

## SPECIAL SOUVENIR

 EDITION OFTHE ANAND INTERACTION volume Lx, April 2014

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We feel a great sense of pride as we bring you this very special souvenir edition of Interaction which marks the 80th birthday of our We feel a great sense of pride as we bring.
Founder and Chief Mentor Deep C Anand.
For over five decades now, the man we respectively call 'Dad' and 'Father-in-Law' has created, expanded and guided the ANAND Group, with his characteristic robustness, vigour and charm. For all of us at ANAND, and for our partners and friends spread across the globe, DCA has exemplified a vision and prudence that partners itself with strong ethical standards and a keen sense of fair play. His
life and work; the growth of ANAND, has paralleled the gradual ascent and development of India as an industrial and economic powerhouse. Just over 50 years have seen the creation of 51 units across the expanse of our country, a ratio of nearly one new facility every year that generate over $\$ 1$ billion in revenue annually.
Many of those ventures symbolise The Power of Partnerships, the theme of this special edition of interaction and a veritable modus operandi in the life of the man we celebrate here today. Collaboration and more crucially, the ability to sustain and nourish a partnership have bees at the centre or his sifes work, an endeavour that is recognised by so many who have contributed their
thoughts and insights in the pages of this issue.

Even at 80, DCA is driven by a strong energy to execute his ideas. His engagements within ANAND offer tremendous inspiration and encouragement to all those of us who work alongside him and are part of the larger ANAND family and our friends. The structure and methodology of what we call 'The Anand Way', is his creation; it is reflected in the formulation and functioning of the Anand Supervisory Board, and other ancillary bodies. He has been instrumental in institutionalising and cementing this structure in business and efficiency. DCA also looks at CSR as a real tool for change. For him, business and society are entwined. His direct interventions in the SNS Foundation, ensure that its initiatives and activities bring tangible change to the lives and environs of communities, around whom base our existence. We have learnt from him the essence of partnering with communities, and advancing ahead in a holistic manner.
Both our children, Sujan and Amrit, join us in offering tribute to DCA.

Aiergjin
Anjali Singh
Chairperson-Anand Supervisory Board

Janer oinjl
Jaisal Singh
Director - Anand Supervisory Board


Dear Team Anand and Friends,
It is indeed both a privilege and a pleasure to present this special edition of 'Interaction' celebrating the 80th birthday of a visionary leader and'Anand' founder Mr Deep C Anand. Established more than 52 years ago in 1961 , with its first venture Gabriel India, a JV with Gabriel, USA, for the manufacture of shock absorbers, 'Anand' today is one of the most prominent automotive products business
groups in India, with 19 companies (of which 14 are Joint Ventures with leading global automotive players), 51 plants and facilities, groups in India, with 19 companies (of which 14 are Joint Ventures with leading global
more than 12,000 people, $\$ 1$ billion sales and interest in the hospitality sector (SUJAN).

The driving force behind the meteoric rise of Anand has been the vision of its Founder Chairman Mr Deep Anand and the core values of partnering, people, professionalism, passion, transparency, governance, corporate citizenship and a commitment to excellence, which he has always strived to inculcate within Anand. During my more than 37 years with Anand and its different constituents, $m y$ him lead by example and walk the talk, and l lam ever grateful to him for his wise counsel, gidnance and mentoring, throughout $m y$ career.

Amongst the many values Mr Deep Anand cherishes, the one very close to his heart has been 'The Power of Partnership' which he has always believed, can lead to immense value creation. Anand is one of very few business houses in India, which has made a success of all its Joint Venture partnerships. Anand also believes in creating lasting and mutually beneficial partnerships with its esteemed customers which include almost all the Indian and Global OEMs present in India. With its valued supplier partners, ANAND's relationship includes strong support to them to implement world class manufacturing practices, cut waste and improve quality based on the pioneering Visionary Small and Medium Enterprise (VSME) programme supported by CII and JCA, and guided by become the hallmark of Anand.

On the operations front, 2013 continued to be a tough year for Indian economy and the Automotive Industry. Due to a positive impact of good monsoons and upswing in demand, a few segments of the industry like tractors and to a lesser degree, two wheelers recorded growth but both the passenger and commercial vehicle segments continued to be depressed. Multi utility and light as a result though this impact could be partly compensated by renewed efforts of Team Anand for efficiency improvements and profit assurance plan measures.

With no visible improvement in the Auto Industry volumes in January to March 2014 quarter, the outlook for 2014 does not reflect any significant optimism. Indian economy does seem to be showing some signs of recovery with inflation and the current account deficit oming down, Rupee strengthening, upswing in the stock market and stable interest rates. Sustained recovery of the Economy and includes urgent steps to revive demand and industrial activity.
would end by expressing my sincere thanks and gratitude to all of you and your families for the tremendous efforts and support for helping record a fair performance for Anand in very difficult conditions in 2013. Team Anand needs to continue its focus in 2014, o accelerating exports and aftermarket sales and bringing in more efficiencies, cutting waste, conserving cash and reducing break-
even levels, without compromising on our actions for long term growth and sustainability.
brhope
Deepak Chop

## He dreamt; the dream followed him

"A successful enterprise needs the presence of an inspirational leader and I believe that Deep has fulfilled that need over the years....", says Mr Ratan N Tata


Mr Ratan N Tata Tata Group
have had the privilege of knowing Deep for several years and admire him for the enterprises he has built and the manner in which he has managed them. He has been
one of the pioneers of the automobile one of the pioneers of the automobile
component industry in India and these companies have grown with style and panache.
A successtul enterrprise needs the presence Deep has fulfilled that need over the years. wish him good health and a g
satisfaction in the years ahead.

## Dr V Sumantran Ashok Leyland

I take great joy in
conveying to you $m y$ conveying to you my
felicitations and greetings on the
occasion of your 80th occasion of your 80th
birthda. From our
very first meeting in very first meeting in
the tr a $q$ a it
environment of your environment of your
'Pune Retreat, I have Pune Retrea, have
had always admired
you for your business acumen and your
persona Immersed a Wersona. Immersed as we are in our industry.
which is governed equally by technical competence and long-time relationship, I
have beengreatty impressed by your ability have been greaty impressed by your ability to
walk the balance. I hope for a long enduring
relationship with Anand for Ashok Leyland relationship with Anand for Ashok Leylan
and equally on the personal front as well. My best wishes to you and Mrs Anand.
Wishing you many more happy returns of the Wishing
day.





## Mr Aditya Narayan

 Director, ASB
## On the happy

 eightieth birthday of Mr Deep C Anand,my hearties t $m y$ hearties
congratulations on his truly splendid
innings so far. Over innings so far. Over
the past five decades, he has been a rare visionary
and a remarkable entrepreneur who has uniquely leveraged partnerships with
diverse, leading divers, leading, global auto component
makers to successully build the billion dollar Anand Group India as we know it today. And
yet, for me he remains the same wonderful yet, forme whem I had first met several years ago.
ago.

## Mr Sunil Kaul

Executive Committee, ANAND


Mr HR Prasad
Flashback 1960 s. I get a phone call one day
from Deep introducing himself as the Managing Directoducing himself as the lunch. Just a few minutes down the road from Schrader in Mulund, he just return
US, from where he got my name.
 his dream. Though it SiA. charmed by his bold vision (in spite of my doubts on its fuffilliment due to the sheer scale
and the audacity of his dream) and his graciousness, hospitality and difficult to pass, I could not accept the offer
due to my commitments to my company in New York. Little did I know at the time wha was to follow over the subsequent years?
Over the years we maintained our friendship
socially and protessionally. When the opportunity opened tor me in my career,
joined the Anand Group in 1997.
have always found Deep pursue his goals with passion and focus and not one to give up easily. He is gracious, generous and
soohisticated, with greas taste for fine thing in life. He greatly values friends and
ind friendships, a testimony for his many long time triends and relationships worldwide. consider myself fortunate to have a friend in
Deep and for the long association with the Deep and for the long association with the
Group, which is unique in so many ways, led by him so ably



Essentially, he has built win-win relationsh based on trust, transparency and equality.
have had the privilege of being mentored by him for over four decades, to try new nnovative ideas, without fear of failure.
This helped me to conceptualise and nurture he unique VSME model to develop vendors
as partners, with the help of Prof Shoii Shiba This Anand in This Anand initiative has almost 300 vendor-
partners now and has become a nationa program called-1000 SME's!

Mr Pravesh K Srivastava
Executive Committee, ANAND
Mr Anand's quest for
excellence in all walks
of life is truly of tre is truly
inspirational. His sirm
beliet that Anand brings that Anand brings unique value to honest and transparen relationship with join enture partners success of JVs in spite of multiple business challenges over the last 52 years.
He is a father figure for me; he has inspired me throughout my life, ov
as well as tough times


## GLIMPSES OF THE ANAND JOURNEY



Mr Deep C Anand, Founder \& Chief Mentor of Anand (centre) with senior delegates of Gabriel USA at Gabriel's 10th anniversary 1971


Mr Deep C Anand (R) with Mr Henning Holck-Larsen, Co-Founder of Larsen \& Toubro, during the inauguration of Gabriel Ambad facility, on March 5, 1991


Mr and Mrs Anand: Partnership of a lifetime
 Mr BK Khare and Mr K Mani


3oper


Gabriel India Board of Directors at one of its Annual General Meetings


A cultural evening
of Mr Jose Maria Alapont, Federal Mogul

M. Spearheads of ANAND-(front row: From L to R) Mr Ravi Chawla (second from left), Mr K Mani, Mr CS Patel
\& Mr Deep C Anand


Mr Deep C Anand signing a joint venture agreement with
Mr Shigehisa Takada, CEO, Takata


Mr and Mrs Anand with H.E. the French Ambassador and members of award ceremony in 2012, at the residence of the French Ambassador


Foundation cerenony of And Engine Bearings Prod 1 Centre, at Parwanoo, in 1994


Anand stall at Auto Expo 2010, marking the visit of Mr and Mrs Anand Mahindra, along with Mr Deep C Anand, Mr Sandeep Balooja and

Mr Deepak Chopra


Mr Dep CAnand Mis Anilisingh a Mrem with a delegation from Dana Corporation, December 2012

[^0]
## OVER FIVE DECADES

The ANAND legacy, as an industry leader with 19 companies and 21 global alliances, resonates with the courage of Deep C Anand's convictions and vision

Milestones: Mr Deep C Anand


TAKATA
$4 \sqrt{N \sqrt{N / D}}>$
Since 1961

B Born on August 26, 1933
\$ Founder of ANAND Group and Chairman of the Deep C Anand Foundation

》An alumnus of Bishop Cotton School, Simla, India, from where he obtained his Senior Cambridge (High School Certificate) in 1951
\$ Studied Mechanical Engineering at the Chippenham College of Brake \& Signal Company, UK
\$ Began his career in 1954 as a Plant Manager at Mahindra \& Mahindra, Mumbai, where he was responsible for establishing the Jeep Manufacturing Plant in collaboration with American Motors of the USA
2) At 27, full of energetic enterprise, Mr Anand launched his first business venture- Gabriel India in 1961, the flagship company of the Group, in
collaboration with Maremont Corporation, USA to manufacture shock absorbers at Mulund in Mumbai
With the establishment of the Gabriel India-Maremont USA JV, Mr Anand created a pattern of collaboration, which brought the best automotive component companies of the world into India
\$From 1960 s -2000s, Mr Anand formed a series of global alliances with leaders of the automotive industry
\$The ANAND Group is the industry leader today, with 19 companies, 21 global alliances and 12000 people, spread across 51 locations

The empires of the future are the empires of the mina"
-
Deep CAnand had a drea
was confident torealise it
Beginning his journey more than five decades ago as a Plant Manager at Mahindra \& Mahindra, he learnt various aspects of business, and
following some valuable guidance, the seeds for ANAND Automotive Limited were sown.
The vision which begrin mettin
The vision, which began with the setting up of the first venture-Gabrie

At the onset, the fledgling enterprise forced many challenges. Gabrie India was set up against several prevailing odds at that time. Apart from the existing bureaucratic hurdies, Licence Ra; would never let a business
move without government permission. But Mr Anand was determined. His mentor Mr Keshub Mahindra was a support who encouraged him to establish the company as a JV with Gabriel Co of Cleveland, Ohio.
He managed to win the contidence of Gabriel USA after a lot of negotiation and persuasion, not only to form a joint venture (JV), but also to take control of the company as Managing Director.

AND, THE STORY OF ANAND BEGINS...

It took him more than 50 years to reach where ANAND Group is today. He had set up the company with INR one crore and now, the
company's turnover has reached INR 6000 crores. Today with 19 company's turnover has reached INR 6000 crores. Today, with 19
companies spread across 51 locations and eleven states of the companies spread across 51 locations and eleven s.
ANAND has always grown while keeping to its principles and core values, which comprise the ANAND Way. The tenets of ANAND
Way, formulated by Mr Anand, include - organisational transparency, integrity to work, commitment to social responsibility, and aspiring to excel.
ANAND believes in the 'Power of Partnership'. All ANAND joint ventures are a result of organisational transparency, which Mr Anand always nurtured and continues to nurture, across the Group. That's how big names from all over the world have joined the Group

The Group today has a total of 15 JVs and six technical collaborations, which bring the world's best technology in different product segments to the automotive systems and component ecognised spirit of partnership and has helped the organisation grow.
Mr Anand holds an opinion that business is $90 \%$ people and this reflects in the composition of the Group, which proudly asserts its
key asset to be its dedicated worktorce, which comprises of approximately 12000 people, today. Apart from business collaborations, ANAND's partners are its stakeholders, suppliers, turnover of INR 10,000 crores by 2017

Besides, Mr Anand's strong belier in continuous learning and hurturing people culminated into an education and training learning throughout the organisation, today. The university aims to accelerate learning by providing world class technical and managerial educational solutions. Some of these programmes
include, Anand Leadership Development Programme, Anand Include, Anand Leadership Development Programme, Anand
Talent Acquisition, Knowledge Integration Programme and Specially Trained Operating Engineer Programme.



5 Decades...




# Ansysco, a company with a big dream 

Ansysco was established in 1995, in Parwanoo, Himachal Pradesh, as a part o he Anand Group of Companies, to manufacture radiator coolants, PVC equipment manufacturer (OEM) and aftermarket customers in the automotive industry. With the globalisation of economy and business, Ansysco shall nlarge its scope of services to meet the requirements of automotive industries anywhere in the world


Whe ain to enhance our uresence in the Indian anil the glohal automomive market. Ansysca strongly yelieves
that satisiaction of tite customer that saisisaction of thee custiomer immortinace to earn the toyalty of the
customers. Theretrere, the enmilasis cussomerss. Thereflere, the eumplas slail he on mineeting and erceen continuous पuafity inlurovement win ctive particination of employees as well as the customers.

Mr. Joy Panula Ansysce


The Growth
Ansysco (including Anchemco) has grown million in 2013-14. In the last four years, the company has doubled its sales. The company recorded the Profit Before Tax (PBT) in excess of INR 30 million to a sales reventh of nearly 15 per cent registering a
The Power of Partnership
"The strength of our business is our relationship. Our philosophy of business is
90 per cent people. We enioy very strons relationship with our customers", says Mr Joy Panda, Head, Ansysco. One of the Ansysco customers stated - "Any new product in maket, wo wart that Anand Group and its companies offer:" The company is planning to implement Visionary Small and Medium Enterprise (VSME) programme for the suppliers in order to strengthen its supply base. There
is a growing need to collaborate with suppliers in view of the current markel situation and to come up with win-win situation for both. Employees are key to in their areas and support them in thei career advancement. One of its operating engineers has been recently selected for Shoolini University BE programme
Firsts from Ansysco

Ansysco was the first company $\quad$| several PU |
| :--- |
| other countrie | so high. This makes the product competitive withquality standards.

Turning Point >> Year 2002 was the turning point in Ansys history. Customers like Bosch and Wurth w company.

Ansysco was the tirst company -other countries anufacturers to export into
to introduce tropical coolants. FACT FIL $\gg$ Other products related to liquid It's a tailor-made product to ACT FILE
suit Indian conditions where antifreeze limitits are not company established in: launched in the coming

$\qquad$ chairman's vision was to uild this organisation quit treble our sales in next three ears. Multiple products
launches are in pipeline, launches are in pipeline,
which will help us achieve his dream", says Mr Panda. months.
$>$ The R\&D facility will The R\&D facility will -
$\qquad$
sales turnover 2llis-1
INR 250 million

Similarly, year 2013 was another turning , rake fluids and additives. $\rightarrow$ Ansysco is also gearing up for OEM

## hallenges

challenge is to control the
S Secondly, the market is seasonal and Pions and $O$ M heed to look at expon mpensate the dormant period.

## atest Highlights

$>$ The dream is to make Anchemco (it is (ier concern of Ansysco) plant 100 per

## 1 (99) $=$ 要和  A

A Anchemco will complete the Construction of its all-women-shop floor by December 2014.
er countries.

## Spreading wings; maintains altitude

Since its inception, Behr India has focused on establishing a base for cutting-edg
technology in product development engineering, a state-of-the-art production facility and sound supplier base to serve its customers. Today, the Behr Engineering Services is servicing the global network of Mahle Behr development centers from Pun


- ehr India Limited (BIL) was established in the GmbH \& Co KG Germany and Anand lermal mane Inermal management systems for automotive marke its maiden car India in 1998. Behr GMBH has recently been acquired by MAHLE GmbH and is now called AHLE Behr.
BIL has evolved into a five billion plus INR major Indian and global customers list includes all the customers are Nissan, Volkswagon, Tata Motors Limited, Mahindra \& Mahindra, Honda, Suzuki aimler India Commercial Vehicles, Ashok Levland Cummins and more. "The product footprint has increased and now includes products like Exhaust Gas Recirculation EGR), Direct Charged Air Coolers (DCAC) and orm meet Euro IV and V norms" says Mr Tribhuvan Rasyara, COO, Behr India. It has also increased its geographical spread to serve the customers better with three plants at Chakan, Sanand and Chennai.

275 development engineers, is the backbone of the company. It supports the global team in areas design and simulation. BES believes in helping it slients achieve elficiency in their core areas by plattorms under development across the world. Every design engineer undergoes training on Beh methodics in order to perform the tasks efficiently. Behr India is the first in India to:
> Complete design and development of therma management systems for automotive applications in $\gg$ Introduce efficient flat tube evaporators in limate contro system tor >> Design and develop booster blower for rea passenger comfort
Sehr Indlia tides over slowidown wave
As a result of economic slowdown, the commercia ehicles and passenger car marker has been lower revenue and profits for the company. The Indian rupee has depreciated significantly (18 20 per cent) against the major currencies of US $\$$ and



## Continuous education

 maps Anand successAnand University was shifted to Parwanoo in 2000 to materialise its mission statement: "To champion and accelerate earning by providing world-class technical and managerial educational solutions and act as a hub for transfer of learnings throughout the organisation." The aim is to provide impetus to meet learning needs of high potential and high performing 'human capital' employees

Anand University is focused on Nashik hub besides, North and Pune hub.
providing providing education and learning Presence of AU premises at hubs is an herefore seen an evolution of its offerings from stand-alone technical initiatives to programmes like Six Sigma and VLFM which are project-oriented, impacting business goals.
Anand University (AU) has come a long way since its stablishment in 1991 at Dewas. It has evolved multi-fold from addressing the grooming needs of operating engineers (OEs) to developing in-house technical programmes like 'six
Sigma', to designing learning events for sigma, to designing learring eventis for
building leadership pipeline through Anand Mentee programme (AMP) and Anand Leadership Development AU began with the training of a few emplovees, numbering in double-digit, which has grown to more than 1200 employees now (as reported, last year). loday, its capability has increased to louching many lives for quality learning and elucation, extending beyond Anand
employees to Anand School, SNS Foundation and Anand suppliers. $\qquad$ Junning point
Psix Sigma Programme in 2001- First time in the history of the organisation, Six
 were indigenously
develommed. AU, alongwith functional head and finance head serve as ratifying agencies to meet the stringent certification equirements. A wave sensitising towards Total Productive Maintenance (TPM) in 2003. $\gg$ Lean manufacturing through Anand Production System (APS) in 2005 . (Anand Heijunka Production System
AHPS) in $2011-$ Going beyond the mental AHPS) in 2011 -Going beyond the mental of flow across functions and suppliers was a challenging goal enabled by AHPS, an approach to align the external suppliers, iternal functions to the external customer World renowned experts, viz, Prof Shoji consistent guidance in taking AHPS culture across Group companies in Anand $\gg$ AMP, ALDP programmes (in 2010)


Anand IU strives to ofler a class apart tearniis experiences for insit pressiuys inviantinss linked Ineells in
 namagementr, finance; six signuanand eeclinology. Now, the yiving fleididity to to plan their learning as pert their naceAnytime, Anywhere Learring'.

## Mrs Sampala hamular <br> ean Unery




## Technology at its best

CY Myutec is the only company in India, which produces the fabric carbon syncroniser ring with its own fabric carbon


Y Myutec, Korea, set-up its Indian operations with a JV with Anand Automotives Ltd in 2008, with an objective to bring the latest and robust technology to the Automotives auto Ltd in
The company is also one of the laggest manufacturers and suppliers of syncroniser ting holuding the stamped steel syncroniser with fabric carbon and some of the finest automotive brake friction parts
Computer Numericicality of the company is equipped with state-of-the-art forging presses, 3D coordinate measuring machine and contracer for superior quality checks. The facility is certified with ISO/TS-16949, ISO-14001 and OHSAS 18001
CY Myytec is the manufacturer of synchroniser rings in India using the liquid honing process, which improves the initial performance of the product. Through its other collaborators it provides

Key Facts
$>$ The company manufactures fabric carbon synchroniser rings, with the most advanced echnology in synchronisers
Company operations were commenced in December 2008
which was also the turning point in the history of CY Myutec, Chensynchroniser ring locally, >> In 2014, CY Myutec plans to supply the fabric carbon synchroniser with steel stamping $>$ It is the major supplier to Hyundai and Mobis


Partuerslipi inulies, a conititent cusitumes, lapuy sinmiliep, an enithusiast eminliyee ant sulpiortive a complany towarlis the peak of sulcess.
mr Jony Wha Lee
Managiny Director
GY Myilec Automotive Intia
CY Myntec Antomotive lutia

(3) $x^{3}+x^{2}$

8


## Road ahead

The company as any of its counterpart in the industry is also going through a lot of challenges. "The fluctuation of exchange rate which
resulted in the raw material cost increase, is affecting our bottom line. -hestied in the raw material cost increase, is affecting our bottom ine. of high value parts of diesel cars has gone down too", says Mr Jong Woo ee, Managing Director, CY Myutec Automotive India
The company aims to achieve 100 per cent growth by the end of 2018, towards which it is looking at the production of steel stamped synchroniser with fabric carbon. The company will be working on engineering plastic synchroniser ring with fabric carbon. Alongside, it
plans to expand its product range to commercial vehicle synchroniser.


## Best practices at our organisation

In a changing economic scenario, it is not about being the best brand or company to work with. It is about being the right kind of company where people want to come each day and work. This is what HR at Operating Engineer Programme, Anand Leadership Development Programme and Return to India Programme

## Key initiatives of HR at Anand

Operating Engineer (OE) Model: Incepted in 1994, OE model was created to deploy knowledge worker on the shop tloor in place of workers; diploma engineers were hired as OEs to work on the shop floor. Tir
model was inspired by the tried and tested model of Short Service Commission of the Indian Ammy creating gentleman officers and the apprenticeship programme of Merchant Navy creating ship captains The OE model is an example of what innovative HR thinking can achieve. Today, the Anand Group has ver 7,000 OEs.

GPTW Survey: Anand continues to be credited with the 'Great Places to Work' award and this stands lestimony to our consistent commitment to excellent HR practices. Anand first participated in 2009 and ontinued
Anand Leadership Development Programme (ALDP): It is an in-house programme that selects and nurtures talent at all levels by way of a comprehensive and rigorous process of training, coaching,
mentoring and learning through high impact project implementation. Many ALDP graduates have gone on to top management positions within Anand and even outsid.
Human Capital List: The talent across Anand is identified and measured through an in-house developed criterion and the people selected are part of the Human Capital (HC) List. The five main criteria for criterion and the people selected are part of the Human Capital (HC) List. The five main criteria for
nduction in human capital are specialised education, corporate induction, ALDP/AMP, consistent performance and criticality of role. Special focus is given to people under HC to identify their career paths and training needs through management development dialogues. Every year the HC list/HC Index
measurement) is reviewed at company level and corporate level.

## f

Business is 90 per cent pequié is at the processes at Ananal have lieen continuouslyly enriciled ly y our partiers lili with leatiring slotial coninamies of the wortil and the Ananu
Way of ppemmess to learin and altopt from the lest in the wortil.
Mr Kana|i|t Singh Bluular Presilitent, Group
Anand
Crounf

Anand Talent Acquisition (ATA): The candidates hired through campus corporate drive become part of Anand Talent Acquisition (ATA) Programme, ment of ATA batches and is also closely monitored at the corporate level.

HR Audit: Anand strives to ensure complete success in all its efforts. Regular HR audilts are conducted at all Anand plants to monitor effective deployment 2002 and was inspired by Valeo 5000 .

Large Scale Interactive Process (LSIP): LSIP can be used for various purposes, but Anand utilises it for goal and KRA setting where all takehoiders meet. The idea was not only to share but also to create buy-in hhroug nifiterent slakenoldars contributing in hine goal setting by sharing power of microcosms and discovered a plan-do-check-act approach at an organisational level.
Women Employment: Anand has been a pioneer in harnessing 'woman power' on its shop floors in all its 51 manufacturing locations spread across country. The practice of hiring women on the shop floor was started in the oarly 60 with the first ever manufacturing facility at Mumbai. The percentage plants are in the range of $70-90$ per cent. The group hires nearly 300 women as operating engineers every year and currently, there are around 1000 Women OEs working at different Anand locations. There is a working women's en. Currently, the group is also focusing on employing women in higher mangement to truly justify its motto of 'woman empowerment'. Some of the ominenications and Dean AU are encumbered by women employees

Return to India (R21): It is a recruitment initiative to attract experts from some of he leading companies in United States and Europe. Every year, two managers e sourced from this programme to creale a group resource wich hander

Eeputation with JV Parners: Anand deputes approximately seven employees ach year to its various JV partners, aiming at developing their expertise in technical an man in mos.



## Road Map for Future

Being the pioneers in HR field, Anand received the Trailblazer Award by tractices, HR will be focusing on the following for the eext three to four years:
nployee engagement and brand bulkding
The current initiatives to engage enplayees in achieving the company's

initiation of a structured Induction Programme for campus hires Also, the HR vertical is working on building a robust Campus Connect Programme for premium B-Schools and engineering attract best talent

Harnessing 0 E talent pool
On completion of two years, OEs having potential fo managerial specialist jobs are Identified through a process of eelected for undergoing specialised education as STOE selected tor undergoing specialised education as for evel jobs. Target is to have 30 per cent ex-OEs in first line of management, 20 per cent in middle management and five per ent in senior management.

Be in the top 25 in 'Great Place To Work' Survey
In 2011, Gabriel- the flagship company of Anand was rewarded 'Best Place To Work' award in automobile componen manufacturing segment. Anand quest is to make it in the top 2
in overall rankings for all its major companies.

## Faurecia <br> Emissions Control Technologies to double its <br> revenue by 2017

- ord Motors was Faurecia's first customer in India and a new plant was setup in Chennai to exclusively cater to them. Toyota became a customer in 2004. Beginning in 2010, Faurecia Renault-Nissan and Hyundai Motors to its its customer base in India The JV also added Tata Motor business as part of its acquisition of the Yutaka Plant in Pune In 2012 J leveraging FFCT's global strategic alliance with Cummins Emissions Solutions (CES), the company made its first foray into medium and heavy commercial vehicle exhaust system market by supplying SCR products to Indian OEMs through CES India. This market is expected to grow significantly in the future as India introduces ighter emistin dedicated to Toyota, and a facility in Pune dedicated to Tata
FECT India is now an integrated manufacturer of exhaust manifolds, catalytic converters, mufflers and complete exhaust solutions for diesel and gasoline passenger and commercial automobile pplications.
Parthership means 'TTust'
"The fundamental requirement for a successful partnership is "Trust". A trusting partnership can leverage each partner's unique strengths for the greater common good. Successful win-win partnerships must be established across the supply chain-customers, employees, and suppliers, in rder to achieve sustainable and profitable growth" says Mr Senthi Kur Country General Manager. FECT India.


## Latest highlights

"On the quality front, we have achieved 'O' PPM with TKM in Bangalore, and we are on track to achieve Ford's Q1 rating and pursuing HMLL's 5 Star status in Chennai. Our
customers in Bangalore and Chennai have also acknowledged and appreciated our commitment to delivery excellence as we have constructed two new facilities and ransferred running operations without any adverse impact

## Performance 2013

"We ended the year 2013 with INR 249 crores in sales. This was 4.6 per cent lower than the prior year and in ine with the drop in overall automotive market. We flagship plant in Chennai. Though the operating income was impacted by one-time expenses relating to this plant ransfer, the organisation is well capacitised to take advantage of the expected turn-around in the economy in
he second half of 2014 and beyond" says Mr Kumaran.


The first automotive exhaust system business was established in 1997 in Nashik as an Anand system requirements of both international and domestic OEM customers who were investing heavily in India following its economic liberalisation. In 2010, he business merged with Faurecia as part of its global Faurecia Emissions Control Technologies (FECT), Anand Group JV was established. Revenues have grown multi-fold from INR 420 million in 2009 to INR 2600 million in 2012. FECT is targeting to more than double its revenue by the year 2017

## Challenges in the current slowdown

Firstly, Faurecia has opened two new plants in the last two years to meet its customer needs in Bangalore and Chennai The current economic slowdown and the
resulting lower volumes has been a huge challenge from a xed cost perspective. However, the company's long-term strategy is to continue to invest in this strategic market. Secondly, the company uses a lot of 'stainless steel' raw aterial, special alloys and tubes that are imported to a larg dversely impacted the cost of this large import content and as pushed the organisation to aggressively drive bcalisation and insourcing.

## Road ahead

Tis targeting to more than double its revenue by the year 2017 enabled by: (a) organic growth in line with the growth projections of our customers; (b) capturing marke share from our competitors; and (c) inorganic growth in the rea of commercial vehicle emissions solutions with the enactment of the Bharat Stage IV legislation. FECT also
intends to capitalise on the strategy to localise Hot Ends (Catalytic Converter) by its key global customers like Ford, VW and Renault-Nissan. The company aims to focus on people and process excellence as the fundamental drivers to achieve these goals. 'spun mutrifer an' spun
cat convererer products in
In
In cat converter productsinn
India) TTis is aren cost
effeetive solution effective solution compared tot the conventional muffers and ithe >ltis the only company in
India to deploy alarge India to deploy a arage
variety of manufacturing rocessses in producicing
nuffers includung welded,
 seam, and SSiss-Ioleved.
Also, FECT is ithe filst Also, FECC is the first company in indiat otstart
supplying procutucts that meet Euro-V emissions
norms in export markets.


## Facilitating sustainability across Anand

EHS at Anand endeavours to adopt the world's best practices of health, safety and environment


0ne of the greatest examples of iEHS (Infrastructure, at Anand Farm a residential cluster in Gurgaon which is fast ecoming an Eco-Gram. The farm is equipped with bio-gas plant, earth tubing, rain water harvesting and organic waste converter. significantly, the bio-gas plant used for cooking, saves seven LPG Insumption "We want to make the farm 'Tero Waste Farm' consumption. "We want to make the farm 'Zero Waste Farm', and
would take the concept horizontally to all similar clusters across Anand locations", said Mr Srinivas Duwvri; VP, iEHS, Anand Group. Anand is following the same practice across all its locations. For xample, Spicer, Jodalli, supplies frest vegelables from its own arden, Staty is an absolute neces
Satery is an absolute necessity. It is an unconditional,
non-negotiable part of iEHS and Anand business. Every life is precious; the safety of our employees, customers and the public is
paramount. Every person is commited to paramount. Every person is committed to ensuring a hazard-free and


Recent highlights
$>$ In order to reduce the carbon footprint, iEHS recycle wastess ofthe f cacility y traleo and Perfect Circle in 201
It has recently audited carbon footprints through TUV for two Anand facilities for
year 2013 and 2014 (Tivs is
a
German organisations that works to to validatate the safty of product)
$\Rightarrow$ Won best gardenh hoticicuture award by Punelccmc Conporation for 2014 $\gg$ Extended the facility at Gabriel, Nastik $\gg$ Buiding a new facilly for CYat Gurga
\$> Recently completed the extension of $>$ Recentity yompletede the extension ofAnand
School, Parwano where anew lock was
constructef for seniorec classes
les to building a definitive safety culture. his involves a nigorous implementaiio rship engagement, early programme volvement, design, technology selec, ilsk mitigation and work performHS commitment to incident-free ations, ultimately contributes to proved operations, reliability, lower sts, and higher productivity.
 Cay one. Before new OEs eve re taken through safety orientation proarmines carried out by Anand University anty. The programme highlights hazard rocedures. Risk assessment end ingenay alysis are mandatory at every facility ollowed by control measures taken before work commences.
Continuous health and safety surveillance reinforced with safety audits carried out ncludes safety alerts, mock drills and andling near-miss incidents, is carried out to update knowledge, reinforce familiarity and duce response ine. Salely engineers, who acility Safety awards are awarded for best safety practices to motivate to incident-fre perations. Also, the partner companies take art in annual FICCI safety awards, whe HS at Anand adheres to corporate uidelines
iEhS segment at Anand acheres to erporate guidelines, which is its continuou evironment and reducing carbon footrsint compliance with governmental agencies, adherence to green philosophy, air, wate aste management, ecosystem manag ent, biodiversity protection, protection natural resources and wildilif.



## Want to trek through 'Innovation' at Anand?

nnovation is in veins of Anand right since its inception. Anand companies have proven it many times by providing one-of-its-kind products to the automotive industry. Let's examine the process of innovation at Anand from concept to deployment of new technologies, new methods into products, processes, and services

12
nnovation is not new to Anand; it was introduced into the structure even before the need was felt. The fundamental principal of Anand-
'People, Partnerships and Plants', itselt is a business mod eflecting innovation at entrenrerants', itself is a business model ompanies spread across 51 locations in India.
The thought process and emphasis on innovation and technology at
Anand commenced during 2004-2005, in the form of a R\&D Couna which focussed on identifying need and possible solutions for technology of products and manufacturing process. The council initially was a small group of companies, including, Gabriel, MAHLE and Victor, Innovation@Anand
Embeddina, the journey- Innovation@ANAND, itself is an innovation for 'Embedding a Culture of Innovation.' Employees across functions and
levels have started taking on challenges, which have aspirational
numbers in excess of 50 per cent, as against the typical continuous improvement targets around 20 per cent", explains Mr MS Shankar, Senior Director, Technology and Innovation, Anand Group
The key process of Innovation @ Anand Involved
$\gg$ Creating new mindset for thinking beyond normal target >> Developing fundamental skills of thinking beyond brainstorming and >enchmarking Inspiring personnel with quick breakthroughs and chasing significant potential
Let's Look at a tew Innovatlons created and successfully dellivered by Anand
companles,
BEHR
veloped low cost high efficiency symmetrical HVAC for Nano $\gg$ Produced compact light weight snap type cooling module
for Fiat
$\gg$ Developed compact rear AC unit for Nissan Sunny
$\gg$ Developed and productionised electronic viscous clutches, >> Developed and productionised electronic viscous clutches,
which increases fuel leficiency by 4 per cent >> Developed modular
697 and Tata 497 trucks
crI
>P Pioneers in liquid honed synchroniser rings
>P Pioneers in lapping process in the synchroniser ring assembly for double and tinple cone
$\gg$ Conceptualise, design and manufacture locally, a twin spindle lapping machine, which reduces the cycle time to half compared to the conventional lapping machine
$\gg$ The closed die concept used for forging is underway

## Gabriel

Irst to introduce adjustable rear suspension for motorcycles
$\gg$ Designed and developed the remote canister shock absorber; this is a mono-shock absorber fitted at the centre of the
motorcycle and below the rider's seat

## $f$

A company can't have a conneetitive ellge without innovation. Anand Groun


henchlurarking.
$\underset{\substack{\text { Mr Suil } \\ \text { Group Presilent }}}{ }$
Group President
Imnuvation anal Technology
Innovation anal 1
Ananl Group

>o-developed suspensions for Volkswagen Polo with the concept of hollow piston
rods in India rods in India
$\gg$ Gabriel won the Golden Peacock Eco-Innovation award in 2011, for reducing usage of raw material by about 40 per cent
Haldex
>P Developed the integrated lift axle system. It enables better reverse driving and
traction assistance. The ILAS-MS can easily reblace older lift axle systems The lining wear sensor-Measures the angle of the S-cam shatt on the drum brake,

- Developed the Haldex traile ABS (IABS)

Perfect Circle
>eliminating problem of moly chip off, and reducing blow by and in advern turn the oil
$>$ First and the only Indian company to introduce chrome scrapper ring
>> First Indian company to introduce PVD coating. It has improved co-efficient of
friction and scuff resistance in companison to chrome, moly, chrome ceramic and gas nitrated coatings
Spicer
> Patented Advantek axles, which provide best-in-class NVH performance, alongside
better power to weight ratio and improved fuel efficiency
$>$ Low weight aluminium propeller shatts. These are approximately 40 per cent lighter
as compared to steel propeller shafts >> Lubricated-for-life propeller shatt- Maintenance free, "Fit \& Forget' design especially suited for fleet operators
Victor
Metor
The first Indian origin company to exit asbestos based materials in its entire range
or OEM. AM
for OEM, AM (Multi Layered Graphite) cylinder head gaskets for diesel engines in the
AfterMarket AfterMarket which provice "burn fifee" charactensistic and tore than two times life > First Indian company to scientifically develop heat shielos tor shielding heat and >> Developing in-house capability to develop, formulate and coat FKM rubber on stainless steel, as thin as 11 microns
Latest Highlights
>> Release of the co-evolved guidelines for creating, maintaining and fostering a
'Culture of Innovation' at ANAND companies, as "Architecture for Innovation@ANAND", during October-November 2013
$>$ Co-created by Behr, Chang Yun India, Gabriel, Spicer, Victor under the guidance of
Erehwon, the innovation quideline shall be 80 per cent common and Erehwon, the innovation guideline shall be 80 per cent common and 20 per cent $\gg$ The architecture focuses on five "Flows" or areas - strategy, processes, people >> The architecture focuses on five "tiows" or areas - strategy, processes, peopie
capabiity, practioes, plattorms - to deliver resulits in three areas: innovation
methodology adopted systematicalliv, transtomed quantum impact in process procuct methodology adopted systematically: transformed quantum impact in process product
and business modeli and transtomed people capability and business modeli; and transtomed people capabiity,
$\gg$ Recognition of Five Companies - Victor, Chang Yun, Behr, Gabriel, Spicer that have demonstrated spirit of Innovation@ANAND, at an event organised by Anand Automotives in 2013
What's the goal?
The 'Innovation' division is working towards creating an environment bereft of fear-offailure or put in a challenging way, enabling "Dars-to-Fail", which is vititil of toal-of- nurte
innovation through thinking laterally, challenging assumptions of past, experimenting to innovation through thinking laterally, challenging assumptions of past, experimenting to
demonstrate proof-of-concept.

Structuring of 'innovation' initiative $\gg$ The intititive took formaly structured
appracach during 200-20-200, when Mr Sunil Kaw
 Director Benr India Limited, was given the
charge for $'$ 'nuturung a culture of innovation,
 Group, as a a Anand E
Policy Committee
 in Frehwor Consulting Pyt tud, to conceptualis
the activation, acceleration and embedding a culture of innovation
$\gg$ Four companies in 2010, led by the coos, $\gg$ Four companies in 2010 , lea by the coos,
took on challenges, set aspirations and were took on challenges, set aspiriations and were
gutided by Frerwor w with Mindset + Mental Model
Skills + Scientificic Techniuiue Skills + Scientific Techiquue >> Demonstrating the inpact by a set of chang
leaders, created belief in inte top leadership at leaders, craated belief in the top leadership at
Anand, leading tosupport for evoviving innovation Ieaders across functions and levels during 2011
2013, by rolling out interventions based on Th 2013, by or oling out inteverventions based on 'Th
Strategic Goal for Innovation' created in March
2012
2012
$\gg$ The inclusion of innovation culture across
seven companies and ten plants commenced seven companies and ten plants commencee
during 2013, through an 'Acrchitecture for
 process, people, practices and d platorems that has
been oc-evolved by set of otbit-sifitinnovation been co-evolved by set of oftit-shit innovatio
leaders trom five companies and Frehwoon TThis
 Chairperson ann the CEO of Anand, during the
Coors round table at the Live Concourse 20013 at
Pune

Cf
The jurney in trree years, has reithorceal the men merm mintmern wnum mex reminememex motemumer "Inow look forward to come to wrokk daily', says
M. Ms Staritar
Serior Drector Sechirmbibyy anil Imovationt Techmorogy air
Anamil Crout $J$

## Gabriel, pioneer of ride control products in India

Since its inception in 1961, brand "Gabriel" has become synonymous with shock absorbers in India. Today, Gabrie caters to almost the entire portfolio of ride control products across all segments - two wheelers, passenger cars, commercial vehicles, railways and defence. With such a wide portfolio, Gabriel supplies to most of the original equipment manufacturers (OEMs) in India, enjoying almost 77 per cent market share in commercial vehicles, 29 per cent in passenger cars and 20 per cent in two wheeler segment



THE POWER OF PARTNERSHIP
THE POWER OF PARTNERSHIP


## ,





How do you define the 'Power of Partnership' at ANAND? Right from its inception in 1961, ANAND's founder Chairman
Mr Deep Anand built the Group's strong edifice based on the Mr Deep Anand built the Group's strong edifice based on the
concept of partnership. Gabriel India, ANAND's first venture was set up in that year, as an equal joint venture between ANAND and Gabriel, USA. An ambitious, motivated and talented small team of employee partners lead by Mr Deep
Anand himself was inducted Supplier partners were brought Anand himself, was inducted. Supplier partners were brought
on board to build and supply parts which were assembled by Gabriel India into shock absorbers which was the first product launched by the Group. A formidable partnership was built with the iconic tyre company Firestone, which was a leader in the tyle industry hen, to market shock absorbers. This was a very successtul partnership which lasted for many years and
established Gabriel as a strong brand in India which became synonymous with shock absorbers. Over the years, long lasting partnerships were built with several vehicle manufacturers, all of which continue even to this date.
Mr Anand leads by example in making all ANAND people Mr Anand leads by exand and believe in the true meaning of partnership and practice and invoke the tremendous power of partnerships. All subsequent ANAND ventures till today have followed this model of partnerships. Indeed ANAND is known as one of the
 success of its partnerships and joint ventures.
ANAND, building on the strength of its partnerships, has recorded spectacular growth in the last five decades. From a single company Gabriel India in 1961 , it has grown to 19 million Rupees to more than INR 60 billion today. From a single plant to around 51 plants and locations, from a few employees to 12000 employees, from one product shock absorbers to around 25 different automotive products, from its presence in one state Maharashtra to automotive, industrial, railroad products and into the luxury hospitality segment, ANAND growth story based on its partnerships has been very impressive. This growth, majorly has been as a result of partnerships with customers, dealers, suppliers, employees as as and
community around us. Managing partnerships is not easy, though ANAND seems to have mastered the art. What is the secret? The answer lies in our understanding and practising the concept of partnership, which signifies working with trust and
transparency towards a common purpose or shared goals and building on each other's strengths. I would be the first one to admit that still there are gaps in 'percept' and 'practice' of the 'Dharma' or 'Religion of Partnership' at different levels and in difiere these gaps Similarly any differences which may crop to
amongst partners on any issues, we proactively and ransparently try to resolve immediately and do not allow them
oo linger-on and take a serious dimension. One really needs to work on the partnerships to keep them honest and healthy, and we spare no effort in constantly nurturing then.
hat are the challenges faced in strengthering our JJ
JV partnerships do face some challenges from time to time These challenges may stem from the desire of one partner to play a controling or dominant role in the JV or to have its ow systems and processes being adopted in the JV irrespective could also be due to the overseas partner's need and compulion to take a global approach about business and margins with their global customers present in India, even his approach is detrimental to the interest of the JV in India USWA, Korea or Japan, leading to their desire to follow certain policies (like capital expenditure freeze or freeze on new hiring of people) relevant in their home countries, in their JV in India, spite of growth opportunities here, are examples of other hallenges.
In all such cases, we always sit down with our partners and y to understand each others' views and compulsions and work dial solutions, which while being in the best interests of our needs and concerns of both the partners wie and address the and take we have always been partners. Winh this spirit on give our partnerships have continued to grow in strength.
How the JVs are helping us tide over the current slowdown e are using the superior kold verseas JV partners in deaing with volatility and business volatility and slowdown
These include cost reduction, wastage control and casi conservation measures, reducing break-even levels and proactive currency hedging as well as creaing a natural hedg services to our partners, as currently due to Rupe depreciation, exports from India have become more attractive The strategy of helping our partners to leverage India through our JVs is a win-win strategy in these trying times.
Up until seven or eight years back, our overseas JV partners were quite content with providing designs, technic kow-how and support to our JVs and leaving the task of managing operations and customer relationships to ANAND ince then with further globalisation, the business environmen Also, the Indian automotive industry has grown and acquired easonable scale and therefore more focus from international players. Our partners therefore want to play a much more active role not only on the technology side but also in other Derational areas ike inance, business development, HR ell engagement from our partners in our JVs. We believe it makes excellent business sense for both partners to have pro-active engagement with the JV and bring their respective strength and best practices to help he J. ANAND will continue explore ways and means to further strengthen its managemen
support to its JVs and customised to their needs. We will continue to act as the eyes and ears for ourselves and for our partners, since we are present in India and bring in the local knowledge, experience and wisdom of doing business in India. Our belief in the 'Power of Partnerships' not only remains
. Excellence in Manufac ents in productivity, efficiency a breakthrough improvements in flows, viz, delivery throughput, across tuction flow in Anand shops and to customenent flow with suppliers

## Excetence in in in

IM is treated as a separate vertical in
## Manufacturing

 order to give it a focus. Within ANANDEIM has had its early roots. ANAND Poduction System (APS) was launched in the
year 2005 and considered the basis for driving EIM till 2010. However
post Visionary Small and Medium Enterprise (VSME) initiative in 2010, his initiative was re-launched as Anand Heiunka Production System this initiative was re-launched as Anand Heijunka Production System
(AHPS) and the focus of EIM was broadened to include a process engineer training at Indian Institute of Technology Madras", says Rajesh Kakkar, Senior Director, VSME, ANAND Group.
EIM evolution

## 1

The process of transiormation is a journey and not a destination. The process of continuous improvement includes route simplification, integratimint the systems culture (as opposed to functional mind-set). These are significant challenges ahead Ior Anand. ElM has hilped Anand remain not only competititue buit agile and responsive to the changing needs of the customers and markets. It we are alle to
Anction System helped focus on the enablers, which vould ensure manulacturing excellence. One of the eey measures of
this excellence is Cost of Poor Quality (COPQ). A drive to cut COPQ by 50 per cent was started in 2007. Over the years, this initial goal was far xceeded and the overall group COPQ (as per cent to NSV) has been ought down from 2.8 per cent in 2007 to 1.0 per cent in 2013.
Friner, in 2010 , ANAND spean Visionary SME VSME Preakthrough This was a CII Programme involving Japanese experts. This programme focused not just on ANAND's own processes but extended it to its suppliers. The programme surn 23 supplier Soplying to five plants in Pune
Pune, Gurgaon, Parwanoo, Nasik, Jodalli, Chennai and Hosur. In order oo speed up and sustain these initiatives, a third programme called AMX was launched with IIT Madras to train process engineers. This rogramme was started in 2012 , The of of 11 engineers is currently undergoing training at IITM.

## Main aspects



The role of EIM is to translate engineering skills into practically yroficieient and competent skills, to attain hus iness goals. Training engineers in int towardls Hinging commetifiveness hy rediucing wastage is another key yoal. 1 am nilease o share that retucing 1.4 per cent COPQ Irinins addititional INP 70 Crores to sottom line. Moving forvuard, we are targyeting to bring down COPQ by another 8 perceint tor reach gloaal hench mark ot 0.5 per cent. Most important is to hring yride in peopile who work as engineens, for they wiil he insistrumm.
Mr Pravesh Kumar Shriuastava
and
ANANO Group

Excellence in Manufacturing focuses on three aspects of business
eduction of Cost of Poor Quality in Manufacturin
thas three sub focus areas

1) Internal scrap- Rejection happening due to internal processes and

Mr Rajest Kakkar
Senior Director, USN
ue to poor quality of parts received from suppliers 2) External scrap- Rejection due to sales return and warranty Premium freig The COPQ projects are reviewed by Mr Pravesh Kumar Srivastava Group President, Excellence in Manufacturing and Education, ANAND Group, with each company head and plant heads on a monthly basis COPQ, the target is to reach 0.5 per cent by next year which will be a symbolic of reliable quality and competitiveness. Last year, it was 1.3 per cent and till now, that is, YTD September 2013, it is 1.0 per cen. Companies have idenififed 102 projects all across the Group which ca duce the COPQ

It aims to create win-win relationship with suppliers and develop demonstrate to improve the flow in our own plants and then do and less fluctuated production in own plant and insulate self again external customer fluctuations in the daily demand. This helps in mproving productivity and efficiency of a manufacturing plant.
Focess engineers training at IIT Madras
This programme trains the engineers to solve process relate hallenges in a step by step systematic way.

## IM @ ANAND by 2018

All the major ANAND manufacturing Plants would not only introduc manufacturing transformation in model lines but would complete
horizontal deployment of the transformation across all production lines of the plant by the year 2016-17.
VSME would be deployed at the model line of all the strategic tier uppliers of ANAND by the year 2016 and complete deployment would edone by the year 2018 .



## MAHLE continues to grow; plans further expansion




M
ando had started with revenue (figure of sales) of INR 74 million in
1999. It has travelled miles now it 9999. It has travelled miles now, it recorded INR 13627 million as
revenue for CY 2013. Notably, the company has increased iti sales valua $\mathbf{C 1 0} 98$ times since its inception. Mando Automotive India Limited, located lobal global leader of safety and convenience", as a joint venture between Mando Corporation, Korea and Anand, Incla, to manutacture brake systems strictly to The company had The company had commenced its operations with the commercial production registered a sales value of 74 million during the first year. The company obtained TS16949 Certricate in the year 2002 and 15014001 Certificate in the year 2005. customers' in the year 2004 and customers like Ford and Renault M\&M (2005) were added to its product portfolio. The company expanded its product range and started manufacturing shock absorbers in the year 2006. In the year 2008, the company received the prestigious 5 Star Certification by Hyundai for maintaining quality management system. Mahindra to its porffolio in the year 2012. Mando India Limited was integrated with Mando India Steering Systems Private Ltd, which manufactures MDPS and became one company, namely, Mando Automotive India Limited.
Partnership to Mando means
>> Partnership with customers: Mutually beneficial and profitable growth > Parnership with suppliers: "We consider suppliers as our business partners and they form the integral part of our value chain as 75 per cent of our revenues come from them. We upgrade them towards 'best in class' status through various initiatives for quality improvements, supplier level up, new globally competitive", says Mr V Madhavan, Joint Managing Director, Mando Automotive India Limited
>> Parthership with employees: It provides conducive environment for arning, sell-devoloprnent and career growth thereby ensuring overall growth of the employees

One-of-its kind products
Mando is the first company to introduce "Auto Adjuster" feature in drum brakes,
Mando Brake system are designed with
>> Compact and weight reduced TMC with fixed seal design for more reliability > Rubber inserted boot glrod and bush in guide rod for preventing rattle
$\Rightarrow$ Application of teflon coated stainless steel spring pad design for preventing stick-slip of pad movement
>> Fully covered boot design to prevent contamination and material to withstand $\ggg$ High perform
assembly
Mando Steering system are designed with
>> Latest technology of integrated torque angle sensor (TAS) for better steering control and returnability > D De-rattle damper design, im
driven on Indian rough roads

Turning Polm
$\Rightarrow 2001$-2007: Sales dialted in the Year 2006-2007





Over the years, Spicer India has grown from being just a manufacturing oriented company to a company which provides OEMs solutions and value, in the area


6
From an intitial customers base comprising of Tata, Mahindra andi Ashok Leyland, Spicer India now has almost all the customers operating in India. Spicer is a ane-stop-shop to oEMs todiay Almost all OEMs
have heen weaned away from making their own axles and drive shaits; today, they approach Spicer India


Mr Praul Kumar
Chief Operating Officer
Spicer India
Spicar India

## Business suc

Today, success in business is all about Partnership management - whether it is customers, suppliers, employees, JV partners, society or government. tective and efficient stakeholder management is the key to business success,
customers: Indian customers have become global and there has been a shitt from "buying product" to place". "Customers expect cost effective solutions with the most current and relevant technology. This customer relationships and at the same time tern
 sacrificing short term goals. Only a win-win thinking

$$
\begin{aligned}
& \text { sactiticing shot term goals. Onyly a wninin ininking } \\
& \text { style earns the respect of the customer", says Mr P Arul }
\end{aligned}
$$

Kumar, Chief Operating Officer, Spicer India.
Suppliers: Suppliers are the true partners in business. "We, at Spicer India, believe that our
success is directly linked with the success success is directly linked with the success of our Suppliers. Commitment to Supplier is our core
value. We remain committed and support the VSME initiative, to make our suppliers competitive and capable of going global", adds says Mr Kumar.
Employees: Happy employees make a great company. Spicer respects human values and treats every individual with respect and dignity. Business is 100 per cent people at all the Anand Group companies
Latest highlights
>> Dana DOS Awards - During Dana Annual Operations Meet at Chicago in May 2013, Dana awarded Spicer 11 Banner Awards in various categories and the Prestigious Best Dana Global ward to Jodalli Plant at the hands of Dana President and CEO Roger Wood
> Mahindra Awarded Spicer with "Best Supplier Award" for 2012 in Vehicle Proprietary
$\gg$ Tata Motors Awarded Spicer with "Best Overall Performance Category" at Supplier Meet held
at Macau on August 30, 2013
>> Expansion plans - Two new plants to support Tata Motors (2013) and Maruti Suzuki (2014)
at Lucknow and Manesar respectively
Current challenges
Growth: Retain and improve share of business with all customers
Increase export revenue to 35 per cent of total revenue
$>$ Sustain and improve quality of earnings
Growth plans
$\gg$ Target growth - Sales @ CAGR of 14 per cent (2013 to 2018)
>> Achieve turnover of INR 20000 million, with exports at INR 6000
Strategic plans towards realising the ambition better value proposition (Technology, Quality, Cost and Delivery) > Higher exports by leveraging rupee depreciation and produc tivity improvement
$>$ After market pe
expanded networ
Expand manufacturing footprint and manufacturing excellence
>> Assured growth of strategic Suppliers / VSME coverage at al
locations. $\gg$ GPTW: Be among the top 50 Companies in India


## Firsts to the industry

$>$ 1996: Independent front suspension
axle for
Ax4 vehicles with auto hub lock
axde for xxat veh
and CV ioint
$>$ 1997: Limited slip differentials;
Sevich free wheel end with unit bearing
in wheel end
$\gg 1998$ : Monotron drive shafts
$\gg 2000$ : Warm torred dift
$\gg$ 2000: Warm forged diff gears
$\gg 2005$ : Banio axte in UV market
> 2005: Banio axle in UV mart
$>2$ 2009: Lube for life technology for
trucks

## >2012: Aluminum gear carrier Advantek technology for axes

## Tuming Point

$\gg 1995$ Pata Motors awarded 207
sexies mxeses, which fac
axie manuuracturing
$\gg 2002$ : Shititing of manufacturing
 Spicer India. Components like End Yoke,
Diff cases etc, were introduced. The export today is were inf 20000 millilion (18 18 per
per cent of NSV)
$>2005$ : Maiar business from MeM
introducing Banio Axe for Xylo
$>2$ 200: Decision for setting up a plant
at Pantuagar to support Tata
platators
platore
platitorm. Today, the turnover of
plantis INR 3000 milion

manufacturing unit. This gave Spicer a
technological edge over compeetion



In harmony with the environment
 brakes in tractors - IAM and OEM; entering in export $\mid A M$; and targeting on new customer
both domestic and export.

Turning Point
$>2001-02$ The breakeven year for Valeo Firition Matereials India $>2005$ Valeo ofirition started its firs Capacity Milestones
$\gg$ November 1,1998 -Phase II Integration from grinding for 3 mill
facins $\rightarrow>$ March $15,1999-65$ for 3 millilon facings $\gg$ May 21,2001 - Integration of
Twistring Process Twisting Processs $\gg$ May 12,2005 -All process for 6 mililon hacings million facings
Latest Highlights
$\gg$ Expansison plans - Capacity enharcement from 10 million $>$ mililion done in 042 2012 Lexatest technology- G6 tecchnolog SOP in the year 2014

## One-stop-shop for quality products <br> Valeo Service in India strives to be a single point marketing organisation for reliable and high quality products. Its product lines incluide cles electricals, wiper blades, shock absorbers, struts and filters <br> 



Valeo Service was estanlished with mission to provide superiorior quality autumotive afternuarket and to becoome a market Ieader in the automotive industry Today, 40 per cent cars in
India are ifited with a Valeo clutch as original equipemement; also, one of ever! tirree cars is fittelt with high performance Valeo
starters
altiternators as original equipments.
Mr Srinivasan Balasubrrammanian Managing Directo
Yalee Service

revenue of INR 461.6 million" says Mr Sinivasan Balasubramanian, Managing Director, Valeo Senvice.
Managing Director, Vale's service. Valeo Sevice, Valeo's aftermarket division, represents 16 per cent of the total sales of the Valeo Group. The company sells a wide range of products and top quality services including catalogues, marketing tools, training and diagnostic tools, to car dealerships, spare parts distributors and indep
world.
The co
The company reaches customers across India with a wide network across $\mathbf{a}$ pross the length and breadth of country, with warehouses that 40 per equipment; also, one out of every three cars is flited as original performance Valeo starters/alternators as original equipment.

## Partnership is 'Development'

Valeo Service forms strong partnerships with both customers, whom

the world, and suppliers, in order to move forward together and meet the best global standards.
Valeo's
commitment to sustainable development is an integral part of its genome. It relates to employees, at every level of the Group, as well as its customers and suppliers. This Group-wide commitment is Our actions only if everyone is involved

Quick bytes
>> Achieved reak even with first year of operations operations
Launch of imported clutches and wipers evenue of 22 sites resulted in additional margins.
Current challenges
The depreciation of the Indian Rupee is putting pressure on margins realised from imported Valeo products. The company is looking at increasing its shares in the market of shock absorbers and filter business. But in
the current market scenario, the company the current market scenario, the company
believes delaying these plans for a couple of months to be a wise strategy.
Growth ambition
The CAGR growth ambition for the company for next five years is 60 per cent. The key strategies for targeted growth rate would include:
$>$ Multi product strategy-Enhance Valeo's mage as a multiproduct specialist in the India by introduction of all product lines of Valeo. $\gg$ Effective and strong distribution network- Broadening customer/end-user reach by focusing inte
and garage fitments.


## Best known brand for engine components

Victor is the leading manufacturer of asbestos free engine sealing products in India. It started with customers like Mahindra \& Mahindra and Kirloskar Cummins with the manufacturing of secondary soft gaskets. Today, Victor supplies products to 77 customers in India, including, Volkswagen, Ford, Cos, Tata Mahindra, Simpson and TVS
 Volkswagen, Ford, Cummins, Tata Motors, KOEL, Mahindra \& Maahinara, simpson, TVS, etc. The company also exports to OEMs manufactures heat shields and gaskets tor a variety of application automotive, industrial, agricultural, refrigeration, compressors and stationary engines The Anand heifunka manufacturing system, learnt from Prof Shoj
Shiba and Prof Furuhashi Takeyuki, has provided guidance to Victoo Shiba and Prof furuhashi Takellence in manufacturing. Driving culture of innovation has impossible looking goals and achieving 2 X results.
Partnership is about nurturing spirit of working
"Similar to our product gasket which works in close contact with the


We have expanded our product range to all types of yaskets required tor the velicles/engines including cylinder head yaskets, exhiaust, intake maniflold gaskets, various moulded yaskets, seconnary y yaskets with solt and rulber coated steel materials. We manulacture multi-layer shiellds have maide Vaill a completet sealing solution providen inthouse developmentit of patenter designs are giving contifience to tustomeners and has estathishent Victor as a trusted trand in Intia. In this juurney, Victor's sales has grown 20 ollds since its inception
Mr Dilip Palve
Chief Operating Oflicer
Victor Gaskets Intia

 colinder head gaskets: al
Selective coating of ubber for
 bead of ocontrolele compress
to help head lit off to help head ifit off
$\gg$ Heat shields: a ) Upront

 against industry standard ol
weeks
$\gg$ Victor createded a burn $>$ Victor created a "uun fife
material for coylinder head material for oylinder hear
gaskets.s.specially for indian
conditions conditions
$\xrightarrow{\text { Thuning point }} \gg 1999$ first no retorn
> 1999: First thor retorque' head
gasket tor tractor segment gaske tor tractio segment
$\gg 2007:$ Addition of heat shield
s. $>2007:$ Ad
product:
$\gg 2008:$ Be
$>2008$ : Became a asbestos tree
$\gg 2010:$ Statring journey of Anand heisianuring produructition systems., giving edgei in
exxellence in mantuacturing systems, giving edge in
exxellencein manufacturing
>> 2011: statring of innovation
iounnev
 employes creating new
distribution system
Latest highlights
$\ggg$ Chairman's Award for Best
 production system in 2012
$\gg$ IlcCl Platainum First Quaa System Excellence Alsward tor
manuffacturng system in 201 manulacturing systemem in ori3
$\ggg$ nssalutition of f M S Saskets $\gg$ Instalationon of MLS Saskets
line and introduction o theat
sta ine and in
stields.
$\gg$ Patent
$\gg$ Patented design of
Cylininer Head Gaskets

## Working to enrich Ilves

SNSF grew from being identified as an outmoded 'welfare' organisation to an event organiser and finally, to donning the current professional image it is known for, in the NGO sector. The organisation caters to society by creating a socially a just and progressive environment


Wwomen, women, youth and communities) with transparency and
accountability, SNS Foundation was established in 1976. "We believe that this is best achieved by co-opting parthers - individuals,
groups, other Indian NGS, bilateral, international and Governent bodies", says Indira Mrs Varadarajan, Executive Director, SNSF Mr Deep C Anand's younger brother Late Mr Jagdish Anand, with his spiritual bent of mind, established Sant Nischal Singh (SNS) Foundation, 38 years back, in the name of his guru
Society and its welfare are vital elements of Anand's core philosophy companies nor was it being mandated by the Government, Anand opted o pursue its vision as a socially responsible citizen. Today, SNSF has completed three decades. SNSF has milestones to cover befor CSR Bill. "Anand beliefs capture Mr Deep C Anand's social vision of corporate
citizenship, which relates to shouldering social responsibilities and Citizenship, which relates to shouldering social responsibilities and
promoting community welfare. SNSF focusses on women's health promoting community welfare. SNSF focusses on women's health,
education and upliftment by establishing its footprint near Anand manufacturing hubs, touching thousands of women and girls. The manufacturing hubs, louching thousands of won offering vocational
foundation also empowers underprivileged youth by
programmes towards secoming motor cycle mechanic, plumber and programmes towards becoming motor cycle mechanie, etwen Anand business and its people by providing volunteering opportunities", says Mr CS Patel, Trustee, SNS Foundation.
In its next leap towards professional development and gaining
maturity to take on the mission of transforming the interpretation of the new CSR Bill, the focus for the next 12 months will be on a strategic structuring of the role of trustees in defining SNSF's programme policy. n turn, the policy will be dinven by a policy directive committee constive
tuted by co-creators of Anand's wealth and reputation to take collective Luted by co-creators of Anand's wealth and reputation to take collective
responsibility for programme execution at each of the Hub levels where a number of the Group's manufacturing processes are in progress. " 37 years back, SNSF was seeded both legally and spiritually to give expression to the 'charity intent' of the Anand, as a business family. A
pioneering thought, thus emanated a groundbreaking action during a pioneering thought, thus emanated a groundbreaking action during a
period, when perthaps only a few corporate houses gave consideration towards casting their charitable intentions in a professional mould! Come the era of 'Corporate Social Responsibility' when too, Anand committed to the 'Anand Way' of striving with excellence is looking at further
strategic structuring of its CSR commitments", says Damayanti Bhownik,


## Head of Operations, SNS

## Putting together the efforts of its teams across five locations, it has:

$\gg 100,000$ government school students have access to and continue to experience quality $\ggg 25,000$ youth have improved on their employability through various vocational training | opportunities |
| :--- |
| outh have improved on their employability through various vocational training | opportunities 2 lakh underserved and un-served population in hilly and tribal regions enjoy better health indicators $>$ Mobilising external resources through partnerships, SNSF has doubled the Anand's annual contribution, in past one decade, garnering resources- both financial and non-financial from other sources/companies, which include 20 leading corporations, viz. Agilent Technologies, Punj Lloyd, UNDP, ILO, Asian Development Bank and Government agencies at the Centre and State levels.

Partnership has sharpened SNSF initiatives
Partnership for SNSF is the coming together of individuals/organisations who share concern for a common cause. It has meant mutual learning. Partnerships have sharpened SNSF's awareness
of operating as an ethical organisation, incorporating good governance, improving its approaches, methods, institutional mechanisms, efficiency and above all drawing value and depth for enhancing scope and scale of operations on ground. Partnerships have inculcated and strengthened the spirit of taking on collective responsibility to strengthen the democratic process at the grass roots level. "This means that we subscribe to the value that all of SNSF's activities on ground must
naturally lead the communities that we work with, towards an increasing awareness of their nalienable privilege to harness skills of collective empowerment and collective bargaining", says Mrs Varadarajan.

## Key initiatives

>Project TEAM, an acronym for Town Enrichment Action Movement which mobilised the Gurgaon out for various reasons, including poverty migration eto The success lies in the fact that individuals and private schools (about 25 in number) who joined the movement a decade back continue to be actively engaged is this purssutt on theirabiilty strategy. for knowledge transfer on various issues, "life skills' in particular the $>$ As a sustainability strategy for knowledge transter on various issues, thie skilis in particular the Educator among its beneficiary base across projects,
S> 'Life-Enrichment'- A comprehensive iEHS programme for blue-collared workforce based on the above sustainability strategy that has blurred hierarchical boundaries in one of the leading
 has spread out to over 15,000 work force and is being pursued as a policy in Punj Lloyd. Life
enrichment has been recognised as a path breaker in the approach to sensitising workforce in HIV at the work-place by International Finance Corporation (a parallel world body such as IMF and World Bank). Llie Enichment has also found significant mention as best practices' by National AIDS ontrol Organisation' in Industry fora and by Indian Oil Corporation

## 2013 Highlights

$\gg$ SNS Four $\gg$ The Foundation's vocational training progranme in partnership with American India Foundation has successstully entered a placement mode with industry leaders viz Honda Motors and Schneider Electric certitiving the courses techni-
cally This is a paradigm shitit tor SNSF; trom being a vocational tranier to an employment generator of vocation, inclusive cally. This is a paradigni
of the i issability sector
$\gg$ Fortune 100 compa
$\rightarrow>$ Fortune too company Honeywell, technology leader in energy efficiency, satety and security has partnered with SNS

$>$ The Foundation was awarded the second prize for its vision of Corporate Social Responsibility (CSRR) by CII in a contrence on CSR, organised at Baddi, Himachal Pradesh
Way forward
Looking at the near future, the translation of ' precept into practice will be its most significant milestone. The practice of


 years.

The team-SNSF sees itself by the year 2018 as:
$>$ Collectively managed, employee-engaged and professionally supported SNSF rather than individual controlled SNSF $\rightarrow$ Reconstituted trustea board that has created spaca for transparancy in tunctioning, diviving SNSF by a careffuly rrban, rural and tribal areas of India $\rightarrow$ SNSF operational execution is striven by Poolicy Directive Commiltee that is responsible for translating policy into technical, material and tunding resources for SNSF operations
$\rightarrow$ Execoutive board at vevery hub level to ensurre philisoophy of community engagemennt as alturustic action, which is

SNSF has had a series of spectacular ut is point
$>$ Change of namenidentity from Anand
Wellare Centre to SNS Foundation in 2003 . 2006
 adidess the oistacte poseci by it is leyal statis of a aranily omned thust and
reulstered as a turstin Bombay regisereve as a a tustint Bonbay

 awarded with oation and strict due
diligence when souglt by corporites dingence wiren suagot by coporiates provision of 100 per cent tax exemprition (i) Croup's sonalitions and net saminusin taxe

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$>$ Attacting Bitish High Commission and
UNDP patitershin dossite insiunificant trac

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acoss to e eluation
$>$ Ovetuming the myth that one corporat strong compectito on to out- wo each ot ot wolld inteftere with hrandining tor lareel
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strategicio patnesship provianmes >
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 omin stean therevere rendered highly
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into the hands of conmunties C WTh the indurtion of the eroup's past
CEO, the stage is set to enerve as CEO, the stage is set to ememe as
 managisint tuste hase oponeded the doisis to
resturuting SNSF by strenthenino tis Iestructurnin SNSF by strengtheing its
foundatanal philisophty and operations

 mindset. Furtier atis root roseing praatices accountability and transparency
amone Anand employees statiny tom the

 paticipipition actioss
copporite entiles

COMMEMORATING MR DEEP C HOSTED BY JAISAL \& ANJALI SINGH, THE EVENING WAS CELEBRATED

ANAND'S LXXX BIRTHDAY
AT ANAND CORPORATE OFFICE, 1, SRI AUROBINDO MARG, NEW DELHI






HOSTED BY MRS DEEP C ANAND, THE LUNCHEON



WAS ORGANISED AT ANAND FARM, GURGAON








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