

Increasing Reliability

Beyond Maintenance – Asset Optimisation

10-15%

Equipment Reliability Increase

Transform from reactive to proactive approaches through predictive strategies and front-line engagement.

10-20%

MTBF Improvement

Increase Mean Time Between Failures through advanced analytics and systematic root cause elimination.

5-10%

OE Improvement

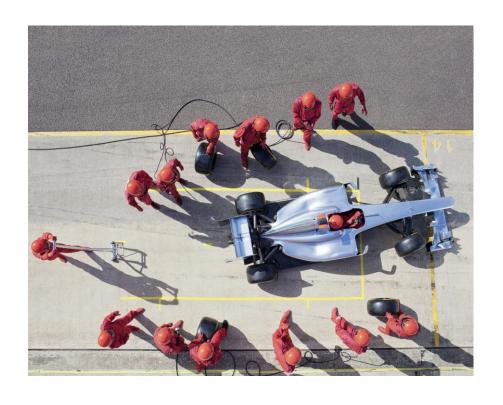
Enhance Overall Equipment Effectiveness through comprehensive asset lifecycle optimization strategies.

Measurable Results in 90 Days

Comprehensive asset strategy implementation with integrated reliability-centered maintenance approach.

Maintenance Excellence Approach Increasing Reliability





Building One Team Mindsets which align Maintenance Activities and Operations goals to accelerate decision-making, reduce response times, and enhance work quality.

Optimize Asset Management strategies through data-driven maintenance mix selection (time-based, condition-based, predictive) to maximize uptime and minimize unplanned outages.

Establish robust Core Meeting Cadence (CMC) to drive performance visibility, eliminate operational barriers, and improve critical business decisions.

Front-Line Engagement, connecting maintenance teams daily activities to the asset management strategy and operational requirements.

Deploy systematic Root Cause Analysis processes to eliminate high-impact equipment failures, supported by dedicated Agile improvement teams.

Implement proven continuous improvement methodologies to progressively enhance process efficiency and asset reliability performance.

Strengthen turnaround execution readiness through targeted sessions that optimize schedules and validate implementation plans.

Transform leadership and supervisory capabilities through hands-on training in practical tool application, reinforced with on-site coaching and follow-up.

Maintenance Excellence Approach DMAIC - Agile Improvement Teams



Agile Improvement Teams apply the structured DMAIC methodology to systematically address specific opportunity areas. This disciplined approach ensures measurable, sustainable results through cross-functional collaboration and data-driven decision making.

D M

> Measure **Analyze**

Establish baseline performance and collect relevant data to quantify the opportunity.

Identify root causes and key

drivers using statistical tools and process analysis. **Improve**

Develop, test, and implement solutions that address root causes.

Control

Standardize solutions and implement monitoring systems to sustain improvements.

Target Opportunity Areas

Define

Clearly identify the problem,

scope, and business case

with specific, measurable

goals.

Agile teams focus on high-impact areas including unplanned downtime reduction, operational bottlenecks, workflow optimization, and quality variability to deliver rapid, measurable performance gains.

Measurable Outcomes

DMAIC initiatives typically deliver 15-25% performance improvement in target areas with sustainable results through standardized processes and capability building.

Maintenance Excellence Approach Implementation Roadmap to Success



A structured approach to transforming maintenance practices and achieving operational reliability

1

Assessment

Evaluate current state and set clear strategic maintenance excellence goals 2

Capability Building

Launch training and engagement initiatives for frontline teams

3

Process Implementation

Implement enhanced asset management and root cause analysis

4

Meeting Cadence

Establish robust cadence and metrics to facilitate performance improvement 5

Tools Integration

Integrate predictive maintenance tools and methodologies 6

Sustainability

Track KPIs and continuously refine processes and behaviours for sustainability

Guaranteed Outcomes

Increased Asset Reliability • Reduced Maintenance Costs • Extended Equipment Life • Minimized Downtime • Enhanced Operational Efficiency • Sustainable Capability

Maintenance Excellence Approach Key Success Factors



Transform Breakdown Culture: Achieve Increased Reliability by Shifting Effort to Proactive Maintenance

80% Proactive

People

Close Maintenance-Operations alignment for agile decision-making.

Engaged frontline teams connecting daily activities and KPIs to Operations goals.

Leadership actively supports using data driven decision making and continuous improvement.

Team mindsets shift from 'fire fighting' to increased control and predictability.

Process

Comprehensive Asset Management evaluation drives strategy.

Bad Actor process with data prioritization for major issues.

Robust Work Order Management with regular reviews.

Healthy backlog management (4-6 weeks of work).

Documented and flexible work planning process.

Technology

Integrated Predictive Maintenance program including:

- Oil analysis
- Vibration analysis
- Radiography
- Ultrasonic testing
- Infrared camera inspection
- Electrical voltage testing