

Balloon clip

Balloonclip

- New concept for innovative air hands.
- Downward movement (CF-D), or Upward movement (CF-U).
 The elastic part can be in Silicone or EPDM.
- Grip diameters from 8 to 85 mm.
- Optional nose cones for centering.
 Optional proximity magnetic sensors.
- Several mounting accessories.



	C F 0 8 D C 0	1
CF-16DC	Base diameter 08-10-12-14-16-18-22-27-33	Elastic part in white Silicone in black EPDM
	Actuation direction D - Downward U - Upward	Air feeding C-By coaxial air fitting L-By side air fitting and through hole

Balloonclip spare parts

CF-D/CF-U

Model	CF-D/CF-U	Т	
CF08-01	Φ8		
CF08-02	Φ8		
CF10-01	Φ10		
CF10-02	Φ10		
CF12-01	Φ12		
CF12-02	Φ12		
CF14-01	Φ14		
CF14-02	Φ14		
CF16-01	Φ16	20°0~200°0	
CF16-02	Φ16	-10 0 200 0	
CF18-01	Φ18		
CF18-02	Φ18		
CF22-01	Φ22		
CF22-02	Ф22		
CF27-01	Ф27		
CF27-02	Ф27		
CF33-01	Φ33		
CF33-02	Φ33		

Centering cones

- Centering cones in nylon with the stainless screw, are available as an option.
- For the sizes larger than 33, they are also provided with

h a through	

Model	ΦAD	ΦAE	$\Phi ext{AG}$	MFD	MFU	Weight	
CFC10	7.8	-	2.9	Φ10	Φ10	0.5g	
CFC12	10	-	3.5	Φ12	Φ12	lg	
CFC14	11.8	-	4.5	Φ14	Φ16	lg	
CFC18	15.5	-	6.5	Φ18	Φ18	1.5g	
CFC22	18.8	-	8	Ф22	Φ22	۶g	
CFC27	21.3	-	9.5	Ф27	Ф27	5g	



AUTOMATION The modular system Balloon clip

02=EPDM

01=SILICONE

Silicone or EPDM?

- The elastic part can be in white silicone or black EPDM. • Silicone can be used over a wider temperature range and assures a longer life time, but it is not suitable in some industries, because it makes it difficult to paint or to coat the parts that are touched.
- EPDM is mark-free and provides a higher coefficient of friction.
- The elastic part in Silicone or EPDM is available as a spare part and can be replaced, when worn out.
 The expected medium life time of the elastic part in EPDM is
- The expected medium life time of the elastic part in Silicone is about 1 million cycles.



CF-D/CF-U









CF-D/C	F-U	J																					
	T QC				N		ØB						- A				I						
m - We ^{Model}	m	ØA	ØB	ØC	ØD	ØE	F	G	н	I	L	М	N	0	Р	R	S	T	v	Z	x	ØY	
CF-08DC01 CF-08DC02 CF-08DL01 CF-08DL02	15g 15g 15g 15g	8	11	14	14	- 1.5	5.5	M12x1	59.2	14	7	9.2	5.7	3.5	M5	M2	13	6	- 4.5	_ M3	14.7	7.6	
CF-10DC01 CF-10DC02 CF-10DL01 CF-10DL02	16g 16g 16g 16g	10.5	13.5	14	14	- 1.5	5.5	M12x1	60.7	14	8.5	10.7	6.7	4.5	M5	M2	13	6	- 4.5	_ M3	16.2	9.5	
CF-12DC01 CF-12DC02 CF-12DL01 CF-12DL02	17g 17g 17g 17g	13	17	14	14	-2	5.5	M12x1	62	14	10.5	13	7.5	5	M5	M3	13	6	- 4.5	_ M3	16.8	11.8	
CF-14DC01 CF-14DC02 CF-14DL01 CF-14DL02	17g 17g 17g 17g	15	19.5	14	14	- 2	5.5	M12x1	62.3	14	13	15.8	8.8	6	M5	M3	13	6	- 4.5	_ M3	-	-	
CF-16DC01 CF-16DC02 CF-16DL01 CF-16DL02	17g 17g 17g 17g	18	21.5	14	14	-2	5.5	M12x1	62.3	14	13	15.8	8.8	6	M5	M3	13	6	- 4.5	- M3	-	-	
CF-18DC01 CF-18DC02 CF-18DL01 CF-18DL02	28g 28g 28g 28g	19.5	24.5	18	14	- 2.5	5.5	M12x1	70.5	14	16.5	19.5	12	9	M5	M3	16	6	- 5.3	_ M5	-	-	
CF-22DC01 CF-22DC02 CF-22DL01 CF-22DL02	43g 43g 43g 43g	24	31.5	21.5	14	- 2.5	5.5	M12x1	80	14	21	24.2	12.2	11	M5	M3	19	7	- 5.5	- M5	-	-	
CF-27DC01 CF-27DC02 CF-27DL01 CF-27DL02	79g 79g 79g 79g	28	37	25	20	- 3	8	M17x1	98	20	26	30	18	14	G1/8	M5	22	8	- 7	_ M5	-	-	
CF-33DC01 CF-33DC02 CF-33DL01 CF-33DL02	118g 118g 118g 118g	34	45	30	20	- 4	8	M17x1	112	20	32.5	37	22.5	18	G1/8	G1/8	28	8	- 6.5	_ M5	-	-	





AUTOMATION The modular system

Balloon clip

				2	(
	М	N	0	Р	R	S	T	v	Z	x	ØY	
,	9.2	5.7	3.5	M5	M2	13	6	- 20	<u>-</u> M3	16.3	7.6	
5	10.7	6.7	4.5	M5	M2	13	6	- 20.5	_ M3	17.7	9.5	
.5	13	7.5	5	M5	M3	13	6	_ 21.5	_ M3	20	11.8	
3	15.8	8.8	6	M5	M3	13	6	_ 23.2	_ M3	-	-	
3	15.8	8.8	6	M5	M3	13	6	- 23.2	_ M3	-	-	
.5	19.5	12	9	M5	M3	16	7	- 28	_ M5	-	-	
1	24.2	14.2	11	M5	M3	20	8	- 31.5	- M5	-	-	
6	30	18	14	G1/8	M5	22	9	<u>-</u> 37	_ M5	-	-	
.5	37	22.5	18	G1/8	G1/8	28	10	- 40	_ M5	-	-	





AUTORATION The modular system

Balloon clip

Gripdiameters • The gripper size is indicated in the gripper code with a nominal diameter of the elastic part. • Each model can work in a diameter range between a minimum and a maximum value. Diameter (mm) 10 20 30 40 50 60 70 80 8 11 08 <u>10.5</u> 10 13 12 14 15 19.5 16 18 21.5 19.5 18 31.5 22 24 CF ^{--D/CF-} 28 ď 33 34 Size 41 42

Gripping force

The force output of an CF-D/CF-U gripper depends on several variables.
Mainly on the diameter of the picked object, but also on the surface finishing, the coefficient of friction and the air pressure.
The graphs show the extraction force (F) on the gripped object as a function of its diameter (d).
Measurements were performed with aluminum rings, with roughness Ra=0.8 while the grippers were fed with 6 bar compressed air.
The black lines refer to the grippers in EPDM, while the red ones to the grippers in Silicone.













AUTOMATION The modular system

Elastic module

	6 bar stroke	Maximum working frequency	Cycle air consumption	Weight	
1	4.5mm	2Hz	3cm ³	40g	



