



POWER STEERING PUMP INSTALLATION INSTRUCTIONS

**PRIOR TO PUMP INSTALLATION, CHECK ALL OF THE HOSES AND FITTINGS, AND
REPLACE ALL O-RINGS.**

WE ALSO RECOMMEND YOU PRIME THE PUMP BEFORE INSTALLATION.

TO PRIME THE PUMP, FILL IT WITH FLUID AND SPIN THE SHAFT WITH YOUR FINGER.

***BONUS!* THIS GIVES YOU A CHANCE TO VERIFY YOUR ROTATION , WHICH HELPS TO
ENSURE YOU HAVE THE CORRECT REPLACEMENT PUMP.**

1. INSTALL THE NEW POWER STEERING PUMP
2. FLUSH THE SYSTEM
3. INSTALL THE NEW FILTER
4. LIFT THE FRONT AXLE OFF OF THE GROUND
5. START THE ENGINE AND LET IT IDLE
6. CHECK THE FLUID LEVELS
7. STEER ALL THE WAY TO THE LEFT, AND ALL THE WAY TO THE RIGHT
8. REPEAT THIS SEVERAL TIMES
9. RE-CHECK THE FLUID LEVEL

NEED MORE HELP ?

Give us a call at (888) 803-QXHD

and press 1 for assistance with your install!
