



CATALOGUE OF PRODUCTS

HANDMADE PRIME QUALITY CIGARS



ROYAL
CABANA



HEREDEROS



WHO WE ARE

We are cigar manufacturers and international traders,
a profession rooted in a love of the product,
pleasure and experience.

*We pride ourselves on product knowledge.
Both principals and staff have traveled to Central America to
review manufacturing operations and to purchase products.*

Company personnel have walked through tobacco fields in Central America and the Caribbean, gone to international bulk wholesalers and have visited numerous factories and manufacturing operations.

This extra effort to acquire and impart knowledge and the commitment to a solid selection of available products coupled with the ability to inform discerning consumers of the various characteristics of each product is a critical component of the ComTranspacific Caribbean Cigars Import Company purchase experience.





OUR STRATEGY

Relentless focus on smoking enjoyment and on becoming the undisputed leader in cigars trading around the globe. This is key to how we ensure sustainable shareholder value.



We want to conduct our business to the highest standards. We are committed to honest and ethical behavior and want to be regarded as trustworthy and transparent by those we engage with, be it commercial partners, employees, civil society or regulators.





PLANTING AND HARVESTING

Tiny, coated seeds are planted into a sterilized growing medium where they germinate. The seeds are monitored closely and grown under strict humidity and controlled temperature.



Seedlings are planted in the field – either by hand or by machine. After six weeks in the field, the plants are ready for harvesting. Tobacco leaves mature from the bottom of the plant upward.

The quality of a tobacco is mainly determined by the composition of the soil, climatic conditions, and the amount of sun hours. Therefore the most tobaccos come from countries where there is plenty of warmth and sun such as Dominican Republic, Nicaragua, and Ecuador.



CURING

After Harvesting the leaves have to be gently cured.
So it is hung in a wooden sheds for approximately 30 days.

*As the leaves turn from green to yellow to brown,
they are slowly dried to reduce their moisture content and release
their natural sugars.*





FERMENTING

After being removed from the sheds, the tobacco undergoes a complex fermentation process, which develops its flavors, aroma and color. The leaves are stacked and the weight and humidity cause the middle leaves to start fermenting.



Once the desired temperature is reached, the pile is rearranged and the process starts all over again. This expert fermentation takes months.





SORTING & GRADING

Moisture is applied to the leaves. The moisture makes the leaves easier to handle and reduces the risk of broken leaves. The leaves are ready to be sorted according to their color, quality and size.

The central vein of the tobacco is removed completely with wrapper tobacco and binder, and partially removed for filter tobacco.
Stripping can be done either by hand or machine.



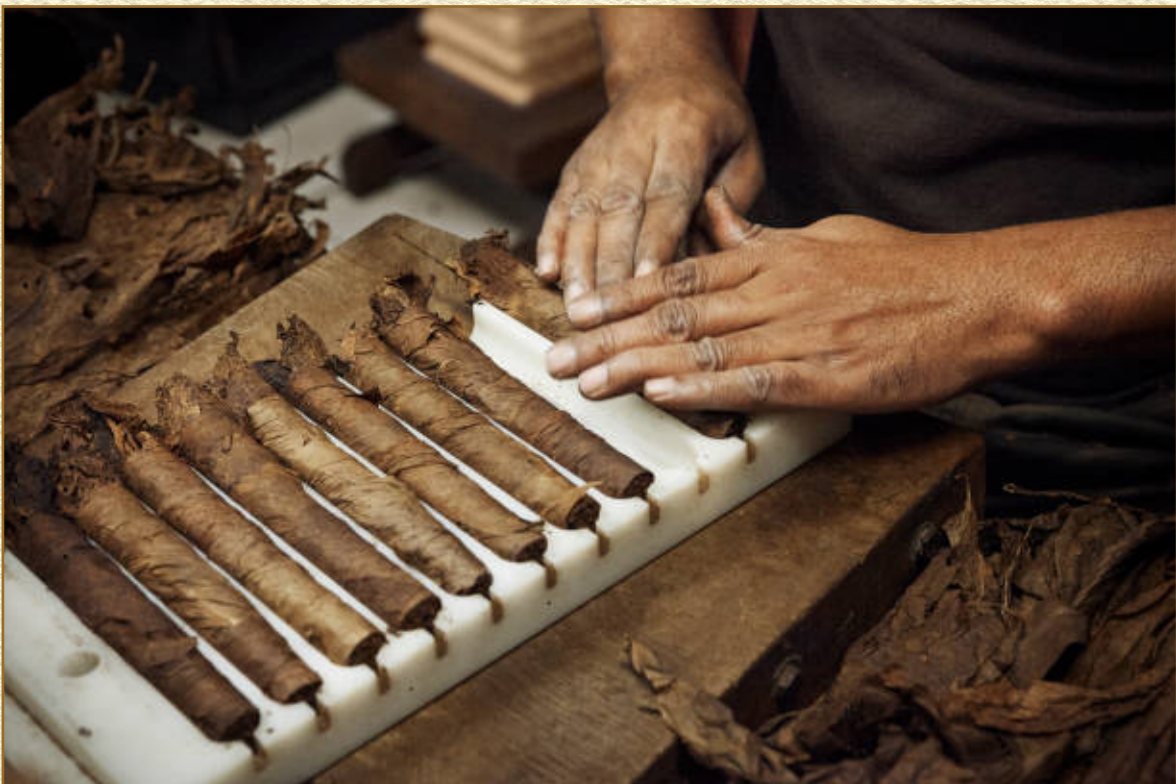


ROLLING

*The bulk of the cigar, a blend of leaves called the filler, is held in place
by a binder that is wrapped around the filler.
The filler and binder together are called a bunch.*



Once the bunch is made, the very important
wrapper is wrapped around it.
Cigars are rolled in teams of two: a buncher and a roller.





INSPECTION & AGING

Every cigar is meticulously inspected. Cigars with imperfections are rejected. Cigars that pass inspection are stored in cedar-lined aging rooms for at least three weeks. Here, they lose 3-4% of their moisture.



The aging process allows the different aromas and flavors of the selected tobaccos in the cigar to form an exquisite balance. When the cigars are done with the aging process, they are ready to be packed.





PACKING

The cigars are sorted according to color shading ,ensuring a homogenous assortment in each box of cigars. Placing bands on each cigar.

Each cigar is tubed in cellophane.
Once packed inboxes, the cigars are sent to the final inspection.





STORAGE

Storage needs to take place in optimal humidity (between 72 and 75%). If the cigar is too humid, it burns unevenly. If it is too dry, the combustion is too quick and the taste will be unpleasant.





TRANSPORTATION

Our cigars are shipped to destinations all over the world.
Mainly they are sold in Belgium, France, Germany, Italy and Vietnam.



ANATOMY OF CIGARS





HANDMADE CIGARS

Handmade cigars are most often, but not always, made with so-called long-fillers that are tobacco leaves that run the length of the cigar. They can, however, also be made with half tobacco leaves.

Handmade cigars are a humidified product.





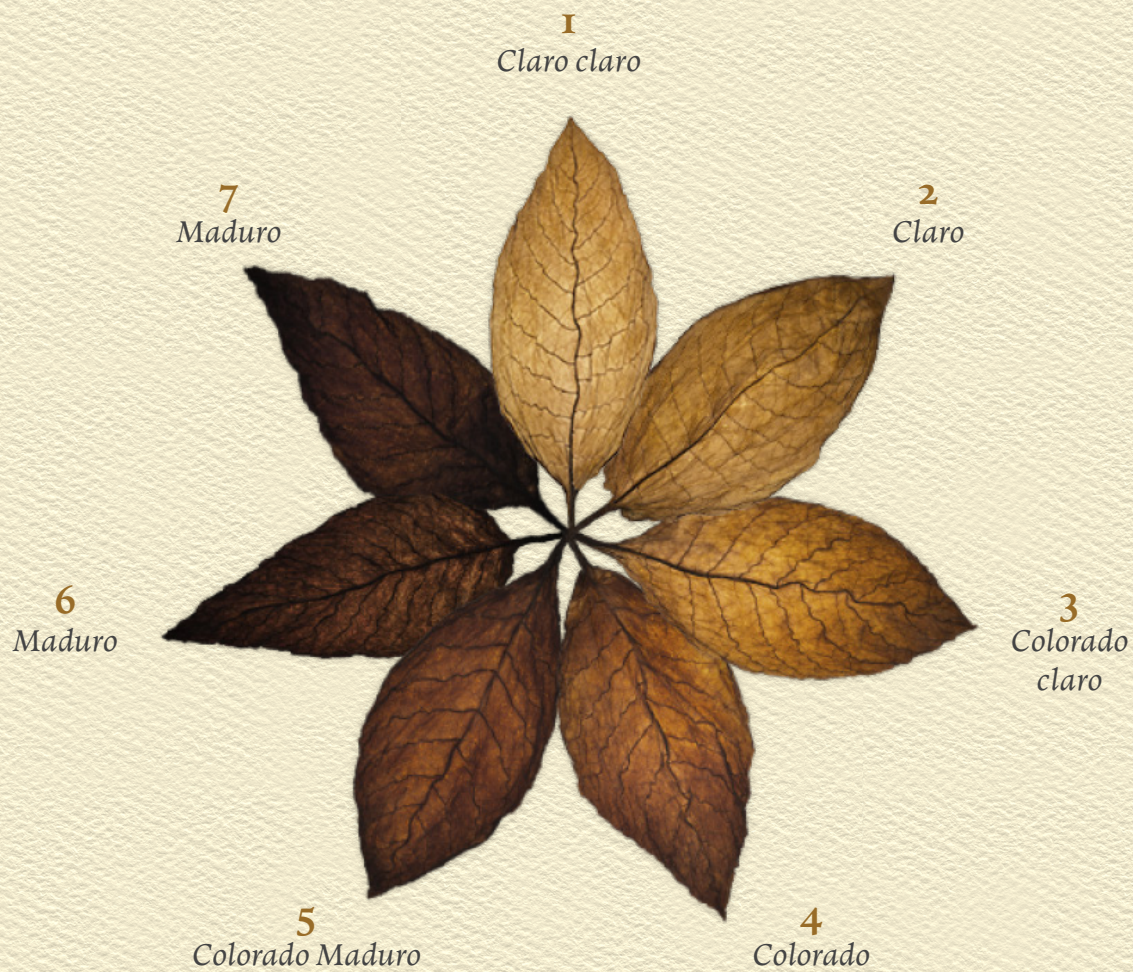
MACHINEMADE CIGARS

While machines mimic the handmade process, they can also produce a more diverse range of products by using smaller pieces of tobacco to deliver good quality cigars at affordable prices for our consumers. Other advantage of using machines to manufacture cigars is consistency and the ability to add filters and test the draw resistance during production.

Automated machines discard cigars that do not conform to our strict standards to ensure great smoking enjoyment.



LEAF CLASSIFICATION





1
Claro claro

The lightest coloured wrapper; light green also called Candela. Candela has a fresh leafy flavour. The colour is achieved by picking the tobacco leaves before the plant has successfully matured and by a heat-assisted quick-drying process.

2
Claro

Claro is a light tan wrapper picked before fully maturity. Claro cigars are smooth-tasting and usually shade-grown. Shade-grown refers to the process of being grown under giant sheets of cheesecloth, which keeps the leaves from being exposed to too much sunlight; this ensures a smooth flavour.

3
Colorado claro

Light brown colour. Colorado claro is often a sun grown wrapper and it has a full bodied flavour.

4
Colorado

The wrapper is reddish or dark brown, robust and rich in flavour.

7
Oscuro

The cigars have a stronger and richer flavour. Oscuro, also known as doble Maduro is the darkest maduro wrapper and its almost black. The leaf is left on the plant - and fermented - the longest of all wrappers and gives it a deep sweetness.

6
Maduro

Means "mature" or "ripe" in Spanish. The leaf is very dark, brown, aromatic, sweet and strong-flavoured. The leaves used for Maduro wrappers must be significantly thicker than others as they undergo fermentation process.

5
Colorado maduro

The wrapper is aromatic, dark brown and has a rich medium flavour. The colour is between that of Colorado and Maduro.



THE BODY OF CIGARS



1

Wrapper

The outer leaf of the cigar which gives the cigar its appearance and color.

2

Binder

The cigar leaves wrapped around the filler and keeping it together.

3

Filler

The mixture of leaves constituting the inside of the cigar.

PRODUCT LIST



II

Herederos II (2) GRADE A
RYCDR1SII10

DIMENSIONS:

Length: 129 mm
Diameter: 16.67 mm
Ring gauge: 42
Shape: Petit Corona/Mareva

APPEARANCE:

The wrapper is clean with no large veins. No box press. Every band is perfect. The Herederos II is no exception. The wrapper is somewhat dark, about the average shade for these Cigars with a well applied triple cap.



IV

Herederos IV (4) GRADE A
RYCDR145IV

DIMENSIONS:

Length: 143 mm
Diameter: 18.26 mm
Ring gauge: 46
Shape: Corona Gorda





3

Herederos (6) GRADE A
RYCDR145SVI

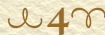
DIMENSIONS:

Length: 124 mm

Diameter: 19.85 mm

Ring gauge: 50

Shape: Robusto



4

Herederos ROBUSTO
GRADE A
RYCDR1R030

DIMENSIONS:

Length: 124 mm

Diameter: 19.85 mm

Ring gauge: 50

Shape: Robusto



5

Herederos GENIOUS GRADE A
RYCDR1GN75

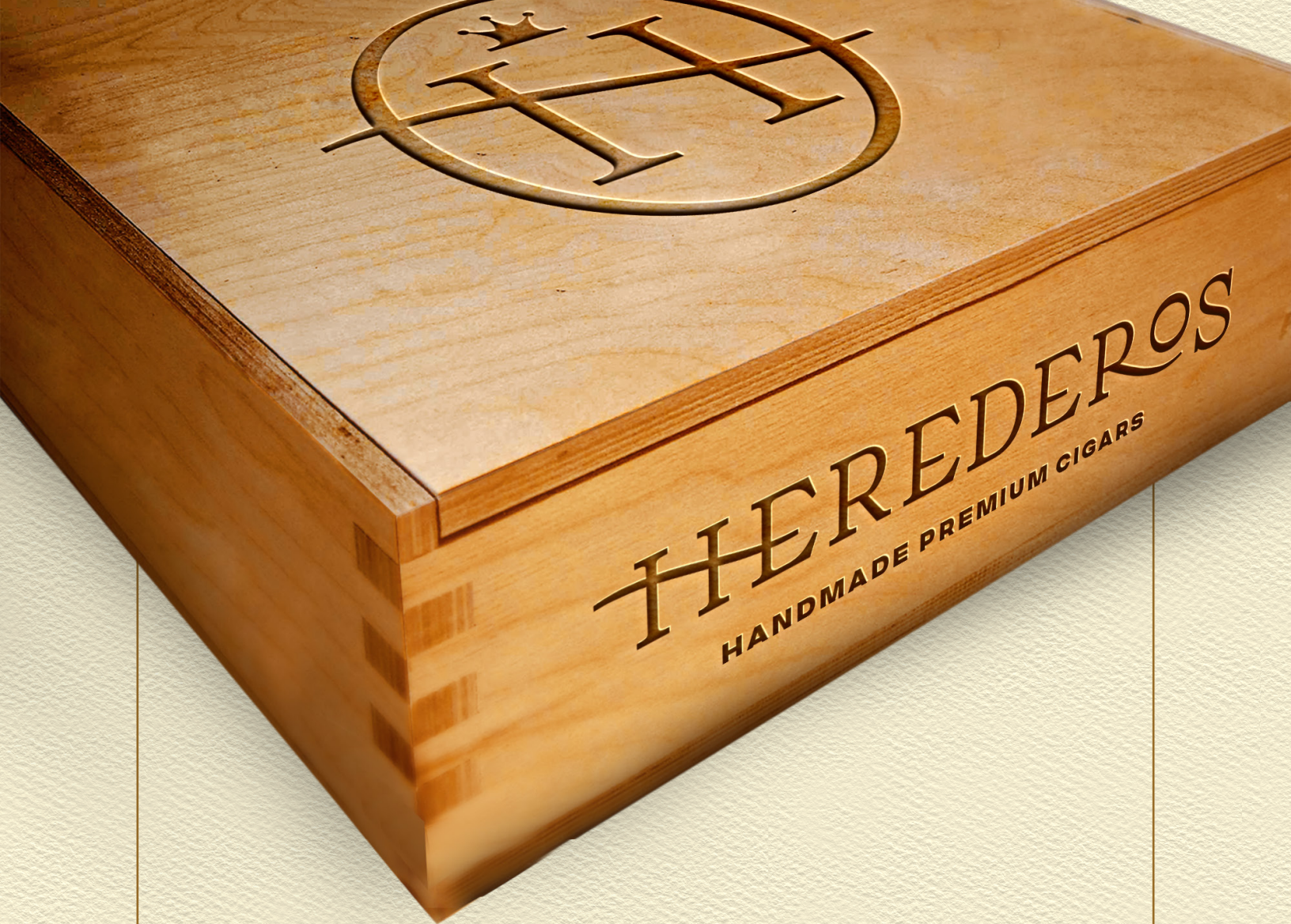
DIMENSIONS:

Length: 140mm

Diameter: 20.64mm

Ring Gauge: 52

Shape: Genios/Robusto Extra



6

Herederos 2000 GRADE A

RYCDR1DR20

Format: Corona

Ring Gauge: 43

Length (in): 5

Smoking Time: 30 minutes

Wrapper: Ecuador Connecticut

Binder: Ecuador Hybrid

Filler: Dominican Republic

Shape: Parejo



7

Herederos PIRÁMIDE

EXTRA GRADE A

RYCDR1TP75

DIMENSIONS:

Length: 160 mm

Diameter: 21.43 mm

Ring gauge: 54

Shape: Piramide Extra





Herederos ESPLENDIDOS
 GRADE A
RYCDR1ES75

DIMENSIONS:
 Length: 178 mm
 Diameter: 18.65 mm
 Ring gauge: 47
 Shape: Churchill





Herederos 56
RYCDR1BK75

DIMENSIONS:
 Length: 6.5 inches (166mm)
 Diameter: 20.64 mm
 Ring Gauge: 56
 Shape: Double Robusto





Herederos 54
RYCDR1D040

DIMENSIONS:
 Length: 5.7 inches (144mm)
 Diameter: 20.64 mm
 Ring Gauge: 54
 Shape: Robusto Extra



10

Herederos Torpedo 6000

RYCDROSH28

Length: 146 mm
 5 1/2" by 52 ring gauge
 Filler: Nicaragua
 Binder: Nicaragua
 Wrapper: Nicaragua
 Shape: Torpedo



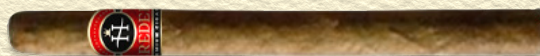
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Herederos SHORT

RYCDROSH28

DIMENSIONS:

Length: 3 1/4"
 Shape: Cigarillo
 Ring Gauge: 26
 Strength: Med - Full



13

Herederos MINI

RYCDRMINI

DIMENSIONS:

20 x 82mm (3 1/4" x 1")
 Official Weight: 0.80g
 Construction: Machine-made.







Cigar making is a craft.

A profession rooted in the love for our product,
pleasure and refined smoking experience.