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ALUMINUM TECHNOLOGY

The largest manufacturer and supplier of aluminum solar
frames for photovoltaic modules

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East-China has always been regarding quality as her life. We have passed ISO-9001 Quality Management System, UL, ROHS, TUV and obtained bunches of quality certificates issued by international test agencies.

As a leader in the industry, our products are being exported to Germany, Japan, America, Spain, U.K., etc. We would like to provide the best service with the best price and in the shortest lead time.



PRODUCT INTRODUCTION

Chemical Components Should Conform To Standard GB/T3190-1996

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others	Al
6063-T5	0.2-0.6	≤0.35	≤0.1	≤0.1	0.45-0.9	≤0.1	≤0.1	≤0.1	≤0.15	surplus
6060-T5	0.3-0.6	0.1-0.3	0.1	0.1	0.35-0.6	0.05	0.15	0.10	≤0.15	surplus
6005-T5	0.4-0.6	0.6-0.9	≤0.35	≤0.1	0.4-0.6	≤0.1	≤0.1	≤0.1	≤0.15	surplus

Allowed Deviation Of Dimension

The dimension of cross section and allowed deviation should conform to the technical drawings signed by the seller and buyer; if it wasn't noted in the contract, we will supply the goods under the precise class specified in the GB5237-2008.

Precise Class									
		Dimension of metal entity no less than 75%		All the part dimension of metal entity less than 75%					
Number	Dimension of named part	All dimensions except the third	Thickness of the hollow profile when its total area no less than 70	Distance between measuring point and benchmark point L					
				>6-15	>15-30	>30-60	>60-100	>100-150	>150-200
1	≤1	0.13	0.18	0.18	-	-	-	-	-
2	>1-2	0.15	0.23	0.22	0.26	-	-	-	-
3	>2-3	0.18	0.28	0.26	0.30	-	-	-	-
4	>3-4	0.20	0.38	0.30	0.35	0.42	-	-	-
5	>4-6	0.23	0.53	0.35	0.40	0.47	-	-	-
6	>6-12	0.25	0.75	0.41	0.46	0.52	0.56	-	-
7	>12-19	0.29	-	0.47	0.52	0.58	0.62	-	-
8	>19-25	0.32	-	0.53	0.58	0.63	0.71	0.83	-
9	>25-38	0.38	-	0.61	0.66	0.75	0.84	0.95	-
10	>38-50	0.45	-	0.70	0.75	0.89	1.01	1.14	1.34
11	>50-100	0.77	-	0.98	1.09	1.36	1.58	1.87	2.17
12	>100-150	1.08	-	1.31	1.44	1.82	2.19	2.60	3.00
13	>150-200	1.41	-	1.59	1.89	2.34	2.76	3.33	3.83
14	>200-250	1.74	-	1.87	2.14	2.87	3.38	3.99	4.61

Allowed Deviation Of Angels Of The Profile

Class	Allowed deviation
Precise	$\pm 1''$

▲ Note: Allowed deviation is subject to negotiation between the seller and buyer.

Planar Clearance

When a ruler is put on the planar surface of the aluminum extruded profile clearance between the ruler and the planar surface should meet with the following rules:

Width of Profile	Planar Clearance
≤25	≤0.15
>25	≤0.6%×B
Above 25mm	≤0.15

A Note:

- This standard is not for surface of those profiles with hatches. For the measurement of these kinds of aluminum extruded profiles, Please join the two sides of the hatches into one flat plane and note it clearly in the drawings.

Mechanical Property

Alloy	State	Thickness(mm)	Tensile strength(Mpa)	Pull Test	
				Non-scale elongating strength(Mpa)	Hardness (°)
6063	T5	All	160	110	8
6063	T6	All	205	180	12
6060	T5	All	157	108	8
6005	T5	All	260	240	12
6063	T66	All	245	200	14

Anodized Thickness And Coating Thickness

Anodized film	Paint film	Composite film
$\geq 9\mu\text{m}$	$\geq 7\mu\text{m}$	$\geq 16\mu\text{m}$

Property Of Paint Film: According To The Rule Of GB5237.3-2008

Thickness Class	Anodized film		Paint film		Composite film				Abrasion Resistance(g)
	Corrosion Strength(CASS)		Adhesive	Hardness	Corrosion Strength				
	Test Time(h)	Protect Class(r)			CASS Test		Alkali Resistance		
					Test Time(h)	Protect Class(r)	Test Time(h)	Protect Class(r)	
B	8	≥0	0	≥3H	24	≥9.5	16	≥9.5	≥2750

CASTING WORKSHOP

THERE ARE EIGHT
SET OF CASTING
FURNACES, THE
OUTPUT CAN OVER
600 TONS EVERYDAY



TOOLING WORKSHOP

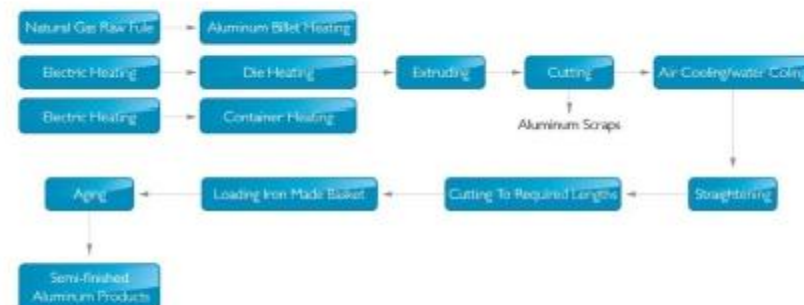


▲ Moulds



▲ Mould Production

EXTRUSION WORKSHOP



▲ Extrusion Line

We have 50 extrusion production lines

Extrusion press	Quantity	Extrusion press	Quantity	Extrusion press	Quantity	Extrusion press	Quantity
660UST	5 lines	1100UST	30 lines	1800UST	1 lines	3600UST	2 lines
880UST	4 lines	1450UST	4 lines	2500UST	3 lines	4000UST	1 lines

Total 50 lines, the annual over is over 100000 tons

▲ Extrusion Machine



ANODIZING WORKSHOP

The company has 6 units anodized surface treatment production line. Mainly produce Silver, Champagne, Bronze, Golden, Black, Sand Blasting and Electrophoresis etc.



DETECTION ANALYSIS

We have one test center. Introduced spectrum analyzer from UK
Cimatron Section Measuring System From Shaping Articles from Israel,
Xenon Weatherometer from U.S...



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▲ Drilling Machine



▲ Punching Machine

CNC AND PUNCH MACHINE

▼ Machining Workshop



PACKING LINE



◀ Carton Packing

▼ Packing



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LOADING

Usually, on 20' container can load 5500 sets, about 16 tons.



CERTIFICATE



TECHNICAL DRAWING

Model No.	Technical Drawing	Linear Density (kg/m)	Model No.	Technical Drawing	Linear Density (kg/m)
GT041		0.692	GT199		0.555
GT042		0.443	GT155		0.529
GT045		0.977	GT156		0.642
GT052		0.728	GT165		0.598
GT055		0.537	GT166		0.734

▲ Note: playing as decorative surface

△ Department is playing a plastic surface

TECHNICAL DRAWING

Model No.	Technical Drawing	Linear Density (kg/m)
GT203		0.665
GT001		0.987
GT002		0.530
GT028		0.524
GT449A		0.573
GT526A		0.695
GT312A		0.5
GT810		0.525
GT449D		0.539
GT461A		0.316

▲ Note: playing — as decorative surface △ Department is playing a plastic surface

Model No.	Technical Drawing	Linear Density (kg/m)
GT462		0.608
GT659A		0.619
GT758A		0.552
GT605		0.484
GT606		0.667
GT607		0.668
GT001		0.987
GT002		0.530
GT848		0.602
GT002A		0.529

▲ Note: playing — as decorative surface △ Department is playing a plastic surface

TECHNICAL DRAWING

Model No.	Technical Drawing	Linear Density (kg/m)
GT003		0.615
GT888		0.492
GT921		0.673
GT930		0.578
GT931		0.458

Model No.	Technical Drawing	Linear Density (kg/m)
GT1156		0.477
GT1158		0.624
GT1164		0.772
GT1249		0.601
GT1088		0.460

Model No.	Technical Drawing	Linear Density (kg/m)
GT1456		0.499
GT1457		1.03
GT1517		0.412
GT1518		0.43
GT1541		0.465

Model No.	Technical Drawing	Linear Density (kg/m)
GT1654		0.431
GT1655		0.69
GT1779		0.606
G019		1.841
GL033		0.847

▲ Note: playing as decorative surface! △ Department is playing a plastic surface

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TECHNICAL DRAWING

Model No.	Technical Drawing	Linear Density (kg/m)	Model No.	Technical Drawing	Linear Density (kg/m)	Model No.	Technical Drawing	Linear Density (kg/m)	Model No.	Technical Drawing	Linear Density (kg/m)
GT317		1.237	GT323		1.028	GT321		1.804	GT376		1.122
GT319		1.083	GT368		1.257	GT322		1.659	GT377		0.562
GT320		1.441	GT376		1.122	GT323		1.028	GT378		0.351
GT321		1.804	GT471		1.257	GT317		1.237	GT398		2.337
GT322		1.659	GT584		1.164	GT319		1.083	GT399		1.75

TECHNICAL DRAWING

Model No.	Technical Drawing	Linear Density (kg/m)	Model No.	Technical Drawing	Linear Density (kg/m)
GT478		0.634	GT481		1.009
GT479		0.620	GT482		0.982
GT480		0.528	GT483		0.806
GT583		0.710	GT484		1.374
GT584		1.164	GT485		0.396

▲ Note: playing as decorative surface! △ Department is playing a plastic surface

PRODUCTS

