



Stölzle Lausitz
Born in Fire

COMPANY PRESENTATION

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- B. PRODUCT ASSORTMENT**

A. COMPANY PORTRAIT STÖLZLE LAUSITZ GMBH



STÖLZLE LAUSITZ GMBH

A company within the CAG Holding

High Quality Tableware



Primary
Packaging



Automotive, Construction
& Energy

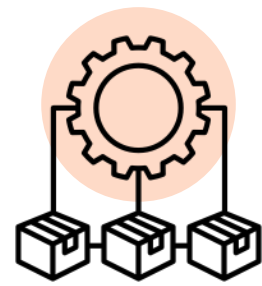


Stölzle Lausitz GmbH is part of the CAG Holding, a family-owned business group owned by Dr. Cornelius Alexander Grupp.

The group's activities are diverse and include some of the most prestigious brands involved in the processing of glass and aluminum.

The CAG Group operates globally with over 60 factories and employs more than 9,000 people worldwide, generating an annual revenue of 2 billion euros.

COMPANY PORTRAIT



Production

in Weißwasser
(2.5 hours away from Berlin) and
Wymiarki (40 min away from
Weißwasser)



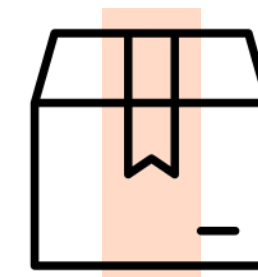
Family-Led

by Mr. Leopold Grupp



Complete Solutions

In-house design, glass and decor
production, packaging, storage, and
logistics



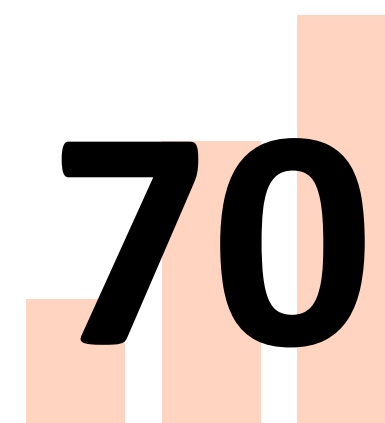
Private Label

B2B, B2C, and DTC

COMPANY PORTRAIT

625

Employees



Mio Euro total turnover

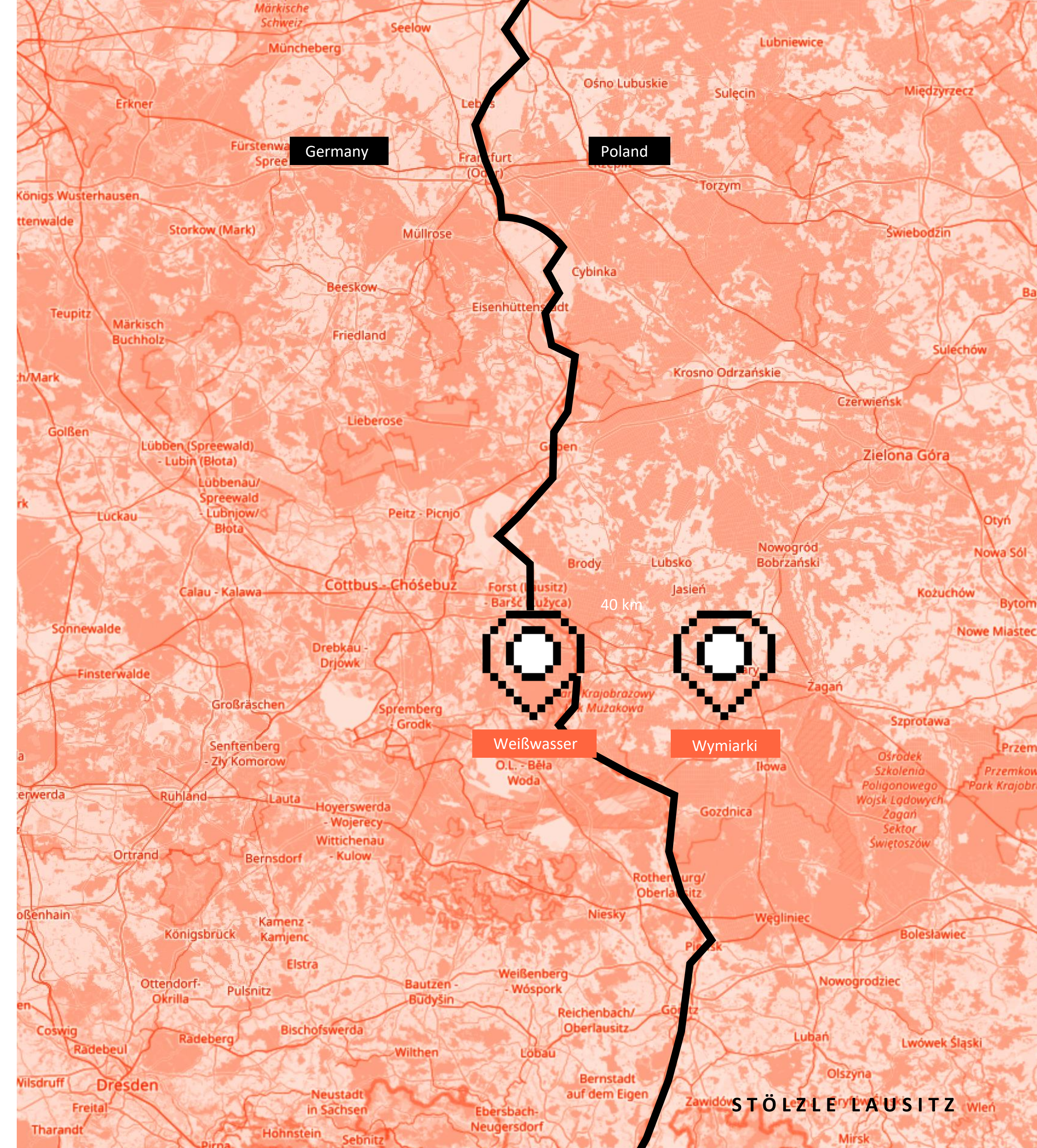
120

Delivered countries

SITE LOCATION

The location in Weißwasser serves as a central hub for high-quality crystal glasses that are distributed worldwide.

Just 40 kilometers away, the second production facility of Stölzle Lausitz is emerging in Wymiarki, Poland – enabling daily knowledge transfer.



SINCE 1889, STÖLZLE LAUSITZ HAS BEEN PRODUCING IN THE LUSATIAN REGION



1889

- ▶ Founding of the company "Oberlausitzer Glaswerke by J. Schweig & Co." in Weißwasser (Germany)



1889 - 1945

- ▶ 1908: First production of mouth-blown stems
- ▶ 1935-1942: Distinctive design by Bauhaus pioneer Prof. Wilhelm Wagenfeld



1946 - 1990

- ▶ 1946: Becoming a state company
- ▶ 1960: First mechanical production of tumblers
- ▶ 1968-1969: First mechanical production of stem glasses



1991 - 1995

- ▶ 1991: Biggest glassworks in former GDR
- ▶ 1992: Privatization of the "Lausitzer Glaswerke"

IN 1996, IT WAS ACQUIRED BY CAG HOLDING GMBH



1996

- ▶ 1996: Take-over by "CAG Holding GmbH", name change to "Stölzle Oberglas Lausitz GmbH"
- ▶ Construction of the new production hall, 3 production lines and 2 furnaces



2000 - 2018

- ▶ 2005: Name change to "Stölzle Lausitz GmbH"
- ▶ 2010: Commissioning of the 4th production line



YEAR 2019 TILL NOW

- ▶ Merger of "Oberglas GmbH" into "Stölzle Lausitz GmbH"
- ▶ 2023: Brand Evolution - New Logo and Corporate Identity
- ▶ 2024: 135th anniversary
- ▶ 2024: New production facility in Wymiarki

PRODUCTION SET-UP

**EXTENSIVE
EXPERIENCE
IN THE
INNOVATIVE
DEVELOPMENT OF
PREMIUM CRYSTAL
GLASS PRODUCTS**



Currently, we have 4 production lines and 2 ovens. Our production runs 24/7, 365 days a year, yielding 45 million glasses annually

1

Process 1 (**Line 3**): Goblet is blown. Foot and stem are pressed onto the goblet in one piece.

2

Process 2 (**Line 2**): Goblet is blown. Foot and stem are pre-pressed and then fused together.

3

Process 3 (**Lines 1 & 4**): Foot is pressed. Goblet is blown. Stem is drawn from the goblet. Stem is seamlessly fused with the foot.

NEW

Production facility in Wymiarki

Q2 '24: Two new production lines. 30 million glasses per year → Total capacity of 75 million units starting from early 2025.

USP: MACHINE-MADE CRYSTAL GLASSES OF THE HIGHEST QUALITY

Elegant & thin rim

Glasses as if mouth-blown with a sheer rim

Pulled stem

No seams, high elegance, elegant feel in the hand

Strong base

A solid, non-wobbling, very flat bottom plate with no seam line



Quality through years of expertise

- ▶ One of only two manufacturers in the world capable of producing this type of drawn handle efficiently
- ▶ Glasses as if mouth-blown with a sheer rim
- ▶ Lead-free crystal (crystalline)
- ▶ 13% lead substitute in our glass batch as quality commitment
- ▶ Professional, timeless and functional design
- ▶ High brilliance and clarity
- ▶ Beautiful sound
- ▶ High break resistance, especially for glasses with pulled or fire-polished stems
- ▶ Certified dishwasher safe
- ▶ Environmentally friendly produced in the Lusatian region

SUSTAINABILITY

- ▶ Most of the products are manufactured in Germany or in the production site in Poland
- ▶ We work with regional suppliers to keep transport routes short and to reduce the CO2 footprint
 - ▶ Local suppliers for most of the raw material
 - ▶ Local suppliers for most machines, other materials, packaging
- ▶ Participant of the EU Emission Trading System since 2005
 - ▶ State-of-the-art technologies to continuously reduce greenhouse gas emissions
 - ▶ Renewing of the filter system
- ▶ Use of FSC-certified packages, filling materials & pallets are made of recyclable material
- ▶ All glass that does not meet the quality standards is fully recycled
- ▶ Water cooling system in production is carried out using collected rainwater which avoids the use of drinking water
- ▶ Waste heat from production is used to heat all buildings and the water in the social area without the need for additional energy sources
- ▶ Reduction of the gas consumption and CO2 emissions by using electric boosting in our surfaces
- ▶ Implementing of DIN EN ISO 50001 – energy management system with the goal to further increase energy efficiency
- ▶ DIN EN ISO 9001 certification for quality management system



ASSORTMENT

From wine, champagne, cocktails, spirits, beer, water, smoothies, juices, coffee to tea...



Stemware



Tumblers



Others

Decanters, carafes, coolers, pitchers,
straws...

CLASSIFICATION OF THE ASSORTMENT

The main products are machine-made and positioned in the mid-range to prestige segment



Handmade

Prestige

Premium

Classic

← Mouth-blown →

← Machine blown →

AWARDS

STÖLZLE LAUSITZ HAS WON SEVERAL DESIGN AWARDS

Elements - DINEUS Award 2020

Quatrophil - DINEUS Award 2020

Highlight - German Design Award 2020

Power - German Design + IF Design Award 2018

Cocoon - German Design Award 2024



OUR GLOBAL REFERENCES

Some of our references worldwide & are loved in 120 countries

- ▶ **China** The St. Regis Sanya Yalong Bay Resort, Hainan
- ▶ **Singapore** W Sentosa Cove, Four Seasons Hotel, The St. Regis, Fairmont
- ▶ **Japan** Westin Tokyo
- ▶ **Macau** Galaxy
- ▶ **USA** Soho House, Miami Florida
- ▶ **Qatar** St. Regis Doha
- ▶ **UAE** Hotel Grand Hyatt (Dubai), The Ritz Carlton (Dubai), Fairmont The Palm Hotel & Resort (Dubai), Etihad Towers (Abu Dhabi), Waldorf Astoria (Ras Al Khaimah)
- ▶ **Germany** Hotel Bayerischer Hof (Munich), Hotel Breidenbacher Hof (Düsseldorf), Schlosshotel Hugenpoet (Essen), Hotel Neptun (Warnemünde), Hotel Taschenbergpalais Kempinski (Dresden)



B. PRODUCT ASSORTMENT





Q1

- ▶ Handmade segment
- ▶ Mouth-blown series
- ▶ Accentuated design: Clear contours, functional design
- ▶ Lightweight glasses
- ▶ Thin glass with a filigree, long stem
- ▶ **Products:** Burgundy, Burgundy Grand Cru, Bordeaux, Chianti, White wine, Sweet wine, Champagne, Port, Grappa, Cognac, Water, Water tumbler



STÖLZLE LAUSITZ

COCOON

- ▶ Prestige segment
- ▶ German Design Award 2024
- ▶ Butterfly cocoon-inspired shape
- ▶ Distinctive contemporary design
- ▶ Concept of aroma development
 - ▶ Powerbox – the lower part – enables optimal aeration of the wine, enhances its aromatic profile, even with a gentle swirl
 - ▶ The longer the wine is left in the cocoon, the more the flavor undergoes a metamorphosis
 - ▶ The Bouquet is preserved in the upper cocoon in a straightforward manner. This leads to a more intense and nuanced taste experience
- ▶ Lightweight construction, thin stem, thin walls
- ▶ Dishwasher-safe
- ▶ **Products:** Burgundy, Bordeaux, Red wine, White wine, Champagne, Red wine tumbler, White wine tumbler



FINO

- ▶ Prestige segment
- ▶ Elegant classic shape
- ▶ Ultrathin walls
- ▶ Thin and elegant drawn stem
- ▶ Feather-light flat foot disc
- ▶ Lightest machine-made glass series of Stölzle Lausitz
- ▶ Serie is characterized by its lightweight and simple elegance
- ▶ Dishwasher-safe
- ▶ **Products:** Burgundy, Bordeaux, Red wine, White wine, Champagne





STARLIGHT

- ▶ Prestige segment
- ▶ Combines lightness with extraordinary elegance
- ▶ Graceful slim stem
 - ▶ Diameter that is about 10% smaller than that of conventional machine-made glasses
- ▶ Gentle thin-walled bowl
 - ▶ Noticeably thinner wall thickness compared to other glasses
- ▶ High break resistance
- ▶ Dishwasher-safe
- ▶ **Products:** Burgundy, Bordeaux, Red wine, White wine, Champagne



SYMPHONY

- ▶ Prestige segment
- ▶ Cubic shape with discrete aesthetic details
- ▶ Thin glass wall adorned with delicate vertical textures which lend an aesthetic touch
- ▶ Textures create an expanded inner surface, which allows the wine to breathe better
- ▶ Pulled Stem
- ▶ High break resistance
- ▶ Dishwasher-safe
- ▶ **Products:** Burgundy, Bordeaux, Red wine, White wine, Champagne, Longdrink, Red wine tumbler, White wine tumbler





QUATROPHIL

- ▶ Premium segment
- ▶ Extravagant cubic shape
- ▶ Large-volume design ensures that the beverage, especially wines, has the greatest possible flavor
- ▶ Accentuated deep scheduled widest point of the goblet gives the glasses a special expressiveness
- ▶ High filigree pulled stem
- ▶ Dineus Award 2020
- ▶ High break resistance
- ▶ Dishwasher-safe
- ▶ **Products:** Burgundy, Bordeaux, Red wine, White wine, Champagne, Grappa, Longdrink, Whisky D.O.F., Whisky O.F.





SWING & TWIST

- ▶ Premium segment
- ▶ Delicate and elegant standing in charming contrast to the voluminous opulence of the bowls
- ▶ Long and filigree stem
- ▶ Goblet with its cubic shape emphasizes the expansive character of the glass
- ▶ Long and filigree pulled stem
- ▶ Suitable for drinks or desserts
- ▶ Table Awards Winner Hospitality Glassware 2022
- ▶ High break resistance
- ▶ Dishwasher-safe
- ▶ **Products:** Champagne Saucer in two different sizes



POWER

- ▶ Premium segment
- ▶ Contemporary design
- ▶ Puristic, expressive shape
- ▶ Even with a small amount of wine, the glasses give the wine a maximum of breathing space
- ▶ Distinctive goblet with a slightly waisted stem
- ▶ German Design Award 2018 & iF Design Award 2018
- ▶ Dishwasher-safe
- ▶ **Products:** Bordeaux, Red wine, White wine, Champagne, Red wine tumbler, White wine tumbler, Longdrink, Champagne saucer, Champagne saucer Grand Cru, Tumbler black gold/black silver/black-bronze





EXPERIENCE

- ▶ Premium segment
- ▶ Elegant and stylish as well as unusual shape
- ▶ Series which was developed in cooperation with sommeliers
- ▶ Wine quickly reaches its optimal breathing surface due to the deepest extension of the goblet
- ▶ The combination of soft lines and clear rejuvenation contribute to optimal wine enjoyment
- ▶ The deepest extension of the chalice tapers downwards in a funnel shape into the pulled stem, through which the glasses achieves a high degree of stability
- ▶ High break resistance
- ▶ Dishwasher-safe
- ▶ **Products:** Burgundy, Bordeaux, Red wine, White wine, White wine small, Sweet wine, Champagne, Highball, Campari, Whisky D.O.F., Juice, Juice small





HIGHLIGHT

- ▶ Premium segment
- ▶ A novel technique illuminates the stem of the glass when its lifted
- ▶ Eye-catcher for special and elegant as well as atmospheric occasions
- ▶ Straight-line design offers universal application possibilities
- ▶ Technology in the glass base is hermetically sealed, glassware can be cleaned with common detergents and up to 60°C / 140°F in the dishwasher. In professional dishwasher in the gastronomy washable up to 80°C / 176°F
- ▶ Available with white LED-light, other colors on request, but no longer than three minutest
- ▶ The built in LED offers approximately 8,000 light cycles of 15 seconds
- ▶ High break resistance
- ▶ Dishwasher-safe
- ▶ **Products:** White wine, Champagne



EXQUISIT ROYAL

- ▶ Premium segment
- ▶ Timeless and balanced design
- ▶ Elegant & harmonious proportions
- ▶ 2cm longer stem than Exquisit which provides a slimmer and even more elegant appearance
- ▶ Perfectly suitable for hotels, restaurants or catering operations
- ▶ High break resistance
- ▶ Dishwasher-safe
- ▶ **Products:** Bordeaux, Red wine, White wine, Universal, Champagne





EXQUISIT

- ▶ Classic segment
- ▶ Timeless and balanced design
- ▶ Elegant & harmonious proportions
- ▶ 2cm shorter stem than Exquisit Royal
- ▶ Perfectly suitable for hotels, restaurants or catering operations
- ▶ High break resistance
- ▶ Dishwasher-safe
- ▶ **Products:** Burgundy, Bordeaux, Red wine, White wine, Universal, Blind Tasting, Tasting, Sparkling wine, Champagne, Highball, Campari, Whisky D.O.F., Juice, Juice small





CLASSIC

- ▶ Classic segment
- ▶ Clear, timeless design & balanced shape
- ▶ Comprehensive selection of stemware and tumblers
- ▶ Made for exalted gastronomy
- ▶ High break resistance
- ▶ Dishwasher-safe
- ▶ **Products:** Burgundy, Bordeaux, Red wine, White wine, White wine glass, Sweet wine, Sparkling wine, Champagne, Grappa, Campari, Longdrink, Soft, Whisky O.F., Decanter, Cooler



STÖLZLE LAUSITZ



REVOLUTION

- ▶ Classic segment
- ▶ Straight, strongly conical shape
- ▶ Designed by the Austrian architect Prof. Wilhelm Holzbauer and the likewise Austrian wine expert Heinz Kammerer
- ▶ Basis for the design, concentrated on the creation of extensive universalists, especially with the wine glasses
- ▶ Glasses were developed with regard to acidity, maturity, tannin content, viscosity and aroma of the wine
- ▶ For ambitious wine lovers as well as restaurants
- ▶ High break resistance
- ▶ Dishwasher-safe
- ▶ **Products:** Burgundy, Bordeaux, Red wine, White wine, Champagne, Longdrink, Whisky D.O.F., Whisky O.F.





EVENT

- ▶ Classic segment
- ▶ Balanced shape
- ▶ Short glass series
- ▶ Classic timeless lines
- ▶ Universal sizes
- ▶ Predestined for uncomplicated use, whether at catering, larger events or outdoors
- ▶ High break resistance
- ▶ Dishwasher-safe
- ▶ **Products:** Burgundy, Bordeaux, White wine, Champagne, Tumblers, Water, Juice



STÖLZLE LAUSITZ



WEINLAND

- ▶ Classic segment
- ▶ Timeless design with an allround character
- ▶ Corresponds in construction and design to the extreme requirements in professional use for hotels and restaurants: glasses are extremely durable and shatterproof
- ▶ Optimal handling thanks to a short stem and stable foot
- ▶ Universal in use: A large selection of stem glasses and tumblers – ideal for serving with white and red wine, also for sprinkling drinks, juices or water
- ▶ High break resistance
- ▶ Dishwasher-safe
- ▶ **Products:** Burgundy, Bordeaux, Bordeaux glass, Red wine, White wine, White wine small, Sweet wine, Red wine short, White wine short, Champagne, Longdrink, Juice, Whisky D.O.F., Whisky O.F., Whisky, Shot



STÖLZLE LAUSITZ



ULTRA

- ▶ Classic segment
- ▶ Better handling thanks to a reduced stem
- ▶ Easy to clean the glasses in the dishwasher
- ▶ Storage is unproblematic
- ▶ Easy to carry the glasses on a tray
- ▶ Glasses preserve the highest level of functionality and drinking enjoyment
- ▶ High break resistance
- ▶ Dishwasher-safe
- ▶ **Products:** Bordeaux, Red wine, White wine, White wine small, Champagne, Water





L'AMOUR

- ▶ Classic segment
- ▶ Series for sensual moments and romantic hours for two
- ▶ Suitable for Valentines Day, engagement, wedding, relationship anniversary or New Year
- ▶ Hears in red or satin
- ▶ High break resistance
- ▶ Dishwasher-safe
- ▶ **Products:** Flute Champagne red hearts, Flute Champagne satin hearts, Tumbler red hearts, Tumbler satin hearts





ELEMENTS

- ▶ Tumblers finished on the outside with organic ink
- ▶ Accentuating elements in the upscale gastronomy
- ▶ Achieved the desired attention individually or in combination
- ▶ High break resistance
- ▶ Dishwasher-safe
- ▶ **Eight different colors:** Amber, Red, Lilac, Blue, Smoky Blue, Smoky Grey, Olive, Green





TWISTER

- ▶ Finely scored décor
- ▶ Finished on the outside with organic ink
- ▶ High break resistance
- ▶ Dishwasher-safe
- ▶ **Six different colors:** Brown, Smoky Blue, Grey, Green, Amber, Lilac



STÖLZLE LAUSITZ



STONES

- ▶ Inspired by the beauty of nature
- ▶ Authentic stone-like appearance and unique touch
- ▶ Fingerprint free as the matte, stone-like finish prevents undesirable marks
- ▶ Finished on the outside with organic ink
- ▶ High break resistance
- ▶ Dishwasher-safe
- ▶ **Three different colors:** Basalt (dark grey), Graphite (medium grey), Pepple (light grey)





MIRRORS

- ▶ Inspired by the avant-garde era of the iconic Fashion Designer Thierry Mugler
- ▶ Mirror coating
- ▶ Contemporary flair
- ▶ Finished on the outside with organic ink
- ▶ High break resistance
- ▶ Dishwasher-safe
- ▶ **Six different colors:** Silver, Iodin White, Violet, Turquoise, Blue, Brown





SPARKLING & CHAMPAGNE GLASSES

- ▶ Perfect for every occasion and taste
- ▶ For Champagne, Crémant, sparkling wine, Prosecco as well as Cava
- ▶ Flutes are equipped with a sparkling point
 - ▶ The carbonic acid in the sparkling wine breaks at this roughened point in the bottom of the chalice
 - ▶ The perlage is therefore more even and longer lasting than glasses without a sparkling point
- ▶ High break resistance
- ▶ Dishwasher-safe
- ▶ Different variations of glasses across all series and price levels:
Sparkling wine, Champagne flutes, Champagne saucers





BAR • LIQUEURS • SPIRITS

- ▶ The selection of bar and liqueur glasses is large
- ▶ Or glasses are for specialists, **cocktail** fans and **whisky** lovers. Likewise for connoisseurs of high-quality, fine **brandies** or **distillates**. You will also find right glasses for **aperitifs** and **digestives**
- ▶ Shape, volume, stem – all elements are designed for maximize beverage suitability
- ▶ High break resistance
- ▶ Dishwasher-safe



STÖLZLE LAUSITZ



KYOTO BAR

- ▶ Aligns with the creative and meticulous nature of mixology
- ▶ Inspired by Japanese design sensibilities, known for precision, minimalism, and aesthetic sophistication
- ▶ Ultrathin and fine glass
- ▶ Dishwasher-safe
- ▶ **Products:** Cocktail, Nick & Nora, Whisky neat, Whisky O.F., Whisky D.O.F., Water, Juice, Longdrink



STÖLZLE LAUSITZ



NEW YORK BAR

- ▶ Straight, well defined shape
- ▶ Heavy glasses give genuine hand flatters
- ▶ High break resistance
- ▶ Dishwasher-safe
- ▶ **Products:** Shot, Mini Drink, Whisky Rocks, Whisky neat, Whisky D.O.F., Mix Drink, Longdrink, Campari Drink, Campari Drink black, Highball, Water, Juice, Juice large, Beer





SOHO · MANHATTAN · CLUB

- ▶ Paying tribute to the iconic barware of the 20's
- ▶ Diamond-cut technology with debossed lines
- ▶ Glasses with a nostalgic touch
- ▶ Tableware Award 2021
- ▶ High break resistance
- ▶ Dishwasher-safe
- ▶ **Products:** Longdrink, Juice large, Whisky neat
- ▶ **Additional for SOHO:** Champagne Grand Cru, Champagne saucer Coupe, Cocktail

TableWare
AWARDS
OF EXCELLENCE
Winner
Barware
Stölzle Lausitz GmbH
New York Bar Glass Collection
2021



SOHO

MANHATTAN

CLUB

STÖLZLE LAUSITZ



ELEMENTS METALLIC

- ▶ Twocolor version with matt and metallic surfaces provide special accents
- ▶ Finished on the outside with organic ink
- ▶ High break resistance
- ▶ Dishwasher-safe
- ▶ Dineus Award 2020
- ▶ **Color variations:** Black-Bronze, Black-Silver, Black-Gold, White-Bronze, White-Silver, White-Gold; Additional tumblers: Black-Red, Red-Black
- ▶ **Products:** Tumblers, Champagne Saucer, Cocktail glass



STÖLZLE LAUSITZ



BEER GLASSES

- ▶ Wide range of glass shapes has developed within beer culture
- ▶ Glasses for consuming “normal” or “non-alcoholic” beer and drinks such as craft beer, ice beer and mixed beer drinks
- ▶ High break resistance
- ▶ Dishwasher-safe
- ▶ **Different variations of glasses:** Tulip, Stem, Goblet, Swivel, Wheat Beer glass, Cup, Mug, Jug





WATER GLASSES

- ▶ Thin-walled crystal glasses
- ▶ Perfect match with wine glasses
- ▶ Suitable for water, juice & soft drinks
- ▶ Slim glasses keep the bubbles of carbonated water longer in the glass
- ▶ Bulbous glasses is suitable for strong bubbling water to be quickly converted into a medium water
- ▶ High break resistance
- ▶ Dishwasher-safe





COFFEE 'N MORE

- ▶ Mouth-blown
- ▶ Made of borosilicate glass
- ▶ Double walled thermo-glasses which are modelled on traditional tea and mocha glasses
- ▶ Suitable for hot and cold beverages
- ▶ Thanks to the transparency of the glasses the colors nuances of black, brown, beige of the individual coffee drinks such as espresso, espresso macchiato, cappuccino, iced coffee or tea can be perceived with all the senses
- ▶ Colorful longdrinks can be enjoyed visually and cool for a long time
- ▶ Available in four different sizes: 90 ml, 180 ml, 230 ml, 330 ml
- ▶ Suitable for the microwave
- ▶ High break resistance
- ▶ Dishwasher-safe

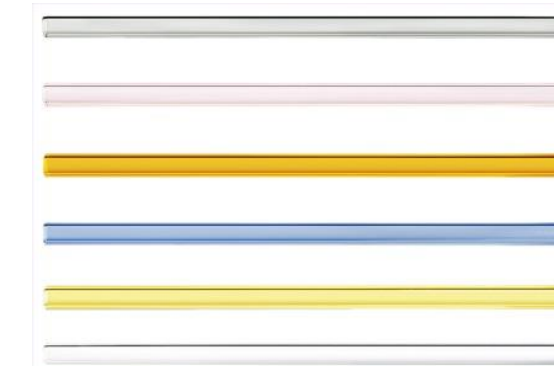




GLASS STRAWS

- ▶ More stable than other materials
- ▶ Reusable and durable
- ▶ 100% recyclable
- ▶ High break resistance
- ▶ Dishwasher-safe but can also be easily cleaned by hand with a small brush
- ▶ As the straws are made out of glass, it can visibly see that straws are clean
- ▶ Available in different sizes:
 - ▶ Clear: 150 mm, 200 mm, 230mm
 - ▶ Other colors: 200 mm
- ▶ Available in six different colors: Clear, Grey, Purple, Yellow, Amber, Light Blue

Colors of glass straws





DECANTER • CARAFES • JUGS

- ▶ Wide range of decanters, carafes and jugs for different occasions and use
- ▶ Decanters are mainly used to decanter older wines, especially red wines
 - ▶ Older wines in particular, especially red wines, form sediment in the bottle. This so-called depot consists of tannins and dyes
 - ▶ Decanting has the function of separating the wine from the unwanted depot and the tartar
 - ▶ Also enables the bouquet to unfold fully
- ▶ Carafes & jugs are ideal for serving homemade lemonade, fruit juice, milk on the breakfast table, still & sparkling water with or without ice
- ▶ Available as machine made and mouth-blown
- ▶ High break resistance
- ▶ Dishwasher-safe





GLASS FINISHING: DECORATION

- ▶ In-house decoration department at the Weißwasser site
- ▶ Custom-decorated glassware on tumblers and stemware
- ▶ Customer logos by decal or print (up to 6 colors) on glass top or bottom
- ▶ State-of-the-art technology enables multicolored patterns and various designs
- ▶ Unlimited range of motifs
- ▶ Screen printing enables highly detailed prints
- ▶ Logos on the bottom are achieved through laser technology
- ▶ Further options: Multicolored stickers, gold/silver/platinum rims, glass coloring partially or full-surface, any kind of cuts





GLASS FINISHING: FILLING LINES

- ▶ Filling lines are regulated by the European Measuring Instruments Directive of the European Union
- ▶ CE-marking is necessary if a filling line is to be applied
- ▶ Markings must be permanently applied to the bowl or the bottom of the glass – stickers are not allowed
- ▶ Glass must be marked with:
 - ▶ Filling line
 - ▶ Volume
 - ▶ CE-identification with metrology mark and the last two numbers of the actual year
 - ▶ Producer's sign (at Stölzle: STO)
 - ▶ Identification number of the notified body which is appointed by the glass producer and take part in the conformity assessment procedure
- ▶ Filling lines by screen printing



Stölzle Lausitz
Born in Fire

THANK YOU

www.stoelzle-lausitz.com

