walnut
- Driftwood
- Light Cypress
- Carbon Cypress
- Black
- Charcoal
- Gray
- Brown
- Sandstone
- Desert Tan
- Almond
- White

3640 | Long Grooved Panel

Insulated Sandwich

3 LAYER SANDWICH

Carriage House Panels

Features

26 GAUGE STEEL

Hotdippedgalvanizedsteel construction with hemmed inside return rail provides superior strength and durability.

20 GAUGE HOT DIPPED STEEL HINGE PLATES

Galvanized steelhinge platesrun the full height of each section at all hinge locations to facilitate the attachment of hinges, handles, struts, and step plates.

TONGUE AND GROOVE MEETING RAILS

For superiorstrengthandbettersealingagainst wind, rain, and snow.

DIRECTIONAL WOOD GRAIN PATTERN

Directional wood grain pattern gives the appearance of traditional wood doors.

RIGID ALUMINUM RETAINER WITH WEATHERSTRIP

Provides added strength while securing replaceable U-type bottom astragal weatherstrip to help keep the elements out.

R-VALUE 10.25

Sandwich type construction with polystyrene insulation pressure bonded between two sheets of hot dipped galvanized steel enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage.

CFC FREE EXPANDED POLYSTYRENE

Environmentally friendly insulation that will not degrade with vibration or time.

Size Options

WIDTHS:

8', 9', 10'



12', 14'



15', 16', 17', 18'



20', 22'



24'



HEIGHT: 6'6", 6'9", 7'0", 7'6", 7'9", 8'0"

*Contact your distributor for additional heights.

Window Options



#287 Stockton Arch



#388 Somerton



#387 Stockton



#588 Wyndbridge



#587 Stockbridge



#897 Prairie

Window Glass Options

See website for glass options

*Not all glazing options may be available from all distributors. No glazing on 18" sections.

Paint System

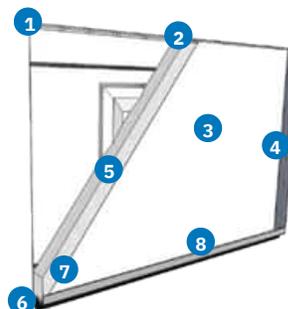


1.0 MIL PAINT SYSTEM

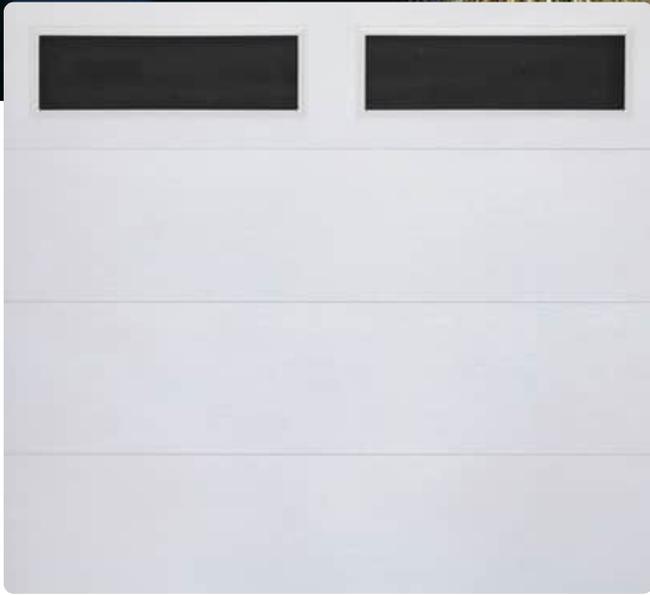
Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking, while providing consistent color from panel to panel and more durability.

- 1 Paint - .75 MIL
- 2 Primer - .25 MIL
- 3 Steel
- 4 Primer - .2 MIL
- 5 Paint - .3 MIL

Construction



- 1 Tongue and groove meeting rails
- 2 2" thick section
- 3 Pebble grain embossed interior backskin
- 4 20 gauge hot dipped galvanized steel end caps
- 5 CFC free expanded polystyrene insulation
- 6 Replaceable U-Type vinyl bottom weatherstrip
- 7 20 gauge full vertical steel hinge plate for hardware attachment
- 8 Extruded aluminum weatherstrip retainer



WHITE

450/451
Non-insulated Insulated

Flush Panel

Constructed of top quality materials, flush panel with deep woodgrain texture, and two coat prefinished paint system all combine to enhance the beauty of your home.

- ◆ 24 gauge steel
- ◆ 1.0 mil paint with 8 color options
- ◆ R-value 6.85 *451 Feature
- ◆ Vinyl interior skin *451 Feature

*Colors may vary from actual product



GRAY - PLAIN WINDOW



Black



Charcoal



Gray



Brown



Sandstone



Desert Tan



Almond



White

Features

24 24 GAUGE STEEL

Hotdippedgalvanizedsteel construction with hemmed inside return rail provides superior strength and durability.

ROLLED SAFETY EDGES ON SECTION JOINTS

Eliminatessharpedges,andprovidesextra strength.

19 GAUGE HOT DIPPED GALVANIZED STILES

Heavy duty metalstilesgivestrongrigid support for all hinges, rollers, and operator attachment.

STILES ATTACHED WITH RIVETS

Provides superior strength when compared to common sheet metal joining methods.

TONGUE AND GROOVE MEETING RAILS

For superior strength and better sealing against wind, rain, and snow.

RIGID ALUMINUM RETAINER WITH WEATHERSTRIP

Providesadded strengthwhile securingreplaceableU-type bottom astragal weatherstrip to help keep the elements out.

R-VALUE 6.85

Enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage. **451 Feature*

HIGH IMPACT PLASTIC BACK COVER

Protects the insulation,and enhances theinteriorlookofyour garage door. **451 Feature*

CFC FREE EXPANDED POLYSTYRENE

Environmentally friendlyinsulationthatwillnotdegradewith vibration or time. **451 Feature*

Size Options

WIDTHS: 8', 9', 10', 12', 14', 15', 16', 17', 18', 14', 20', 22'

HEIGHTS: 6'6", 6'9", 7'0", 7'6", 7'9", 8'0"

*Contact your distributor for additional heights

Window & Glass Options

Contact your supplier for window and glass options.

Paint System

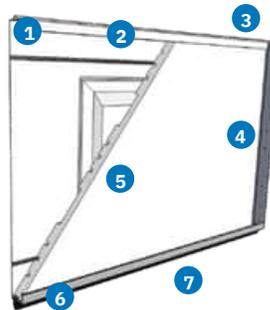


1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking, while providing consistent color from panel to panel and more durability.

- 1 Paint - .75 MIL
- 2 Primer - .25 MIL
- 3 Steel
- 4 Primer - .2 MIL
- 5 Paint - .3 MIL

Construction



- 1 Tongue and groove meeting rails
- 2 Hemmed interior rails
- 3 2" thick section
- 4 19 gauge hot dipped galvanized steel stiles
- 5 CFC free expanded polystyrene insulation with vinyl backing (standard on 451)
- 6 7 Replaceable U-Type vinyl bottom weatherstrip
- 7 Extruded aluminum weatherstrip retainer

*This image is showing

451

Flush Panel

3 LAYER SANDWICH

3650

Insulated Sandwich

doorLink

MANUFACTURING, INC. *



WHITE

3650

Flush Panel

2" thick insulated steel sandwich panel constructed of top quality materials. Flush panel with deep woodgrain texture and two coat prefinished paint system all combine to enhance the beauty of your home.

- ◆ 2" thick insulated 3 layer sandwich panel
- ◆ 1.0 mil paint with 8 color options
- ◆ R-value 10.25
- ◆ Steel interior skin

*Colors may vary from actual product

SANDSTONE - CONTEMPORARY WINDOW

Black

Charcoal

Gray

Brown

Sandstone

Desert Tan

Almond

White

doorLink

MANUFACTURING, INC. *

3650 | Flush Panel

Insulated Sandwich

3 LAYER SANDWICH

Features

26 26 GAUGE STEEL



Hotdippedgalvanizedsteel construction with hemmed inside return rail provides superior strength and durability.

ROLLED SAFETY EDGES ON SECTION JOINTS



Eliminatessharpedges,andprovidesextra strength.

20 GAUGE HOT DIPPED STEEL HINGE PLATES



Galvanized steelhinge platesrun the full height of each section at all hinge locations to facilitate the attachment of hinges, handles, struts, and step plates.

TONGUE AND GROOVE MEETING RAILS



For superior strength and better sealing against wind, rain, and snow.

RIGID ALUMINUM RETAINER WITH WEATHERSTRIP



Providesadded strengthwhile securingreplaceableU-type bottom astragal weatherstrip to help keep the elements out.

R-VALUE 10.25



Sandwich type construction with polystyrene insulation pressure bonded between two sheets of hot dipped galvanized steel enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage.

CFC FREE EXPANDED POLYSTYRENE



Environmentally friendly insulation that will not degrade with vibration or time.

Size Options

WIDTHS: 8', 9', 10', 12', 14', 15', 16', 17', 18', 14', 20', 22'

HEIGHTS: 6'6", 6'9", 7'0", 7'6", 7'9", 8'0"

*Contact your distributor for additional heights

Window Options



Contemporary Window

41" X 7"

Check with your supplier for additional window options.

Paint System

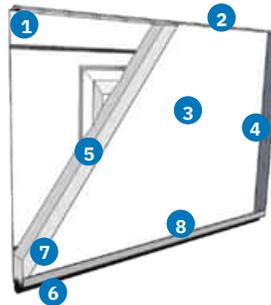


1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking, while providing consistent color from panel to panel and more durability.

- 1 Paint - .75 MIL
- 2 Primer - .25 MIL
- 3 Steel
- 4 Primer - .2 MIL
- 5 Paint - .3 MIL

Construction



- 1 Tongue and groove meeting rails
- 2 2" thick section
- 3 Pebble grain embossed interior backskin
- 4 20 gauge hot dipped galvanized steel end caps
- 5 CFC free expanded polystyrene insulation
- 6 Replaceable U-Type vinyl bottom weatherstrip
- 7 20 gauge full vertical steel hinge plate for hardware attachment
- 8 Extruded aluminum weatherstrip retainer

Louvered Panel

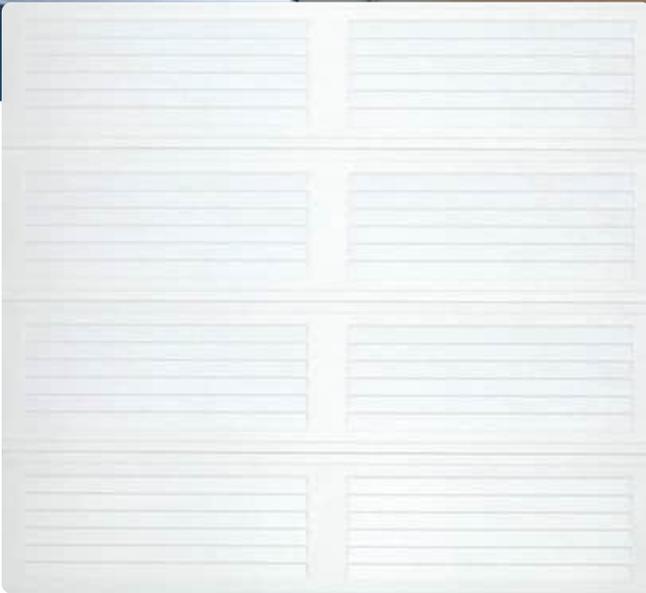
24 GAUGE

460/461

Non-insulated

doorLink

MANUFACTURING, INC.®



WHITE



SANDSTONE - PLAIN WINDOW

460/461

Non-insulated

Insulated

Louvered Panel

Constructed of top quality materials, highly detailed louvered panel, deep woodgrain texture, and two coat prefinished paint system all combine to enhance the beauty of your home.

- ◆ 24 gauge steel
- ◆ 1.0 mil paint with 8 color options
- ◆ 6 window options
- ◆ R-value 6.85 *461 Feature
- ◆ Vinyl interior skin *461 Feature

- Black
- Charcoal
- Gray
- Brown
- Sandstone
- Desert Tan
- Almond
- White

*Colors may vary from actual product

doorLink

MANUFACTURING, INC.®

460/461 | Louvered Panel

Non-insulated

Insulated

24 GAUGE

Features

24 24 GAUGE STEEL
 Hot dipped galvanized steel construction with hemmed inside return rail provides superior strength and durability.

 **ROLLED SAFETY EDGES ON SECTION JOINTS**
 Eliminates sharp edges, and provides extra strength.

 **19 GAUGE HOT DIPPED GALVANIZED STILES**
 Heavy duty metal stiles give strong rigid support for all hinges, rollers, and operator attachment.

 **STILES ATTACHED WITH RIVETS**
 Provides superior strength when compared to common sheet metal joining methods.

 **TONGUE AND GROOVE MEETING RAILS**
 For superior strength and better sealing against wind, rain, and snow.

 **RIGID ALUMINUM RETAINER WITH WEATHERSTRIP**
 Provides added strength while securing replaceable U-type bottom astragal weatherstrip to help keep the elements out.

 **R-VALUE 6.85**
 Enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage.
 *461 Feature

 **HIGH IMPACT PLASTIC BACK COVER**
 Protects the insulation, and enhances the interior look of your garage door. *461 Feature

 **CFC FREE EXPANDED POLYSTYRENE**
 Environmentally friendly insulation that will not degrade with vibration or time. *461 Feature

Size Options

WIDTHS:



HEIGHT: 6'6", 6'9", 7'0", 7'6", 7'9", 8'0"

*Contact your distributor for additional heights.

Window Options



#287 Stockton Arch



#388 Somerton



#387 Stockton



#588 Wyndbridge



#587 Stockbridge



#897 Prairie

Window Glass Options

See website for glass options

*Not all glazing options may be available from all distributors.
 No glazing on 18" sections

Paint System

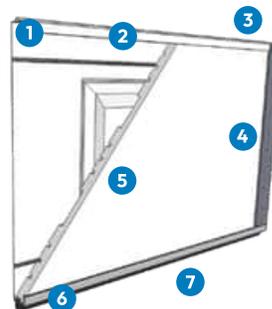


1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking, while providing consistent color from panel to panel and more durability.

- 1 Paint - .75 MIL
- 2 Primer - .25 MIL
- 3 Steel
- 4 Primer - .2 MIL
- 5 Paint - .3 MIL

Construction



- 1 Tongue and groove meeting rails
- 2 Hemmed interior rails
- 3 2" thick section
- 4 19 gauge hot dipped galvanized steel stiles
- 5 CFC free expanded polystyrene insulation with vinyl backing (standard on 461)
- 6 Replaceable U-Type vinyl bottom weatherstrip
- 7 Extruded aluminum weatherstrip retainer

*This image is showing 461

Louvered Panel

3 Layer Sandwich

3660

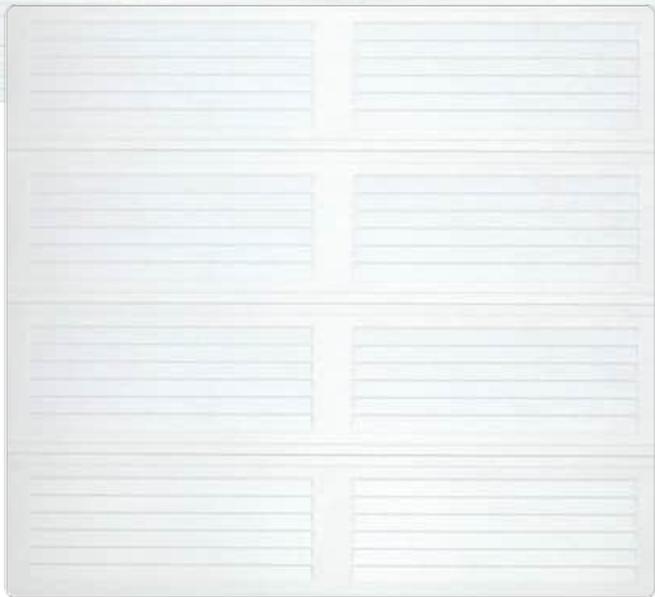
Insulated Sandwich

doorLink

MANUFACTURING, INC.®



WHITE - NO WINDOW



WHITE

3660

Louvered Panel

2" thick insulated steel sandwich panel constructed of top quality materials. Highly detailed louvered panel, deep woodgrain texture, and two coat prefinished paint system all combine to enhance the beauty of your home.

- ◆ 2" thick insulated 3 layer sandwich panel
- ◆ 1.0 mil paint with 8 color options
- ◆ 6 window options
- ◆ R-value 10.25
- ◆ Steel interior skin



Black

Charcoal

Gray

Brown

Sandstone

Desert Tan

Almond

White

doorLink

MANUFACTURING, INC.®

*Colors may vary from actual product

3660 | Louvered Panel

3 Layer Sandwich

Features



26 GAUGE STEEL

Hot dipped galvanized steel construction with hemmed inside return rail provides superior strength and durability.



20 GAUGE HOT DIPPED STEEL HINGE PLATES

Galvanized steel hinge plates run the full height of each section at all hinge locations to facilitate the attachment of hinges, handles, struts, and step plates.



TONGUE AND GROOVE MEETING RAILS

For superior strength and better sealing against wind, rain, and snow.



RIGID ALUMINUM RETAINER WITH WEATHERSTRIP

Provides added strength while securing replaceable U-type bottom astragal weatherstrip to help keep the elements out.



10.25

R-VALUE 10.25

Sandwich type construction with polystyrene insulation pressure bonded between two sheets of hot dipped galvanized steel enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage.

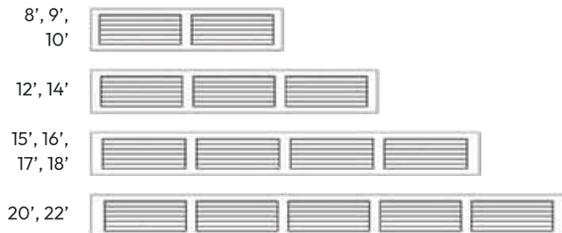


CFC FREE EXPANDED POLYSTYRENE

Environmentally friendly insulation that will not degrade with vibration or time.

Size Options

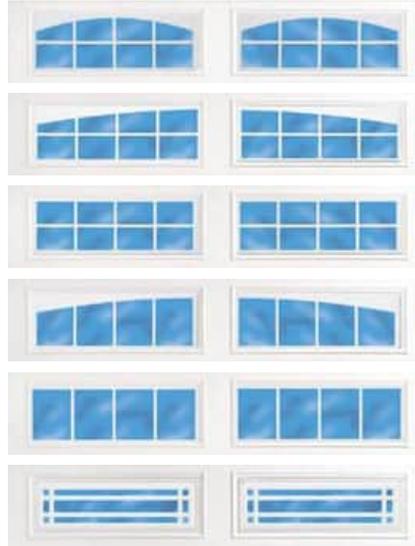
WIDTHS:



HEIGHTS: 6'6", 6'9", 7'0", 7'6", 7'9", 8'0"

*Contact your distributor for additional heights.

Window Options



#287 Stockton Arch

#388 Somerton

#387 Stockton

#588 Wyndbridge

#587 Stockbridge

#897 Prairie

Window Glass Options

See website for glass options

*Not all glazing options may be available from all distributors. No glazing on 18" sections

Paint System

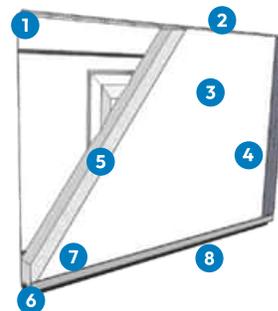


1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking, while providing consistent color from panel to panel and more durability.

- 1 Paint - .75 MIL
- 2 Primer - .25 MIL
- 3 Steel
- 4 Primer - .2 MIL
- 5 Paint - .3 MIL

Construction



- 1 Tongue and groove meeting rails
- 2 2" thick section
- 3 Pebble grain embossed interior backskin
- 4 20 gauge hot dipped galvanized steel end caps
- 5 CFC free expanded polystyrene insulation
- 6 Replaceable U-Type vinyl bottom weatherstrip
- 7 20 gauge full vertical steel hinge plate for hardware attachment
- 8 Extruded aluminum weatherstrip retainer

Long Recessed Panel

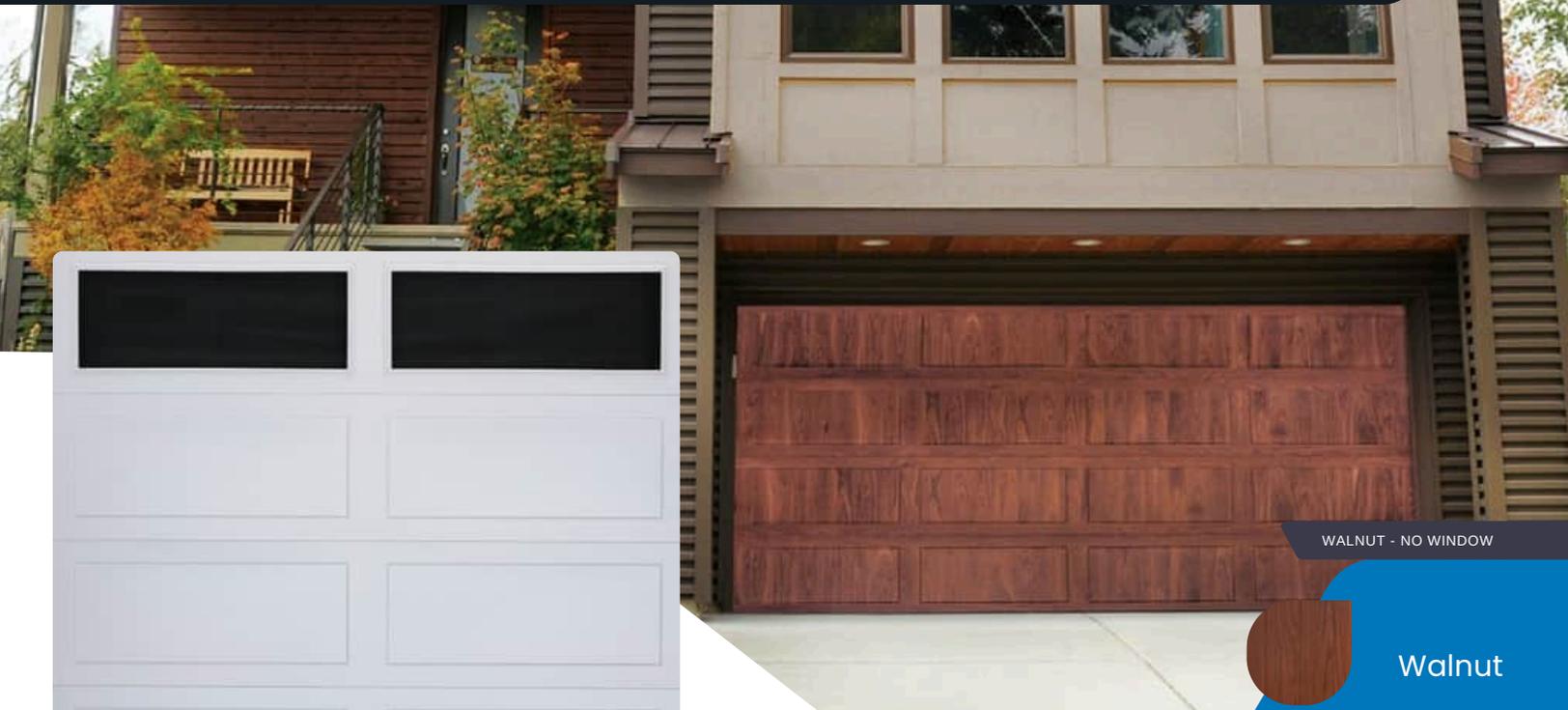
24 GAUGE

480/481

Non-insulated

doorLink

MANUFACTURING, INC. *



WHITE

WALNUT - NO WINDOW

480/481

Non-insulated

Insulated

Long Recessed Panel

Constructed of top quality materials, highly detailed long recessed panel, deep pebble grain texture, and two coat prefinished paint system all combine to enhance the beauty of your home.

- ◆ 24 gauge steel
- ◆ 1.0 mil paint with 9 color options
- ◆ 6 window options
- ◆ R-value 6.85 *481 Feature
- ◆ Vinyl interior skin *481 Feature

*Colors may vary from actual product

- Walnut
- Black
- Charcoal
- Gray
- Brown
- Sandstone
- Desert Tan
- Almond
- White

doorLink

MANUFACTURING, INC. *

480/481 | Long Recessed Panel

Non-insulated

Insulated

24 GAUGE

Features



24 GAUGE STEEL

Hot dipped galvanized steel construction with hemmed inside return rail provides superior strength and durability.



ROLLED SAFETY EDGES ON SECTION JOINTS

Eliminates sharp edges, and provides extra strength.



19 GAUGE HOT DIPPED GALVANIZED STILES

Heavy duty metal stiles give strong rigid support for all hinges, rollers, and operator attachment.



STILES ATTACHED WITH RIVETS

Provides superior strength when compared to common sheet metal joining methods.



TONGUE AND GROOVE MEETING RAILS

For superior strength and better sealing against wind, rain, and snow.



RIGID ALUMINUM RETAINER WITH WEATHERSTRIP

Provides added strength while securing replaceable U-type bottom astragal weatherstrip to help keep the elements out.



DIRECTIONAL WOOD GRAIN PATTERN

Directional wood grain pattern gives the appearance of traditional wood doors.



R-VALUE 6.85

Enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage. *481 Feature



HIGH IMPACT PLASTIC BACK COVER

Protects the insulation, and enhances the interior look of your garage door. *481 Feature

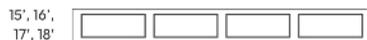
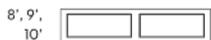


CFC FREE EXPANDED POLYSTYRENE

Environmentally friendly insulation that will not degrade with vibration or time. *481 Feature

Size Options

WIDTHS:



HEIGHT: 6'6", 6'9", 7'0", 7'6", 7'9", 8'0"

*Contact your distributor for additional heights.

Window Options



#287 Stockton Arch



#388 Somerton



#387 Stockton



#588 Wyndbridge



#587 Stockbridge



#897 Prairie

Window Glass Options

See website for glass options

*Not all glazing options may be available from all distributors. No glazing on 18" sections

Paint System

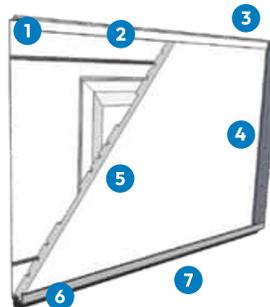


1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking, while providing consistent color from panel to panel and more durability.

- 1 Paint - .75 MIL
- 2 Primer - .25 MIL
- 3 Steel
- 4 Primer - .2 MIL
- 5 Paint - .3 MIL

Construction



- 1 Tongue and groove meeting rails
- 2 Hemmed interior rails
- 3 2" thick section
- 4 19 gauge hot dipped galvanized steel stiles
- 5 CFC free expanded polystyrene insulation with vinyl backing (standard on 481)
- 6 Replaceable U-Type vinyl bottom weatherstrip
- 7 Extruded aluminum weatherstrip retainer

*This image is showing 481



WHITE

3680

Long Recessed Panel

2" thick insulated steel sandwich panel constructed of top quality materials. Highly detailed long recessed panel, deep pebble grain texture, and two coat prefinished paint system all combine to enhance the beauty of your home.

- ◆ 2" thick insulated 3 layer sandwich panel
- ◆ 1.0 mil paint with 13 color options
- ◆ 6 window options
- ◆ R-value 10.25
- ◆ Steel interior skin

*Colors may vary from actual product



BLACK - PLAIN WINDOW



Oak



Walnut



Driftwood



Light Cypress



Carbon Cypress



Black



Charcoal



Gray



Brown



Sandstone



Desert Tan



Almond



White

3680 | Long Recessed Panel

Insulated Sandwich

3 LAYER SANDWICH

Features

26 GAUGE STEEL

Hotdippedgalvanizedsteel construction with hemmed inside return rail provides superior strength and durability.

20 GAUGE HOT DIPPED STEEL HINGE PLATES

Galvanized steelhinge platesrun the full height of each section at all hinge locations to facilitate the attachment of hinges, handles, struts, and step plates.

TONGUE AND GROOVE MEETING RAILS

For superiorstrengthandbettersealingagainst wind, rain, and snow.

DIRECTIONAL WOOD GRAIN PATTERN

Directional wood grain pattern gives the appearance of traditional wood doors.

RIGID ALUMINUM RETAINER WITH WEATHERSTRIP

Provides added strength while securing replaceable U-type bottom astragal weatherstrip to help keep the elements out.

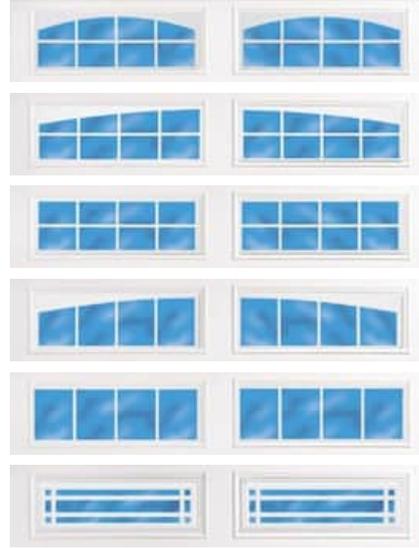
R-VALUE 10.25

Sandwich type construction with polystyrene insulation pressure bonded between two sheets of hot dipped galvanized steel enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage.

CFC FREE EXPANDED POLYSTYRENE

Environmentally friendly insulation that will not degrade with vibration or time.

Window Options



#287 Stockton Arch

#388 Somerton

#387 Stockton

#588 Wyndbridge

#587 Stockbridge

#897 Prairie

Window Glass Options

See website for glass options

*Not all glazing options may be available from all distributors.
No glazing on 18" sections.

Paint System



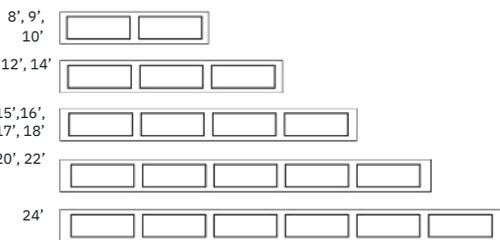
1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking, while providing consistent color from panel to panel and more durability.

- 1 Paint - .75 MIL
- 2 Primer - .25 MIL
- 3 Steel
- 4 Primer - .2 MIL
- 5 Paint - .3 MIL

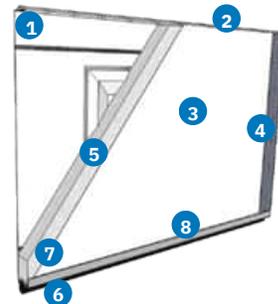
Size Options

WIDTHS:



HEIGHT: 6'6", 6'9", 7'0", 7'6", 7'9", 8'0" *Contact your distributor for additional heights.

Construction



- 1 Tongue and groove meeting rails
- 2 2" thick section
- 3 Pebble grain embossed interior backskin
- 4 20 gauge hot dipped galvanized steel end caps
- 5 CFC free expanded polystyrene insulation
- 6 Replaceable U-Type vinyl bottom weatherstrip
- 7 20 gauge full vertical steel hinge plate for hardware attachment
- 8 Extruded aluminum weatherstrip retainer

Raised Ranch Panel

24 GAUGE

490/491

Non-insulated

doorLink
MANUFACTURING, INC.®



SANDSTONE - PLAIN WINDOW



WHITE

490/491

Insulated/Non-insulated

Raised Ranch Panel

Constructed of top quality materials, highly detailed raised ranch panel, deep woodgrain texture, and two coat prefinished paint system all combine to enhance the beauty of your home.

- ◆ 24 gauge steel
- ◆ 1.0 mil paint with 8 color options
- ◆ 6 window options
- ◆ R-value 6.85 *491 Feature
- ◆ Vinyl interior skin *491 Feature



Black

Charcoal

Gray

Brown

Sandstone

Desert Tan

Almond

White

doorLink
MANUFACTURING, INC.®

*Colors may vary from actual product

490/491 | Raised Ranch Panel

Non-insulated

Insulated

24 GAUGE

Features



24 24 GAUGE STEEL

Hot dipped galvanized steel construction with hemmed inside return rail provides superior strength and durability.



ROLLED SAFETY EDGES ON SECTION JOINTS

Eliminates sharp edges, and provides extra strength.



19 GAUGE HOT DIPPED GALVANIZED STILES

Heavy duty metal stiles give strong rigid support for all hinges, rollers, and operator attachment.



STILES ATTACHED WITH RIVETS

Provides superior strength when compared to common sheet metal joining methods.



TONGUE AND GROOVE MEETING RAILS

For superior strength and better sealing against wind, rain, and snow.



RIGID ALUMINUM RETAINER WITH WEATHERSTRIP

Provides added strength while securing replaceable U-type bottom astragal weatherstrip to help keep the elements out.



R-VALUE 6.85

Enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage. *491 Feature



HIGH IMPACT PLASTIC BACK COVER

Protects the insulation, and enhances the interior look of your garage door. *491 Feature



CFC FREE EXPANDED POLYSTYRENE

Environmentally friendly insulation that will not degrade with vibration or time. *491 Feature

Size Options

WIDTHS:



HEIGHT: 6'6", 6'9", 7'0", 7'6", 7'9", 8'0"

*Contact your distributor for additional heights.

Window Options



#306 Sherwood



#305 Williamsburg



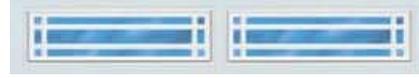
#591 Cascade



#397 Stockton



#597 Stockbridge



#897 Prairie

Window Glass Options

See website for glass options

*Not all glazing options may be available from all distributors. No glazing on 18" sections

Paint System

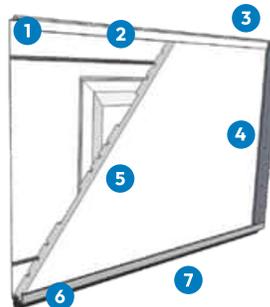


1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking, while providing consistent color from panel to panel and more durability.

- 1 Paint - .75 MIL
- 2 Primer - .25 MIL
- 3 Steel
- 4 Primer - .2 MIL
- 5 Paint - .3 MIL

Construction



- 1 Tongue and groove meeting rails
- 2 Hemmed interior rails
- 3 2" thick section
- 4 19 gauge hot dipped galvanized steel stiles
- 5 CFC free expanded polystyrene insulation with vinyl backing (standard on 491)
- 6 Replaceable U-Type vinyl bottom weatherstrip
- 7 Extruded aluminum weatherstrip retainer

*This image is showing 491

Raised Ranch Panel

25 GAUGE

590/591

Non-insulated

doorLink
MANUFACTURING, INC.*



WHITE - SHERWOOD WINDOW

WHITE

590/591

Insulated/Non-insulated

Raised Ranch Panel

Constructed of top quality materials, highly detailed louvered panel, deep woodgrain texture, and two coat prefinished paint system all combine to enhance the beauty of your home.

- ◆ 25 gauge steel
- ◆ 1.0 mil paint with 3 color options
- ◆ 6 window options
- ◆ R-value 6.85 *591 Feature
- ◆ Vinyl interior skin *591 Feature



Almond



Sandstone



White

doorLink
MANUFACTURING, INC.*

*Colors may vary from actual product

590/591 | Raised Ranch Panel

Non-insulated

Insulated

25 GAUGE

Features



25 GAUGE STEEL

Hot dipped galvanized steel construction with hemmed inside return rail provides superior strength and durability.



ROLLED SAFETY EDGES ON SECTION JOINTS

Eliminates sharp edges, and provides extra strength.



19 GAUGE HOT DIPPED GALVANIZED STILES

Heavy duty metal stiles give strong rigid support for all hinges, rollers, and operator attachment.



STILES ATTACHED WITH RIVETS

Provides superior strength when compared to common sheet metal joining methods.



TONGUE AND GROOVE MEETING RAILS

For superior strength and better sealing against wind, rain, and snow.



RIGID ALUMINUM RETAINER WITH WEATHERSTRIP

Provides added strength while securing replaceable U-type bottom astragal weatherstrip to help keep the elements out.



6.85

R-VALUE 6.85

Enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage. *591 Feature



HIGH IMPACT PLASTIC BACK COVER

Protects the insulation, and enhances the interior look of your garage door. *591 Feature



CFC FREE EXPANDED POLYSTYRENE

Environmentally friendly insulation that will not degrade with vibration or time. *591 Feature

Size Options

WIDTHS:



HEIGHTS: 6'6", 6'9", 7'0", 7'6", 7'9", 8'0"

*Contact your distributor for additional heights.

Window Options



#306
Sherwood



#305
Williamsburg



#591
Cascade



#397
Stockton



#597
Stockbridge



#897
Prairie

Window Glass Options

See website for glass options

*Not all glazing options may be available from all distributors. No glazing on 18" sections

Paint System

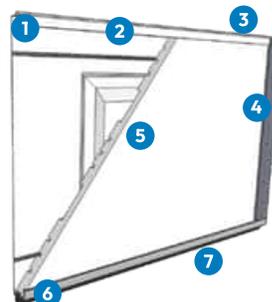


1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking, while providing consistent color from panel to panel and more durability.

- 1 Paint - .75 MIL
- 2 Primer - .25 MIL
- 3 Steel
- 4 Primer - .2 MIL
- 5 Paint - .3 MIL

Construction



- 1 Tongue and groove meeting rails
- 2 Hemmed interior rails
- 3 2" thick section
- 4 19 gauge hot dipped galvanized steel stiles
- 5 CFC free expanded polystyrene insulation with vinyl backing (standard on 591)
- 6 Replaceable U-Type vinyl bottom weatherstrip
- 7 Extruded aluminum weatherstrip retainer

*This image is showing 591



CHARCOAL - STOCKTON WINDOW



WHITE

3690

Raised Ranch Panel

2" thick insulated steel sandwich panel constructed of top quality materials. Highly detailed raised ranch panel, deep woodgrain texture, and two coat prefinished paint system all combine to enhance the beauty of your home.

- ◆ 2" thick insulated 3 layer sandwich panel
- ◆ 1.0 mil paint with 8 color options
- ◆ 6 window options
- ◆ R-value 10.25
- ◆ Steel interior skin

Black

Charcoal

Gray

Brown

Sandstone

Desert Tan

Almond

White

*Colors may vary from actual product

3690 | Raised Ranch Panel

Insulated Sandwich

3 LAYER SANDWICH

Features

26 GAUGE STEEL

Hotdippedgalvanizedsteel construction with hemmed inside return rail provides superior strength and durability.

20 GAUGE HOT DIPPED STEEL HINGE PLATES

Galvanized steelhinge platesrun the full height of each section at all hinge locations to facilitate the attachment of hinges, handles, struts, and step plates.

TONGUE AND GROOVE MEETING RAILS

For superiorstrengthandbettersealingagainst wind, rain, and snow.

RIGID ALUMINUM RETAINER WITH WEATHERSTRIP

Provides added strength while securing replaceable U-type bottom astragal weatherstrip to help keep the elements out.

R-VALUE 10.25

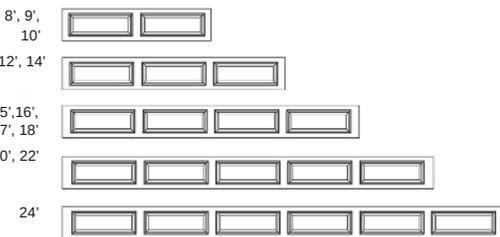
Sandwich type construction with polystyrene insulation pressure bonded between two sheets of hot dipped galvanized steel enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage.

CFC FREE EXPANDED POLYSTYRENE

Environmentally friendly insulation that will not degrade with vibration or time.

Size Options

WIDTHS:



HEIGHT: 6'6", 6'9", 7'0", 7'6", 7'9", 8'0" *Contact your distributor for additional heights.

Window Options



Window Glass Options

See website for glass options

*Not all glazing options may be available from all distributors. No glazing on 18" sections

Paint System

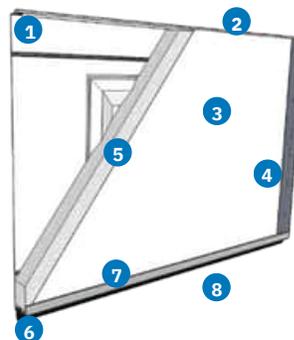


1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking, while providing consistent color from panel to panel and more durability.

- 1 Paint - .75 MIL
- 2 Primer - .25 MIL
- 3 Steel
- 4 Primer - .2 MIL
- 5 Paint - .3 MIL

Construction



- 1 Tongue and groove meeting rails
- 2 2" thick section
- 3 Pebble grain embossed interior backskin
- 4 20 gauge hot dipped galvanized steel end caps
- 5 CFC free expanded polystyrene insulation
- 6 Replaceable U-Type vinyl bottom weatherstrip
- 7 20 gauge full vertical steel hinge plate for hardware attachment
- 8 Extruded aluminum weatherstrip retainer

Ozark Series

3 LAYER SANDWICH

3700

Insulated Sandwich

doorLink
MANUFACTURING, INC. *



CYPRESS

3700

Ozark Series

Ozark Series showcases the look and appearance of real wood, with the deep woodgrain embossment, reliability, and durability you have come to expect with doorlink doors.

- ◆ 26 gauge steel
- ◆ 5 color options
- ◆ 2" thick insulated sandwich panels
- ◆ R-value 10.25



WALNUT - CONTEMPORARY WINDOW



Barnwood



Carbon Cypress



Walnut



Cypress



Driftwood

doorLink
MANUFACTURING, INC. *

3700

Insulated Sandwich

Ozark Series

3 LAYER SANDWICH

Features



26 GAUGE STEEL

Hot dipped galvanized steel exterior and interior skins to provide superior strength and durability.



20 GAUGE HOT DIPPED STEEL HINGE PLATES

Galvanized steel hinge plates run the full height of each section at all hinge locations to facilitate the attachment of hinges, handles, struts, and step plates.



2" THICK INSULATED 3 LAYER SANDWICH PANEL

2" thick insulated steel sandwich panel constructed of top quality materials. Ozark Series offers a deep woodgrain texture and two coat prefinished paint system all combine to enhance the beauty of your home.



R-VALUE 10.25

Sandwich type construction with polystyrene insulation pressure bonded between two sheets of hot dipped galvanized steel enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage.

Size Options

WIDTHS: 8', 9', 10', 12', 14', 15', 16', 17', 18', 14', 20', 22'

HEIGHTS: 6'6", 6'9", 7'0", 7'6", 7'9", 8'0"

*Contact your distributor for additional heights

Window Options



Contemporary Window

41" X 7"

Check with your supplier for additional window options.

Color



Driftwood



Cypress



Walnut



Carbon Cypress



Barnwood

*Colors may vary from actual product